

gorilla

playsets



Blue Ridge Riverview ASSEMBLY MANUAL

Copyright © 2011 Gorilla Playsets
All Rights Reserved

Gorilla Playsets • 190 Etowah Industrial Court • Canton, GA 30114 • (800) 882-0272

Latest Revision: March 11, 2011

IMPORTANT - PLEASE READ

As fresh lumber acclimates to its new environment, the natural tendencies of the tree can show itself in the form of checks, or "cracks" in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set.

Cosmetic defects that do not affect the structural integrity of the product, or natural defects of wood such as warping, checking or any other physical properties of wood that do not present a safety hazard, are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions are not covered by this warranty. Defects that develop as a result of faulty or improper installation of the product are also not covered by this warranty.

Most cracks are not warrantable, however if you believe that the integrity of your play set is compromised by this natural occurrence, please follow the warranty claim procedure found at www.gorillaplaysets.com. Click on the "Customer Care" tab on the left hand side of the page, then click on "Warranty Claim" and follow the instructions.

We appreciate your purchase and know that you will enjoy your play system for many years to come.



STOP...PLEASE READ!!

IF YOU HAVE MISSING OR DAMAGED PARTS OR NEED ASSISTANCE ASSEMBLING, PLEASE CALL **Gorilla Playsets™ MANUFACTURING DIRECT.**

(800) 882-0272

FACTORY HOURS – MON.–FRI., 8AM-5PM EST

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECT. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED.

CONTACT INFO:

Gorilla Playsets
190 Etowah Industrial Court
Canton, GA 30114
Tel. (800) 882-0272
Fax. (678) 880-3329
custsrv@gorillaplaysets.com

Check for revised instructions at www.gorillaplaysets.com/category-s/92.htm



Riverview

TABLE OF CONTENTS

Warranty and Safety Guidelines.....	Pages 4-11
Kit Contents and Tool List.....	Pages 11-31
Framing the play set.....	Steps 1-7
Constructing Deck and Upper Panel Boards.....	Steps 8-10
Constructing Rock Wall and securing to fort.....	Steps 11-15
Constructing and attaching Ladder.....	Steps 16-17
Installing Panel Slats.....	Steps 18-19
Installing Tic Tac Toe supports.....	Step 20
Assembling Swing.....	Steps 21-27
Assembling Roof and Upper Panel Slats.....	Steps 28-40
Attaching Tic-Tac-Toe panel.....	Step 41
Assembling Sunburst.....	Steps 42-44
Securing supports then adding Picnic Table and Benches.....	Steps 45-49
Bottom Panel Slats.....	Step 50
Arched Side Top Panel Boards.....	Step 51
Installing Dormers and Chimney.....	Step 52
Mounting Slide.....	Step 53
Installing Climbing Rope.....	Step 54
Installing Flag Kits.....	Step 55
Mounting Telescope.....	Step 56
Mounting Steering wheel.....	Step 57
Mounting Safety Handles.....	Step 58
Hanging the Swings.....	Step 59
Rope Ladder Assembly.....	Steps 60-61

**PLEASE READ OWNER'S MANUAL CAREFULLY BEFORE
STARTING ASSEMBLY!**

Thank you for choosing **Gorilla Playsets**[®] for your new backyard playground!

We've included everything you need, except tools, to build your very own professional looking play set. When complete, your new play set should far exceed the quality of play set kits from other build-your-own companies. Our engineers and design team have over 30 years of playground experience. What we've developed is a play set that doesn't compromise quality for simplicity. Yet you'll appreciate how quick and easy construction really is! Our play set kits are designed for children ages 3 to 11. **Gorilla Playsets**[®] believes every child should have a play set and with our kits they can! You can rest assured your new play set is safe, durable and designed to hold up to the elements. As parents ourselves, we know how important the security and well-being of our children is, and this shows in all of our products.

Each play set features our step-by-step 3D illustrated manual, patented powder coated swing beam bracket, heavy-duty swing belts with chains, slide(s), accessories, plus all the required hardware and pre-milled lumber.

Quality Lumber

At Gorilla Playsets[®] we use only the finest, hand selected lumber available. You can be assured that our lumber is strong, durable, and conforms to the national standards for use in children's play equipment. It's this quality that allows us to offer a 10 year warranty on the lumber used in our play sets.

Limited Manufacturers Warranty

Gorilla Playsets® ("Gorilla") warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions at its original installation, for 10 years for structural wood components and for one year for all other components (e.g., hardware, plastics, tarps, rope ladder, etc.).

Cosmetic defects or natural defects of wood (e.g., warping, seasonal checking or cracking, knots, or knot holes, etc.) that do not affect the structural integrity of the product are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions, or that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading or discoloration of any part or accessory, cracks in plastic components, surface rust on hardware, and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner's responsibility to properly maintain the play set. Instructions for proper maintenance can be found on Gorilla's website. Imperfections or defects that develop because of a failure to properly maintain the play set are not covered by this warranty.

Gorilla will repair or, at its discretion, replace any part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla's discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla. Any warranty claim must include proof of purchase, including the date of purchase.

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is put to commercial or institutional use. This warranty does not cover (a) products that have been damaged by acts of God, negligence, misuse, or accident, or that have been modified or repaired by unauthorized persons; (b) the cost of labor; or (c) the cost of shipping the product, any part, or any replacement product or part.

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESS, IMPLIED, STATUTORY, OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is valid only in the United States of America, is non-transferrable and does not extend to the owners of the product subsequent to the original purchaser, and only applies to the product as originally installed (in other words, installing the product and then later disassembling and reinstalling the product at the same or another location voids the warranty). Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

IMPORTANT SAFETY GUIDELINES

This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. **Gorilla** recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

Gorilla shall not be liable for incidental, indirect or consequential damages or injuries that result from the building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELTS: 175 LBS.
- GLIDER SWINGS: 70 LBS. PER CHILD
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING: 50 LBS.
- TODDLER BUCKET SWING: 50 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- ALL SLIDES: 125 LBS.

Gorilla recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This play set is designed for the use of 4 occupants who have a combined weight **not exceeding** 800 pounds on the elevated floor, 3 occupants who have a combined weight of 525 pounds on the swing area, for a total Unit capacity of 7 occupants who have a combined weight of 1325. (this weight is not including the picnic table area)
- On-site adult supervision is **required**.
- Teach children **not** to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and **never** stand on swings
- Teach children **not** to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children **not** to jump from swings or other playground equipment in motion.
- Teach children to **not push** empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children **not** to use the equipment in a manner other than intended.
- Teach children to **always** go down slides feet first. Never slide headfirst.
- Teach children to **look** before they slide to make sure no one is at the bottom.
- Teach children to **never** run up a slide, as this increases their chances of falling.
- The parents should have the children **dress appropriately** with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children **not** to climb when the equipment is wet.
- Teach children to **never** jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to **never** crawl or walk across the top of monkey bars.
- Teach children to **never** crawl on top of a fort roof.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children **not** to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to **never** wrap their legs around swing chain.
- Teach children to **never** slide down the swing chain.

WARNING: Children must NOT use this play set until unit has been completely assembled and inspected by an adult to insure set has been properly installed and anchored.

Safety and Maintenance Tips for Your New Play Set: (continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections
- Exposed equipment footings
- Scattered debris, litter, rocks, or tree roots
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts frequently during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats or has exposed metal in the edges of the swing seat. If there are already exposed metal inserts on the edge of the seat, immediately remove the seats and chains to prevent serious injury. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact Gorilla for warranted replacement parts.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.;; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your play set with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any "rough" spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Rake the surface periodically to prevent compaction and maintain appropriate depths.

Disposal Instructions: When the play set use is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the unit is discarded.

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its *Handbook for Public Playground Safety*. The guide can be downloaded in full at www.cpsc.gov/cpsc/pub/pubs/325.pdf

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

Fall Heights and Materials

Material	Uncompressed Depth			Compressed Depth to 9" (228mm)
	6" (152mm)	9" (228mm)	12" (304mm)	
Wood Chips	7' (2.13m)	10' (3.05m)	11' (3.35m)	10' (3.05m)
Double-Shredded bark mulch	6' (1.83m)	10' (3.05m)	11' (3.35m)	7' (2.13m)
Engineered Wood Fibers	6' (1.83m)	7' (2.13m)	>12' (3.66m)	6' (1.83m)
Fine Sand	5' (1.52m)	5' (1.52m)	9' (2.74m)	5' (1.52m)
Coarse Sand	5' (1.52m)	5' (1.52m)	6' (1.83m)	4' (1.22m)
Fine Gravel	5' (1.52m)	7' (2.13m)	10' (3.05m)	6' (1.83m)
Medium Gravel	5' (1.52m)	5' (1.52m)	6' (1.83m)	5' (1.52m)
Shredded Tires*	10-12' (3.0-3.6m)	N/A	N/A	N/A

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

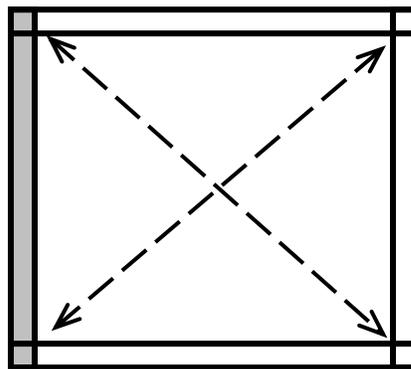
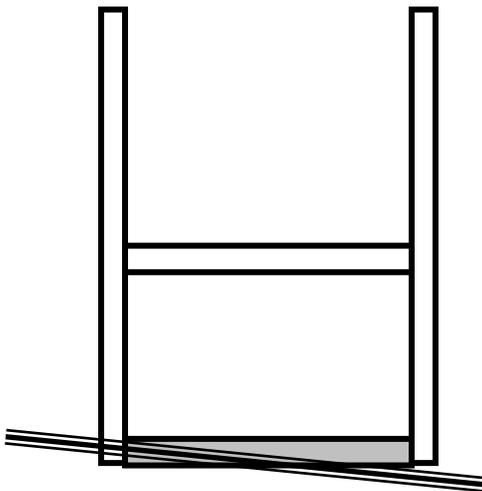
Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the play set, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.

Example play area:



THE DIAGONAL MEASUREMENTS SHOULD BE THE SAME FROM CORNER POST TO CORNER POST. IF NOT, ADJUST FORT SO THAT THE DISTANCE IS EQUAL.

 = AREA TO BE SCORED AND CHanneled FOR LEVELNESS

Riverview KIT CONTENTS

COMPONENTS

Description	Qty	Check List
(Swings, Slides, Accessories)		
Swingbelts w/ Chains	2	_____
Telescope	1	_____
Rope Ladder	1	_____
10ft. Wave Slide	1	_____
The Riverview Assembly Manual	1	_____
Climbing Rocks (assorted colors)	10	_____
Trapeze Swing	1	_____
Steering Wheel	1	_____
Tic-Tac-Toe Panel	1	_____
10 ft. Rope	1	_____
Flags	2	_____
Safety Handles	2	_____

Description
(Fort Hardware) **see following pages**

Description
(Swing Beam Hardware) **see following pages**

Description
(Wood Components) **see following pages**

REQUIRED TOOL LIST

Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided)

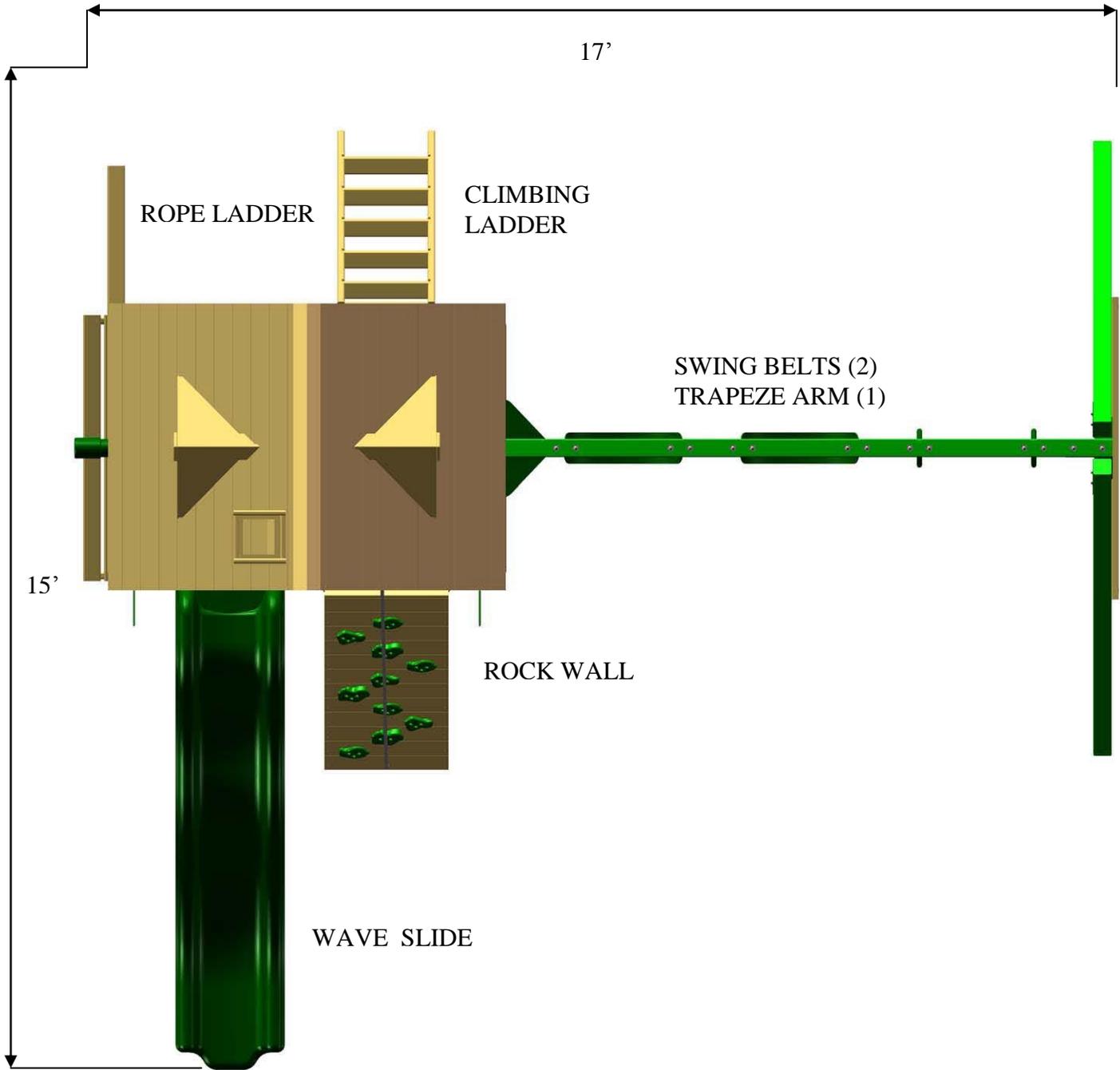
Extension Cord (if using standard drill)

Locking Pliers (Vise Grips, For Carriage Bolts)

- | | |
|-------------------------|---------------|
| 1/8" Drill Bit | Level |
| 3/8" Drill Bit | Tape Measure |
| 7/8" Paddle Bit | Hammer |
| 1/2" Wrench and Socket | Pencil |
| 1/2" Deep Well Socket | Shovel |
| 9/16" Deep Well Socket | Rubber Mallet |
| 9/16" Wrench and Socket | Shovel |

Please familiarize yourself with the manual, parts/components and general construction process of your new play set before getting started.

SITE PLAN:



Play set height: 12'

Approximate assembly time:

8-10 Hours

{ 6 foot unobstructed safety perimeter around play set recommended }

General Info To Review Before Installation

Helpful Installation Hints

- Depending on your experience, assembly of Gorilla play sets can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your play set. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand more clearly the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is **level** and **square**. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Check all bolt connections and swing hangers every two weeks.
- Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

READ! VERY IMPORTANT!

If you are missing parts or have questions regarding the installation of our quality product PLEASE call us directly at the factory (1-800-882-0272). Our trained staff will be happy to assist you.

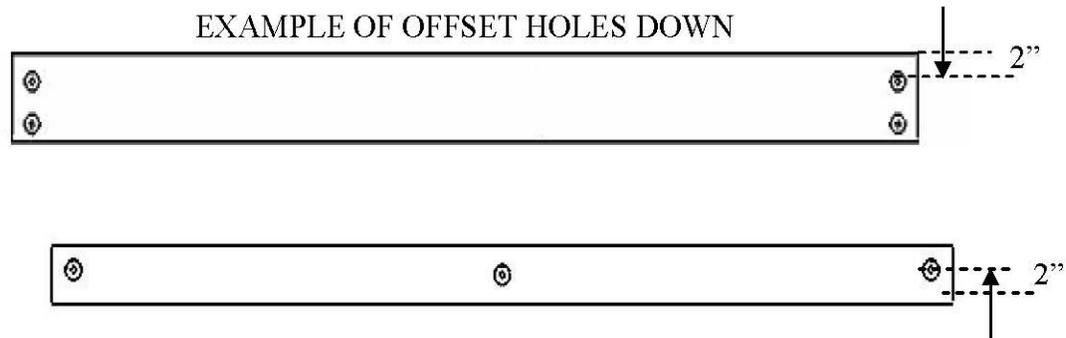
Customer service hours:

Monday thru Friday 8AM – 5PM EST

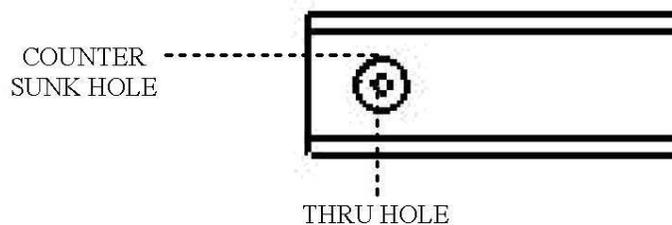
E-mail: custsrv@gorillaplaysets.com

This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your play set.

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference to how to offset these parts.



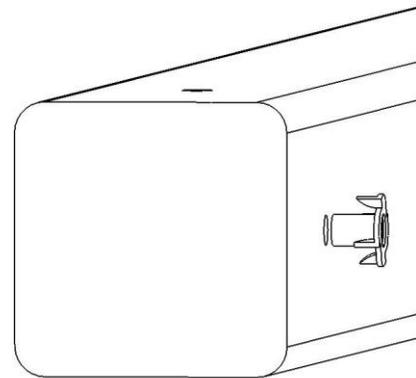
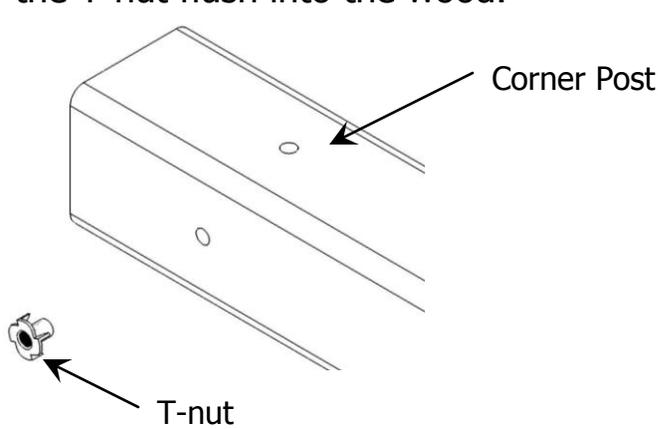
Counter-sunk holes- Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a thru hole, but does not extend through the wood itself. When using a counter-sunk hole the bolt will be inserted through the thru hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



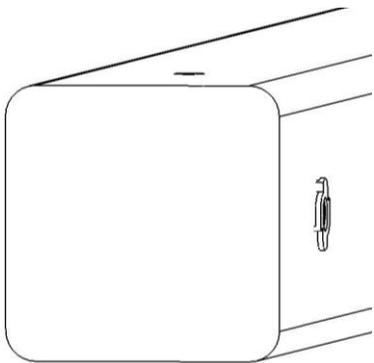
Lag Screws- Lag screws are used in the construction of our play sets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be necessary to tap the head of the lag screw with a hammer. You should also be sure to tighten the lags completely. Power tools such as an impact wrench or power drill should have enough torque to drive the lag screws without using a hammer, but make sure not to over tighten as this can cause the threads to "strip out" in the post.

Common installation practice
Installing T-nuts

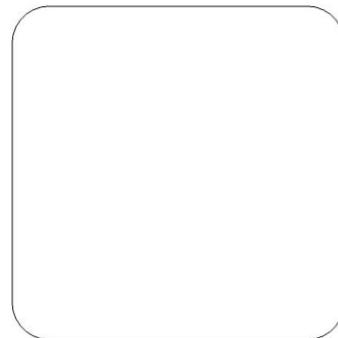
When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.

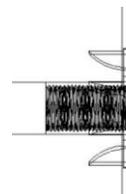


This picture shows the T-nut insert and installed flush to the wood.

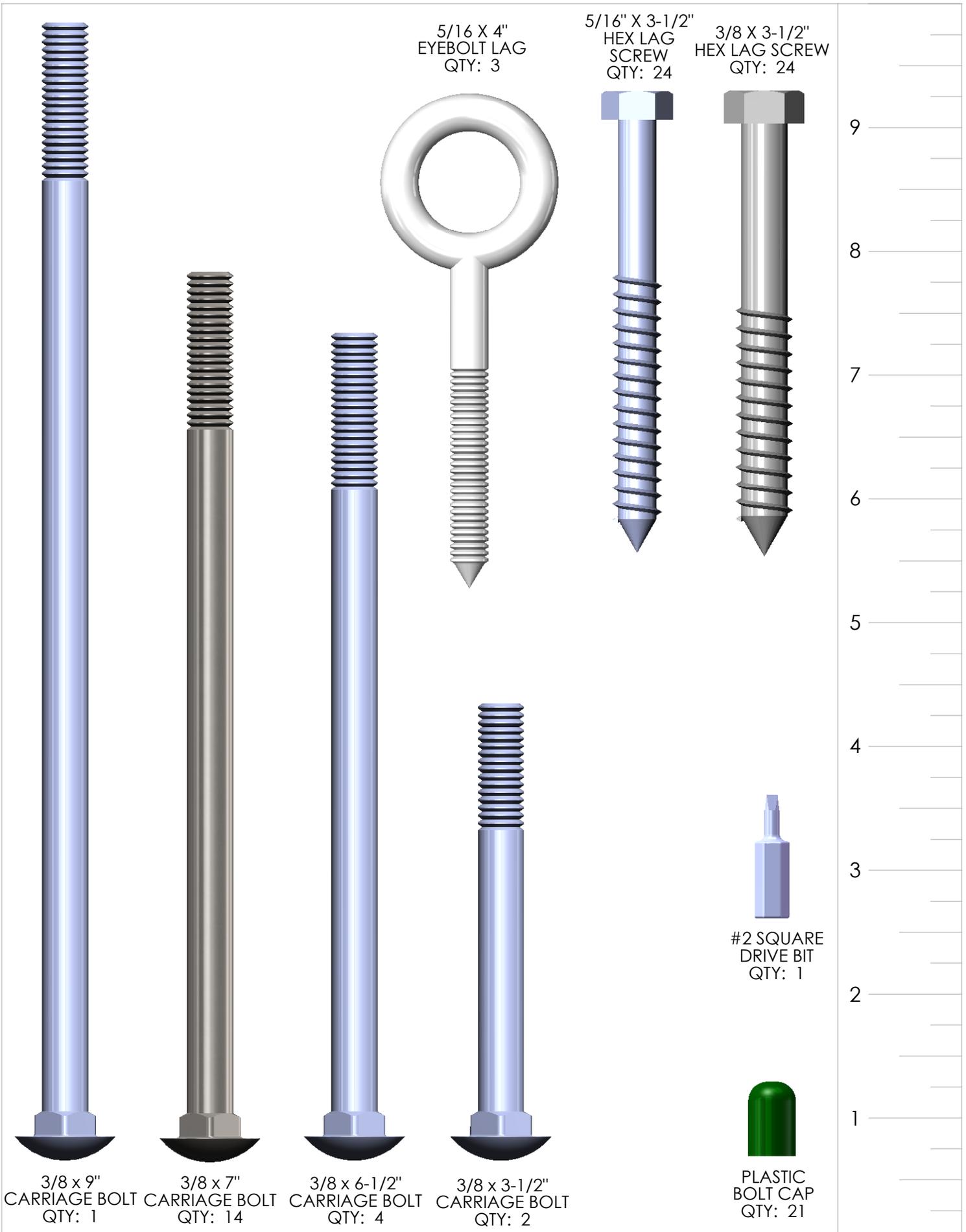


This picture shows an end view of the T-nut insert and installed flush to the wood.
WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD

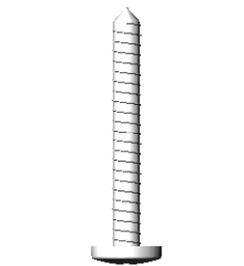
Cross Section end views, you are looking at an X-ray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.



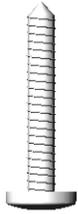
Flush
Correct



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.



#14 X 1-1/4"
PAN HEAD SCREW
QTY: 16



#14 x 1"
PAN HEAD SCREW
QTY: 4

#8 X 1"
WOOD SCREW
QTY: 8



#8 X 1-1/4"
WOOD SCREW
QTY: 16



#8 X 1-1/2"
WOOD SCREW
QTY: 390



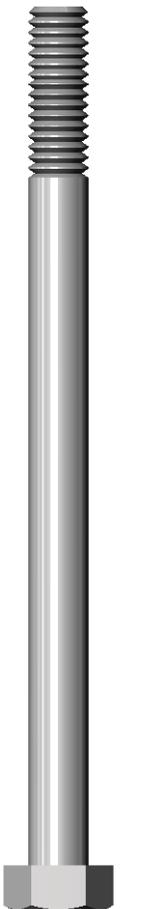
#8 X 2"
WOOD SCREW
QTY: 165



#8 X 2-1/2"
WOOD SCREW
QTY: 83



#8 X 3"
WOOD SCREW
QTY: 12



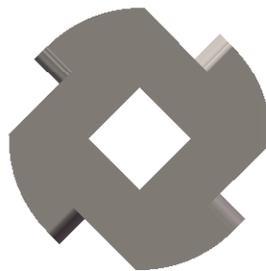
5/16 X 4-1/2"
HEX BOLT
QTY: 28



5/16 X 1-1/2"
HEX BOLT
QTY: 8



5/16" TEE NUT
QTY: 36



TORQUE WASHER
QTY: 19



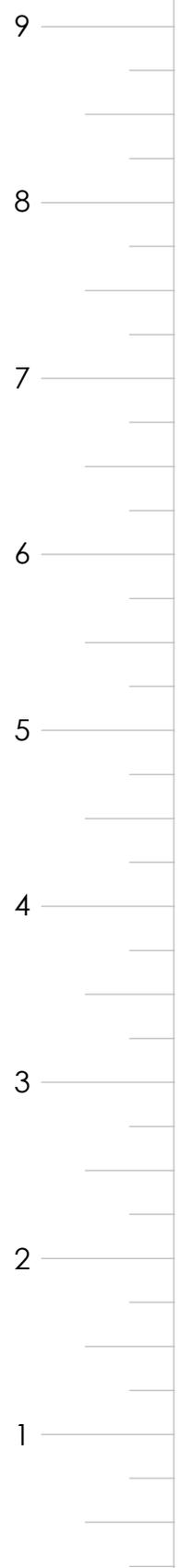
3/8" LOCK NUT
QTY: 21



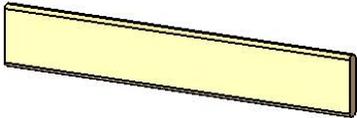
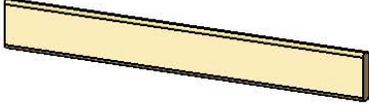
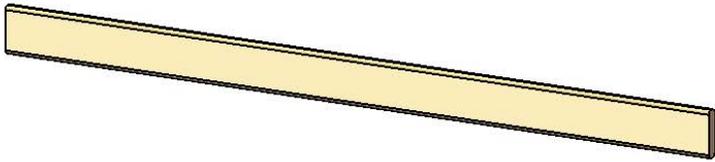
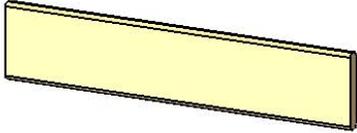
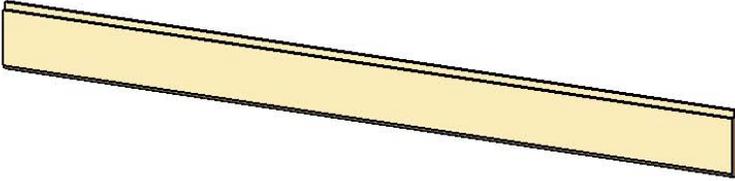
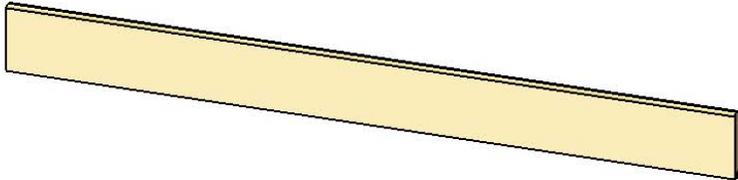
3/8" WASHER
QTY: 45

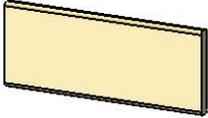
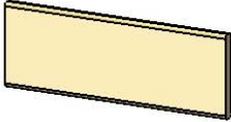
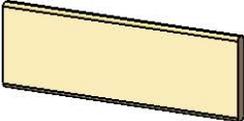
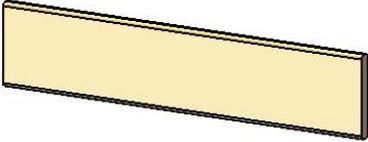
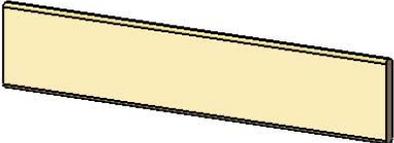
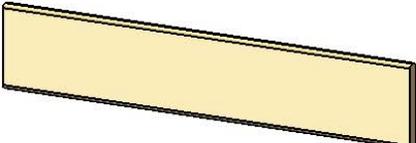
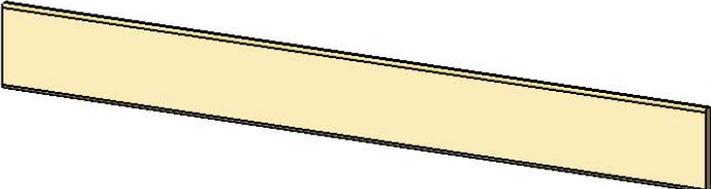


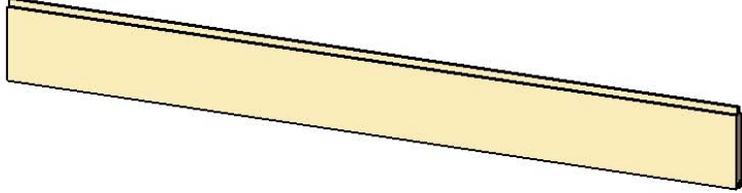
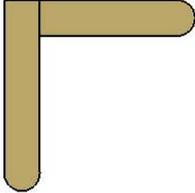
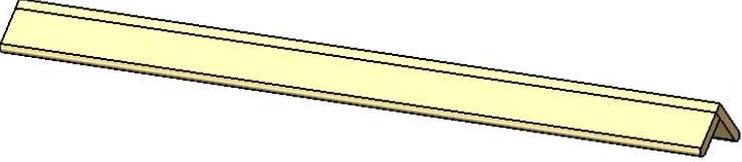
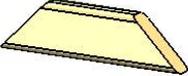
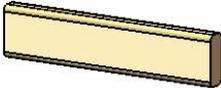
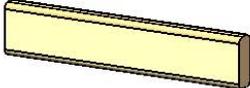
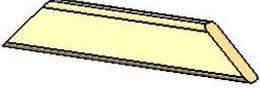
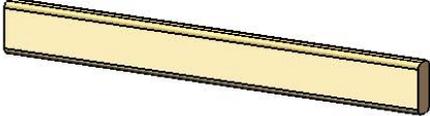
5/16" WASHER
QTY: 60

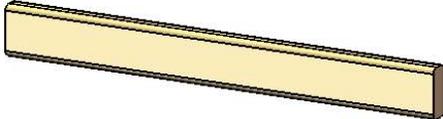
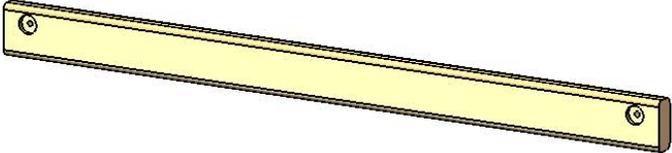
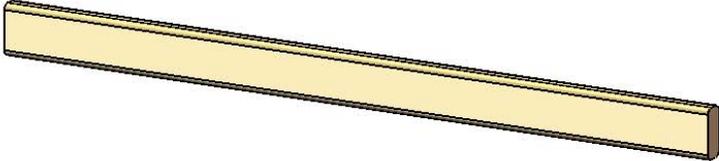
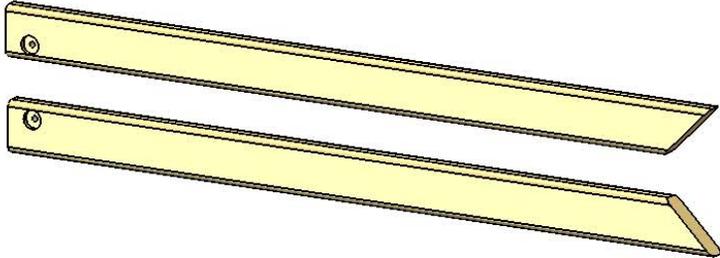
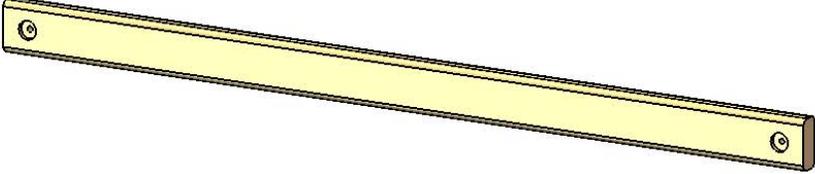
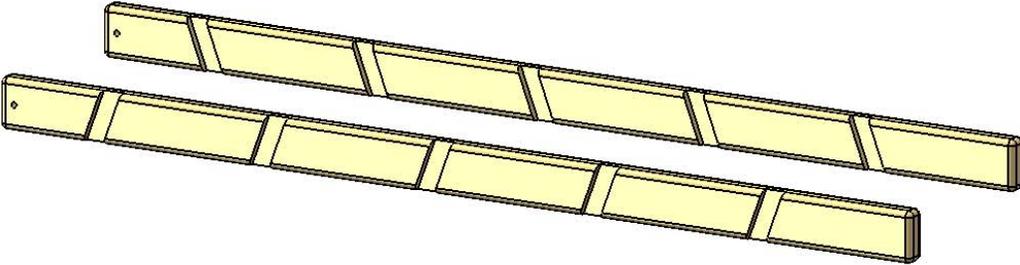
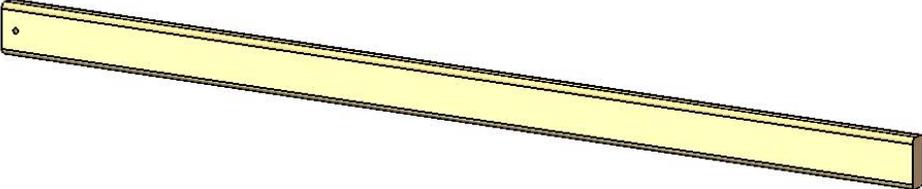


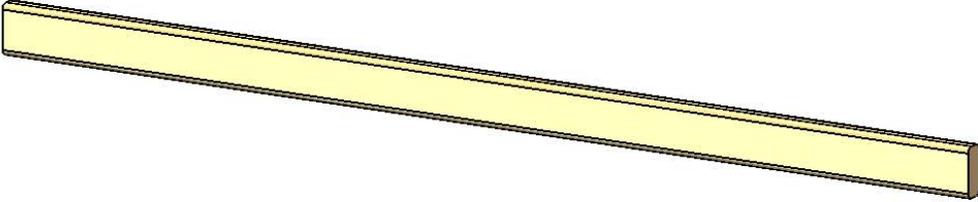
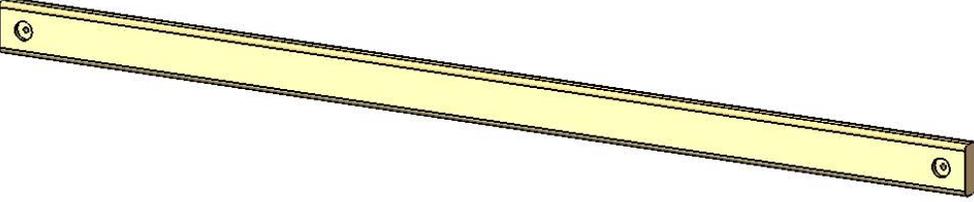
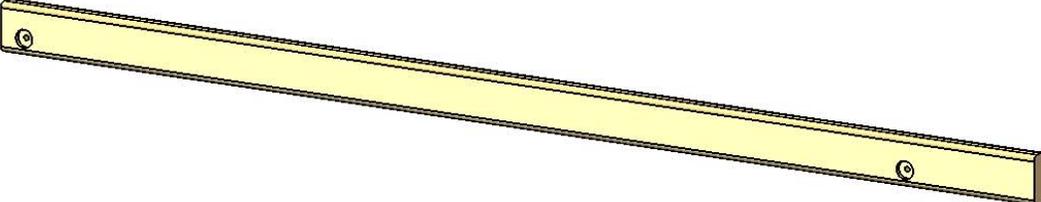
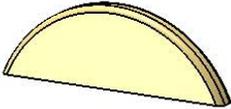
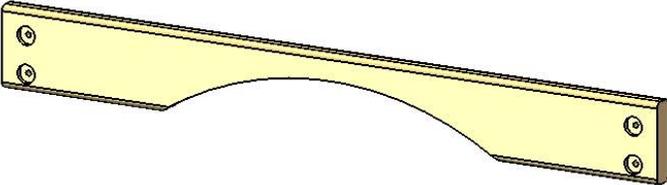
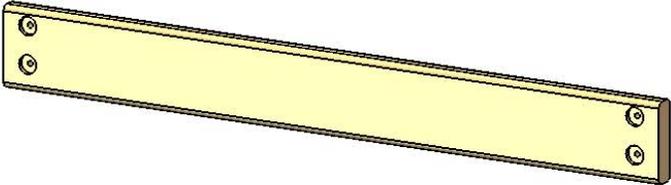
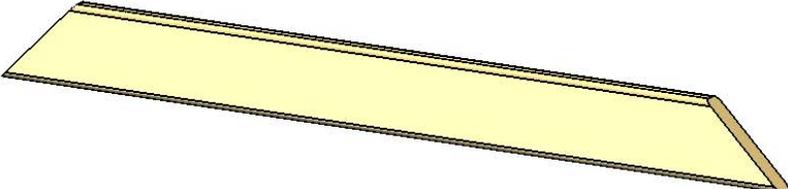
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

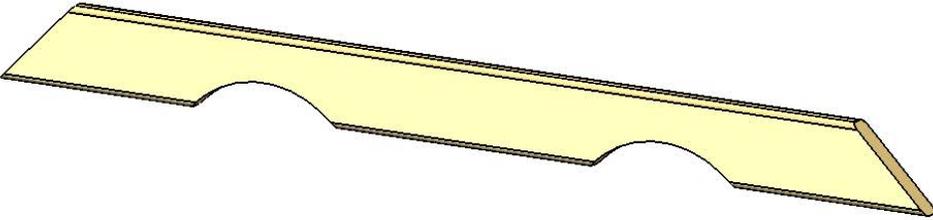
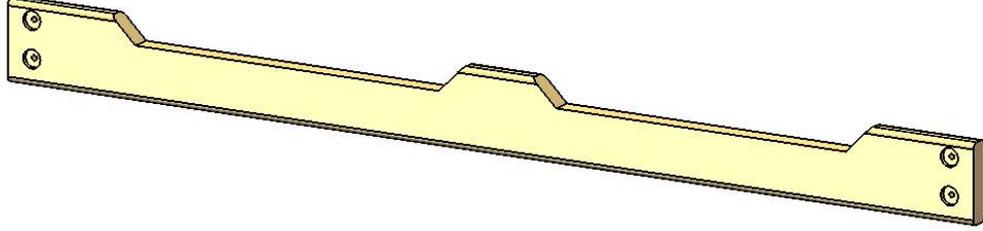
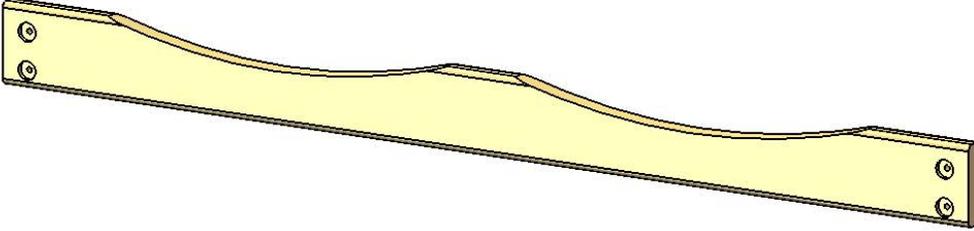
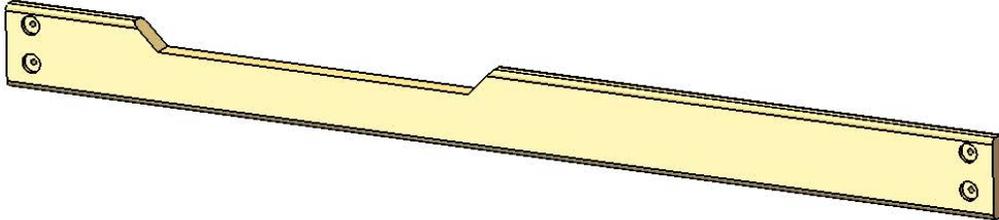
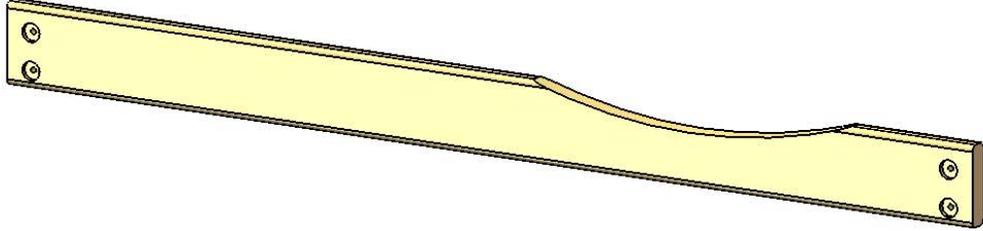
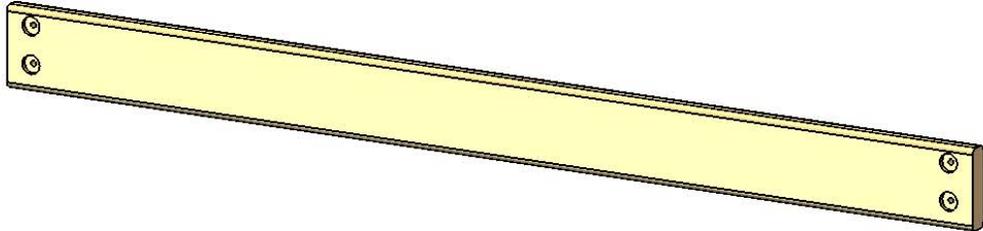
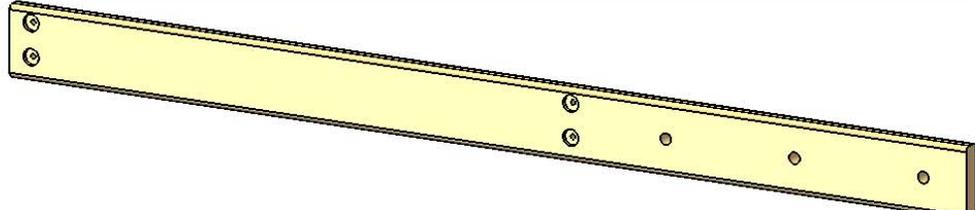
PICTURE	DESCRIPTION	QTY.	
	1 X 4 X 25" PANEL SLAT 1-4-2500-PS	2	
	1 X 4 X 26" FRONT PANEL SLAT 1-4-2600-FPS	2	
	1 X 4 X 51" REAR PANEL SLAT 1-4-5100-RPS	2	
	1 X 5 X 25" PANEL SLAT 1-5-2500-PS	1	
		1 X 5 X 55" ROOF FINISHER 1-5-5500-RF	2
		1 X 5 X 55" ROOF STARTER 1-5-5500-RS	2
	1 X 6 X 4-1/2" BOTTOM WINDOW SUPPORT 1-6-0450-BWS	6	

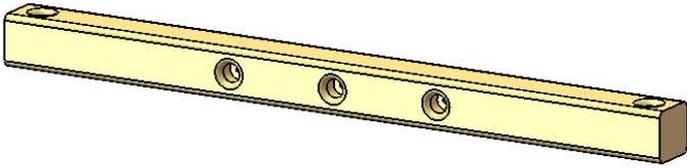
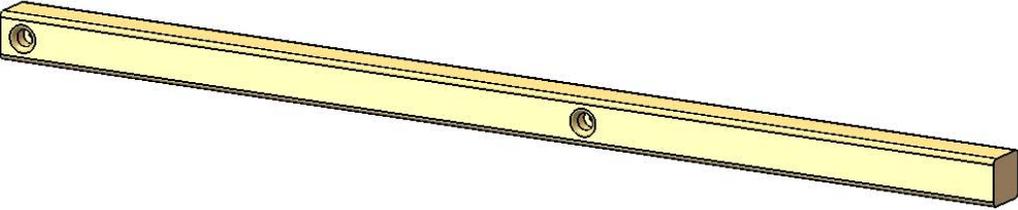
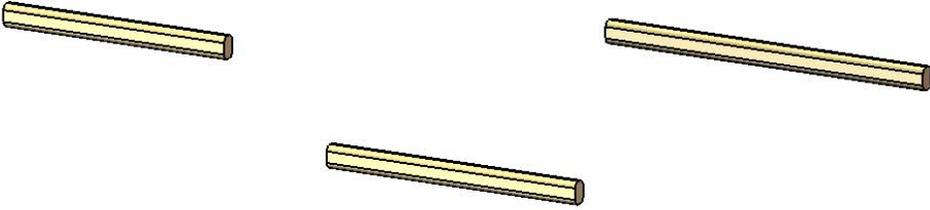
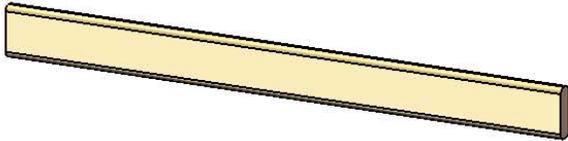
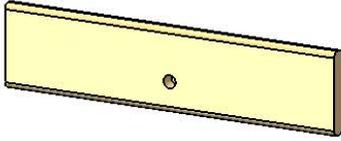
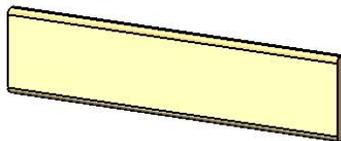
PICTURE	DESCRIPTION	QTY.
	1 X 6 X 14-1/4" FRONT PANEL SLAT 1-6-1425-FPS	8
	1 X 6 X 16" TIC TAC TOE SUPPORT 1-6-1600-TTTS	2
	1 X 6 X 17" PANEL SLAT 1-6-1700-PS	15
	1 X 6 X 26" FRONT PANEL SLAT 1-6-2600-FPS	8
	1 X 6 X 27-3/4" PANEL SLAT 1-6-2775-PS	11
	1 X 6 X 29-1/2" BOTTOM WINDOW SUPPORT 1-6-2950-BWS	2
	1 X 6 X 51" REAR PANEL SLAT 1-6-5100-RPS	4

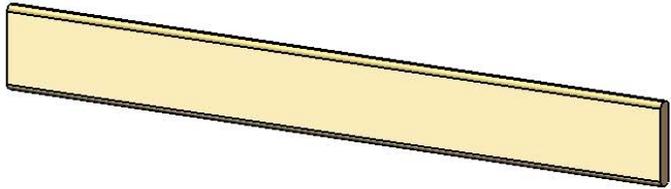
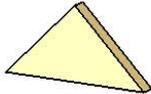
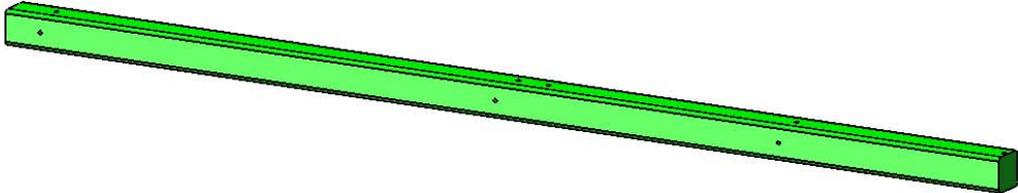
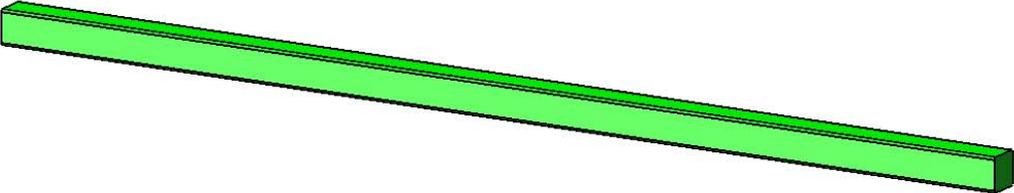
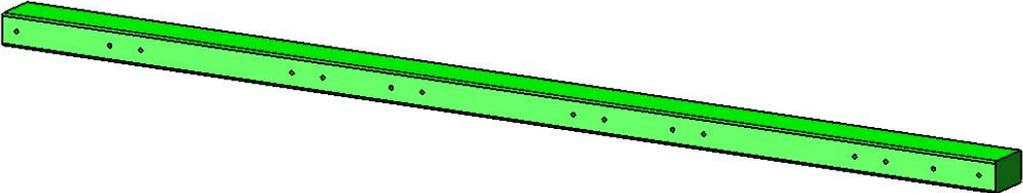
PICTURE	DESCRIPTION	QTY.
 	<p>1 X 6 X 55" ROOF BOARD</p> <p>1-6-5500-RB</p>	<p>18</p>
 	<p>55" ROOF PEAK</p> <p>1-6-5500-RP</p>	<p>1</p>
	<p>2 X 4 X 13" ANGLE SUPPORT</p> <p>2-4-1300-AS</p>	<p>4</p>
	<p>2 X 4 X 15" PICNIC TABLE SUPPORT</p> <p>2-4-1500-PTS</p>	<p>2</p>
	<p>2 X 4 X 17" LADDER STEP</p> <p>2-4-1700-LS</p>	<p>5</p>
	<p>2 X 4 X 18" ANGLE SUPPORT</p> <p>2-4-1800-AS</p>	<p>4</p>
	<p>2 X 4 X 30" PICNIC TABLE VERTICAL SUPPORT</p> <p>2-4-3000-PTVS</p>	<p>2</p>

PICTURE	DESCRIPTION	QTY.
	2 X 4 X 31" BENCH SUPPORT 2-4-3100-BS	1
	2 X 4 X 47-1/2" SAFETY/END PANEL BOARD 2-4-4750-SBEP	3
	2 X 4 X 51" PICNIC TABLE SEATS AND TOP 2-4-5100-PTST	7
	2 X 4 X 51" ROOF SUPPORT LEFT AND RIGHT 2-4-5100-RSL 2-4-5100-RSR	2 LEFT 2 RIGHT
	2 X 4 X 58" SWING BEAM CROSS MEMBER 2-4-5800-CM	1
	2 X 4 X 66" LADDER LEFT AND RIGHT SIDES 2-4-6600-LLS 2-4-6600-LRS	1 LEFT 1 RIGHT
	2 X 4 X 66" ROCK WALL SIDE 2-4-6600-RWS	2

PICTURE	DESCRIPTION	QTY.
	<p>2 X 4 X 70" CENTER DECK SUPPORT</p> <p>2-4-7000-CDS</p>	<p>1</p>
	<p>2 X 4 X 70" DECK SUPPORT</p> <p>2-4-7000-DS</p>	<p>2</p>
	<p>2 X 4 X 78" PANEL SUPPORT</p> <p>2-4-7800-PS</p>	<p>1</p>
	<p>2 X 6 X 16" SUN</p> <p>2-6-1600-S</p>	<p>2</p>
	<p>2 X 6 X 47-1/2" ARCHED SIDE TOP BOARD</p> <p>2-6-4750-ASTB</p>	<p>2</p>
	<p>2 X 6 X 47-1/2" END SANDBOX - PANEL BOARD</p> <p>2-6-4750-ESPB</p>	<p>3</p>
	<p>2 X 6 X 56-1/2" SUNBURST BOARD</p> <p>2-6-5650-SB</p>	<p>2</p>

PICTURE	DESCRIPTION	QTY.
	<p>2 X 6 X 67-1/4" SUNBURST BOARD</p> <p>2-6-6725-SB</p>	<p>2</p>
	<p>2 X 6 X 70" FRONT FACE BOARD</p> <p>2-6-7000-FFB</p>	<p>1</p>
	<p>2 X 6 X 70" FRONT TOP PANEL BOARD</p> <p>2-6-7000-FTPB</p>	<p>1</p>
	<p>2 X 6 X 70" REAR FACE BOARD</p> <p>2-6-7000-RFB</p>	<p>1</p>
	<p>2 X 6 X 70" REAR TOP PANEL BOARD</p> <p>2-6-7000-RPTB</p>	<p>1</p>
	<p>2 X 6 X 70" SANDBOX BOARD</p> <p>2-6-7000-SB</p>	<p>2</p>
	<p>2 X 6 X 78" ROPE LADDER RUNNER</p> <p>2-6-7800-RLR</p>	<p>1</p>

PICTURE	DESCRIPTION	QTY.
	<p>4 X 4 X 47-1/2" SWING BEAM MOUNT</p> <p>4-4-4750-SBM</p>	<p>1</p>
	<p>4 X 4 X 78" ROPE LADDER SUPPORT</p> <p>4-4-7800-RLS</p>	<p>1</p>
	<p>5/4 X 2 X 16" SMALL RAY 125-2-1600-SR</p> <p>5/4 X 2 X 18" SMALL RAY 125-2-1800-SR</p> <p>5/4 X 2 X 23" LARGE RAY 125-2-2300-LR</p>	<p>4</p> <p>4</p> <p>2</p>
	<p>5/4 X 3 X 18-3/4" LADDER BACK 125-3-1875-LB</p> <p>5/4 X 3 X 23-7/8" ROCK WALL CAP 125-3-2387-RWC</p>	<p>1</p> <p>1</p>
	<p>5/4 X 4 X 40-1/4" DECK SPACER 125-4-4025-DS</p>	<p>2</p>
	<p>5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD 125-6-2387-BRW</p>	<p>1</p>
	<p>5/4 X 6 X 23-7/8" ROCK WALL BOARD 125-6-2387-RWB</p>	<p>11</p>

PICTURE	DESCRIPTION	QTY.
	<p>5/4 X 6 X 47-3/8" DECK BOARD 125-6-4737-DB</p>	<p>11</p>
	<p>5/4 X 6 X 10" ROOF PEAK SUPPORT 125-6-1000-RPS</p>	<p>2</p>
	<p>4 X 4 X 108" PLASTIC COATED CORNER POST</p>	<p>4</p>
	<p>4 X 4 X 108" PLASTIC COATED SWING LEG</p>	<p>2</p>
	<p>4 X 6 X 120" PLASTIC COATED SWING BEAM</p>	<p>1</p>
		<p>26</p>

PICTURE

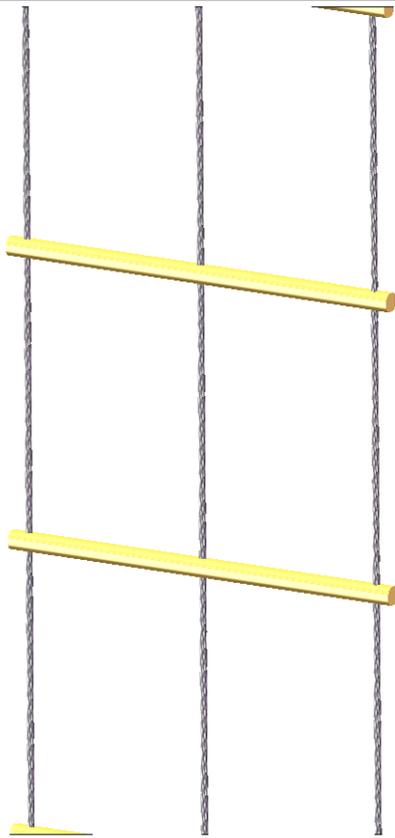
DESCRIPTION

QTY.



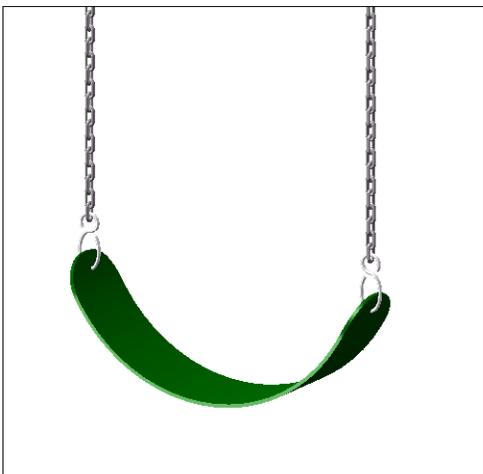
10'
EXTREME
WAVE
SLIDE

1



ROPE
LADDER
ASSEMBLY

1



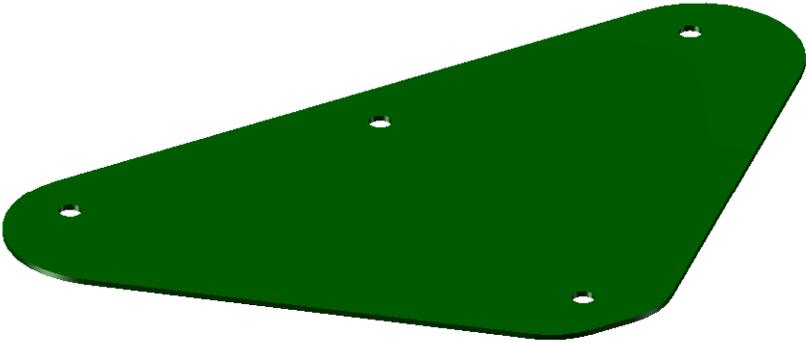
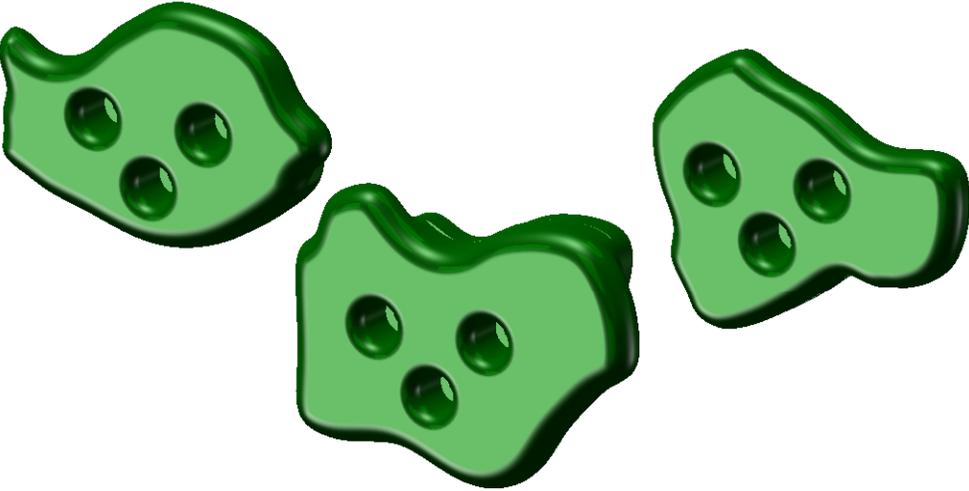
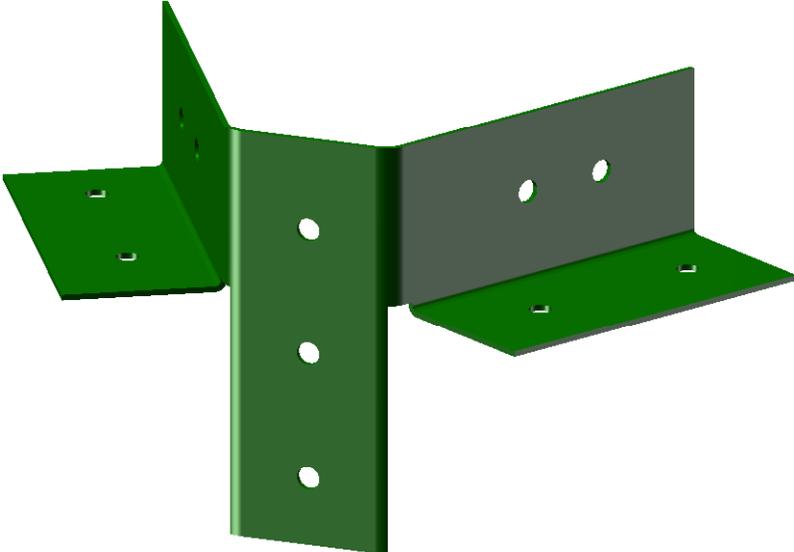
SWINGS
W/CHAINS

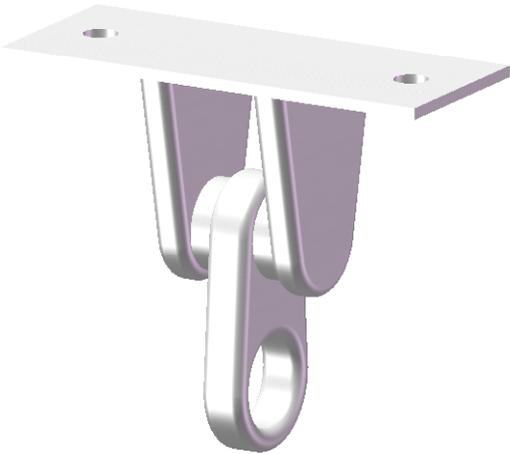
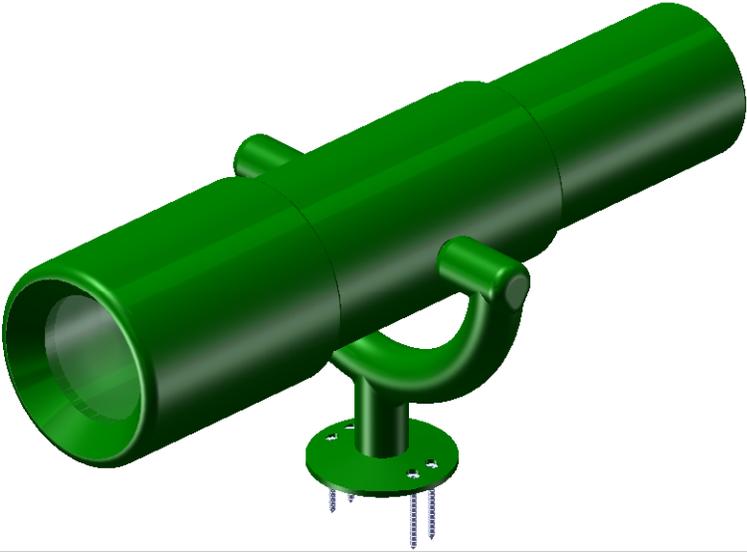
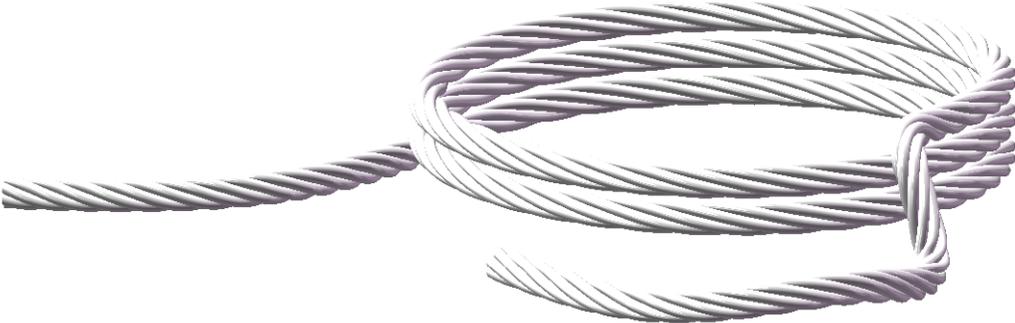
2



TRAPEZE
BAR
W/CHAINS

1

PICTURE	DESCRIPTION	QTY.
	<p>SWING PLATE</p>	<p>1</p>
	<p>CLIMBING ROCKS</p>	<p>10</p>
	<p>A-FRAME SWING LEG BRACKET</p>	<p>1</p>
<p>NOT SHOWN</p>	<p>HARDWARE BOX INSTRUCTIONS</p>	<p>1 EA.</p>

PICTURE	DESCRIPTION	QTY.
 A 3D rendered image of a silver-colored metal swing hanger. It consists of a flat rectangular plate with two circular holes, from which two curved metal arms extend downwards. These arms are joined at their ends to form a large, open loop.	IRON DUCTILE SWING HANGERS	6
 A 3D rendered image of a green telescope. It has a long, cylindrical body with a lens at the front. A green handle is attached to the side, and a green mounting bracket is attached to the bottom, which is mounted on a circular base with four screws.	TELESCOPE	1
 A 3D rendered image of a thick, white, braided rope. The rope is coiled into a large loop with a knot at the end, and a short tail extends to the left.	10' ROPE	1

PICTURE

DESCRIPTION

QTY.



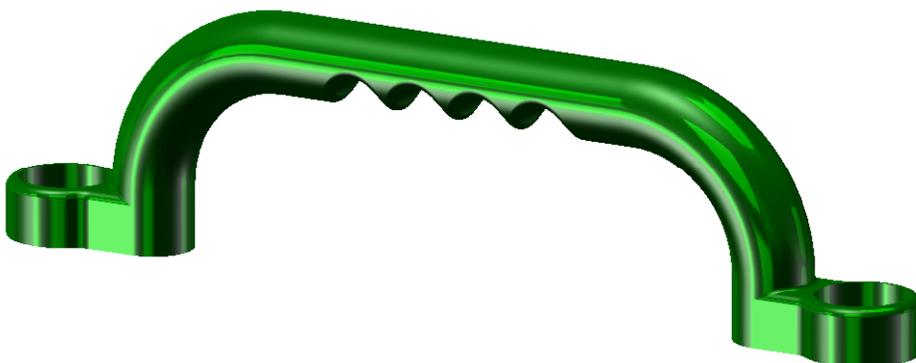
90° GREEN
BRACKET

4



SPRING
CLAMP

6



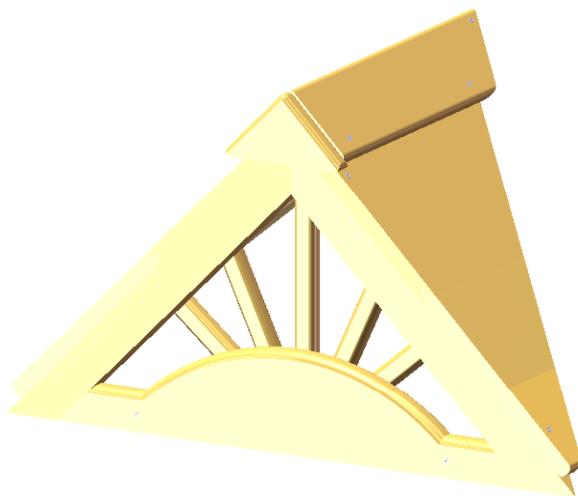
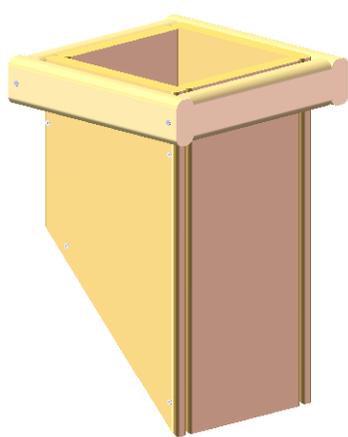
SAFETY
HANDLES
(PAIR)

1

PICTURE

DESCRIPTION

QTY.

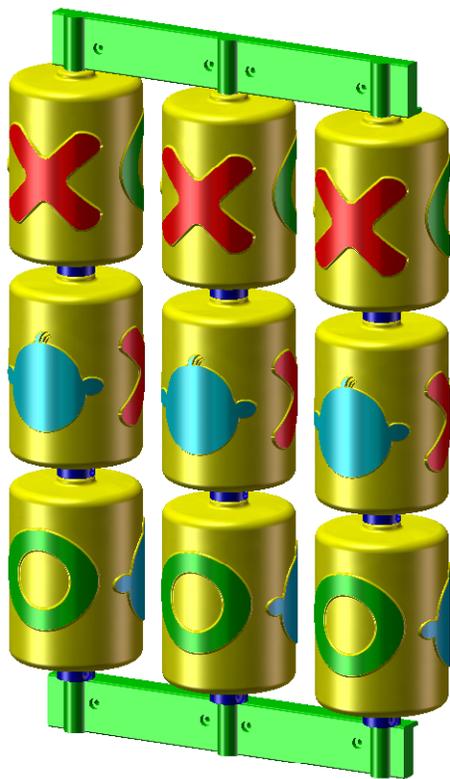


UNASSEMBLED
CHIMNEY

1

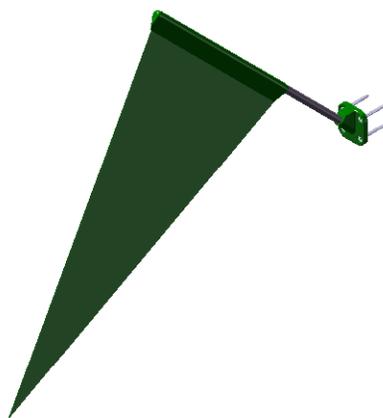
UNASSEMBLED
DORMER

2



BOXED
TIC-TAC-TOE
SPINNER
PANEL

1



FLAG KIT

1

PICTURE

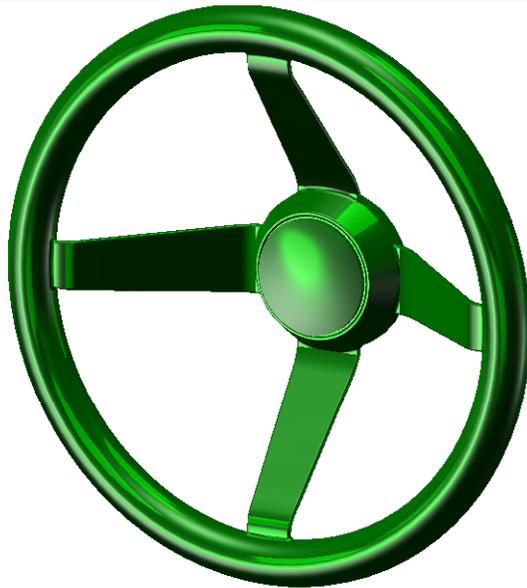
DESCRIPTION

QTY.



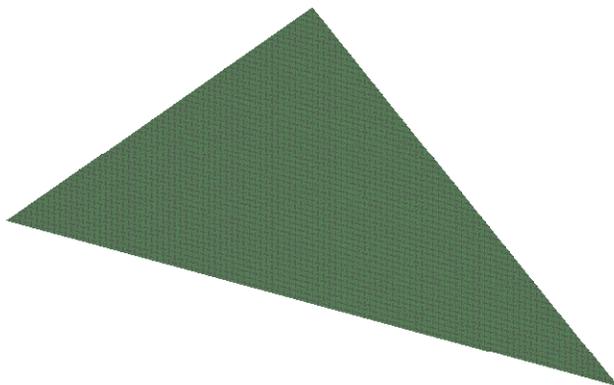
WINDOW
PANEL

4



STEERING
WHEEL

1



SUNBURST
SCREEN

2

STEP 1: ATTACHING THE T-NUTS TO THE CORNER POSTS

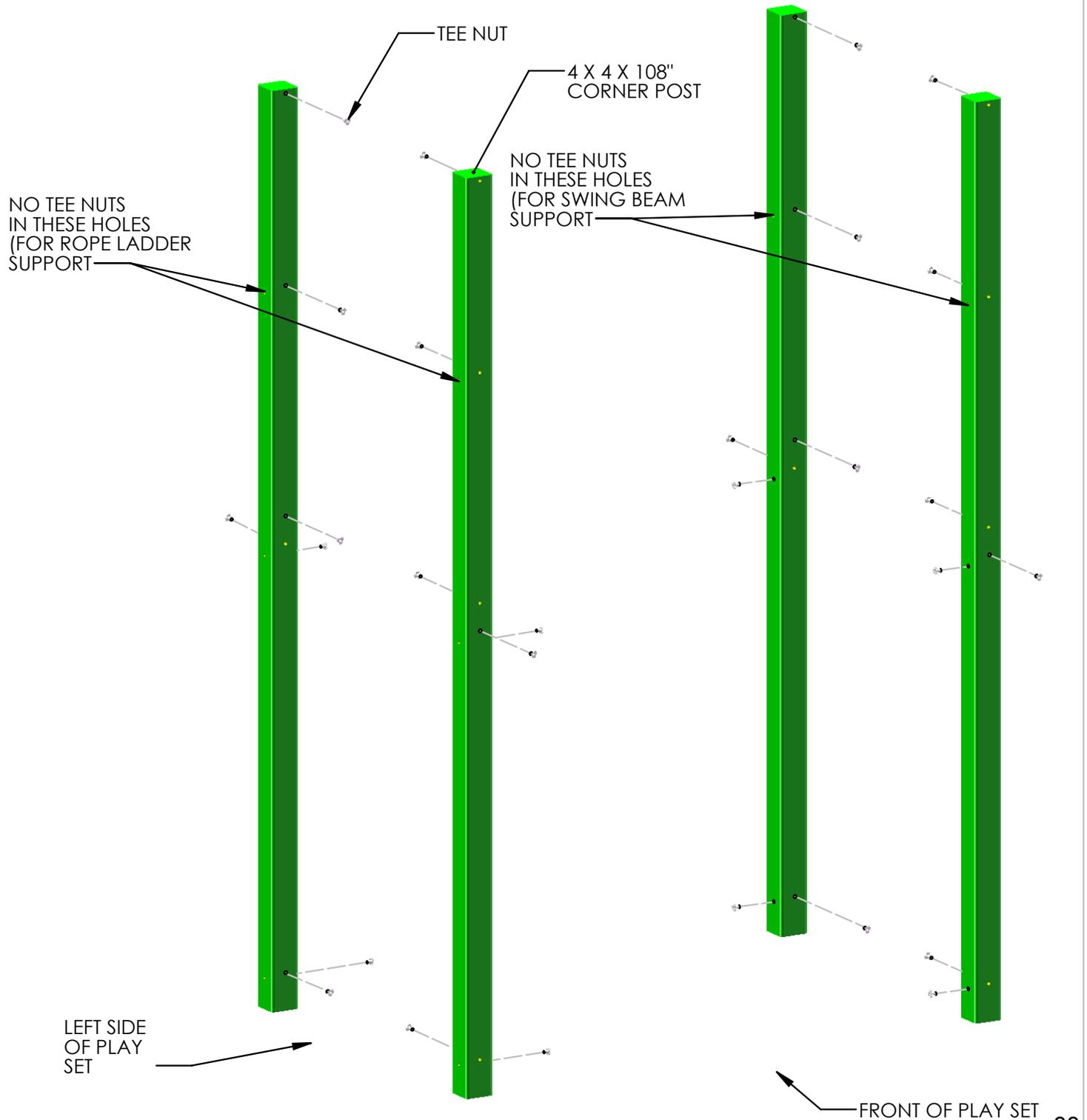
1: THIS STEP IS CRITICAL TO BUILDING THE PLAY SET PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DISASSEMBLE THEN REASSEMBLE TO MAKE YOUR CORRECTIONS. MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

2: LAY OUT EACH OF THE 4 X 4 X 108" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE PLAYSET.

3: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

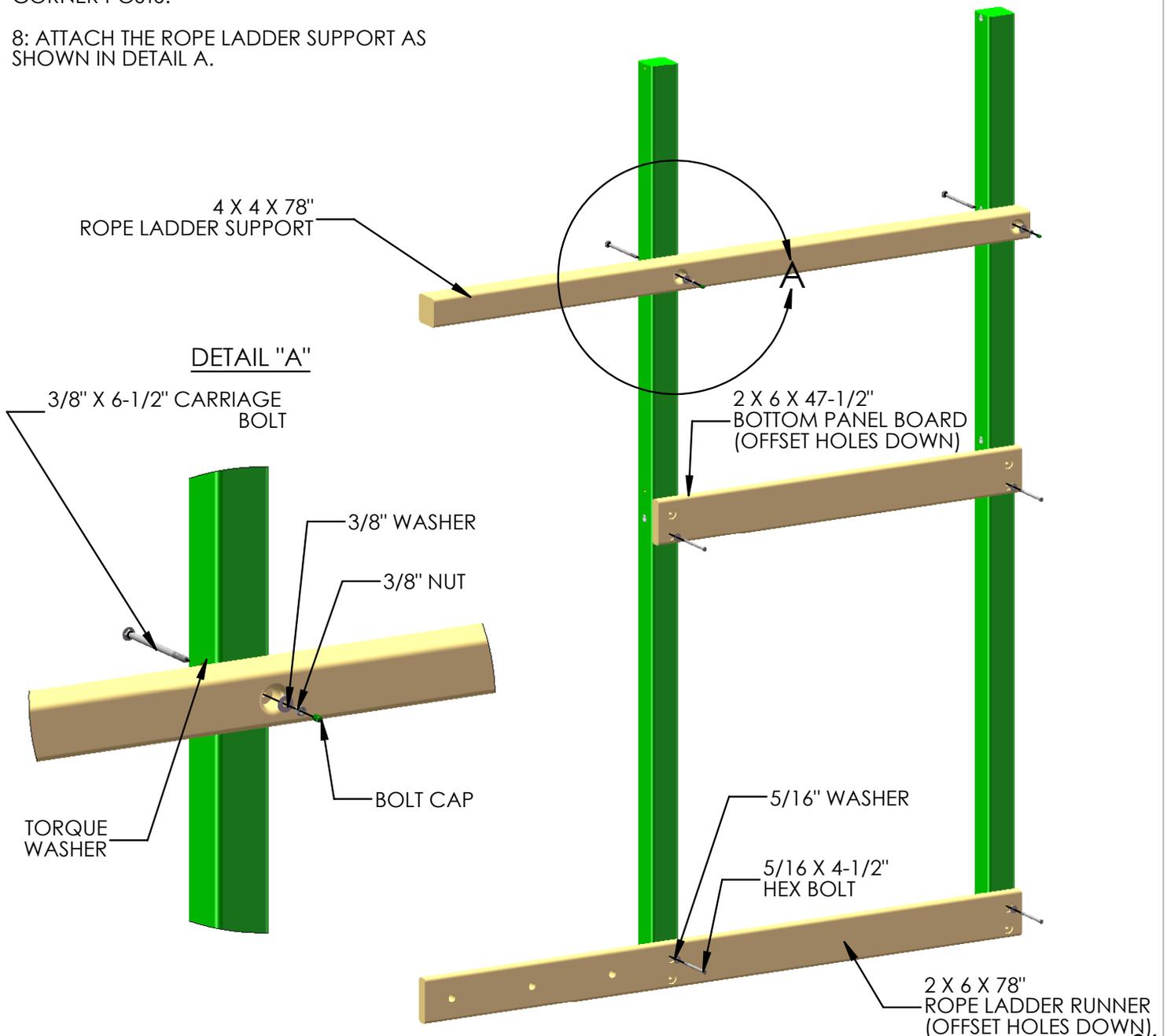
4: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

5: THE BARREL OF THE T-NUT SHOULD GO INTO THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



STEP 2: ASSEMBLING THE LEFT SIDE FRAME

- 1: LAY THE LEFT SIDE CORNER POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.
- 2: LAY THE 2 X 6 X 78" ROPE LADDER RUNNER ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE DOWNWARD.
- 3: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 4: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE DOWNWARD.
- 5: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.
- 6: LAY THE 4 X 4 X 78" ROPE LADDER SUPPORT ON TOP OF THE LEFT SIDE CORNER POSTS.
- 7: FIND TWO TORQUE WASHERS. PLACE A 3/8" X 6-1/2" CARRIAGE BOLT INSIDE THE TORQUE WASHER, MAKING SURE THAT THE TEETH ARE FACING IN THE SAME DIRECTION AS THE THREADS OF THE CARRIAGE BOLT. PLACE THE TORQUE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE HOLES OF THE CORNER POST SO THAT THE HEAD OF THE CARRIAGE BOLT FACES WHAT WILL BE THE INSIDE OF THE FORT. USE A HAMMER TO SET THE TORQUE WASHER INTO THE CORNER POST. ATTACH THE TOP HOLES OF THE ROPE LADDER SUPPORT TO THE T-NUTS INSTALLED ON THE CORNER POSTS.
- 8: ATTACH THE ROPE LADDER SUPPORT AS SHOWN IN DETAIL A.

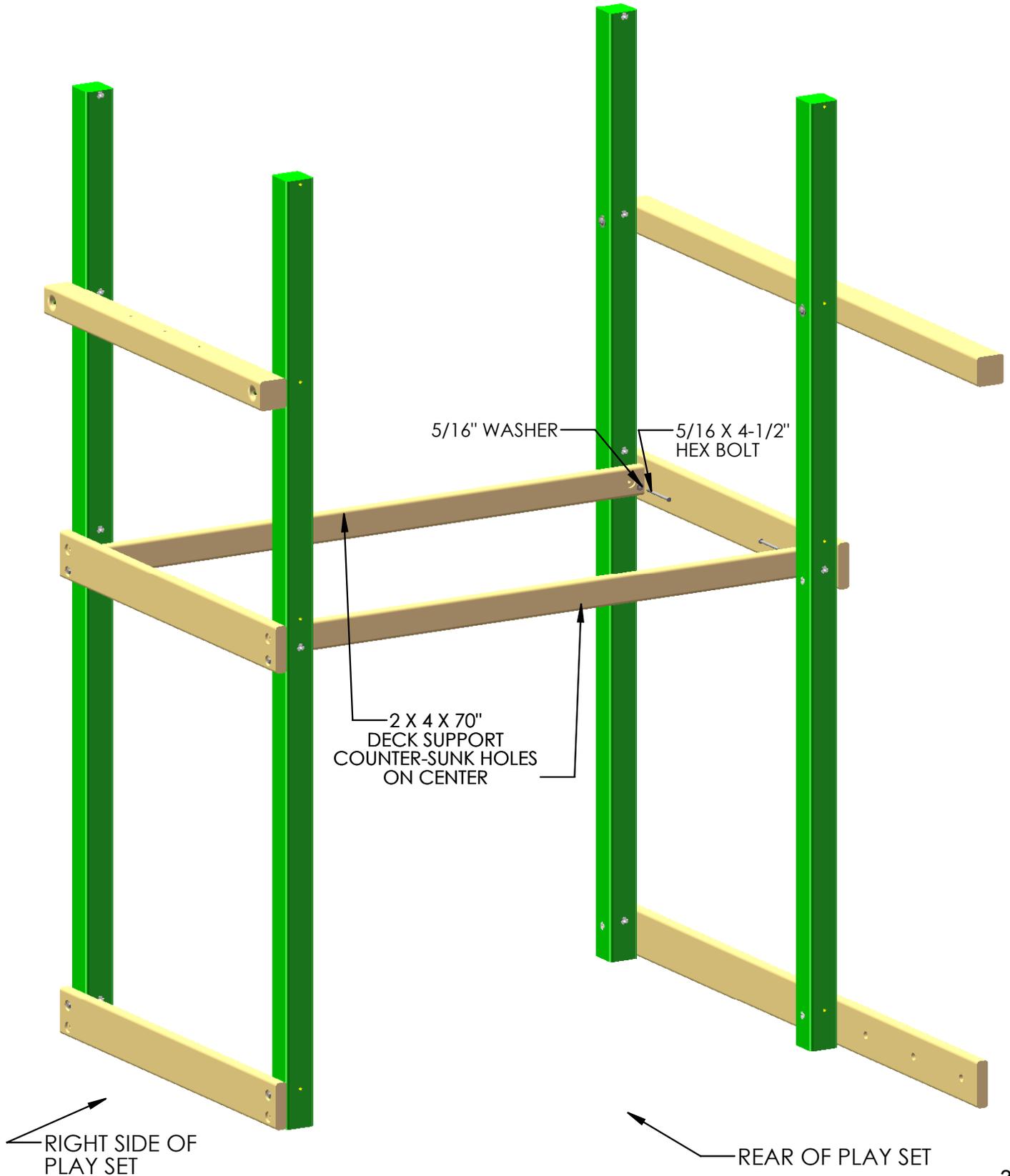


STEP 4: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 70" DECK SUPPORTS TO THE HOLES AT 54-3/4" WITH 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE PLAY SET.



STEP 5: FRONT FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD SHOULD FACE UP.

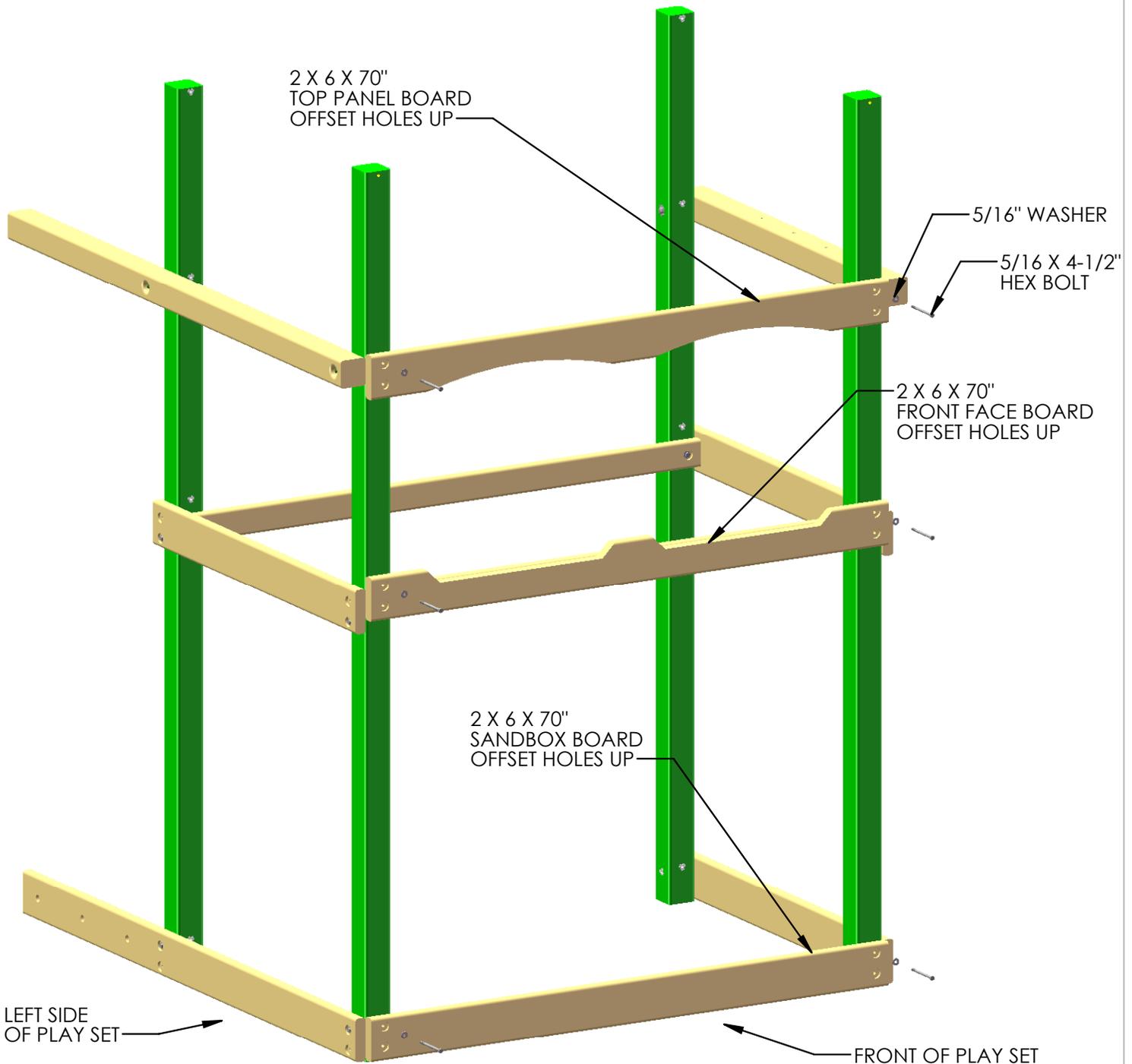
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" FRONT FACE BOARD WITH NOTCHES ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE FRONT FACE BOARD SHOULD FACE UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT FACE BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: PLACE THE 2 X 6 X 70" TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE TOP PANEL BOARD SHOULD FACE UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



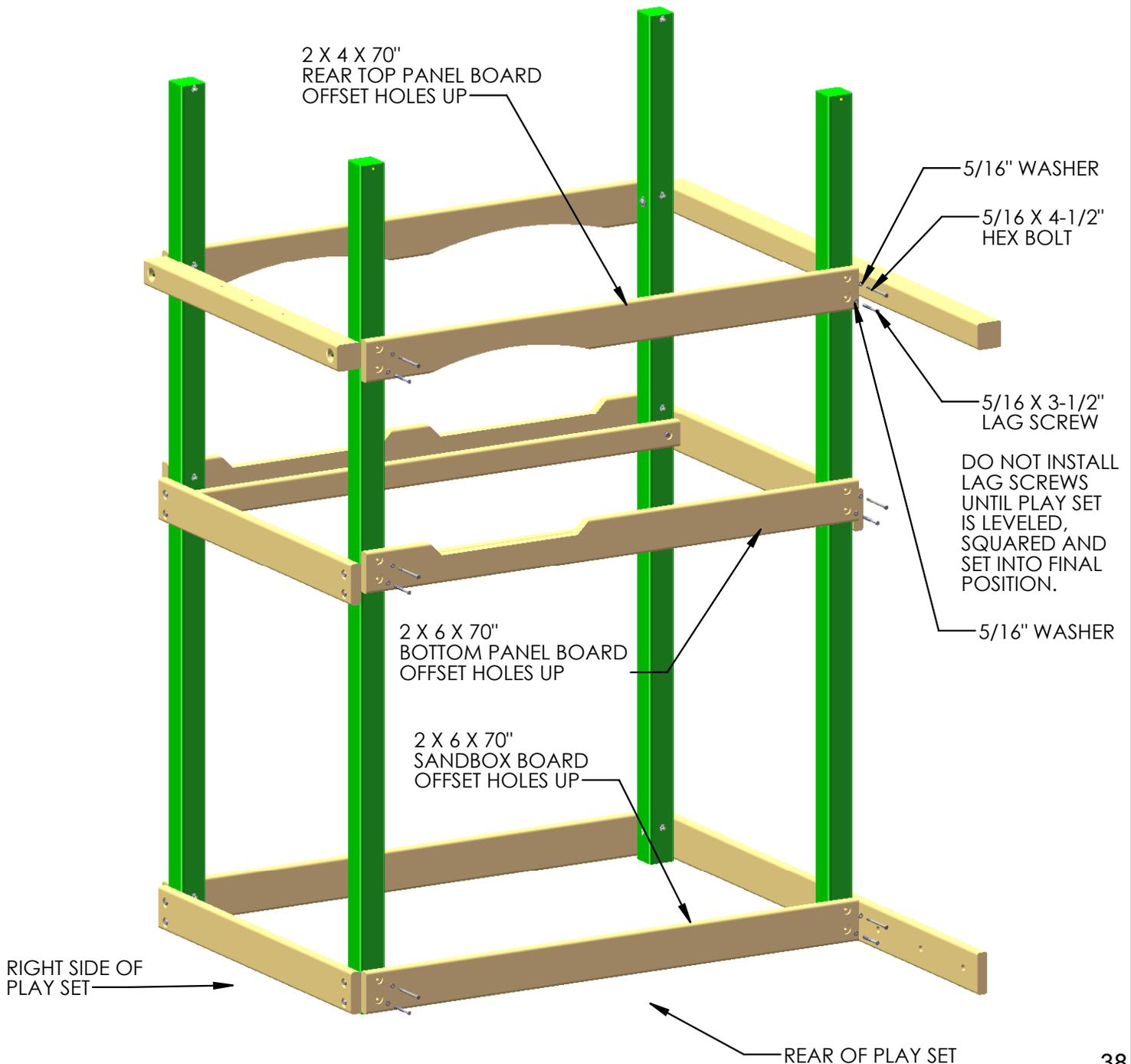
STEP 6: REAR FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE REAR CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE UP. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHER TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

2: PLACE THE 2 X 6 X 70" BOTTOM PANEL BOARD ON THE REAR CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE UP. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 4 X 70" REAR TOP PANEL BOARD ON THE REAR CORNER POSTS. THE OFFSET HOLES IN THE REAR TOP PANEL BOARD MUST FACE UP. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHER TO ATTACH THE TOP HOLES OF THE REAR TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

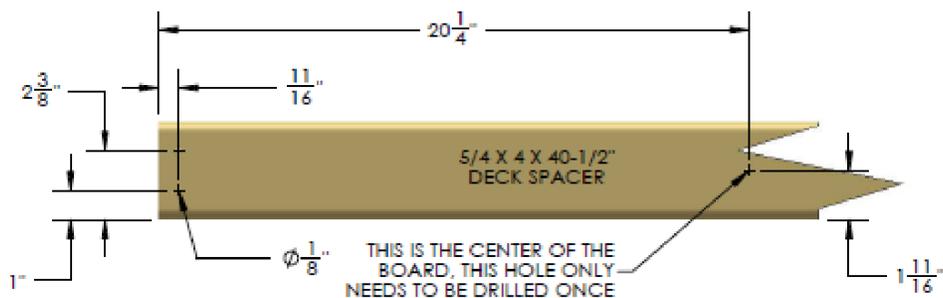
4: PLACE THE FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. ONCE THE FRAME IS LEVEL, SQUARE, AND SET INTO POSITION; GO BACK AND INSERT THE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN ALL OF THE REMAINING HOLES OF THE 2 X 6 PARTS ON THE FRONT, SIDES AND REAR OF THE PLAY SET. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS. LAG SCREWS ARE SELF-TAPPING.



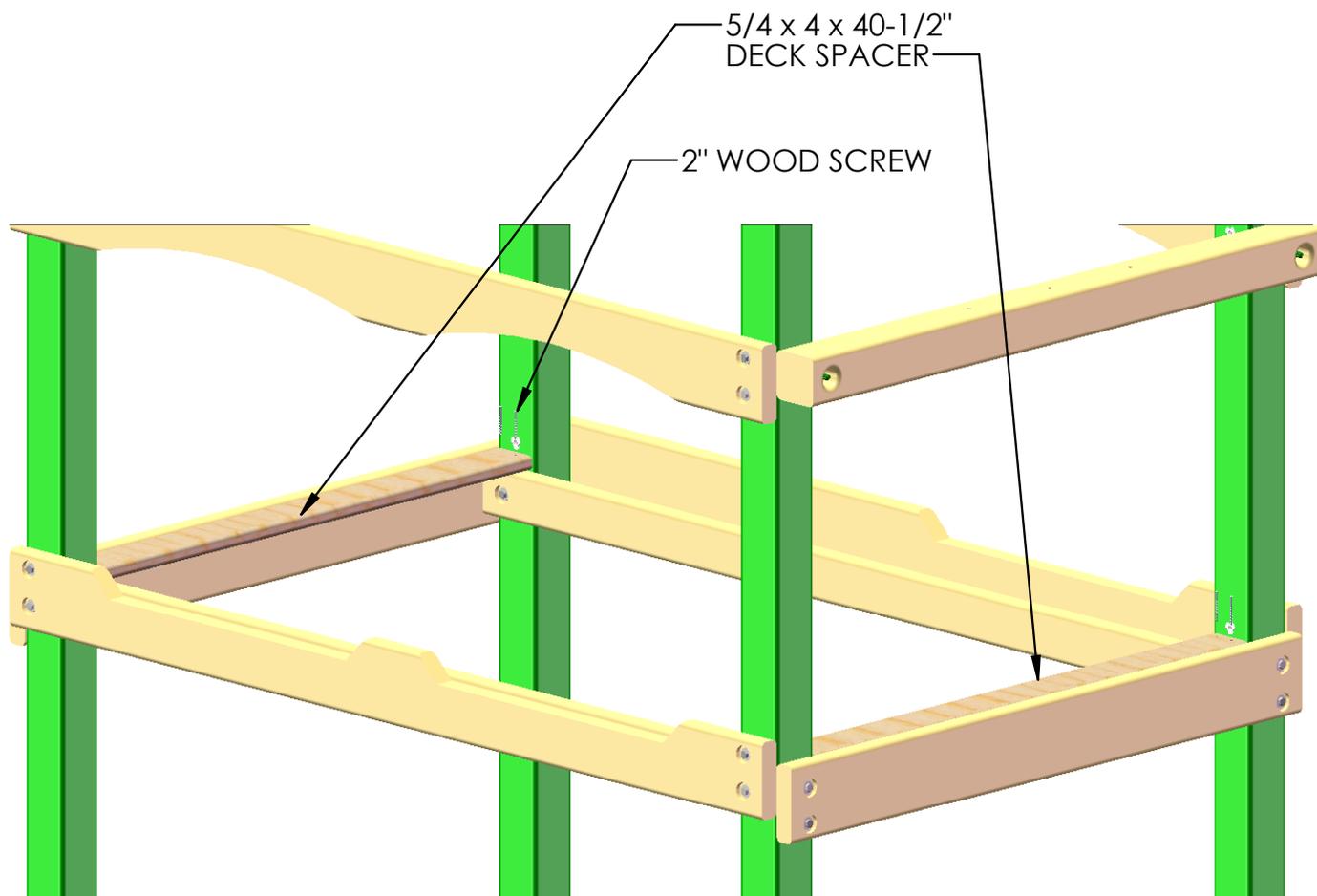
STEP 7: DECK SPACERS

THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD.

1: PRE-DRILL THE ENDS OF THE 5/4 X 4 X 40-1/2" DECK SPACERS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW. THE HOLE AT 20-1/4" ONLY NEEDS TO BE DRILLED ONCE. THIS HOLE IS TO ATTACH THE CENTER DECK SUPPORT TO THE DECK SPACER.



2: PLACE THE 5/4 X 4 X 40-1/2" DECK SPACER AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE CORNER POSTS AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PRE-DRILLED HOLES INTO THE DECK SUPPORT BELOW. NOTE THE TOP OF EACH SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.



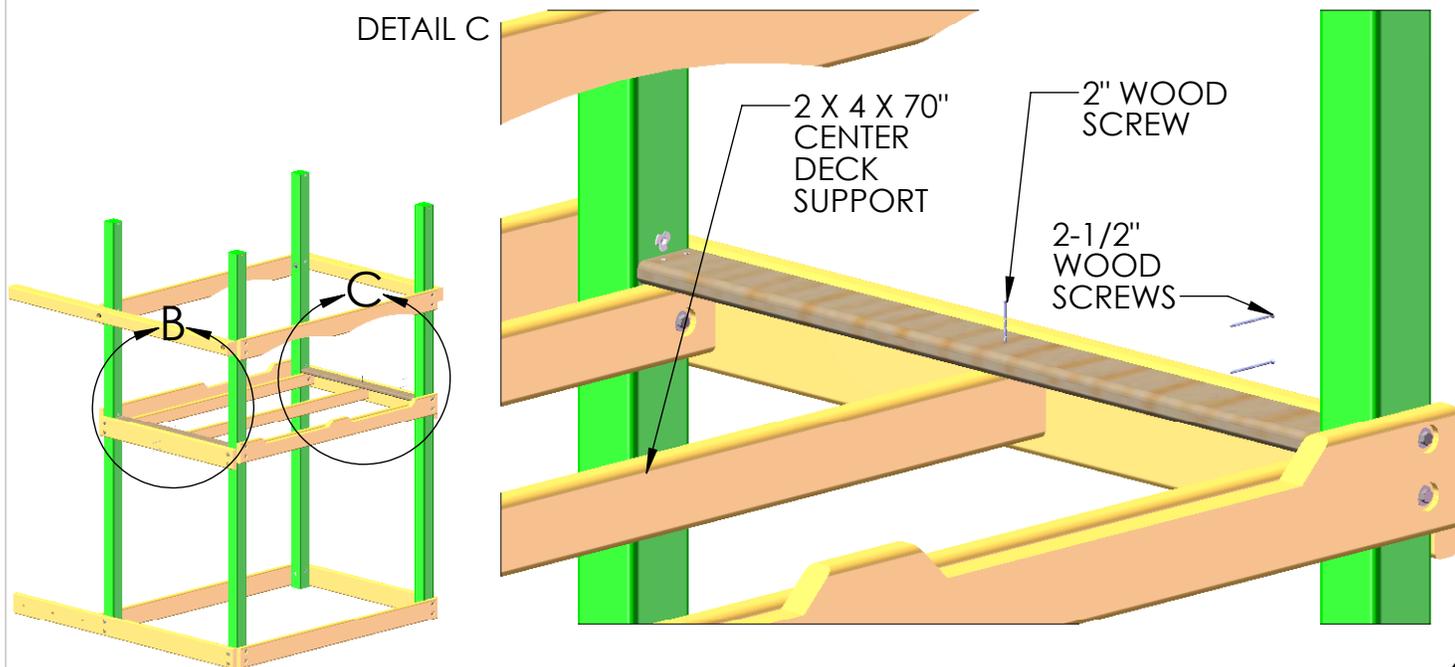
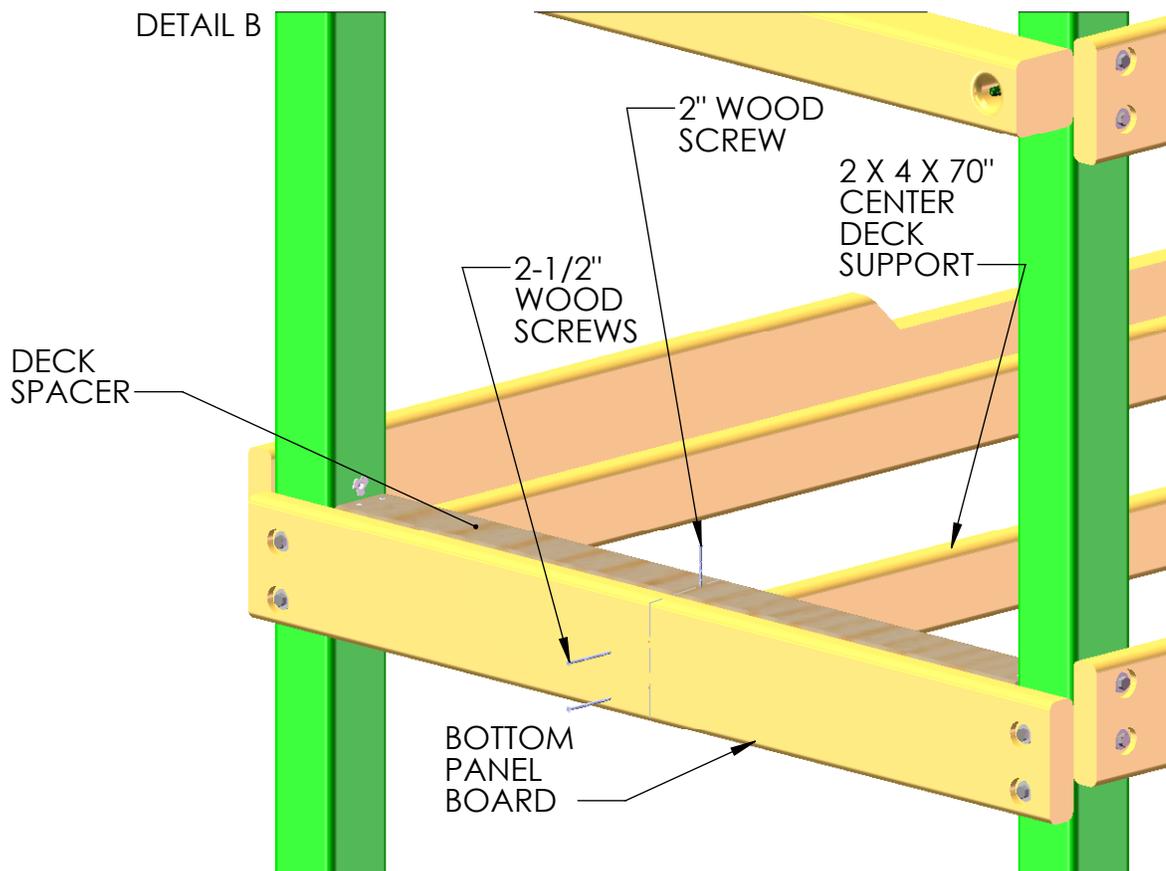
STEP 8: CENTER DECK SUPPORT

1: FIND THE 2 X 4 X 70" CENTER DECK SUPPORT WITHOUT HOLES.

2: USE THE HOLE IN THE CENTER OF THE DECK SPACER AS A GUIDE TO DRAW A LINE ON THE OUTSIDE OF THE BOTTOM PANEL BOARD ON EACH SIDE OF THE PLAY SET. (SEE DETAIL B) PLACE THE CENTER DECK SUPPORT UNDERNEATH THE DECK SPACERS THAT WERE PREVIOUSLY INSTALLED.

3: CENTER THE 2 X 4 X 70" CENTER DECK SUPPORT UNDER THE HOLE IN THE DECK SPACER. USE 2" WOOD SCREWS TO ATTACH THE DECK SPACERS TO THE CENTER DECK SUPPORT.

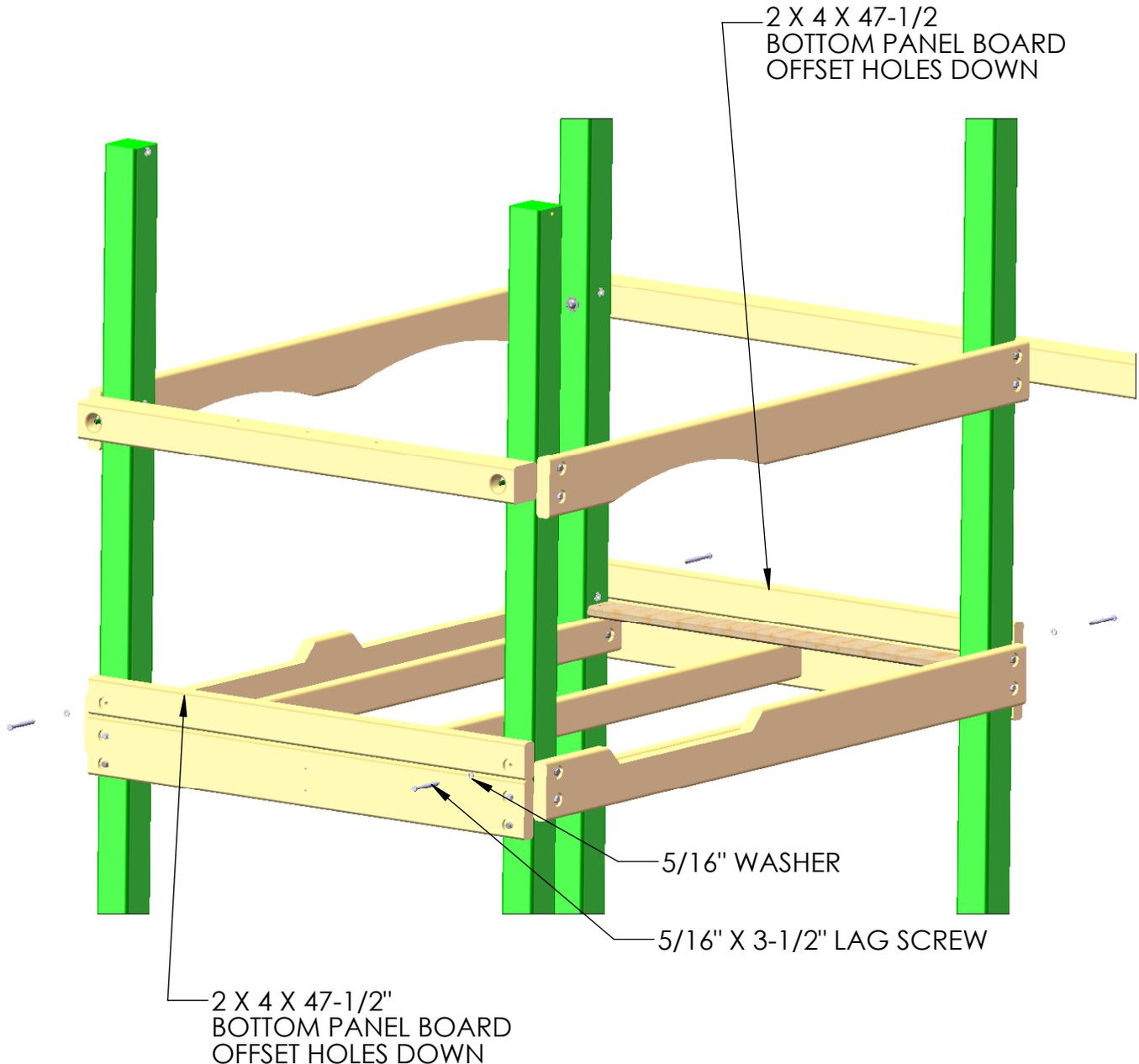
4: USING TWO 2-1/2" WOOD SCREWS, FASTEN THE END OF THE 2 X 4 X 70" CENTER DECK SUPPORT TO THE INSIDE OF THE BOTTOM PANEL BOARD. REPEAT THIS STEP ON THE OPPOSITE END OF THE FORT AS SHOWN IN DETAIL C.



STEP 9: BOTTOM PANEL BOARDS

1: PLACE THE 2 X 4 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE 2 X 6 PANEL BOARD WITH OFFSET HOLES DOWN AND FASTEN TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

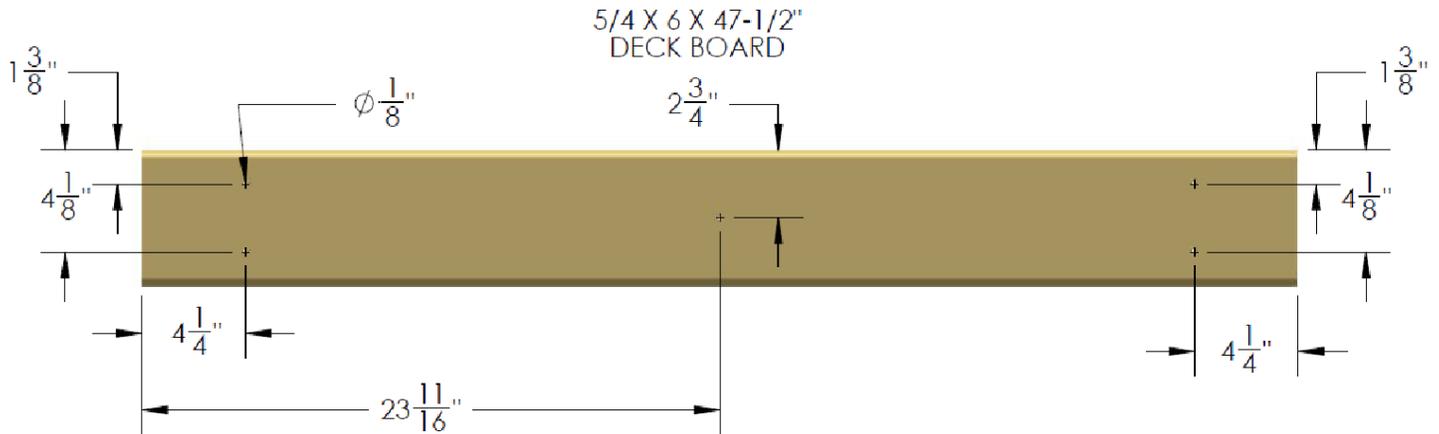
2: DO THE SAME PROCEDURE FOR THE OTHER SIDE USING A 2 X 4 X 47-1/2" BOTTOM PANEL BOARD, 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



STEP 10: DECK BOARDS

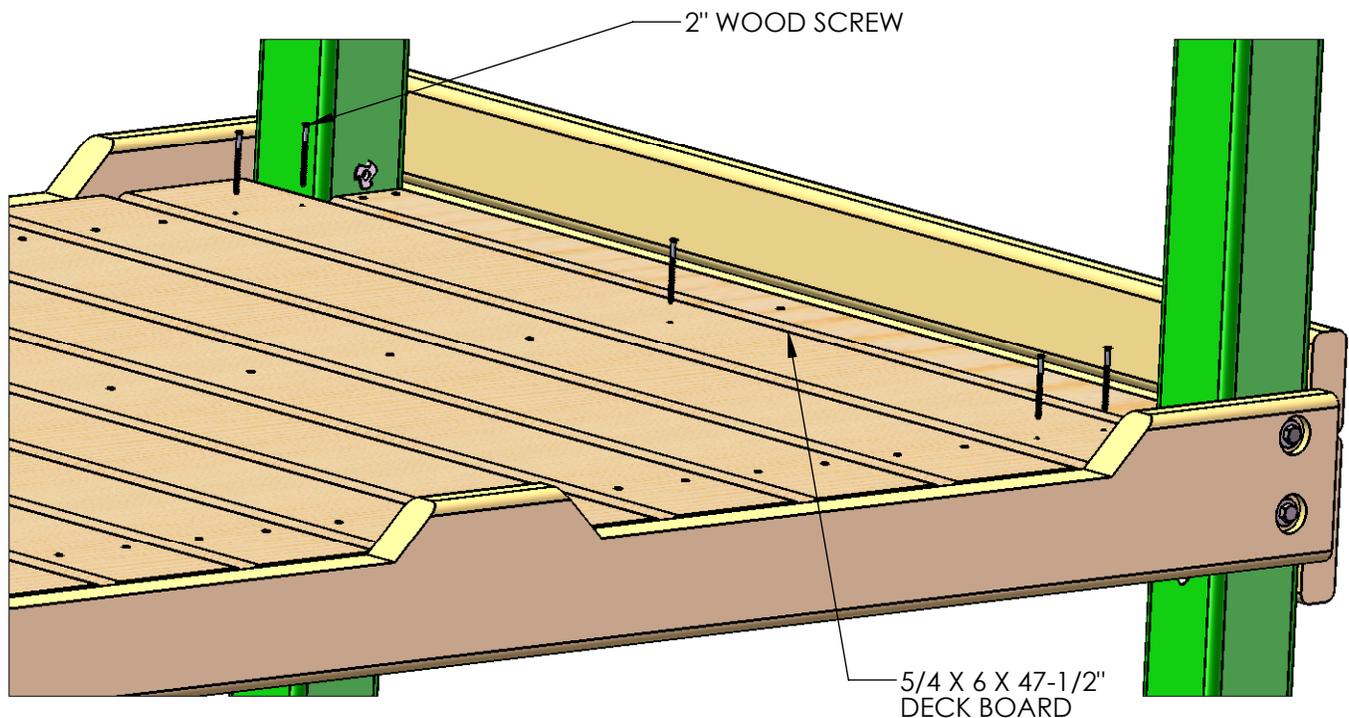
THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD.

1: PRE-DRILL THE ENDS OF THE DECK BOARDS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW.



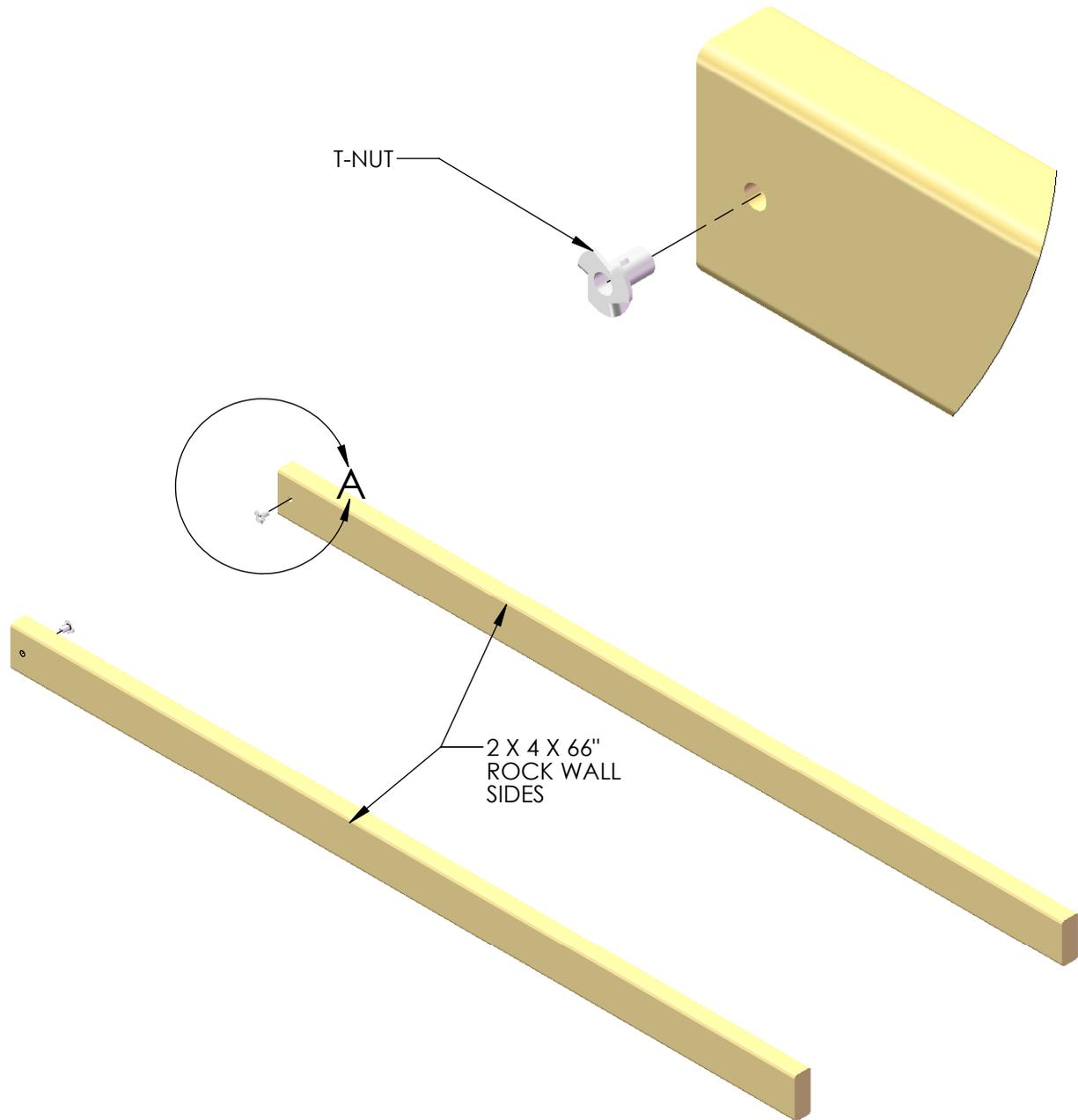
2: START WITH A 5/4 X 6 X 47-1/2" DECK BOARD AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE FRONT FACE BOARD AND THE REAR BOTTOM PANEL BOARD AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES AND INTO THE DECK SUPPORT SHOWN BELOW. LEAVE A UNIFORM (APPROXIMATELY 1/4") SPACE BETWEEN THE DECK BOARDS. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARDS.

LAY ALL DECK BOARDS ACROSS THE DECK SUPPORTS BEFORE SECURING THEM TO THE FORT. THIS WILL ENSURE THAT YOU HAVE EQUAL SPACING ACROSS THE DECK.



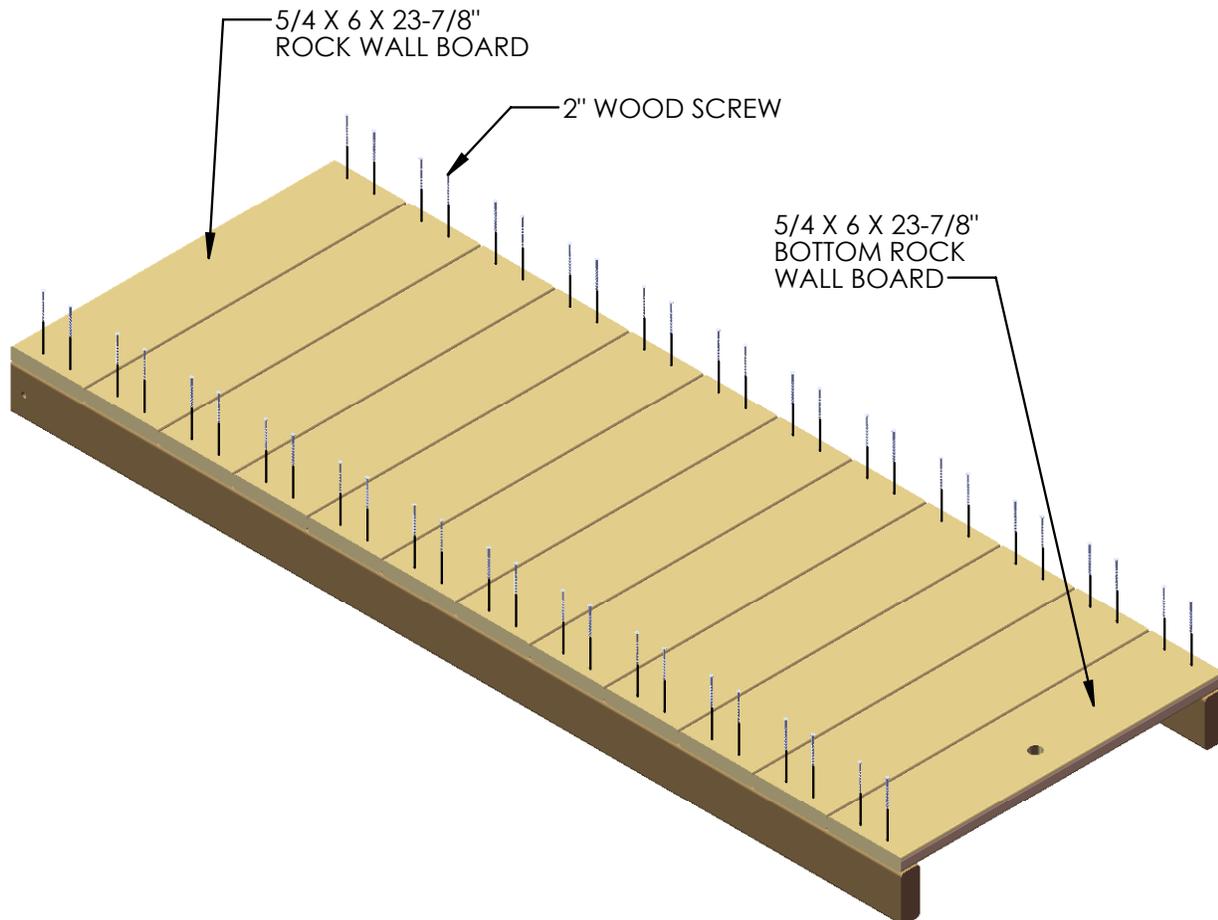
STEP 11: ROCK WALL

- 1: FIND TWO 2 X 4 X 66" ROCK WALL SIDES.
- 2: POSITION THE ROCK WALL SIDES SO THAT THE HOLES IN THE BOARDS ARE BOTH FACING THE SAME WAY.
- 3: INSERT T-NUTS INTO THE INSIDE OF THE ROCK WALL SIDES AND SET WITH A HAMMER.



STEP 12: ROCK WALL

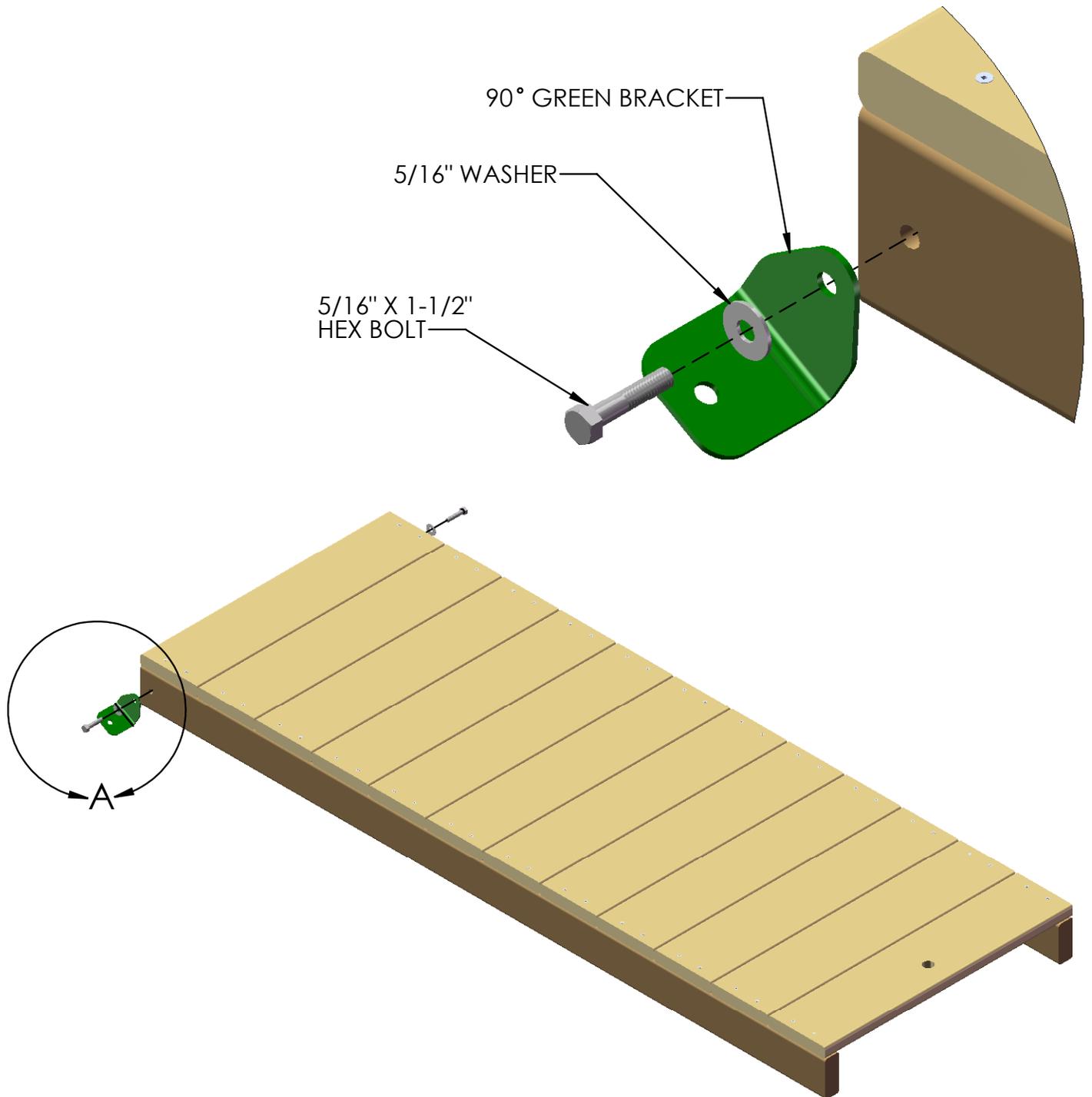
- 1: FIND ELEVEN 5/4 X 6 X 23-7/8" ROCK WALL BOARDS AND ONE 5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD (1 HOLE).
- 2: STARTING FROM THE TOP, PLACE ONE ROCK WALL BOARD ON TOP OF THE ROCK WALL SIDES, FLUSH TO THE TOP OF THE ROCK WALL SIDES, AND ATTACH WITH TWO 2" WOOD SCREWS ON EACH SIDE.
- 3: CONTINUE DOWN THE ROCK WALL WITH THE REMAINING ROCK WALL BOARDS, FASTENING EACH BOARD WITH TWO 2" WOOD SCREWS ON EACH END.
- 4: THE FINAL BOARD WILL BE THE BOTTOM ROCK WALL BOARD WITH ONE HOLE. ATTACH WITH TWO 2" WOOD SCREWS ON EACH SIDE.
- 5: IN SOME CASES, THERE WILL BE EXCESS LENGTH ON THE ROCK WALL SIDES. THIS IS DUE TO MILLING VARIATIONS, AND IS ALSO USED TO HELP LEVEL THE ROCK WALL SIDES ON UNEVEN GROUND.
- 6: ROCK WALL SIDES MAY NOT BE EVEN WITH THE BOTTOM ROCK WALL BOARD DUE TO MILLING VARIATIONS AND WOOD SHRINKAGE.



STEP 13: ROCK WALL

1: FASTEN THE 90° BRACKET TO THE ROCK WALL SIDES WITH 5/16 X 1-1/2" HEX BOLTS AND 5/16" WASHERS.

2: DO NOT TIGHTEN THE HEX BOLTS INTO THE T-NUTS AT THIS TIME.

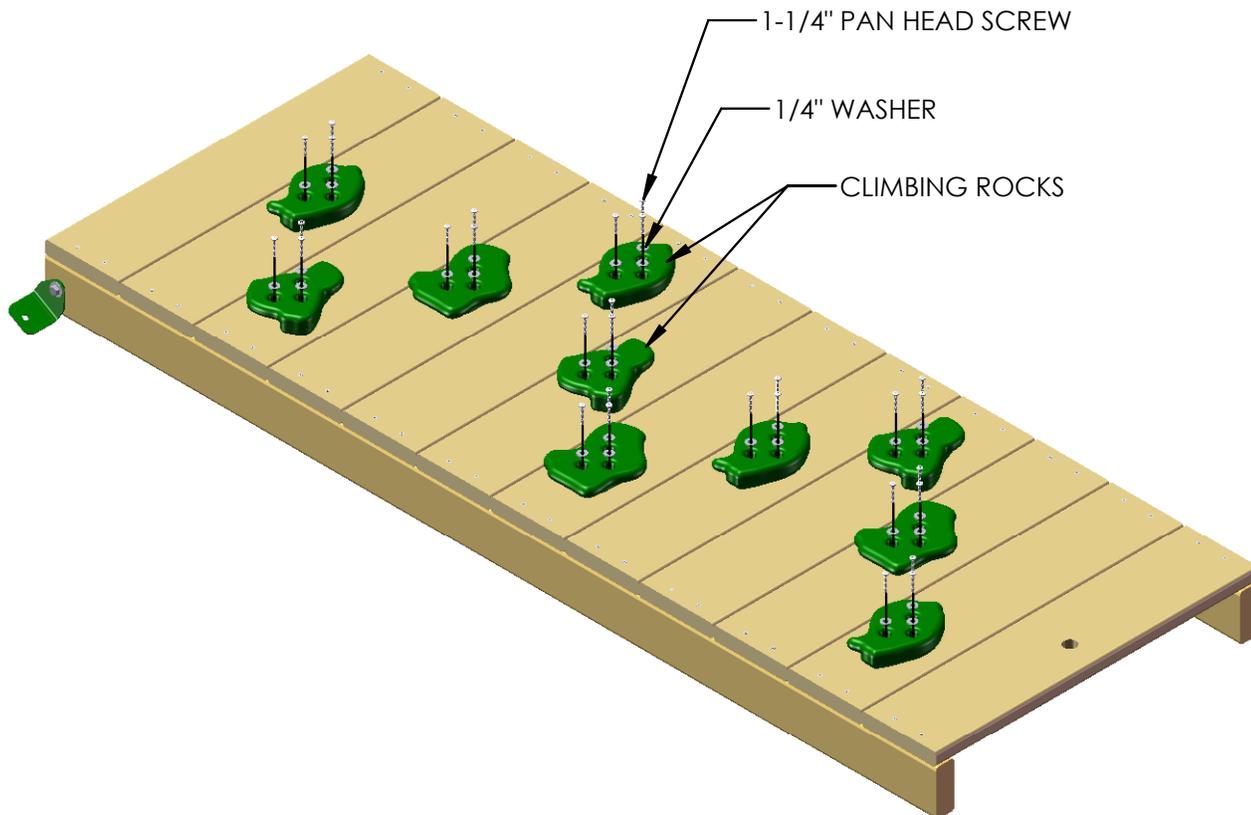


STEP 14: ROCK WALL

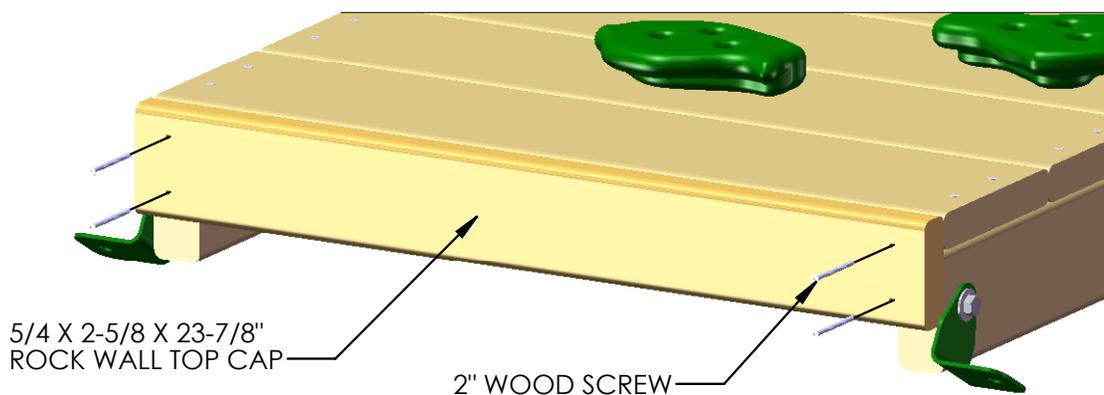
1: FIND TEN ROCKS AND THIRTY 1-1/4" PAN HEAD SCREWS AND THIRTY 1/4" WASHERS.

2: MOUNT THE ROCKS IN A STAGGERED MANNER ON THE ROCK WALL BOARDS. THREE PAN HEAD SCREWS WITH THREE WASHERS WILL SECURE EACH ROCK TO THE WALL.

NOTE: THE IMAGE SHOWN BELOW IS A GENERIC ARRANGEMENT OF ROCKS ON THE ROCK WALL. YOUR ACTUAL CONFIGURATION MAY BE DIFFERENT THAN WHAT YOU SEE BELOW. ROCKS CAN BE ARRANGED IN ANY PATTERN AS LONG AS THEY WILL ALLOW PROPER ACCESS TO THE FORT. BE CREATIVE.



3: PLACE THE 5/4 X 2-5/8 X 23-7/8" ROCK WALL TOP CAP ON TOP OF THE ROCK WALL SIDES. FASTEN THE ROCK WALL TOP CAP TO THE ROCK WALL SIDES WITH 2" WOOD SCREWS.



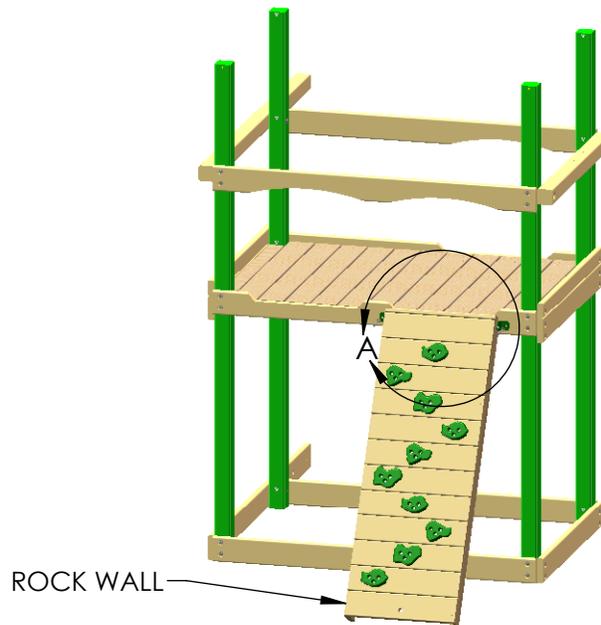
STEP 15: ATTACHING THE ROCK WALL

1: PLACE THE ROCK WALL INTO POSITION ON THE FRONT SIDE - RIGHT OF THE PLAY SET AS SHOWN BELOW. THE BOTTOM OF THE 90° BRACKETS SHOULD BE APPROXIMATELY 3/4" FROM THE BOTTOM OF THE FRONT FACE BOARD. USING THE 90° BRACKETS AS A TEMPLATE; DRILL A 3/8" HOLE THROUGH THE FRONT FACE BOARD.

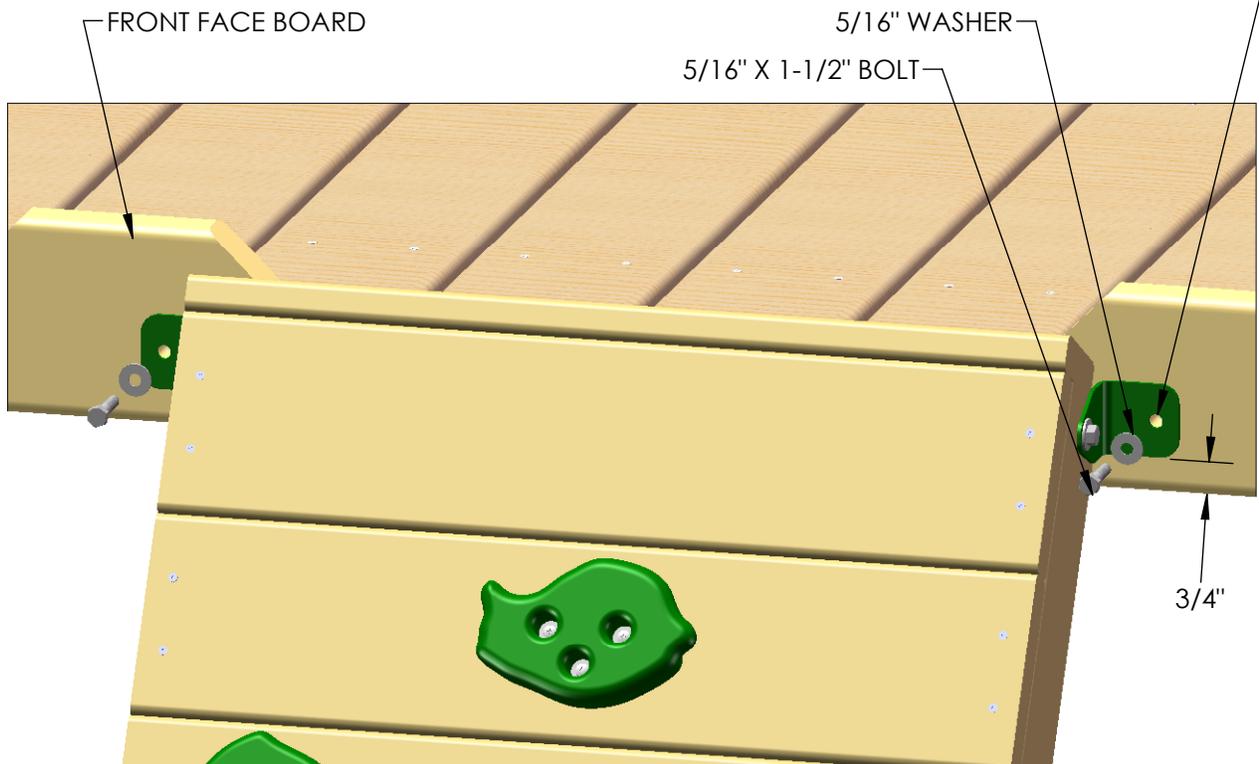
2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES ON THE FRONT FACE BOARD.

3: ATTACH THE ROCK WALL WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.

4: WHEN THE 90° BRACKETS ARE SECURE, AND THE ROCK WALL IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE ROCK WALL SIDES.

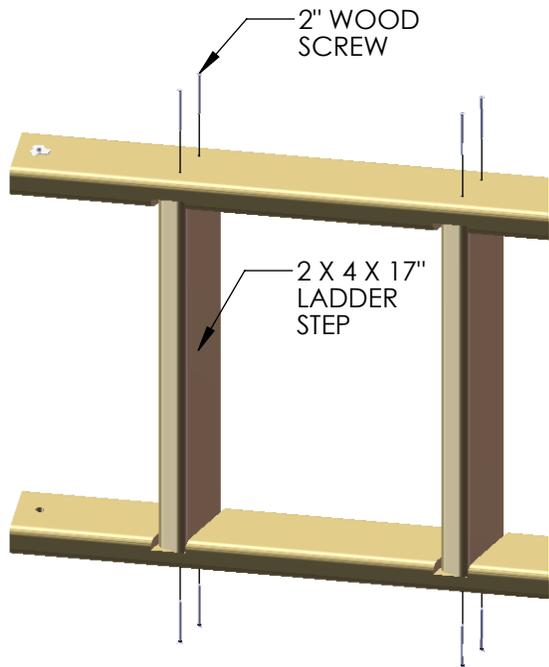
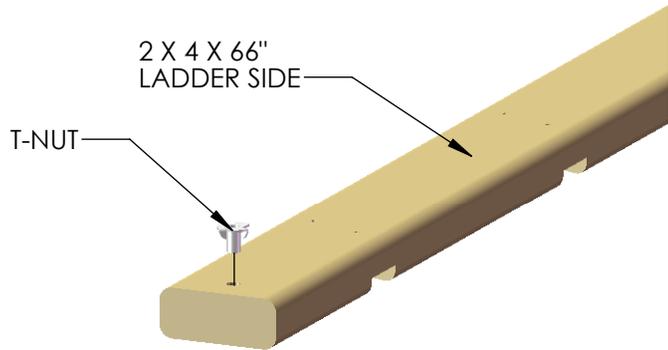


NOTE: T-NUT GOES IN BACK SIDE OF HOLE DRILLED ON EACH SIDE.



STEP 16: LADDER

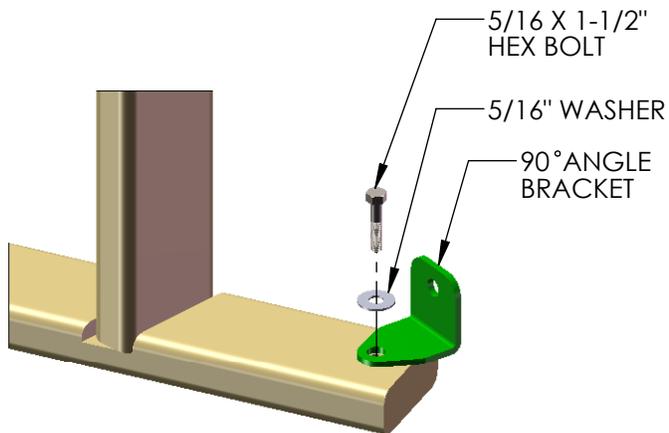
- 1: FIND TWO 2 X 4 X 66" LADDER SIDES.
- 2: POSITION THE LADDER SIDES SO THAT THE SLOTS IN THE BOARDS ARE FACING EACH OTHER AND ARE PARALLEL.
- 3: INSERT T-NUTS INTO THE OUTSIDE OF THE LADDER SIDES AND SET WITH A HAMMER.



- 4: FIND FIVE 2 X 4 X 17" LADDER STEPS.

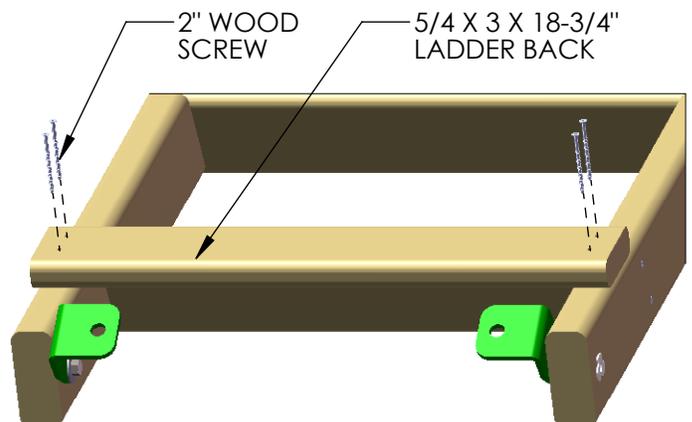
- 5: PLACE THE STEPS INTO THE SLOTS ON THE LADDER SIDES, AND FASTEN WITH 2" WOOD SCREWS.

- 6: CAREFULLY TURN THE LADDER OVER AND PUT THE SCREWS INTO THE OTHER SIDE.



- 7: INSTALL THE 90° ANGLE BRACKETS TO THE INSIDE OF THE LADDER RAILS WITH 5/16 X 1-1/2" BOLTS, 5/16 WASHERS, INTO THE 5/16" T-NUTS.

- 8: INSTALL THE 5/4 X 3 X 18-3/4" LADDER BACK ABOVE THE TOP STEP OF THE LADDER WITH TWO 2" WOOD SCREWS PER SIDE.



STEP 17: LADDER TO PLAY SET

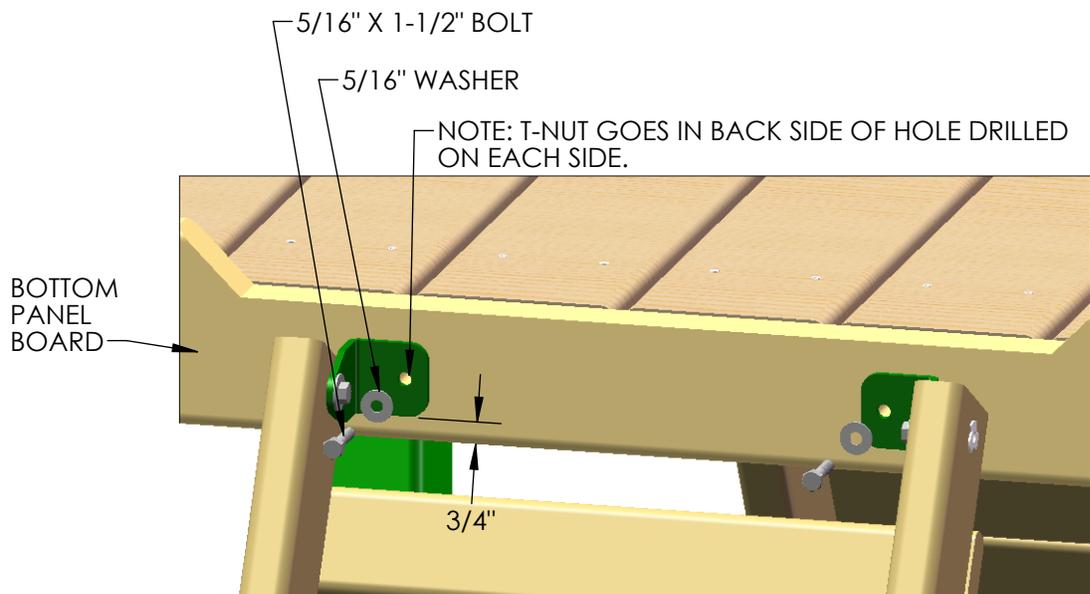
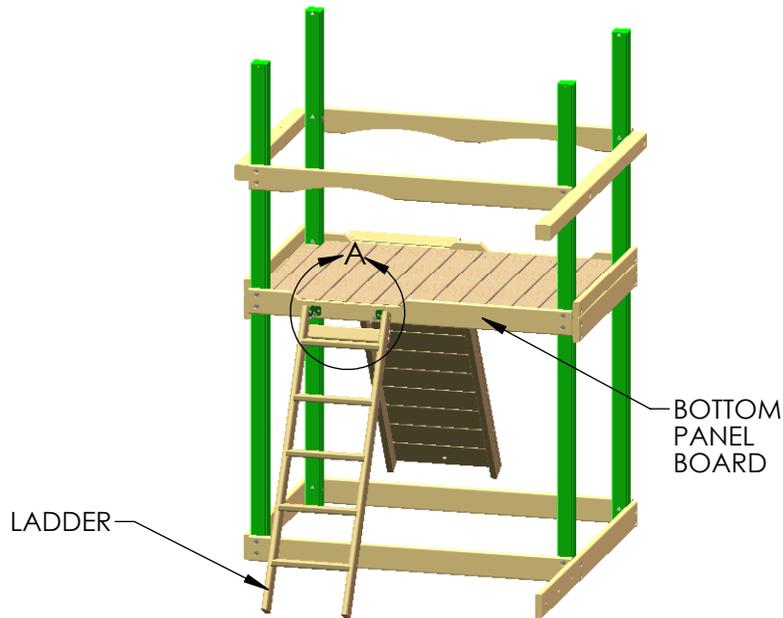
1: THE LADDER WILL ATTACH TO THE REAR OF THE PLAY SET. PLACE THE LADDER AGAINST THE BOTTOM PANEL BOARD CENTERED IN THE NOTCHED OUT AREA.

2: THE BOTTOM OF THE 90° BRACKETS SHOULD BE APPROXIMATELY 3/4" FROM THE BOTTOM OF THE BOTTOM PANEL BOARD. USING THE 90° BRACKETS AS A TEMPLATE DRILL A 3/8" HOLE THROUGH THE BOTTOM PANEL BOARD.

3: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES ON THE BOTTOM PANEL BOARD.

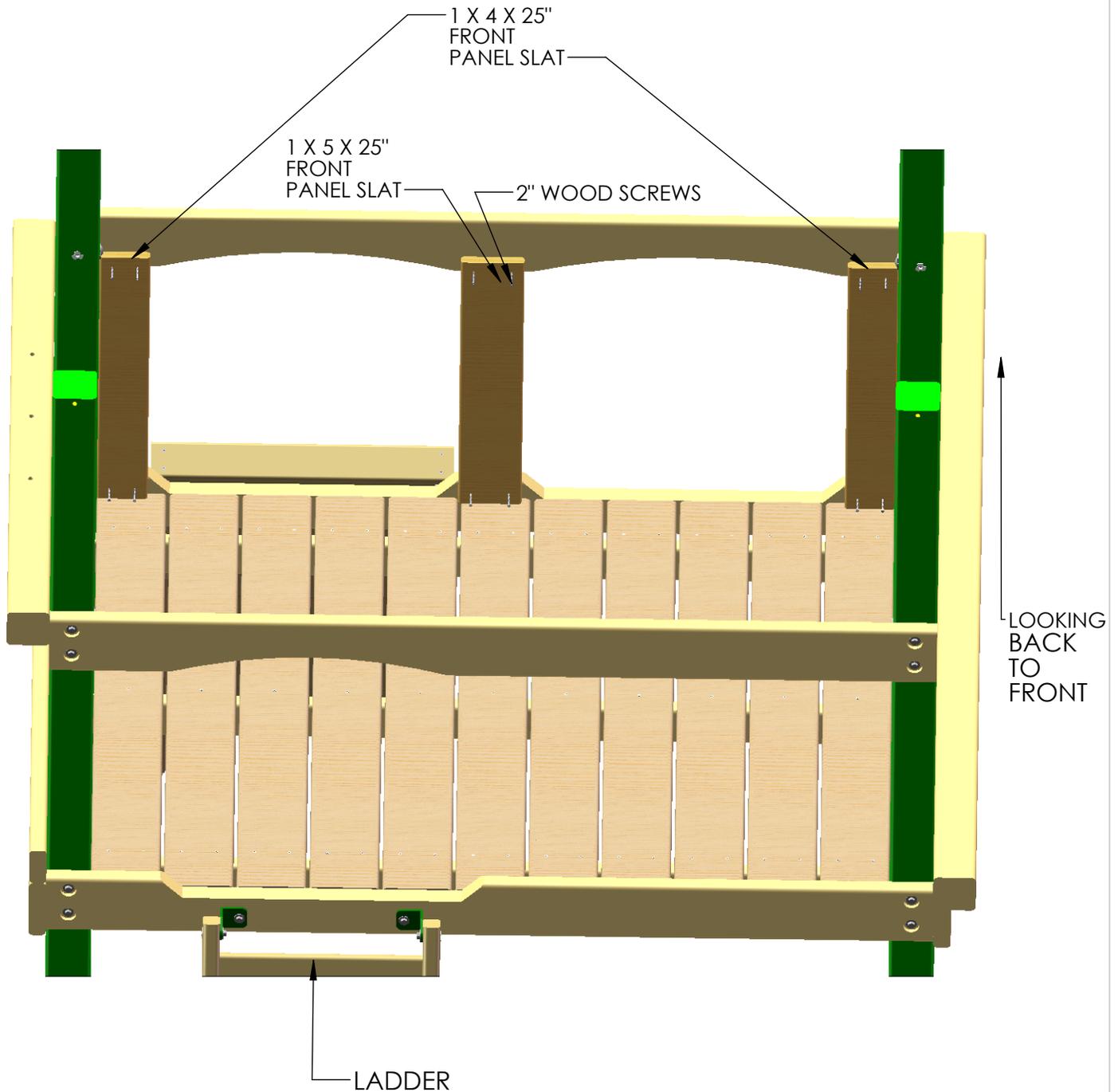
4: ATTACH THE LADDER WITH 5/16" X 1-1/2" BOLTS AND 5/16" WASHERS.

5: WHEN THE 90° BRACKETS ARE SECURE, AND THE LADDER IS IN ITS FINAL POSITION TIGHTEN THE 5/16" X 1-1/2" BOLTS ON THE INSIDE OF THE LADDER SIDES.



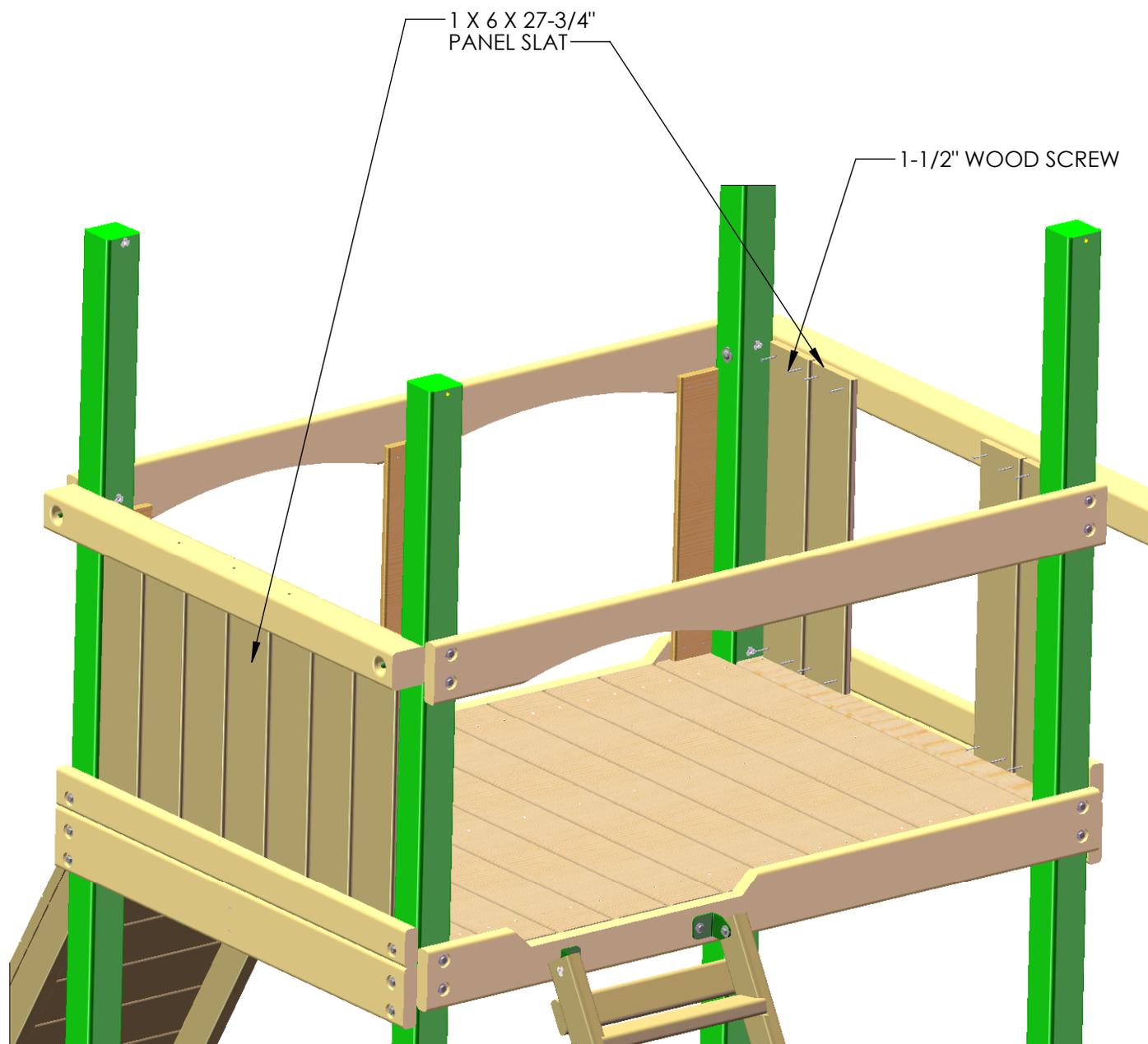
STEP 18: FRONT PANEL SLATS

- 1: FIND TWO 1 X 4 X 25" FRONT PANEL SLATS AND ONE 1 X 5 X 25" FRONT PANEL SLAT.
- 2: PREDRILL THE SLATS 1" FROM EACH END WITH TWO HOLES EQUALLY SPACED WITH A 1/8" DRILL BIT
- 3: INSTALL THE PANEL SLATS AS SHOWN ON THE FIGURE BELOW WITH THE 1 X 5 X 25" FRONT PANEL SLAT GOING IN THE MIDDLE AND THE 1 X 4 X 25" FRONT PANEL SLATS GOING ON EITHER END.
- 4: ATTACH WITH 2" WOOD SCREWS IN THE 1/8" PREDRILLED HOLES.



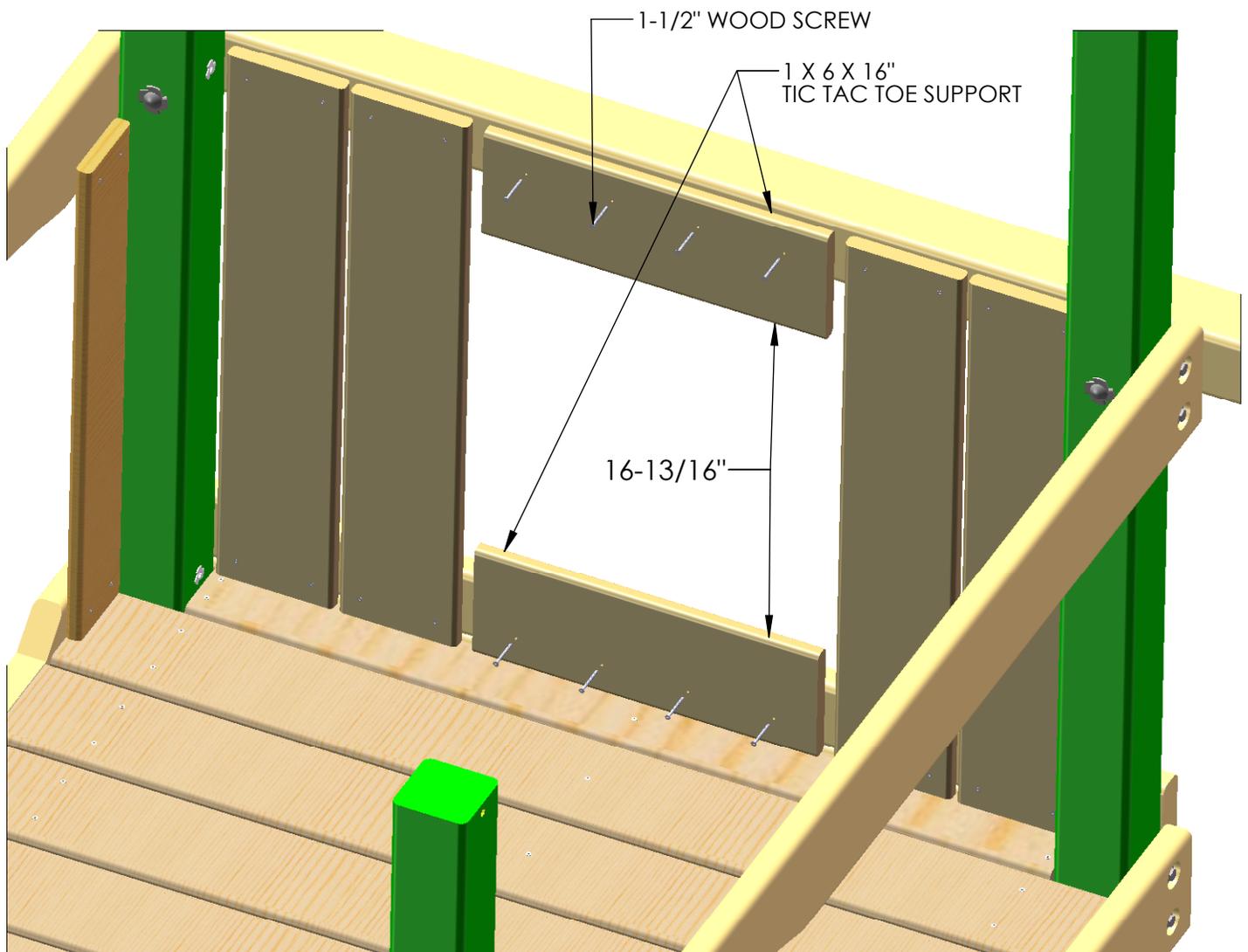
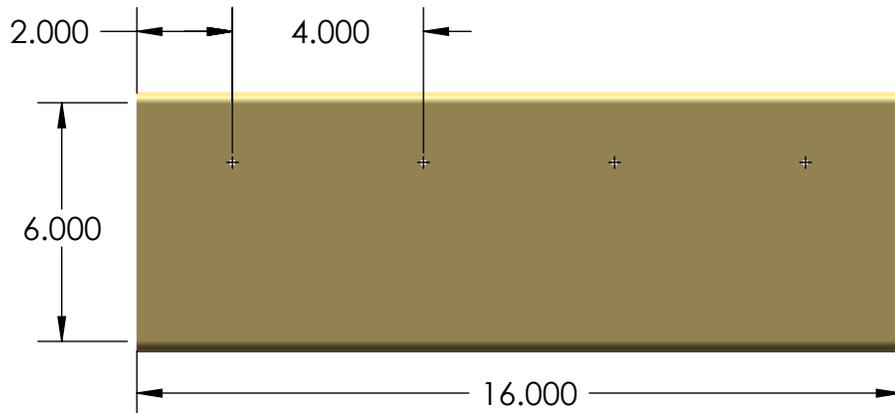
STEP 19: SIDE PANEL SLATS

- 1: FIND ELEVEN 1 X 6 X 27-3/4" PANEL SLATS.
- 2: PRE-DRILL THE PANEL SLATS 1" FROM EACH END WITH TWO EQUALLY SPACED HOLES WITH A 1/8" DRILL BIT.
3. INSTALL THE PANEL SLATS AS SHOWN LEAVING 1/4" GAP BETWEEN EACH PANEL SLAT OR A 1/4" GAP BETWEEN THE CORNER POST AND PANEL SLAT.
4. ATTACH THE PANEL SLATS TO THE PLAY SET WITH 1-1/2" WOOD SCREWS IN THE PREDRILLED HOLES.



STEP 20: TIC TAC TOE SUPPORT

- 1: FIND THE TWO 1 X 6 X 16" TIC TAC TOE SUPPORT SLATS.
- 2: PRE-DRILL THE SLATS 2" FROM EACH END, AND 4" OVER FROM THE FIRST HOLE AS SHOWN ON THE DIAGRAM USING A 1/8" DRILL BIT.
- 3: INSTALL THE SLATS IN THE GAP LEFT FROM THE PREVIOUS INSTALLATION LEAVING A 3/4" GAP ON THE END.
- 4: ATTACH THE PANEL SLATS TO THE FORT WITH 1-1/2" WOOD SCREWS IN THE PRE-DRILLED HOLES LEAVING A 16-13/16" OPENING BETWEEN THE TIC TAC TOE SUPPORT SLATS.



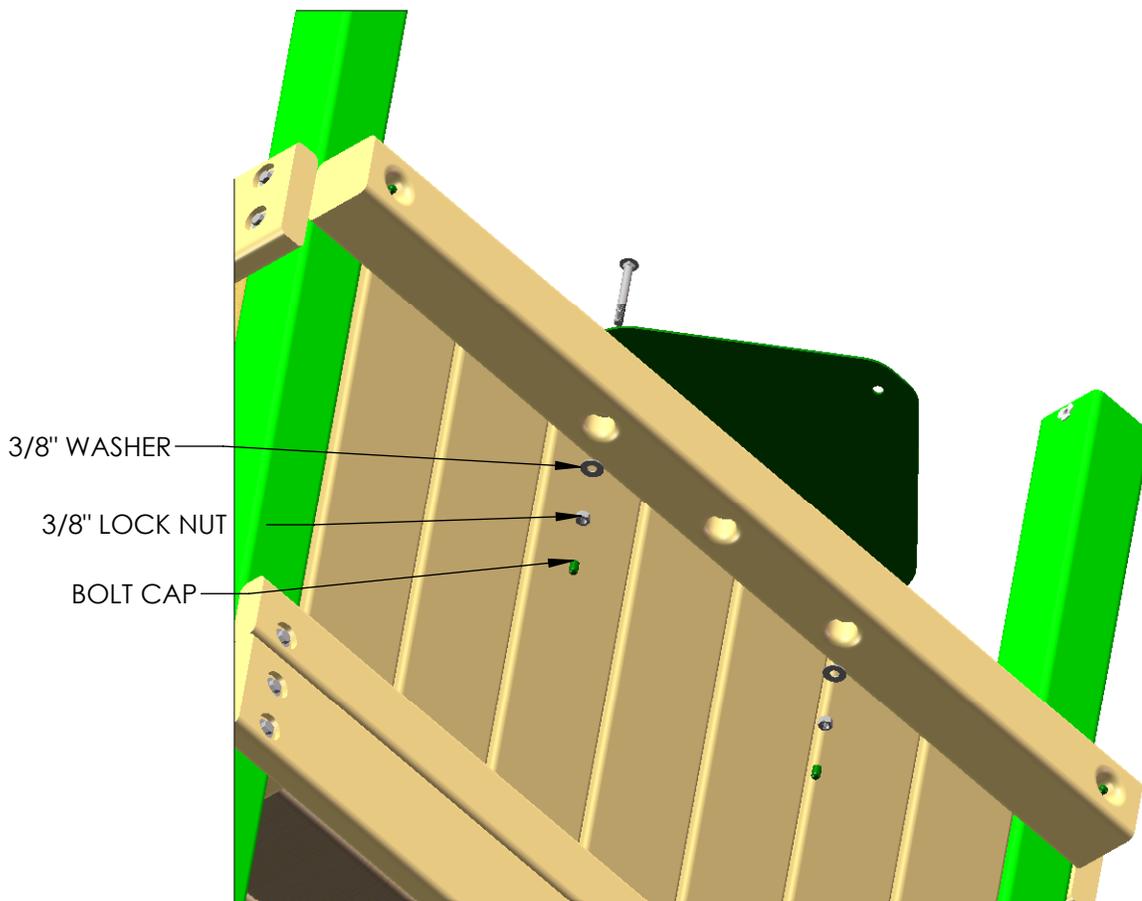
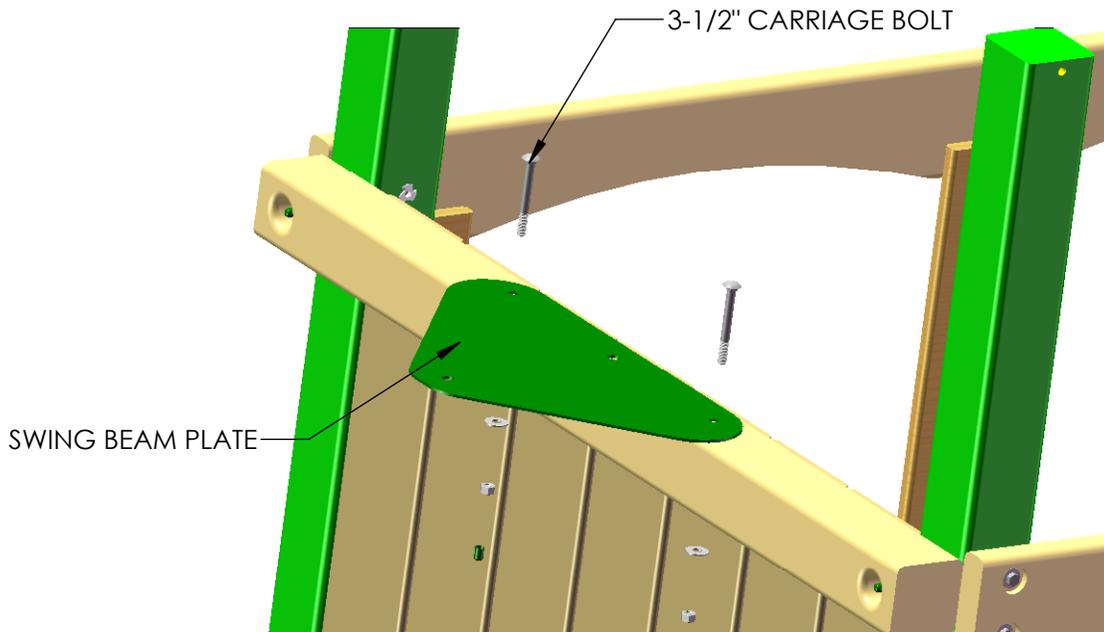
STEP 21: SWING BEAM PLATE

1: PLACE THE SWING BEAM PLATE ON TOP OF THE SWING BEAM SUPPORT, LINING UP THE PILOT HOLES.

2: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM SUPPORT USING 3-1/2" CARRIAGE BOLTS ON THE TOP, AND 3/8" WASHERS, 3/8" LOCK NUTS ON THE BOTTOM, IN THE COUNTER-SUNK HOLES OF THE SWING BEAM SUPPORT. USE BOLT CAPS TO COVER ANY EXPOSED THREADS.

3: LEAVE THE MIDDLE HOLE EMPTY, IT WILL BE USED LATER.

4: IF NECESSARY USE VICE GRIPS TO HOLD CARRIAGE BOLTS IN PLACE WHEN INSTALLING.

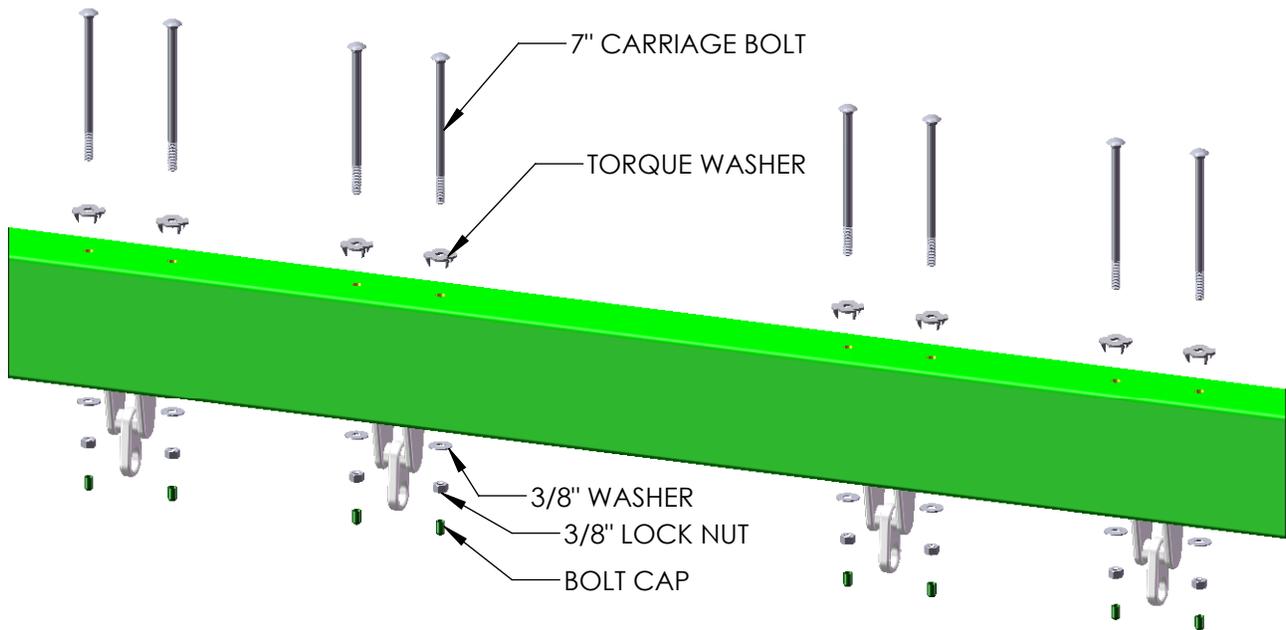


STEP 22: IRON DUCTILES

1: LINE UP THE HOLES OF THE IRON DUCTILES WITH THE HOLES IN THE SWINGBEAM.

2: FASTEN THE SWING HANGER TO THE SWING BEAM USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.

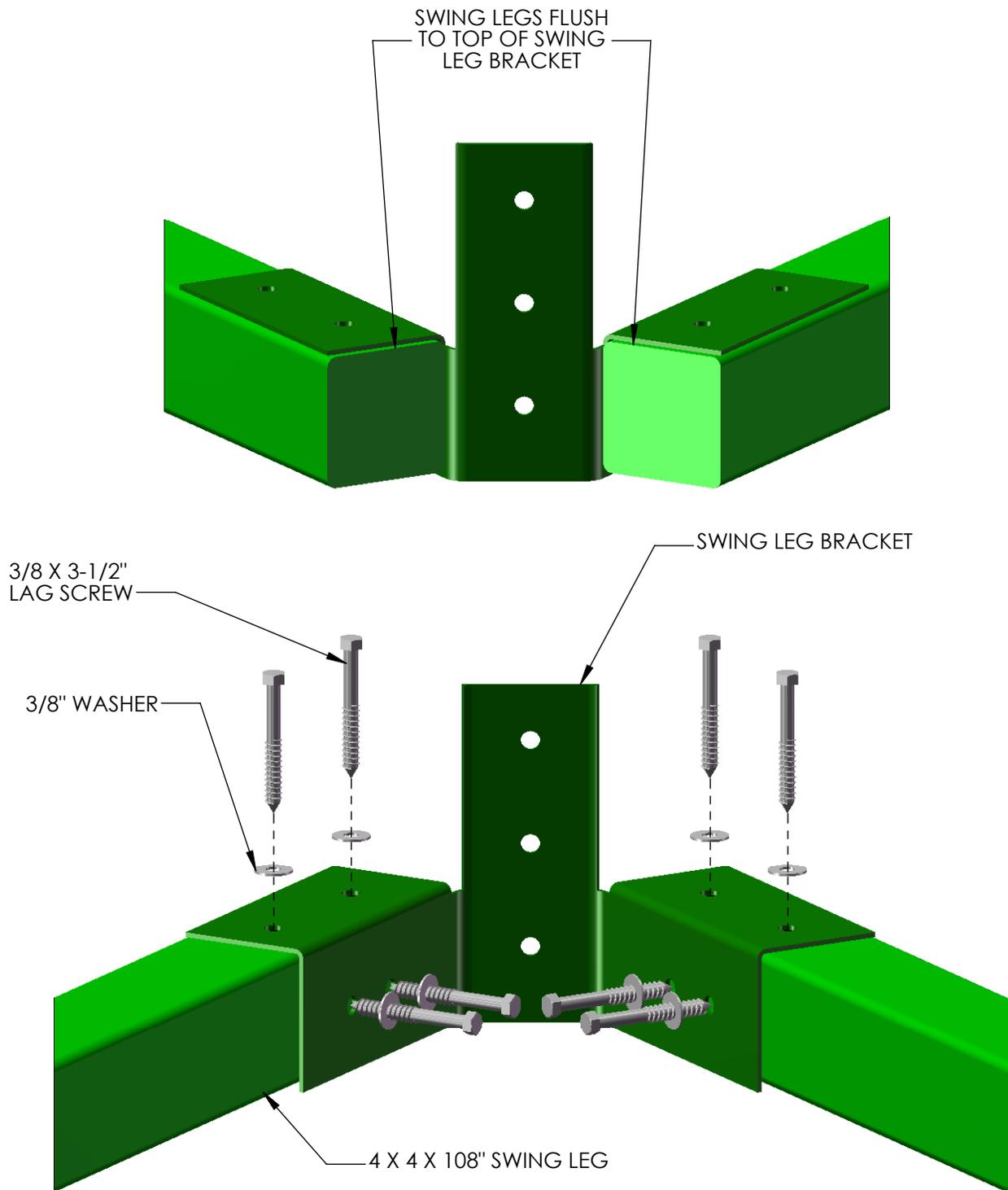
3: PLACE BOLT CAPS OVER EXPOSED THREADS.



STEP 23: ATTACH SWING LEGS TO BRACKET

1: PLACE THE 4 X 4 X 108" SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

2: FASTEN THE SWING LEGS TO THE SWING LEG BRACKET WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.

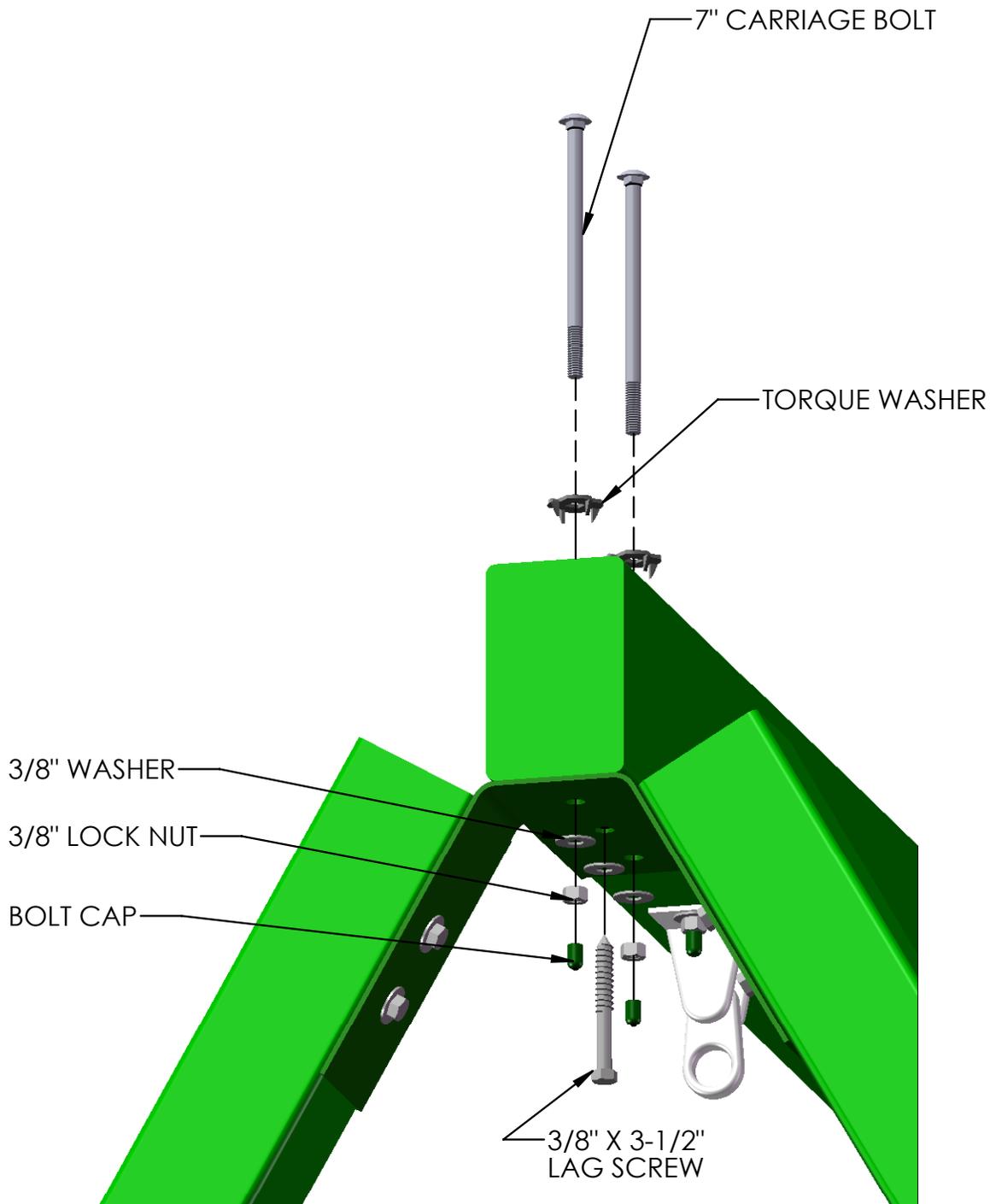


STEP 24: MOUNT SWING BEAM TO SWING BEAM LEGS

1: FASTEN THE SWING BEAM TO THE SWING BEAM BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH.

2: USE A 3/8" X 3-1/2" LAG SCREW WITH 3/8" WASHER FOR THE HOLE IN THE CENTER OF THE SWING BEAM BRACKET.

3: PLACE A BOLT CAP OVER ANY EXPOSED THREADS.



STEP 25: MOUNT SWING BEAM TO FORT

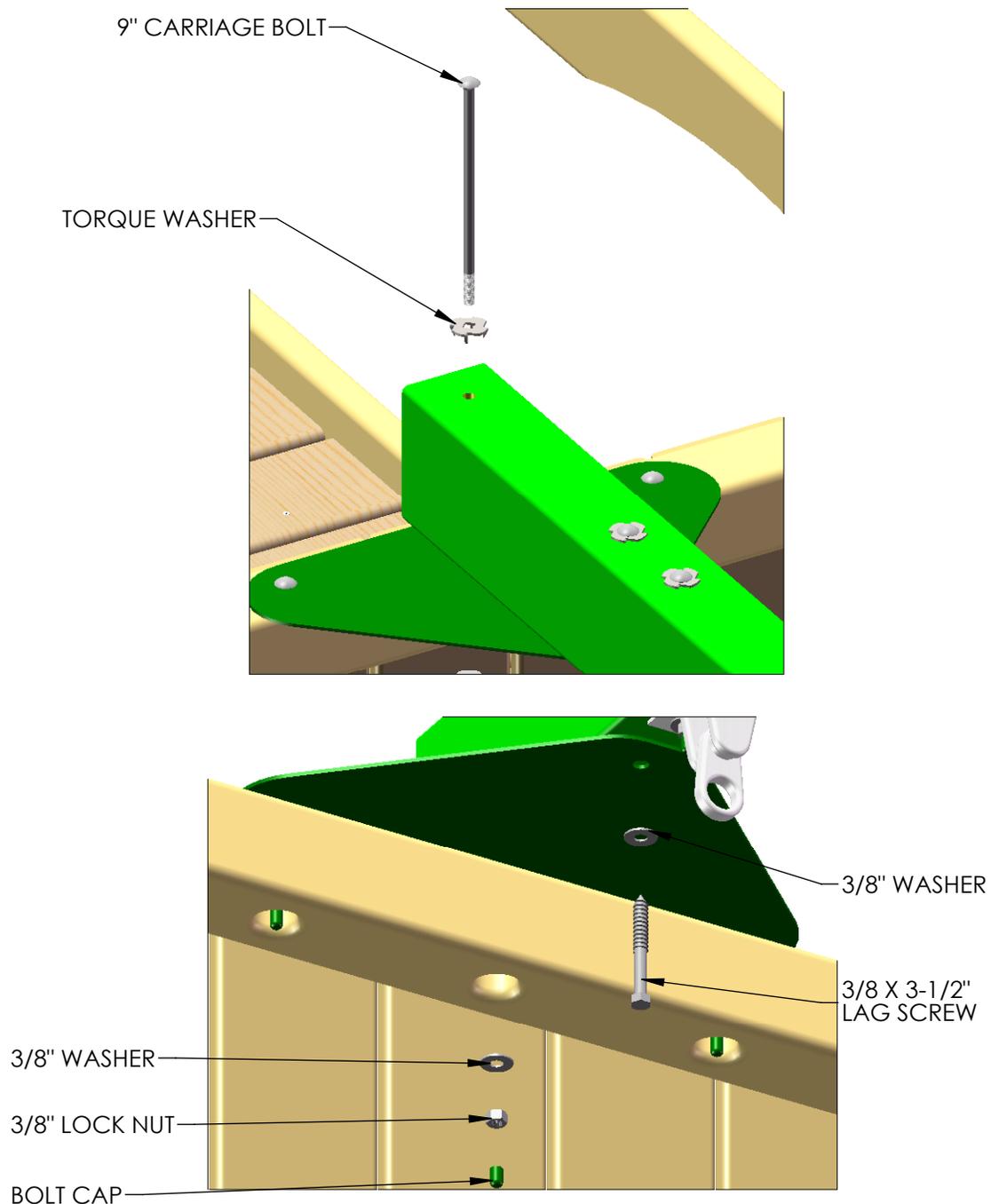
AN EXTRA PERSON IS NEEDED FOR THIS STEP.

1: HAVE ONE PERSON WALK THE SWING BEAM OUT TO THE END OF THE FORT FROM INSIDE THE FORT WHILE THE OTHER PERSON CARRIES IT BY THE LEGS.

2: LINE UP THE PILOT HOLES AT THE END OF THE SWING BEAM WITH THE MIDDLE HOLES ON THE SWING BEAM PLATE.

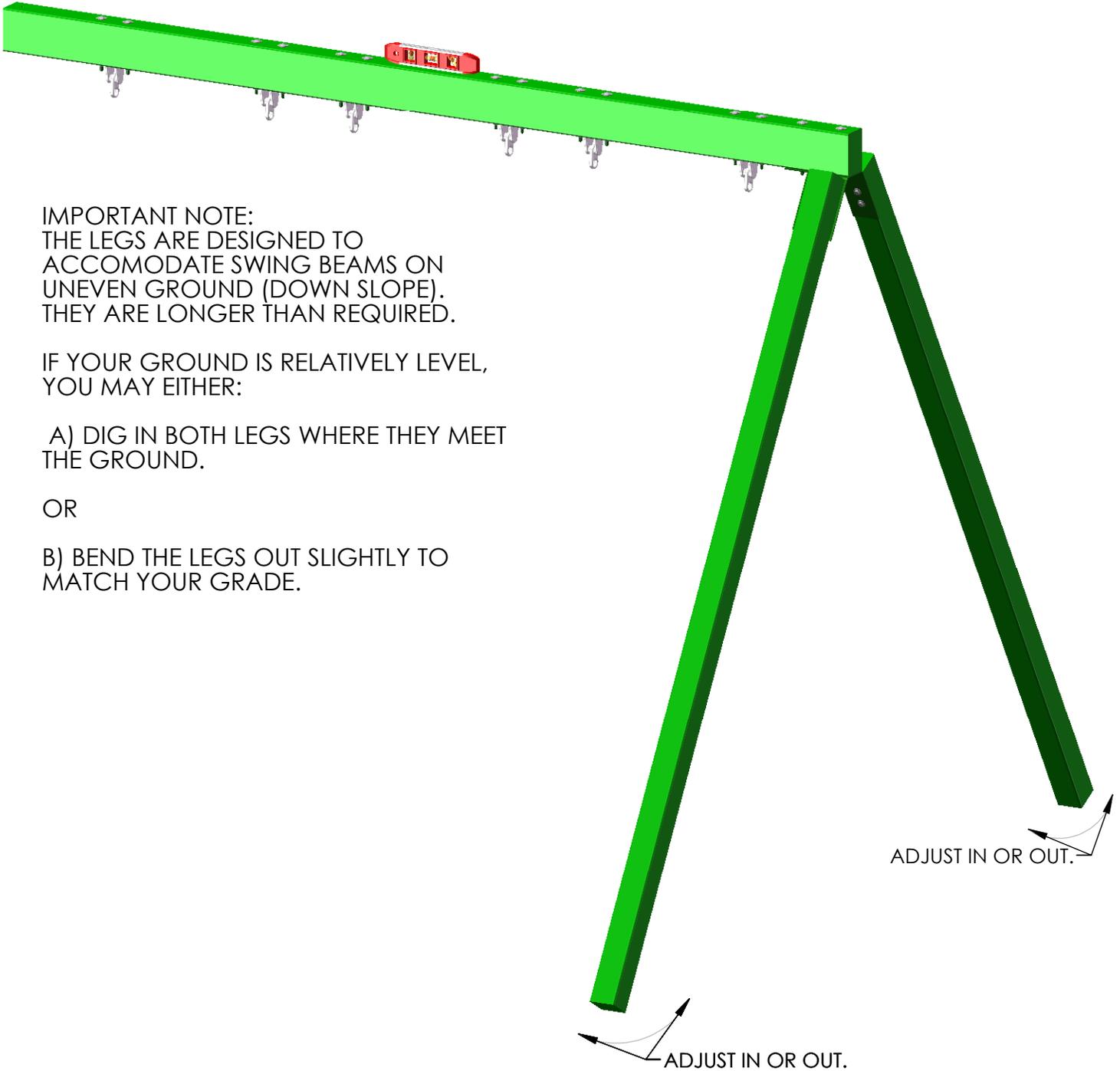
3: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE AND SWING BEAM SUPPORT USING A 9" CARRIAGE BOLT WITH A TORQUE WASHER ON TOP, AND A 3/8" LOCK NUT AND WASHER ON THE BOTTOM. PLACE BOLT CAPS OVER EXPOSED THREADS AFTER SECURING.

4: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE FROM UNDERNEATH WITH A 3/8 X 3-1/2" LAG SCREW AND 3/8" WASHER.



STEP 26: LEVEL SWING BEAM

1: PLACE A LEVEL ON TOP OF THE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.



IMPORTANT NOTE:
THE LEGS ARE DESIGNED TO
ACCOMODATE SWING BEAMS ON
UNEVEN GROUND (DOWN SLOPE).
THEY ARE LONGER THAN REQUIRED.

IF YOUR GROUND IS RELATIVELY LEVEL,
YOU MAY EITHER:

A) DIG IN BOTH LEGS WHERE THEY MEET
THE GROUND.

OR

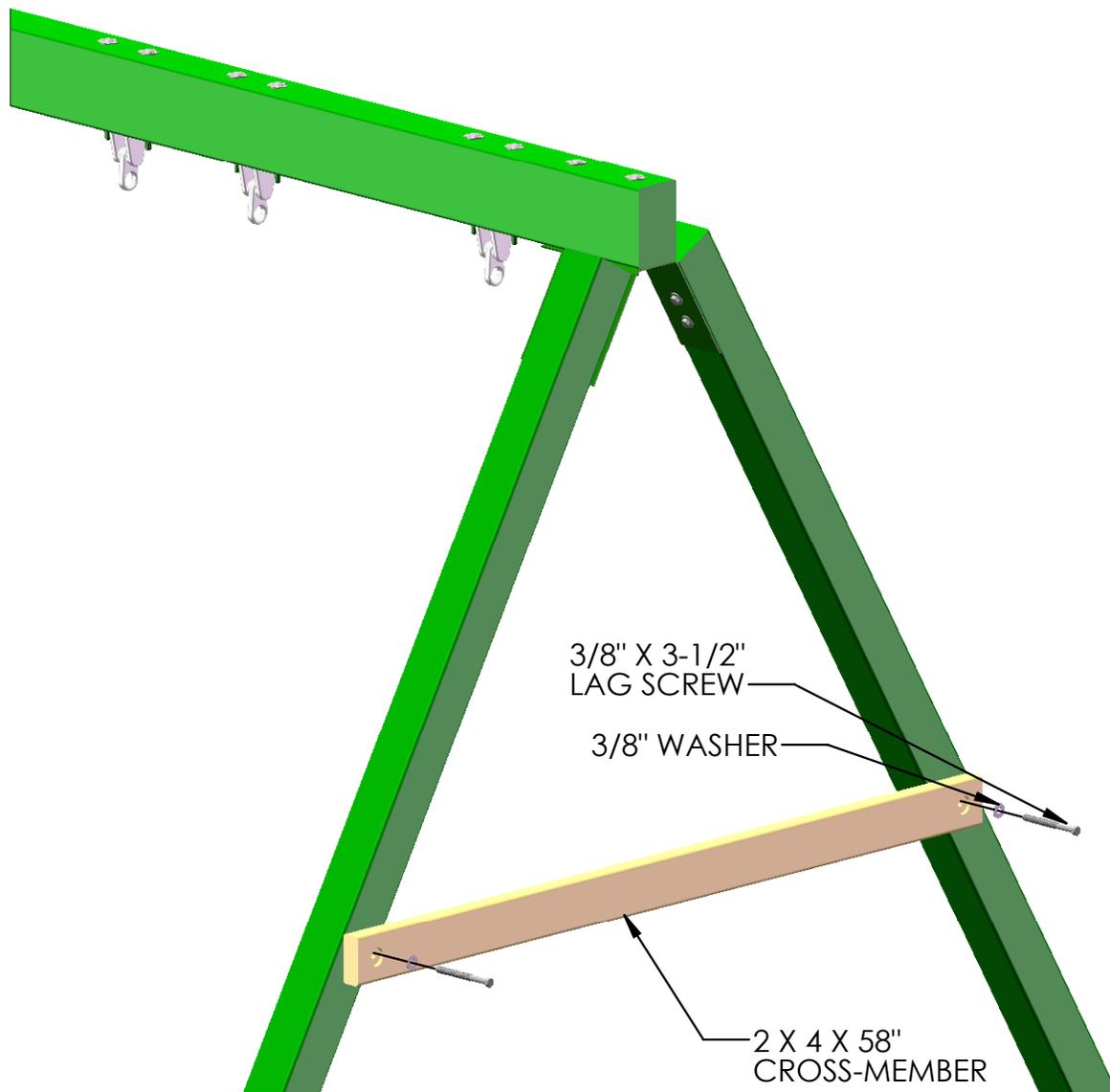
B) BEND THE LEGS OUT SLIGHTLY TO
MATCH YOUR GRADE.

STEP 27: SWING LEG CROSS-MEMBER

1: POSITION THE 2 X 4 X 58" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.

2: LEVEL THE CROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE CROSS-MEMBER HOLES.

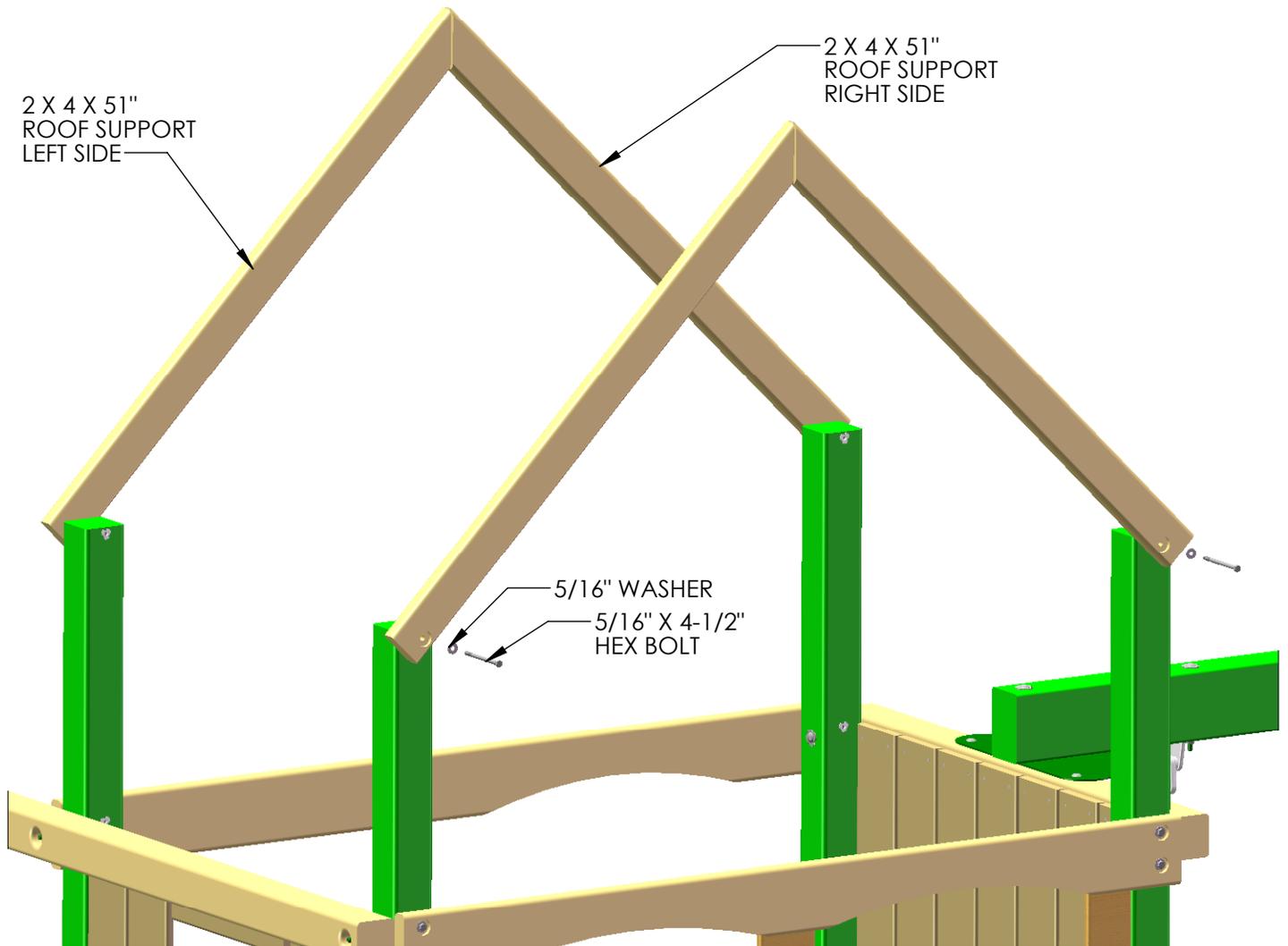
3: USE 3/8" X 3-1/2" LAG SCREWS WITH 3/8" WASHERS TO SECURE THE CROSS-MEMBER TO THE SWING BEAM LEGS.



STEP 28: ROOF SUPPORT

1: WITH OFFSET HOLES DOWN, ATTACH THE 2 X 4 X 51" ROOF SUPPORTS TO THE FORT WITH 5/16" X 4-1/2" HEX BOLTS. THE ROOF SUPPORTS SHOULD MEET IN THE MIDDLE TO FORM A RIGHT ANGLE.

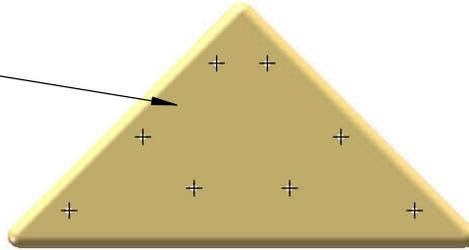
2: DO NOT CONNECT THE ENDS AT THIS TIME.



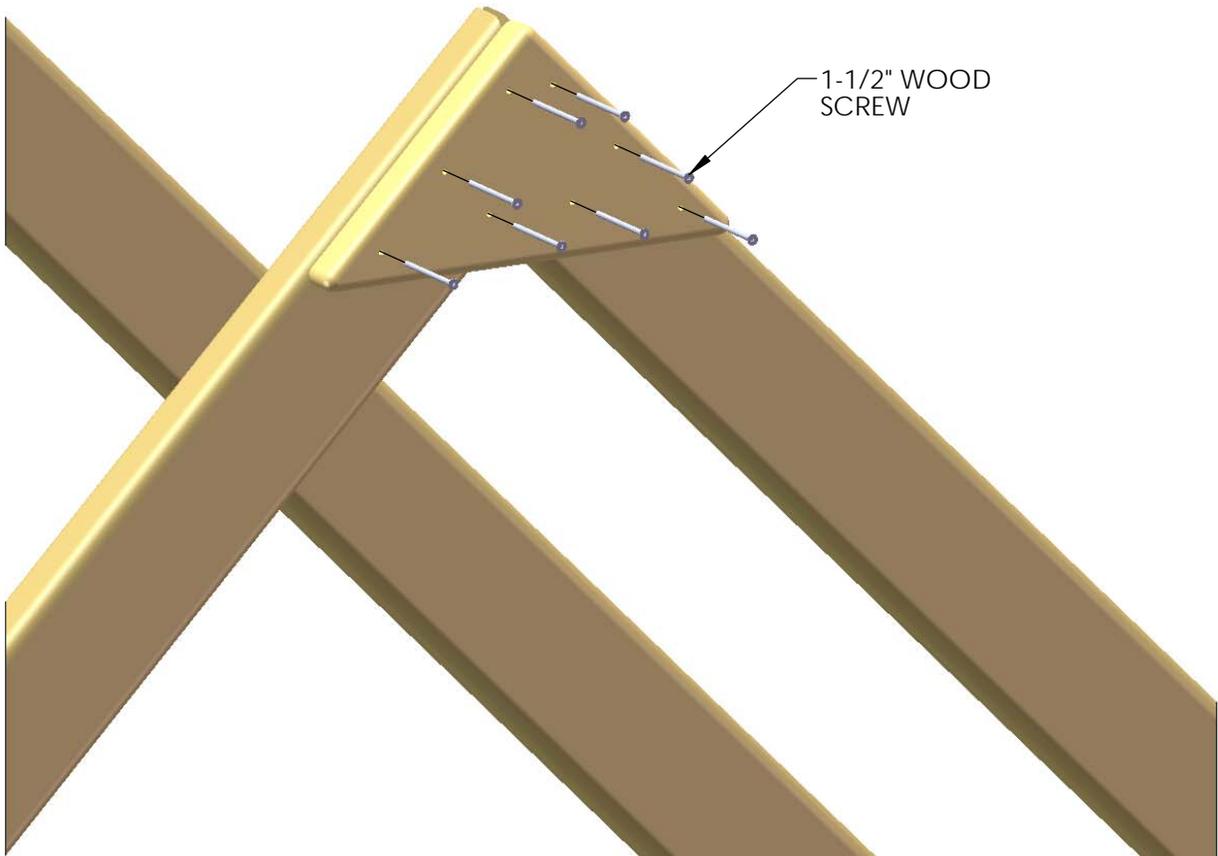
STEP 29: ROOF PEAK SUPPORT

1: PRE-DRILL HOLES IN THE TWO 5/4 X 10" ROOF PEAK SUPPORTS TO THE PATTERN SHOWN BELOW.

5/4 X 10"
ROOF PEAK
SUPPORT



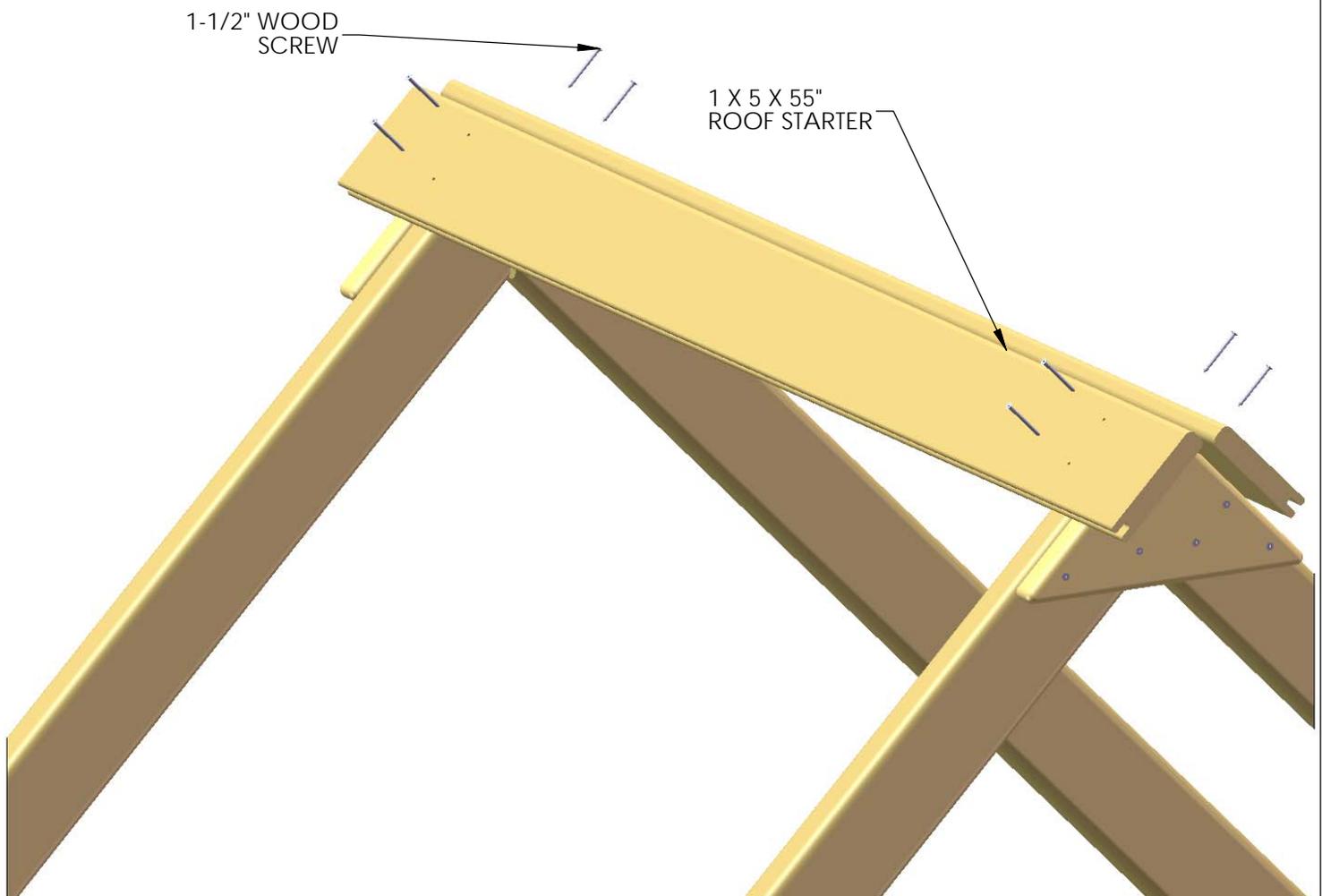
2: PLACE THE 5/4 X 10" ROOF PEAK SUPPORT AGAINST THE ANGLED ROOF SUPPORTS AND FLUSH TO THE SIDES OF THE ANGLED ROOF SUPPORTS. FASTEN THE ROOF PEAK SUPPORT TO THE ANGLED ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS. REPEAT ON OTHER SIDE.



STEP 30: ROOF

1: PLACE THE 1 X 5 X 55" GROOVE-ONLY ROOF STARTER BOARDS AT THE PEAK OF THE ROOF. THE HOLES IN THE ROOF STARTERS SHOULD BE CENTERED ON THE ROOF SUPPORTS, AND THE FLAT ENDS OF THE ROOF STARTERS SHOULD BE PLACED AS CLOSE TO EACH OTHER AS POSSIBLE WITHOUT THE BOARDS OVERLAPPING.

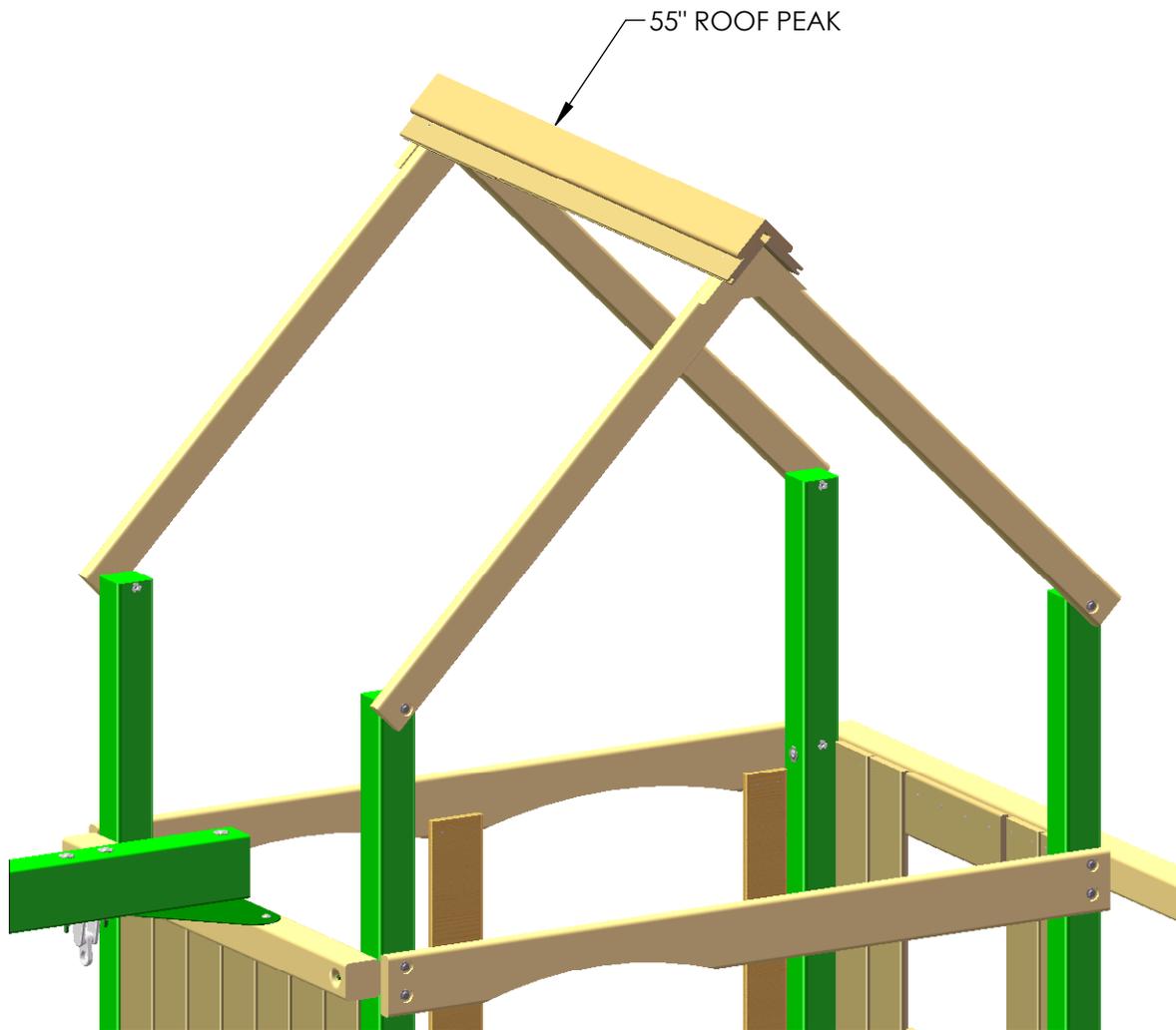
2: FASTEN THE ROOF STARTER BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.



STEP 31: ROOF PEAK

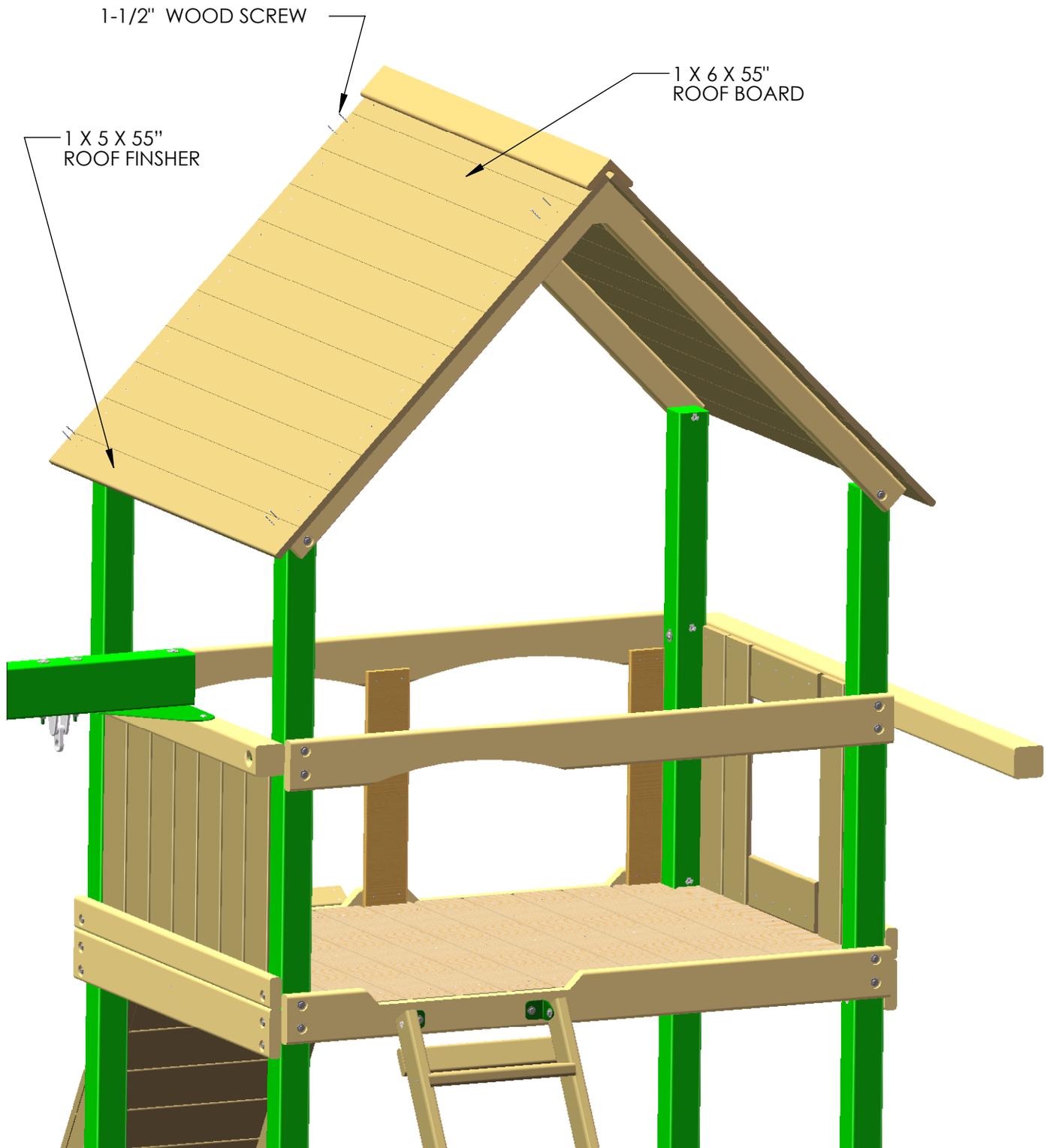
1: PLACE THE 55" ROOF PEAK ON TOP OF THE ROOF STARTER BOARDS.

2: FASTEN THE ROOF PEAK TO THE ROOF STARTER BOARDS WITH EIGHT 1-1/2" WOOD SCREWS.



STEP 32: ROOF

- 1: PLACE THE 1 X 6 X 55" ROOF BOARDS ON TOP OF THE ROOF SUPPORTS, FITTING THE TONGUE INTO THE GROOVE END OF THE ROOF STARTERS. EACH SIDE OF THE ROOF GETS NINE ROOF BOARDS.
2. FASTEN THE ROOF BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.
- 3: PLACE A 1 X 5 X 55" ROOF FINISHER AT THE END OF THE ROOF ASSEMBLY, AND FASTEN WITH 1-1/2" WOOD SCREWS. EACH SIDE OF THE ROOF GETS ONE ROOF FINISHER.
- 4: REPEAT SUBSTEPS 1-3 FOR THE OTHER SIDE OF THE ROOF.



STEP 33: SUNBURST BOARD

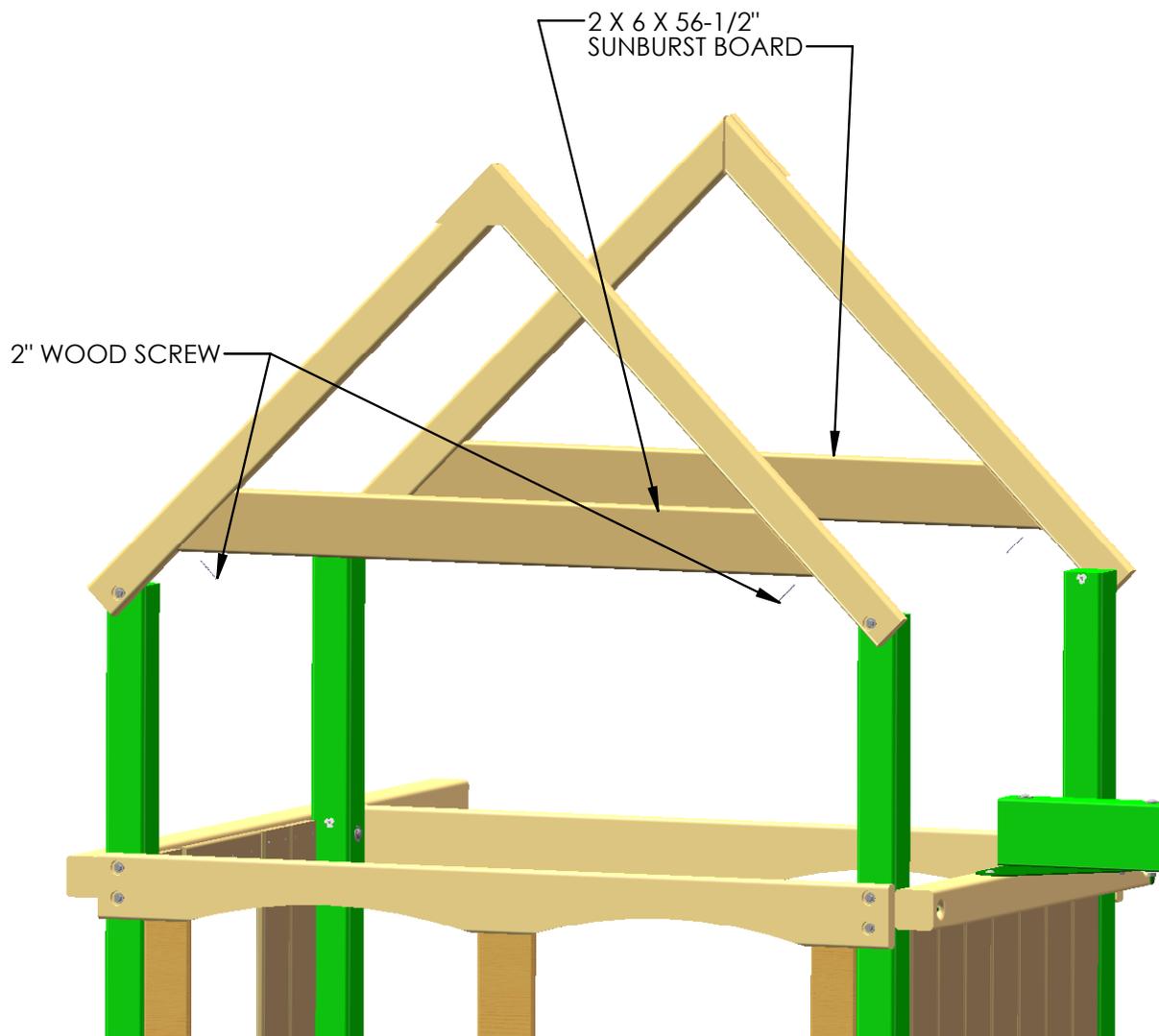
1: FIND TWO 2 X 6 X 56-1/2" SUNBURST BOARDS.

2: PRE-DRILL A HOLE ON BOTH ENDS OF THE BOARD AT A 45 DEGREE ANGLE THROUGH THE BOARD AT 1-1/4" FROM THE END OF THE BOARD WITH A 1/8" DRILL BIT.

3: PLACE BOARD IN BETWEEN THE ROOF SUPPORTS.

4: INSTALL USING 2" WOOD SCREWS.

ROOF PANELS REMOVED FOR CLARITY.



STEP 34: BOTTOM SUNBURST BOARD

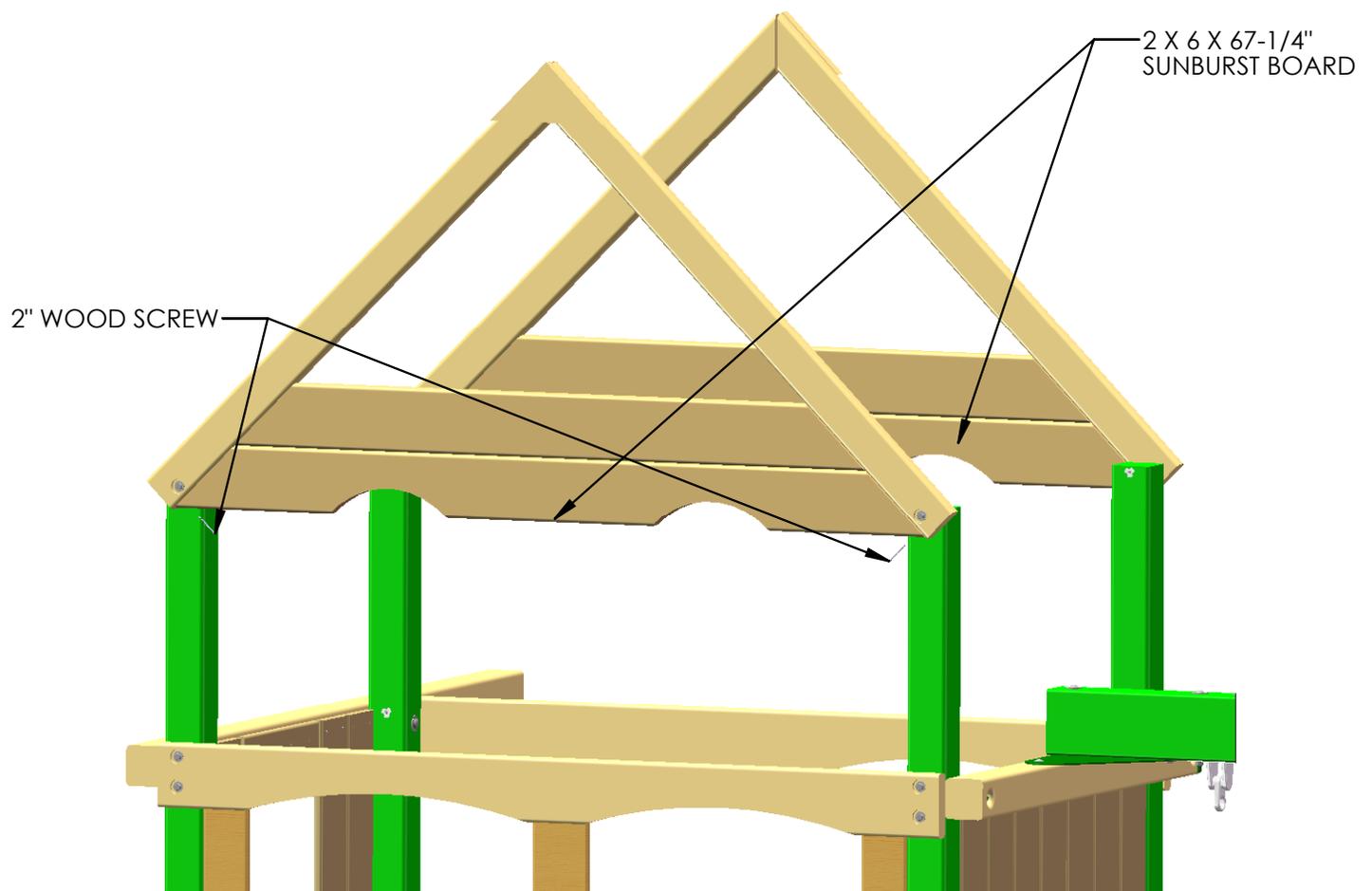
1: FIND TWO 2 X 6 X 67-1/4" SUNBURST BOARDS.

2: PRE-DRILL A HOLE ON BOTH ENDS OF THE BOARD AT A 45 DEGREE ANGLE THROUGH THE BOARD AT 1-1/4" FROM THE END OF THE BOARD WITH A 1/8" DRILL BIT.

3: PLACE BOARD IN BETWEEN THE ROOF SUPPORTS.

4: INSTALL USING 2" WOOD SCREWS.

ROOF BOARDS REMOVED FOR CLARITY.

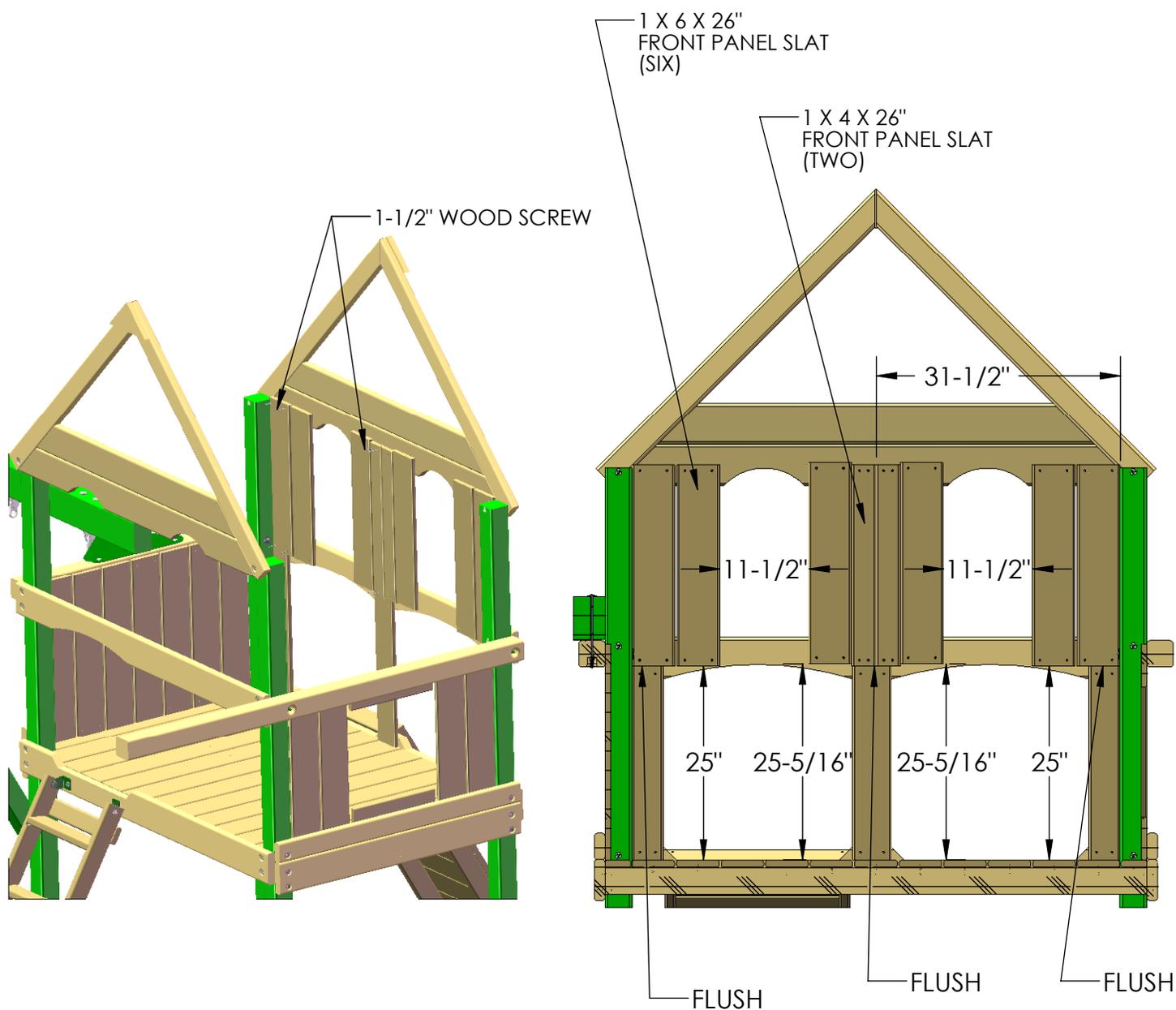


STEP 35: FRONT TOP PANEL SLATS

- 1: FIND SIX 1 X 6 X 26" AND TWO 1 X 4 X 26" FRONT PANEL SLATS.
- 2: PRE-DRILL THE SLATS 1" FROM EACH END WITH TWO HOLES EQUALLY SPACED WITH A 1/8" DRILL BIT.
- 3: INSTALL THE PANEL SLATS AT THE DIMENSIONS SHOWN ON THE DIAGRAM.
- 4: ATTACH THE SLATS TO THE FORT WITH 1-1/2" WOOD SCREWS IN THE PRE-DRILLED HOLES.

ROOF PANELS REMOVED FOR CLARITY.

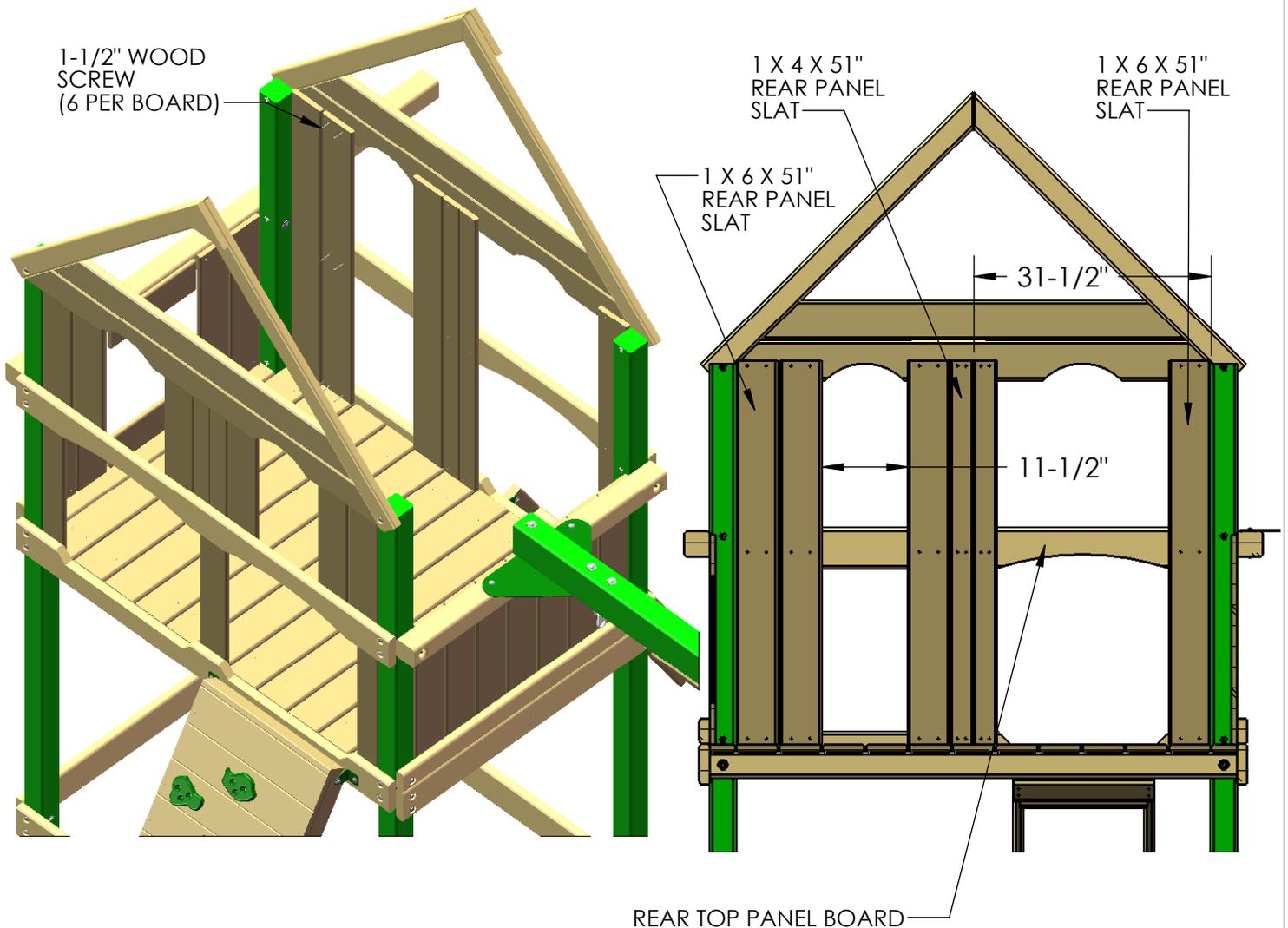
VIEW WITH DIMENSIONS IS FROM REAR OF FORT LOOKING FORWARD.



STEP 36: REAR PANEL SLATS

- 1: FIND FOUR 1 X 6 X 51" REAR PANEL SLATS AND TWO 1 X 4 X 51" REAR PANEL SLATS.
 - 2: PRE-DRILL THE SLATS 1" FROM EACH END WITH TWO HOLES EQUALLY SPACED WITH A 1/8" DRILL BIT
 3. INSTALL THE PANEL SLATS AS SHOWN BELOW.
 - 4: ATTACH THE PANEL SLATS TO THE FORT WITH 1-1/2" WOOD SCREWS IN THE PRE-DRILLED HOLES.
 - 5: ONCE THE PANEL SLATS ARE INSTALLED DRILL TWO HOLES IN THE MIDDLE OF EACH SLAT AND ATTACH TO THE REAR TOP PANEL BOARD WITH 1-1/2" WOOD SCREWS.
- ROOF PANELS REMOVED FOR CLARITY.

VIEW WITH DIMENSIONS IS FROM FRONT OF FORT LOOKING TOWARDS REAR.

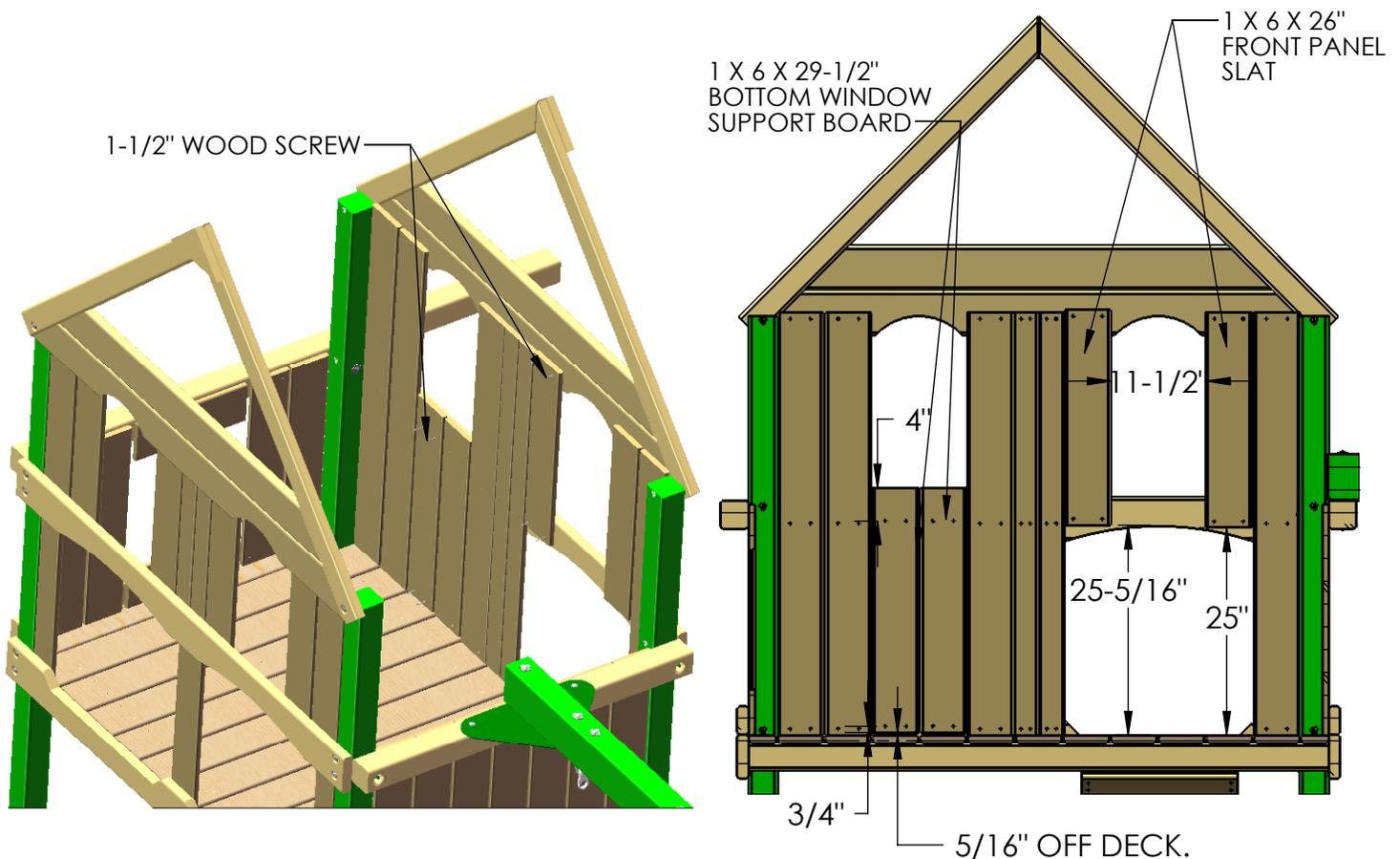


STEP 37: FINAL REAR PANEL BOARDS

- 1: FIND TWO 1 X 6 X 29-1/2" BOTTOM WINDOW SUPPORT BOARDS AND TWO 1 X 6 X 26" FRONT PANEL SLATS.
- 2: PRE-DRILL THE 1 X 6 X 29-1/2" BOTTOM WINDOW SUPPORT BOARDS 3/4" FROM THE BOTTOM END AND 4" FROM THE TOP END WITH TWO HOLES EQUALLY SPACED WITH A 1/8" DRILL BIT.
- 3: INSTALL THE BOTTOM WINDOW SUPPORT BOARDS 5/16" OFF THE DECK AND SPACE THEM EQUALLY IN THE OPENING. ATTACH THE BOARDS WITH 1-1/2" WOOD SCREWS.
- 4: PRE-DRILL THE 1 X 6 X 26" FRONT PANEL SLATS 1" FROM EACH END WITH TWO HOLES EQUALLY SPACED WITH A 1/8" DRILL BIT.
- 5: INSTALL THE LEFT 1 X 6 X 26" FRONT PANEL SLAT 25-5/16" OFF THE DECK AND ATTACH WITH 1-1/2" WOOD SCREWS. INSTALL THE RIGHT 1 X 6 X 26" FRONT PANEL SLAT 25" OFF THE DECK AND ATTACH WITH 1-1/2" WOOD SCREWS. BE SURE TO LEAVE AT LEAST AN 11-1/2" GAP BETWEEN THE SLATS AS SHOWN BELOW.

ROOF PANELS REMOVED FOR CLARITY.

VIEW WITH DIMENSIONS IS FROM FRONT OF FORT LOOKING TOWARDS REAR.



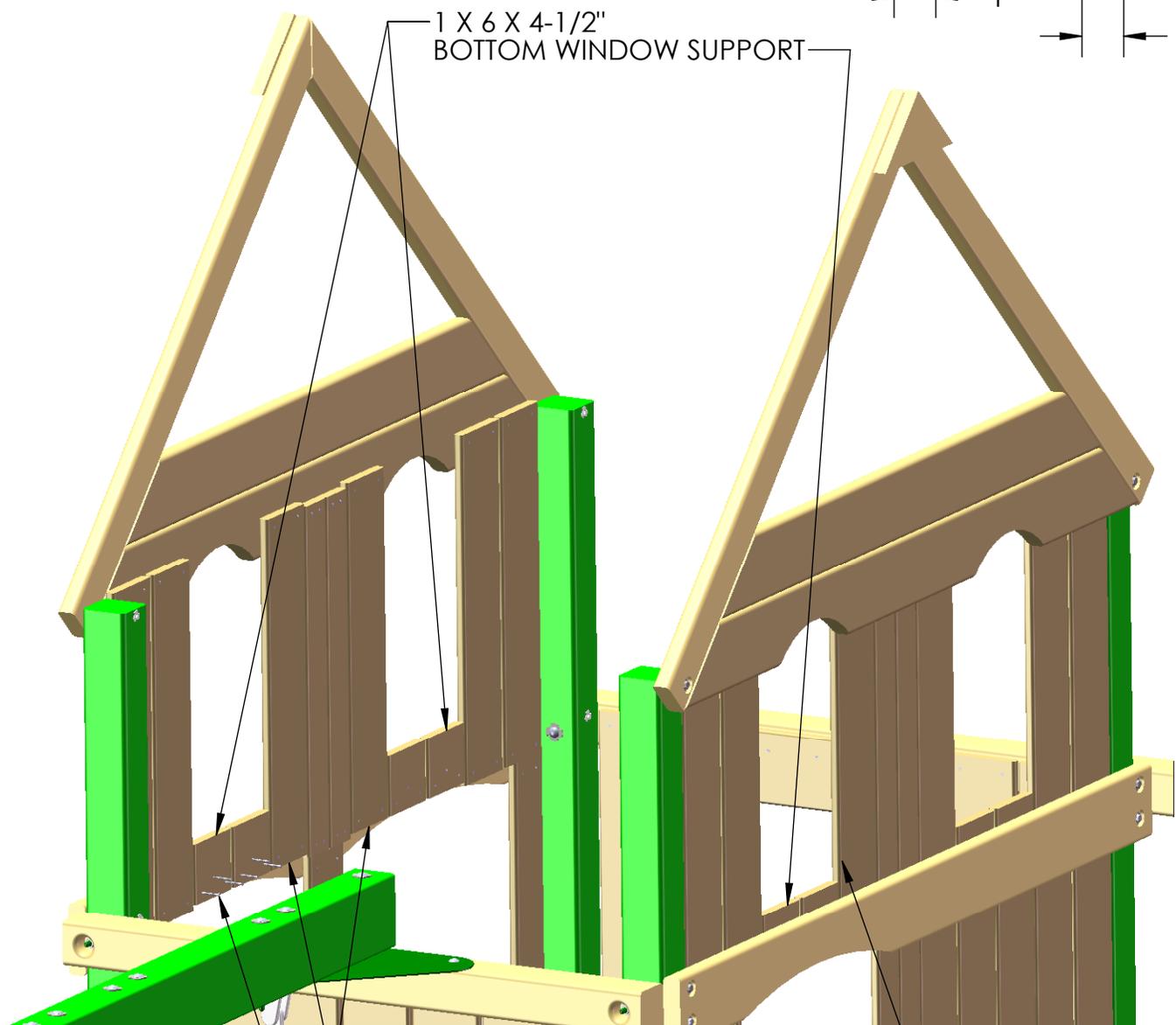
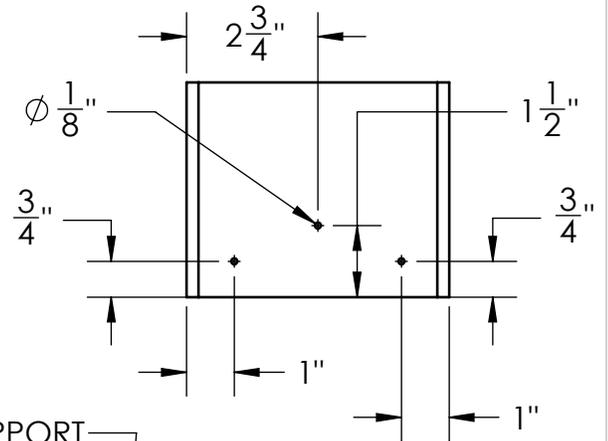
STEP 38: WINDOW SUPPORTS

1: FIND THE SIX 1 X 6 X 4-1/2" BOTTOM WINDOW SUPPORTS. PRE-DRILL THREE 1/8" HOLES IN THE BOTTOM OF EACH SUPPORT AS SHOWN IN THE DIAGRAM.

2: PLACE TWO SUPPORTS IN EACH OF THE TWO OPENINGS IN THE FRONT OF THE FORT, AND THE FINAL TWO SUPPORTS IN THE OPENING AT THE REAR OF THE FORT. THE SUPPORTS SHOULD BE FLUSH WITH THE BOTTOM OF THE CENTER MOUNTED 1 X 4 X 26" FRONT PANEL SLATS AS SHOWN BELOW.

3: ATTACH EACH SUPPORT USING THREE 1-1/2" WOOD SCREWS.

ROOF PANELS REMOVED FOR CLARITY.



1-1/2"
WOOD SCREW

MAKE SUPPORTS FLUSH WITH BOTTOM
OF 1 X 4 X 26" FRONT PANEL SLATS.

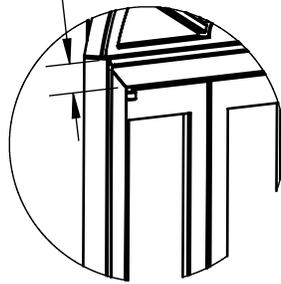
STEP 39: INSTALL WINDOWS

1: FIND FOUR WINDOW PANELS AND FOUR SUN PIECES. PLACE EACH WINDOW IN THE OPENING WITH THE 1" WIDE SECTION OF THE WINDOW FRAME AT THE TOP. TEST FIT THE SUN PIECES ABOVE THE WINDOW FRAME (THESE WILL BE INSTALLED LATER).

2: ATTACH EACH WINDOW WITH FOUR #8 X 1-1/4" WOOD SCREWS.

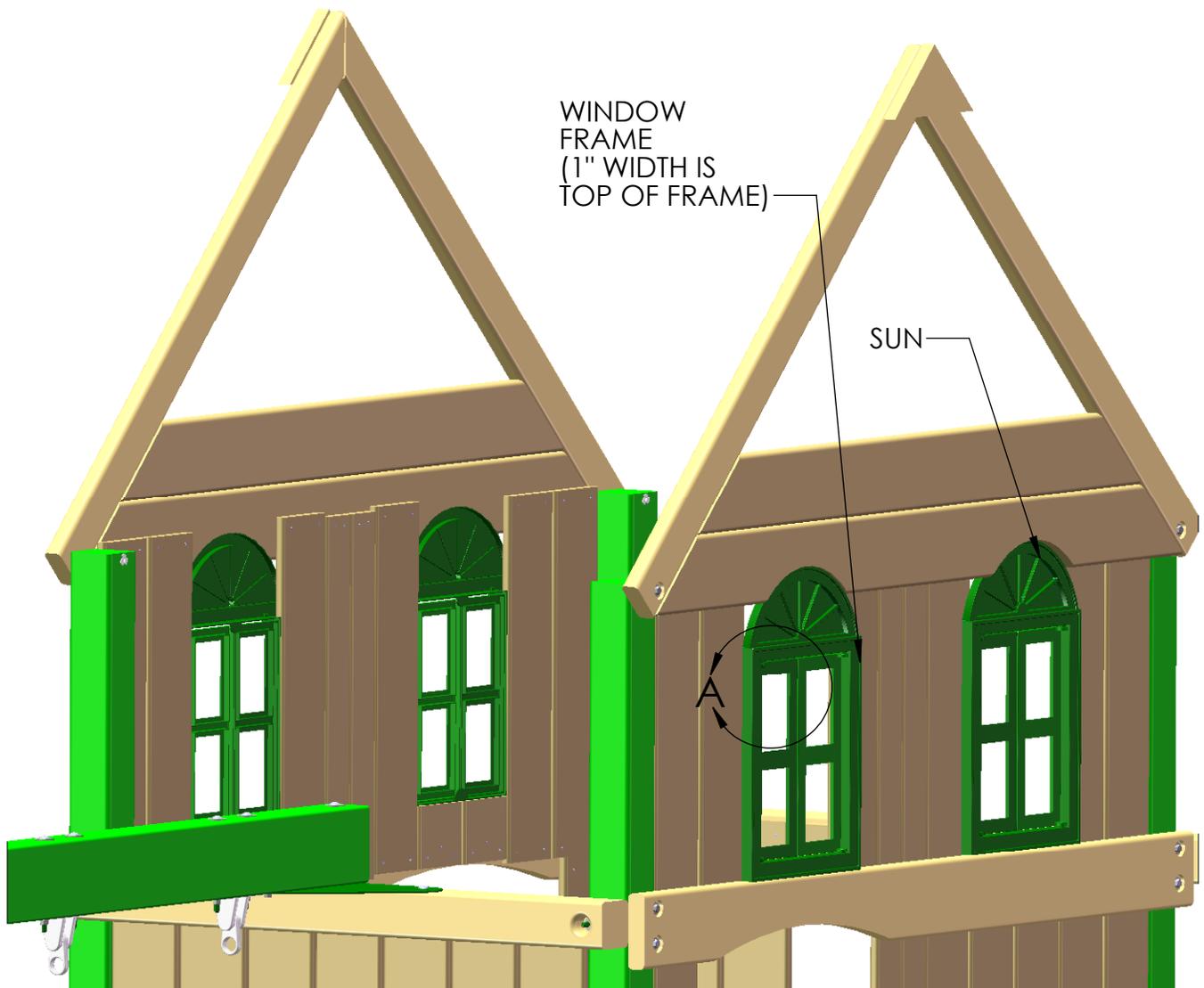
ROOF PANELS REMOVED FOR CLARITY.

TOP OF FRAME IS 1"



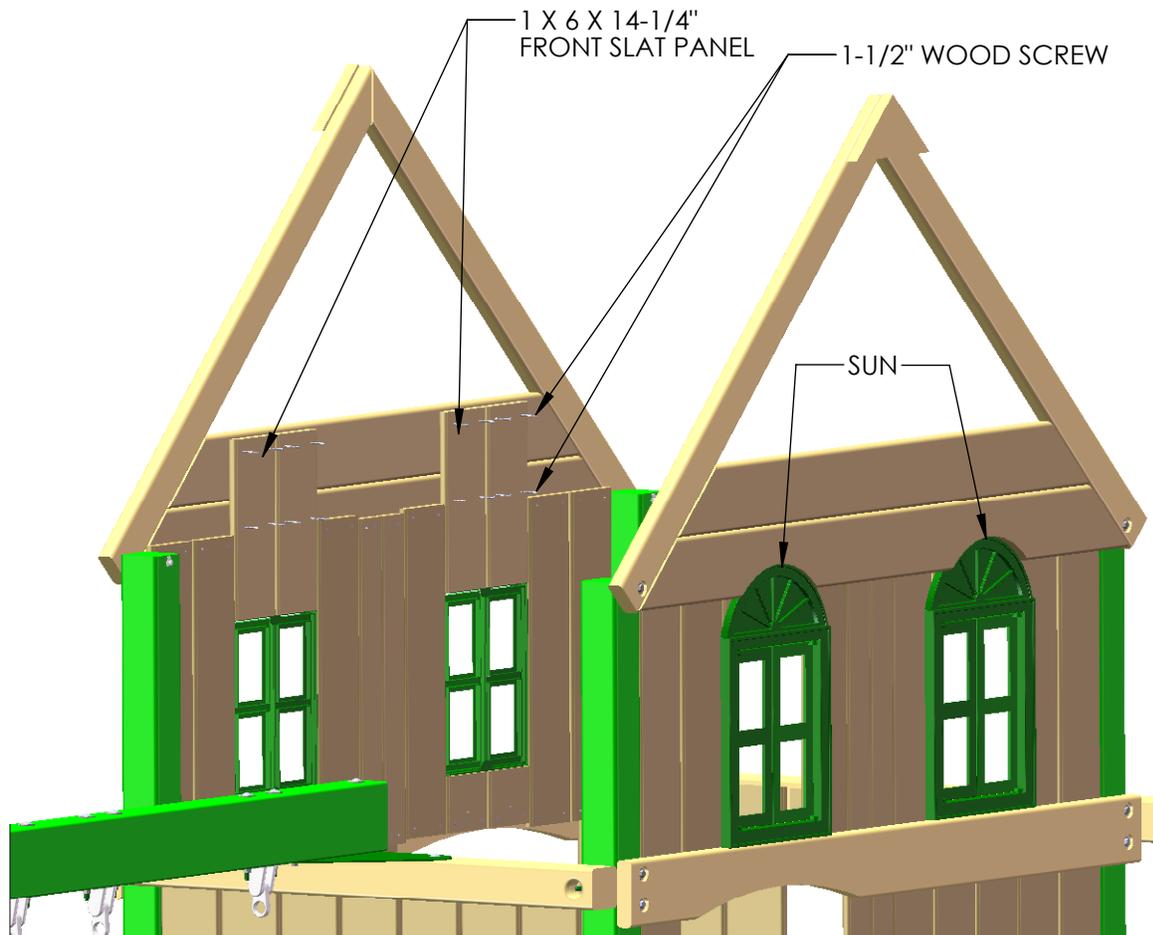
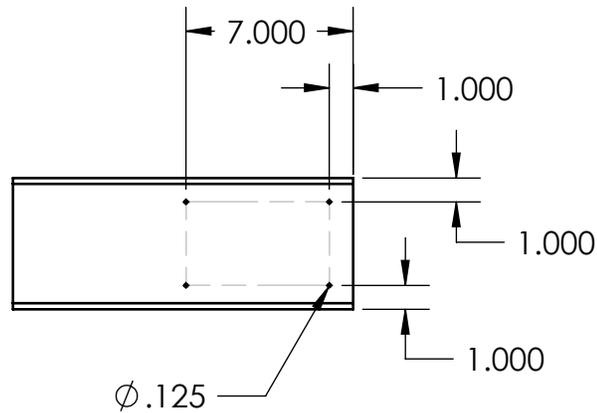
WINDOW
FRAME
(1" WIDTH IS
TOP OF FRAME)

SUN



STEP 40: INSTALL PANEL SLATS AND SUN PIECES

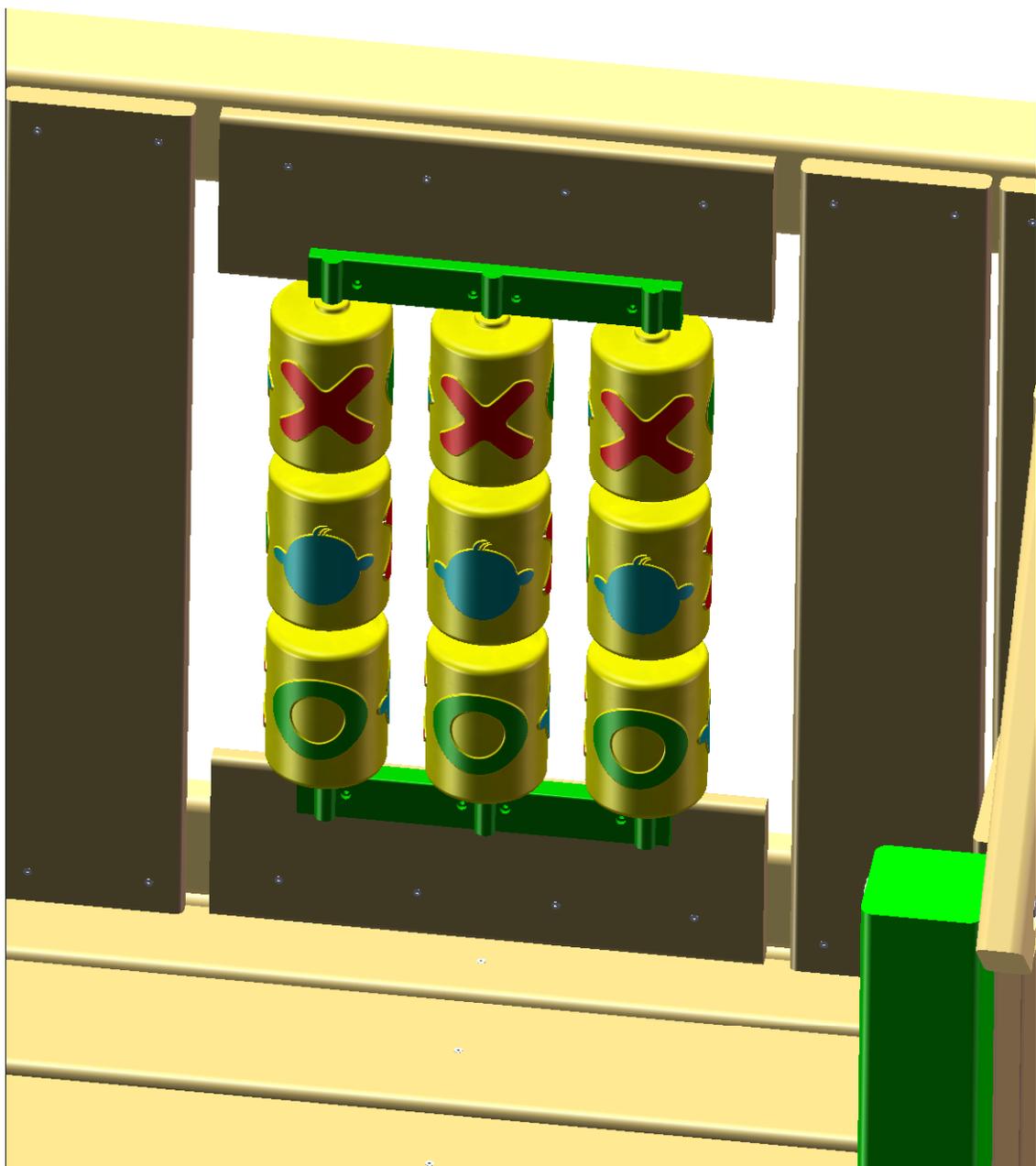
- 1: FIND EIGHT 1 X 6 X 14-1/4" FRONT PANEL SLATS AND EIGHT SUN PIECES.
 - 2: PRE-DRILL EACH SLAT WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOW BELOW.
 - 3: ATTACH THE PANEL SLATS AS SHOWN BELOW WITH THE BOTTOM OF THE SLAT RESTING UPON THE INSIDE FLANGE OF THE WINDOW FRAME.
 - 4: ATTACH THE PANEL SLATS TO THE FORT WITH 1-1/2" WOOD SCREWS IN THE PRE-DRILLED HOLES.
 - 5: ATTACH FOUR MORE PANEL SLATS ON THE REAR SIDE.
 - 6: ATTACH ONE SUN PIECE TO THE PANEL SLATS WITH TWO #8 X 1" WOOD SCREWS ABOVE EACH WINDOW.
- ROOF PANELS REMOVED FOR CLARITY.



STEP 41: TIC TAC TOE PANEL

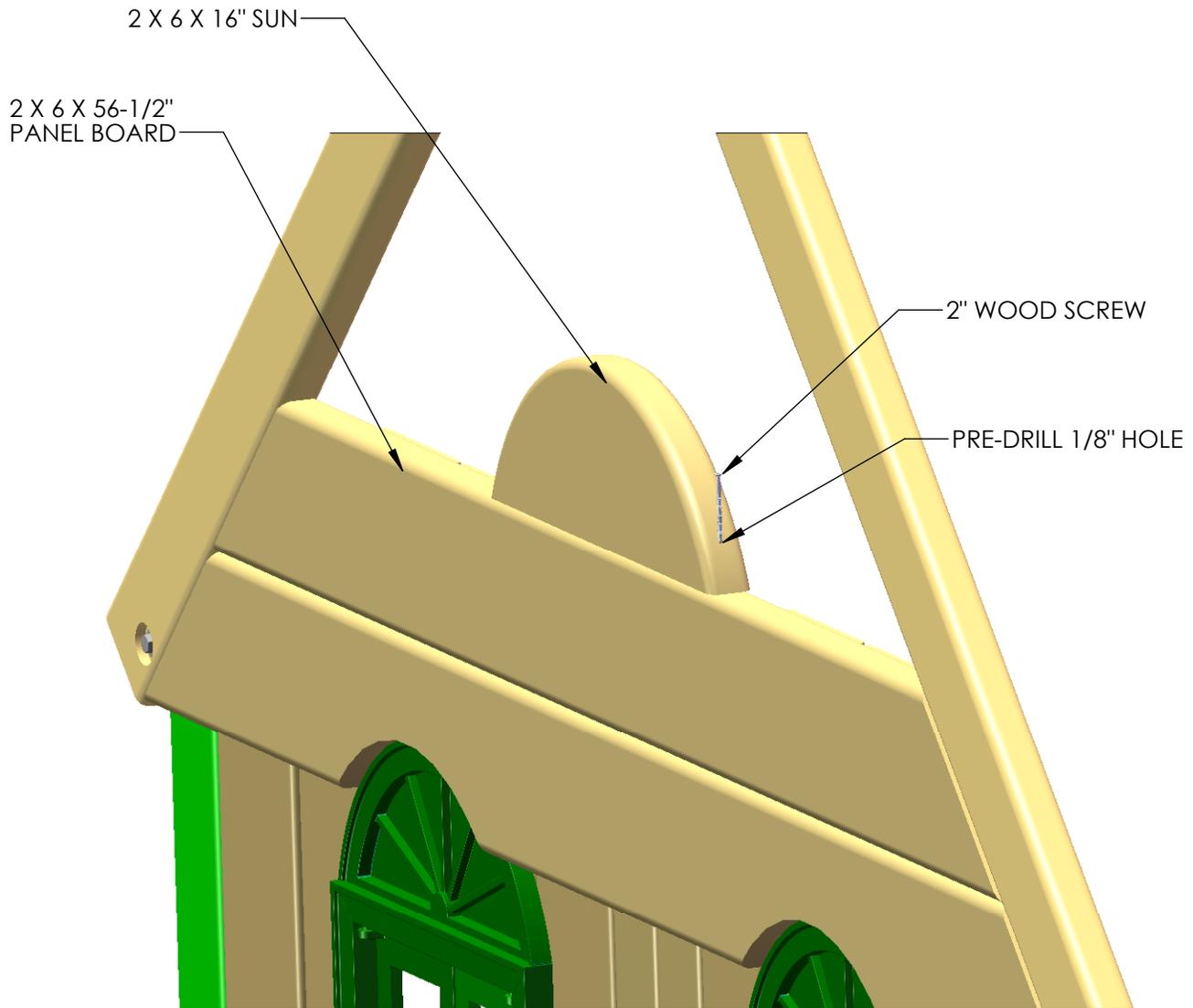
1: ASSEMBLE THE TIC TAC TOE PANEL ACCORDING TO THE INSTRUCTIONS IN THE BOX. DISREGARD STEPS 6 & 7.

2: CENTER THE TIC TAC TOE PANEL BETWEEN THE SUPPORTS ON THE SIDE WALL AND ATTACH WITH EIGHT 1" WOOD SCREWS PROVIDED IN THE TIC TAC TOE BOX.



STEP 42: SUNBURST

- 1: PRE-DRILL TWO 1/8" HOLES IN EACH SUN. THE HOLES WILL BE DRILLED NEAR THE OUTER EDGE ON EACH SIDE GOING STRAIGHT DOWN.
- 2: CENTER SUN ON THE PANEL BOARD AND ATTACH USING TWO 2" WOOD SCREWS.
- 3: REPEAT FOR OTHER SIDE OF FORT.



STEP 43: SUNBURST

1: LOCATE TWO 5/4 X 2 X 23" LARGE RAYS, TWO 5/4 X 2 X 16" SMALL RAYS AND TWO 5/4 X 2 X 18" SMALL RAYS.

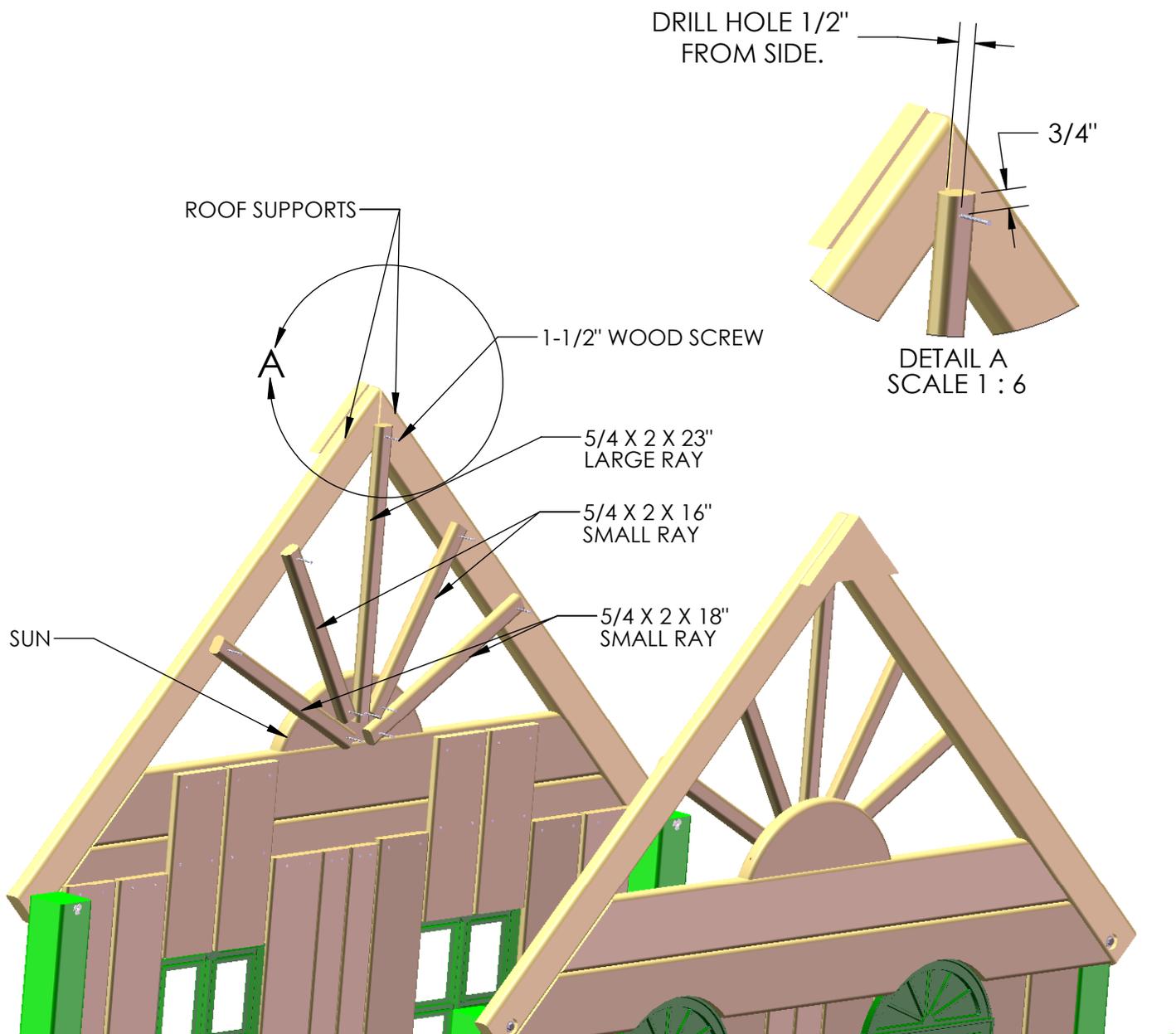
2: PRE-DRILL ALL SMALL RAYS AT 3/4" ON CENTER FROM EACH END WITH A 1/8" DRILL BIT.

PRE-DRILL ALL LARGE RAYS 3/4" ON CENTER FROM THE BOTTOM END WITH A 1/8" DRILL BIT. PRE-DRILL THE TOP END 3/4" FROM THE TOP END AND 1/2" FROM THE SIDE WITH A 1/8" DRILL BIT. (SEE DETAIL A) THIS IS NECESSARY TO AVOID HITTING THE JOINT WHERE THE ROOF SUPPORTS MEET.

3: CENTER THE 5/4 X 2 X 23" LARGE SUNRAY ONTO THE SUN AND THE ROOF SUPPORT BOARDS AND FASTEN WITH TWO 1-1/2" SCREWS.

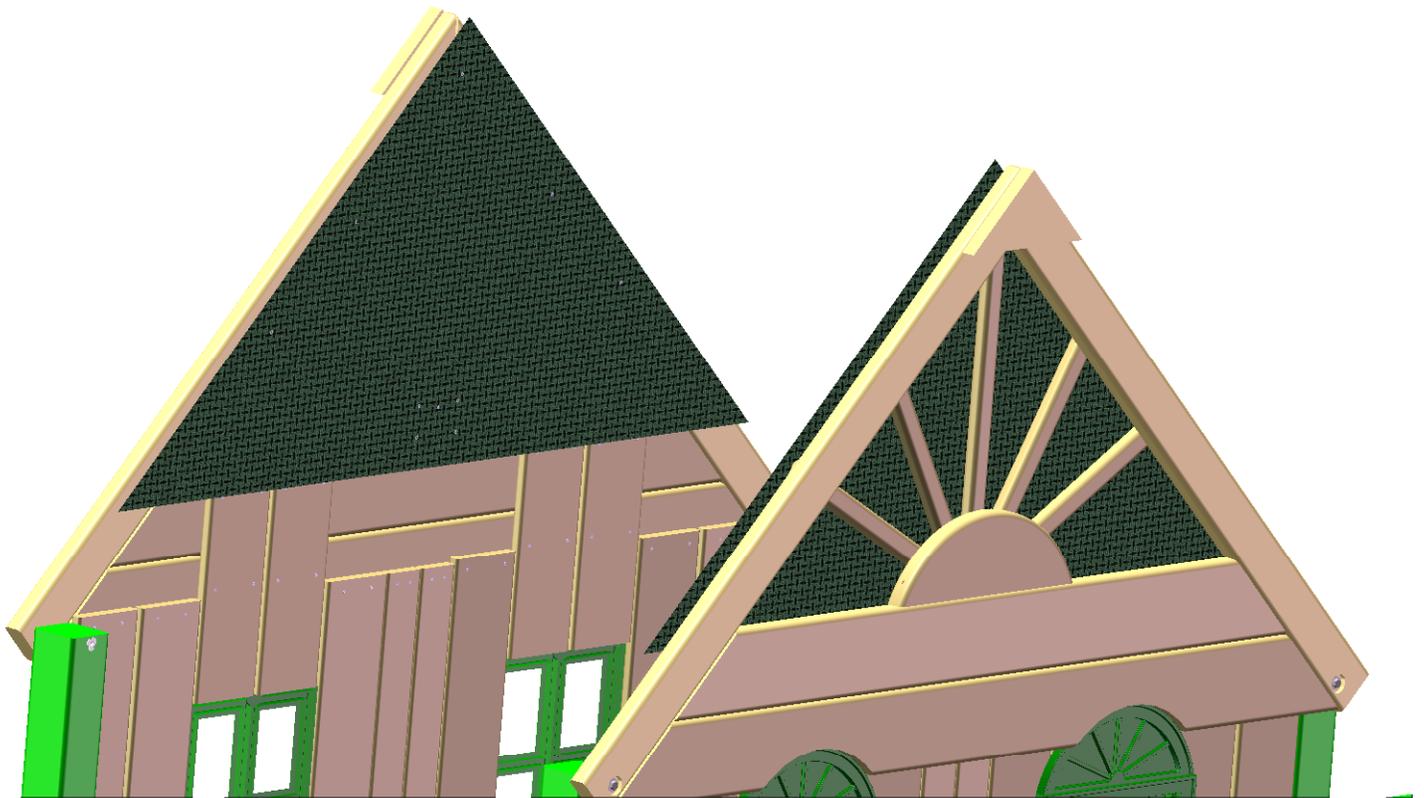
4: EQUALLY SPACE THE SMALL RAYS ABOUT THE SUN (THREE ON EACH SIDE OF LARGE RAY) AND MARK THE POSITION OF THE SMALL RAYS WITH A PENCIL.

5: SECURE THE SMALL RAYS ONE AT A TIME TO THE SUN AND THE ROOF SUPPORTS AND LINE THEM UP WITH THE MARK DRAWN. FASTEN THE SMALL RAYS WITH TWO 1-1/2" WOOD SCREWS EACH. REPEAT ON OTHER SIDE OF FORT.



STEP 44: SUNBURST

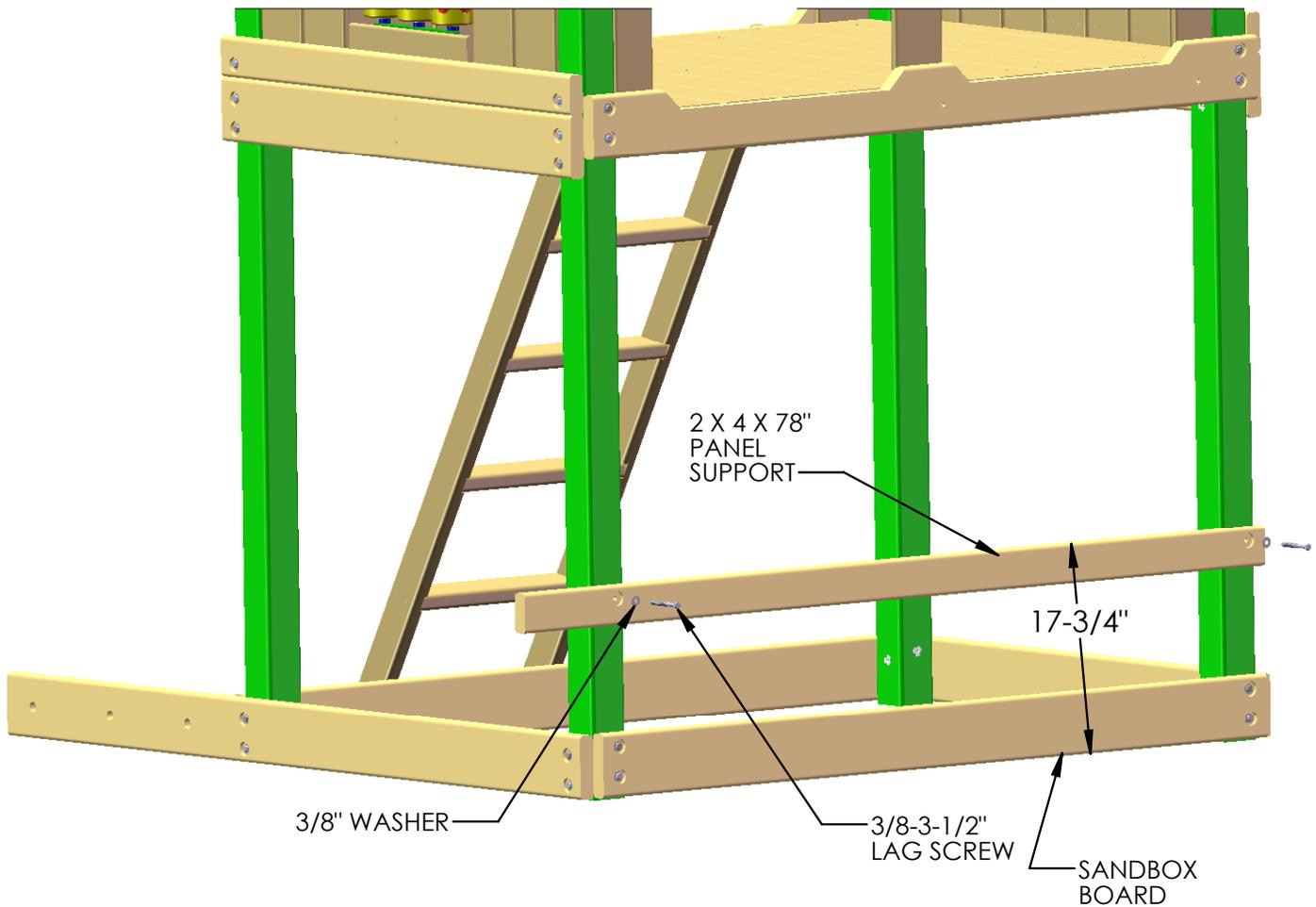
1: INSTALL SUNBURST SCREENS AS SHOWN BELOW, SO THAT IT IS FLUSH TO THE ROOF SUPPORTS. FASTEN EACH SCREEN WITH SIX 1-1/4" PAN HEAD SCREWS INTO THE GROMMETS IN THE SCREEN.



STEP 45: PANEL SUPPORT

1: MEASURE 17-3/4" FROM THE BOTTOM OF THE SANDBOX BOARD ON THE FRONT FACE OF THE FORT. MARK THESE POSITIONS ON THE OUTSIDE OF THE CORNER POSTS. LINE UP THE TOP OF THE 2 X 4 X 78" PANEL SUPPORT WITH THE MARKS. ATTACH THE 2 X 4 X 78" PANEL SUPPORT WITH "OFFSET HOLES UP" TO THE CORNER POSTS WITH 3/8" X 3-1/2" LAG SCREWS AND 3/8" WASHERS.

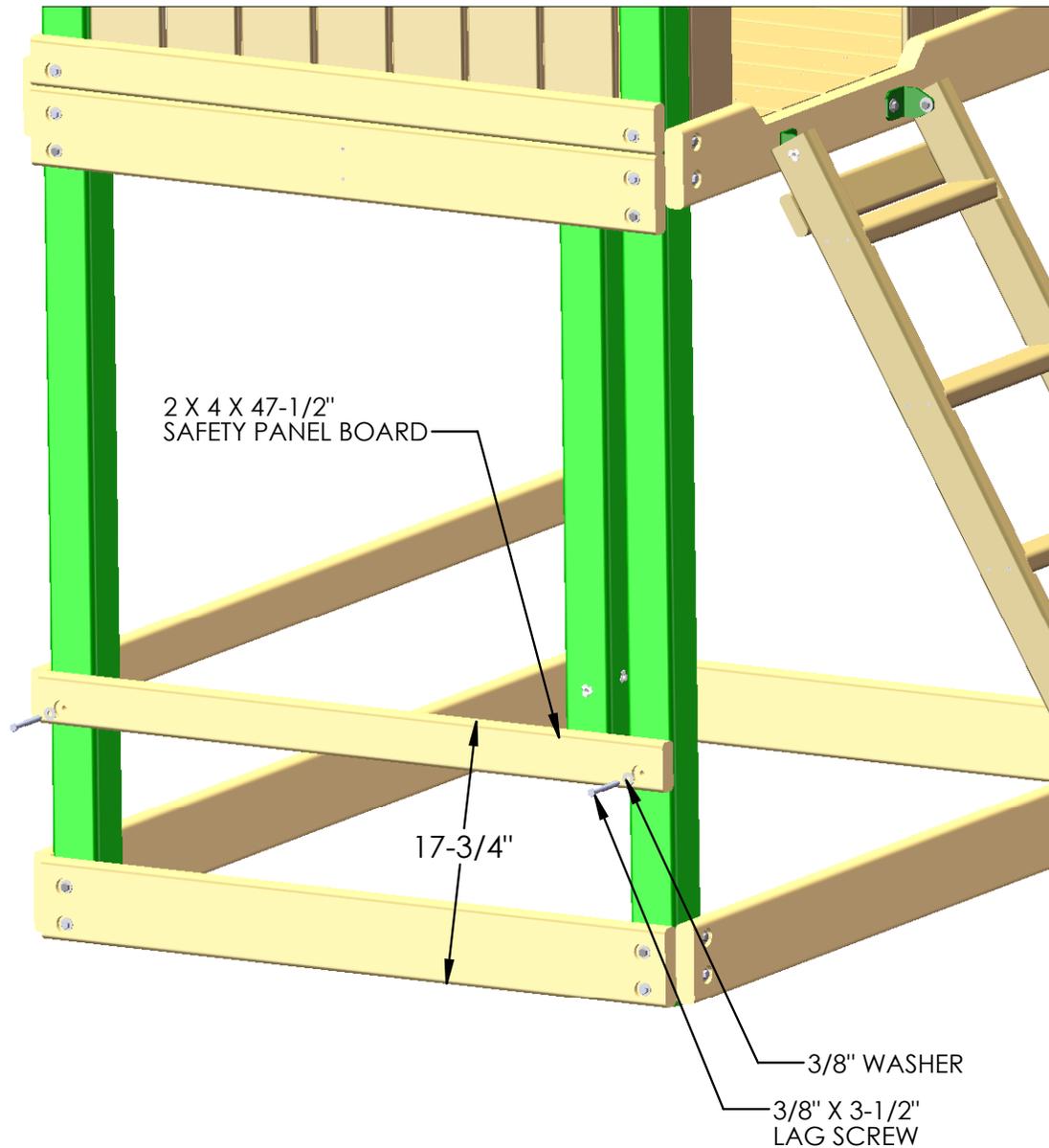
NOTE: ROCK WALL OMITTED FOR CLARITY.



STEP 46: SAFETY BOARD

1: MEASURE 17-3/4" FROM BOTTOM OF THE SANDBOX BOARD ON THE RIGHT SIDE OF THE FORT. MARK THESE POSITIONS ON THE OUTSIDE OF THE CORNER POSTS.

2: ALIGN THE TOP OF THE SAFETY PANEL BOARD WITH THE MARKS. ATTACH THE 2 X 4 X 47-1/2" SAFETY BOARD WITH "OFFSET HOLES DOWN" TO THE CORNER POSTS WITH 3/8" X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



STEP 47: PICNIC TABLE

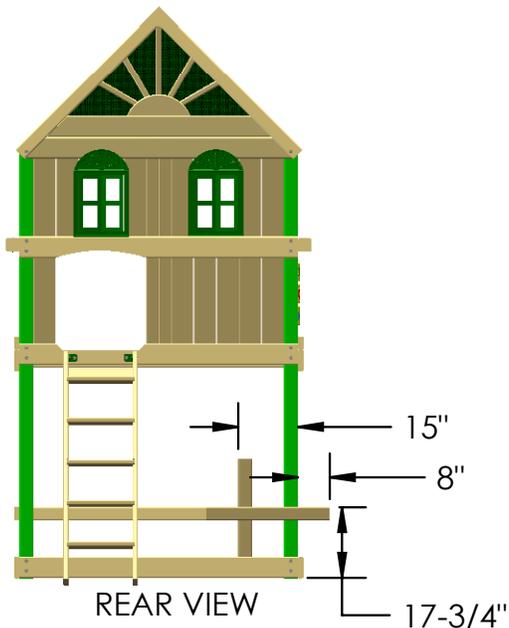
1: PLACE EACH OF THE 2 X 4 X 30" PICNIC TABLE VERTICAL SUPPORTS 15" OVER FROM THE CORNER POSTS. (SEE REAR VIEW)

2: MAKE SURE THE PICNIC TABLE VERTICAL SUPPORTS ARE SQUARE TO THE SANDBOX BOARDS. ATTACH THEM TO THE SANDBOX BOARDS FROM THE INSIDE USING TWO 2-1/2" WOOD SCREWS. ATTACH THE PICNIC TABLE VERTICAL SUPPORT (ON FRONT OF THE PLAYSET) TO THE 2 X 4 X 78" PANEL BOARD USING THREE 2-1/2" SCREWS.

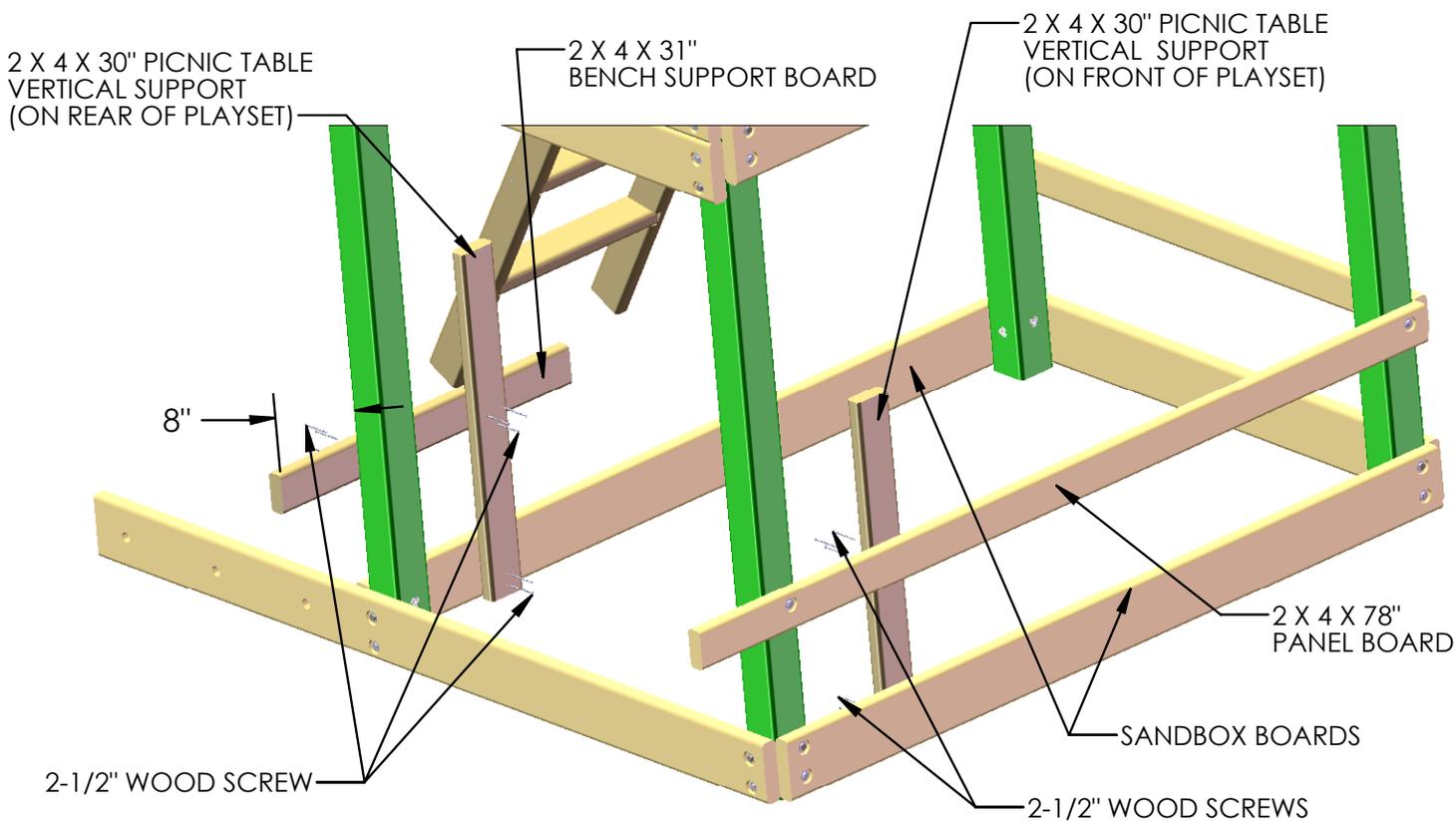
3: NEXT FIND THE 2 X 4 X 31" BENCH SUPPORT BOARD.

4: MEASURE 17-3/4" FROM THE BOTTOM OF THE REAR SANDBOX BOARD AND MAKE A MARK ON THE REAR CORNER POST AND THE REAR PICNIC TABLE VERTICAL SUPPORT. ALIGN THE TOP OF THE BENCH SUPPORT BOARD WITH THE MARKS. LEAVE 8" OF THE BENCH SUPPORT PROTRUDING PAST THE CORNER POST.

5: USE SIX 2-1/2" WOOD SCREWS TO ATTACH THE BENCH SUPPORT BOARD TO THE CORNER POST AND THE PICNIC TABLE VERTICAL SUPPORT.



NOTE: ROCK WALL REMOVED FOR CLARITY.



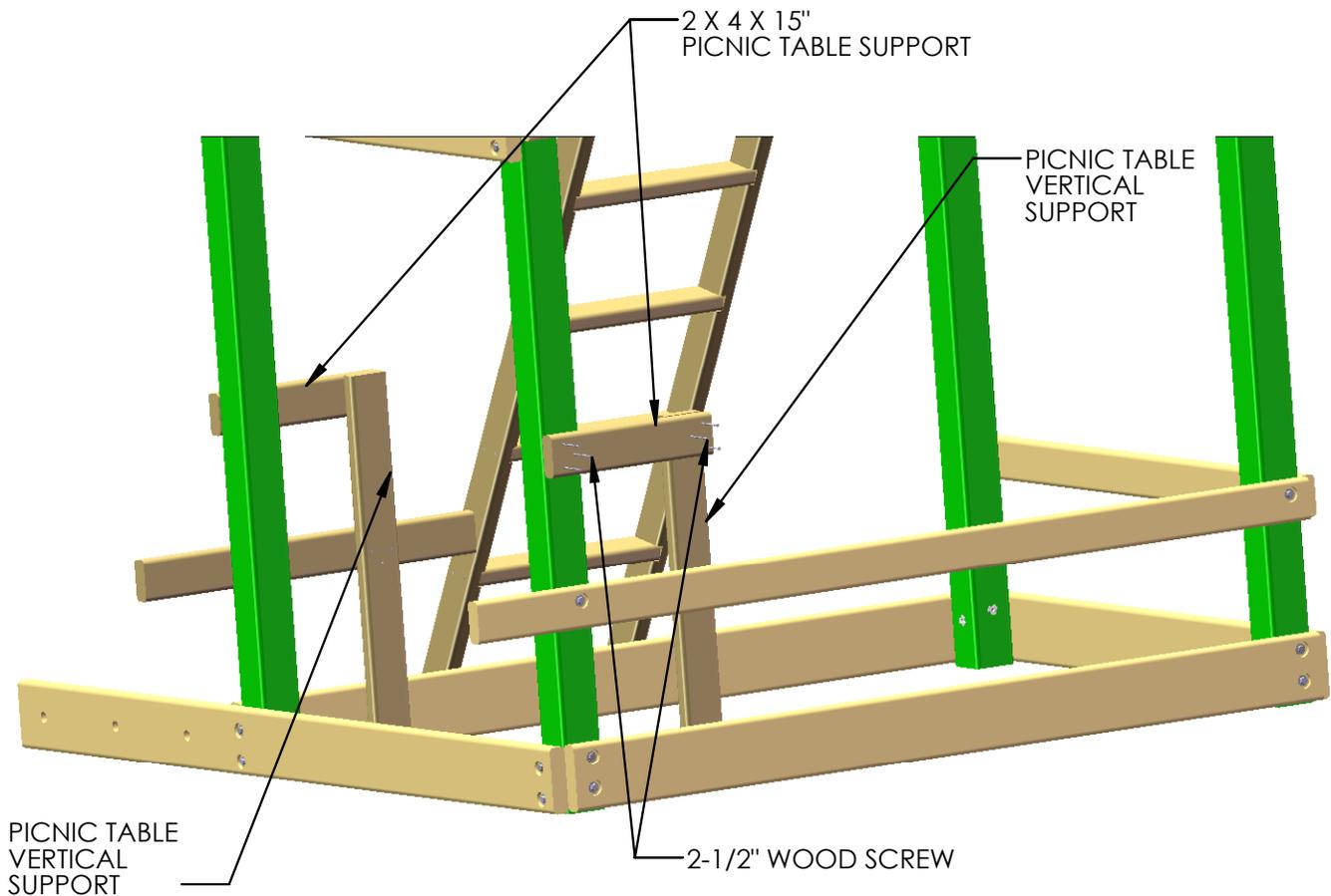
STEP 48: PICNIC TABLE

1: FIND TWO 2 X 4 X 15" PICNIC TABLE SUPPORTS.

2: ATTACH EACH PICNIC TABLE SUPPORT TO THE TOP OF THE PICNIC TABLE VERTICAL SUPPORT AND TO THE CORNER POSTS.

3: ATTACH EACH PICNIC TABLE SUPPORT TO THE PICNIC TABLE VERTICAL SUPPORT AND THE CORNER POST USING SIX 2-1/2" WOOD SCREWS.

[NOTE: ROCK WALL REMOVED FOR CLARITY.]

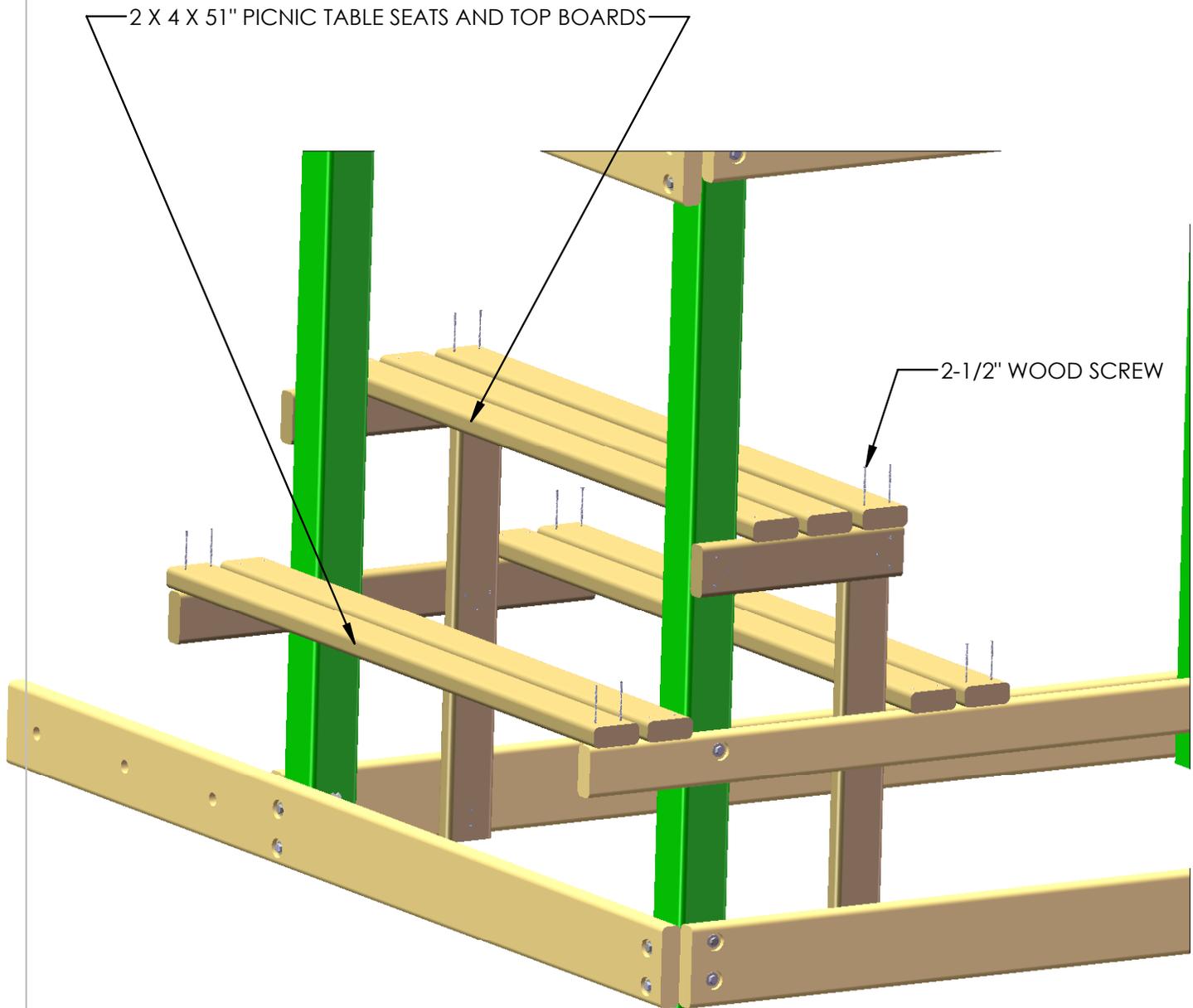


STEP 49: PICNIC TABLE

1: FIND SEVEN 2 X 4 X 51" PICNIC TABLE SEATS AND TOP BOARDS.

2: ATTACH EACH BOARD WITH FOUR 2-1/2" WOOD SCREWS AS SHOWN BELOW TO CREATE THE PICNIC TABLE SEATS AND TOP.

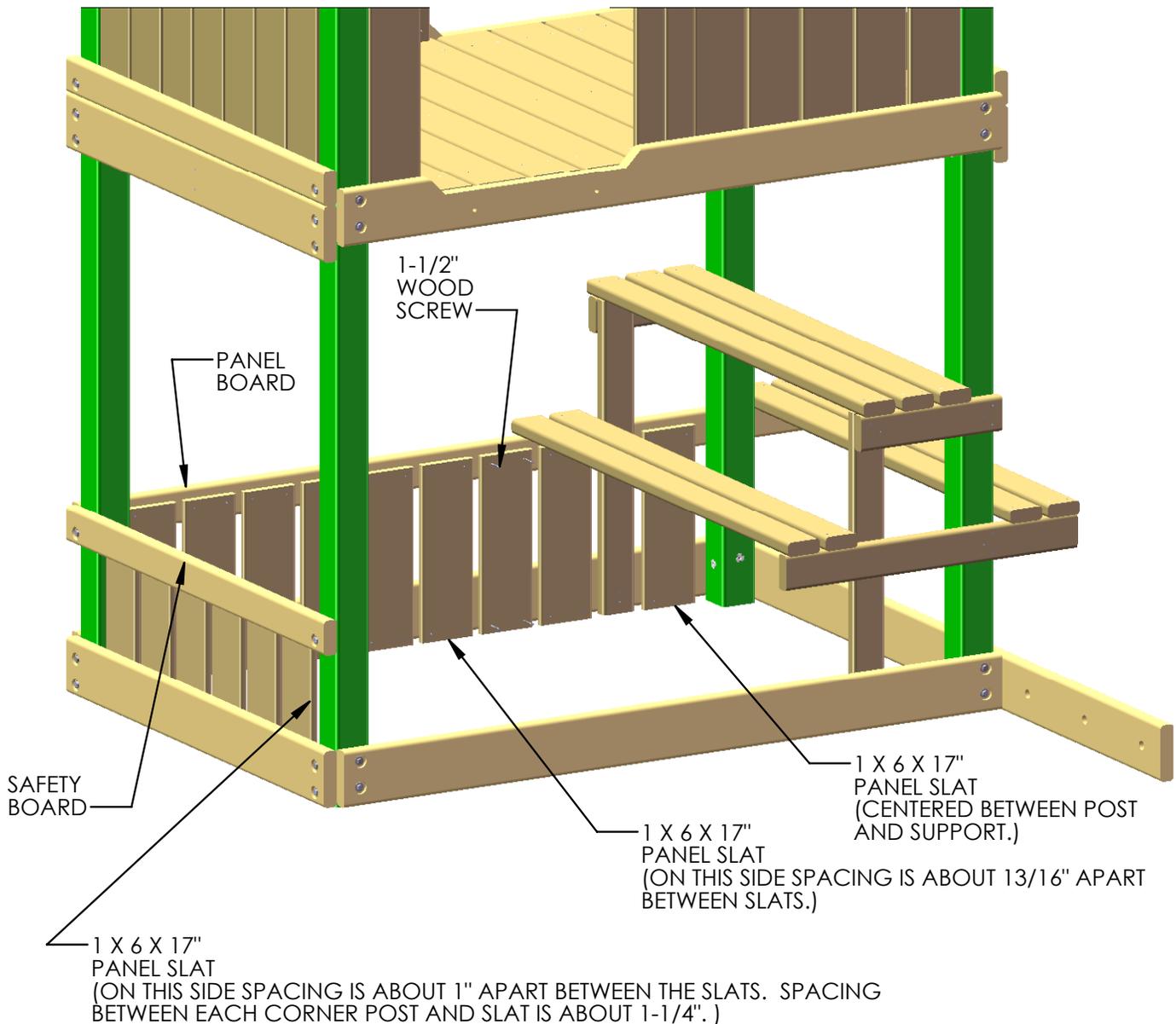
NOTE: LADDER AND ROCK WALL REMOVED FOR CLARITY.



STEP 50: BOTTOM PANEL SLATS

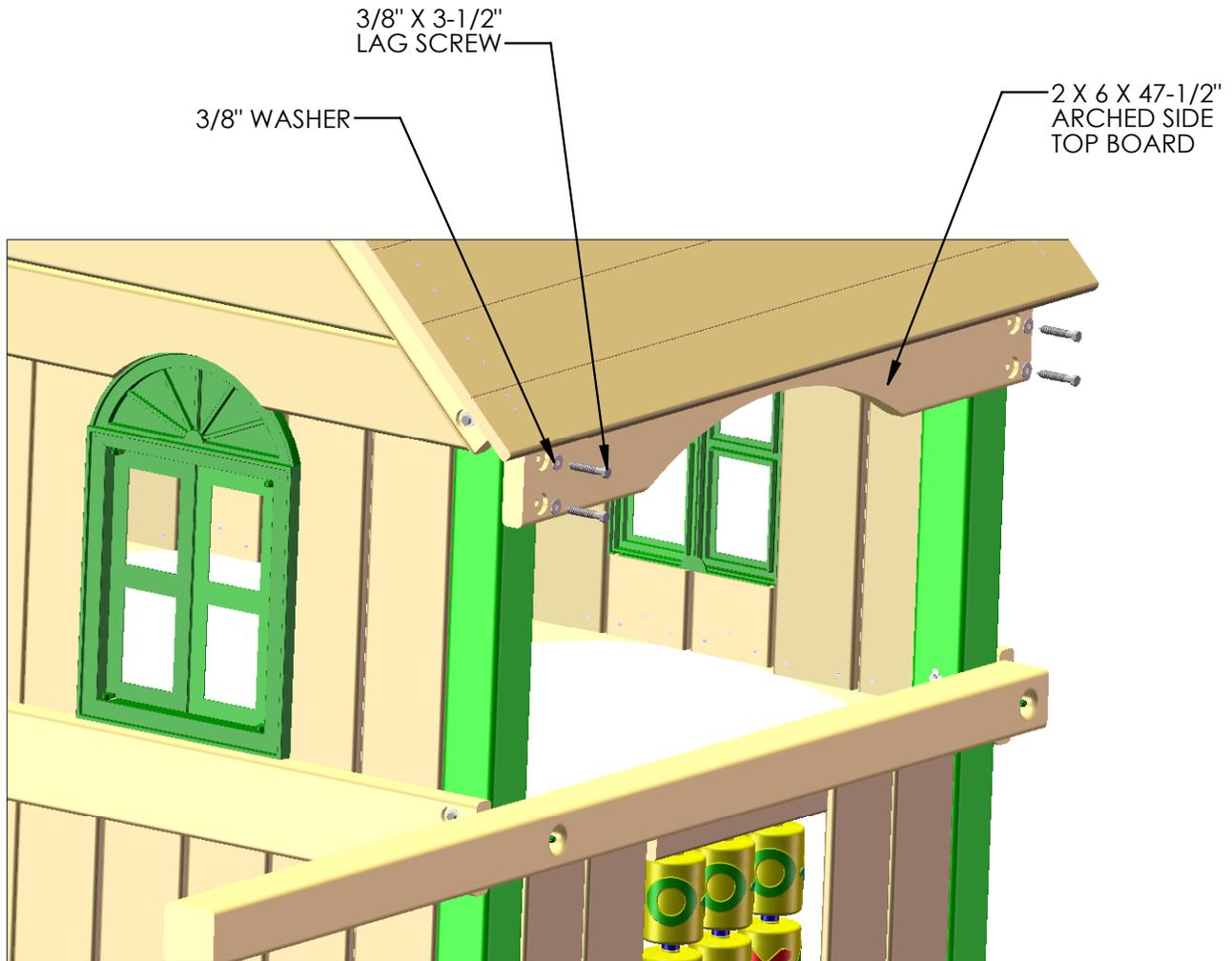
- 1: FIND FIFTEEN 1 X 6 X 17" PANEL SLATS.
- 2: PRE-DRILL SLATS WITH TWO EQUALLY SPACED HOLES 1" FROM EACH END WITH A 1/8" DRILL BIT.
- 3: ATTACH PANEL SLATS ALONG THE SAFETY BOARD AND PANEL BOARD EQUALLY SPACED.
- 4: ATTACH EACH PANEL SLAT USING FOUR 1-1/2" WOOD SCREWS.

NOTE: ROCK WALL AND LADDER REMOVED FOR CLARITY.



STEP 51: ARCHED SIDE TOP BOARDS

- 1: PLACE THE 2 X 6 X 47-1/2" ARCHED SIDE TOP BOARD UP AGAINST THE TOP OF THE CORNER POSTS ON THE SIDE OF THE FORT.
- 2: ATTACH THE ARCHED SIDE TOP BOARD WITH 3/8" X 3-1/2" LAG SCREWS AND 3/8" WASHERS.
- 3: ATTACH ANOTHER ARCHED SIDE TOP BOARD ON THE OPPOSITE SIDE OF FORT.



STEP52: CHIMNEY/DORMER

1: USE THE INSTRUCTIONS PROVIDED TO ASSEMBLE AND INSTALL THE CHIMNEY AND DORMERS.

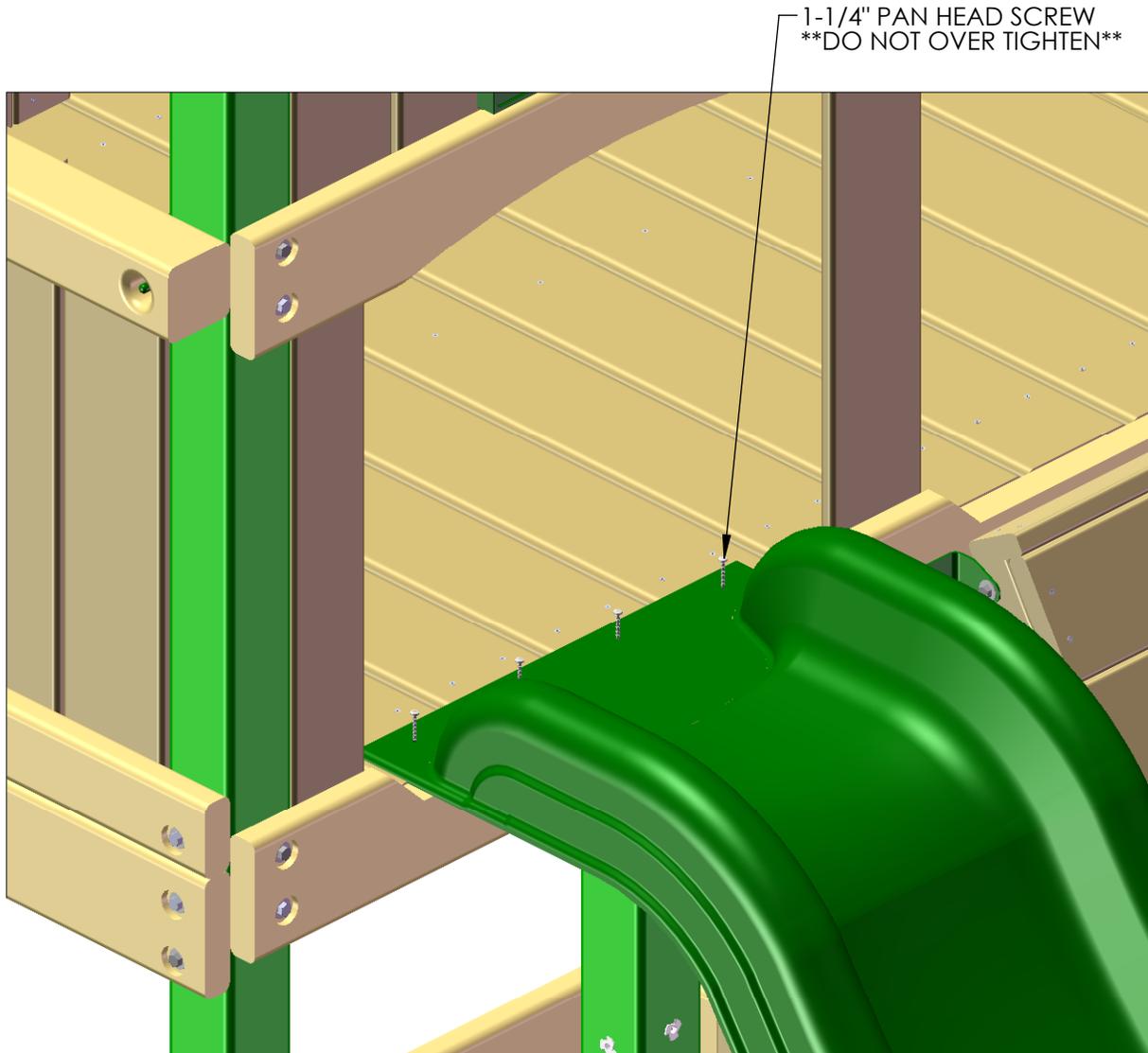


STEP 53: MOUNTING THE SLIDE

1: PLACE THE SLIDE IN THE OPENING AT THE FRONT OF THE FORT. LAY THE SLIDE ON THE DECK WITH THE LIP EXTENDING ONTO THE DECK BOARDS.

2: THE FLARED END OF THE SLIDE WILL REST ON THE BOTTOM PANEL BOARD.

3: ATTACH THE SLIDE TO THE DECK WITH FOUR 1-1/4" PAN HEAD SCREWS. ****DO NOT OVER TIGHTEN****

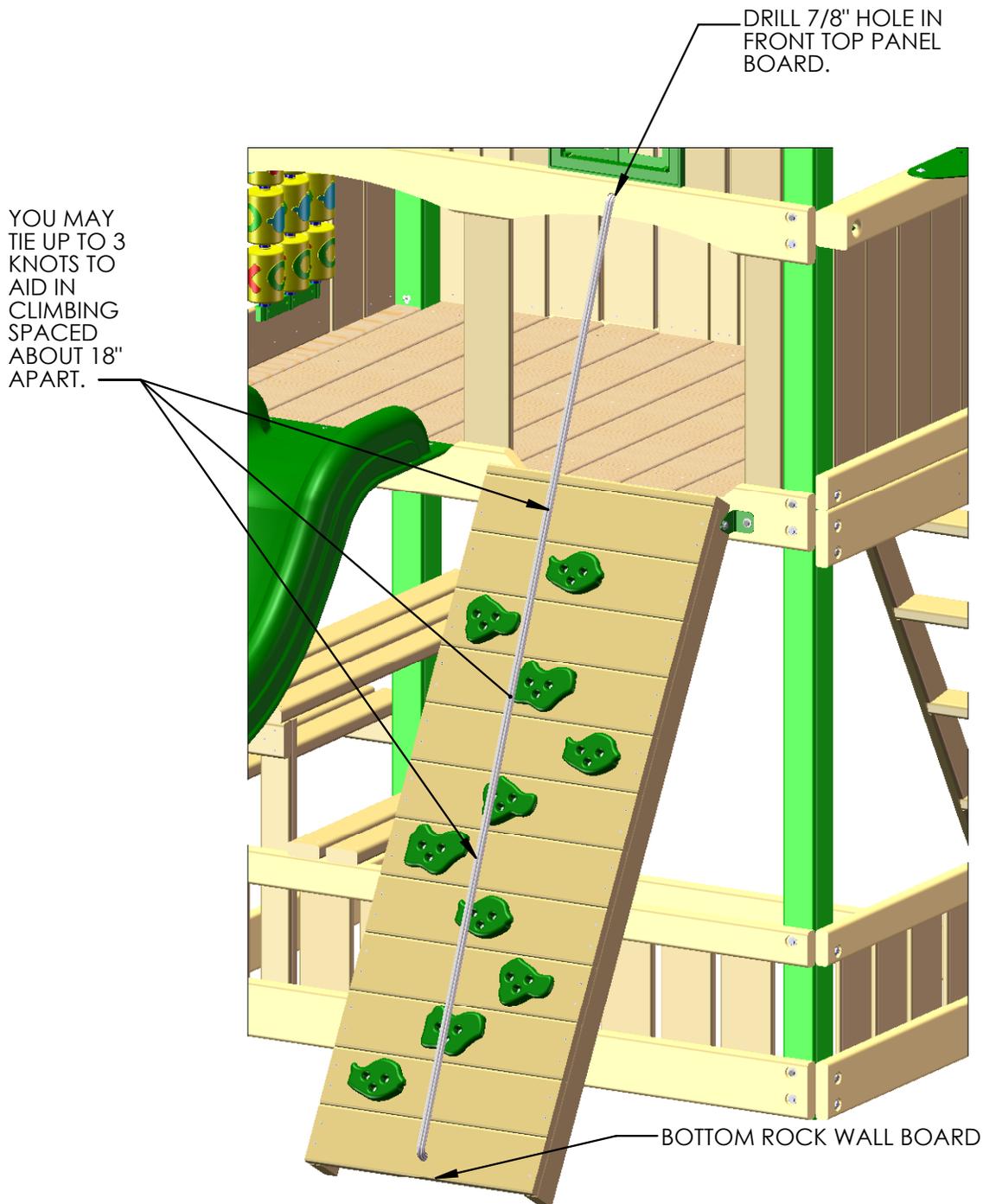


STEP 54: INSTALLING THE CLIMBING ROPE

- 1: DRILL A 7/8" HOLE THROUGH THE FRONT TOP PANEL BOARD (ABOVE THE ROCK WALL) FOR THE CLIMBING ROPE.
- 2: TIE A KNOT AT ONE END OF THE 10' ROPE AND THREAD IT THROUGH THE HOLE IN THE FRONT TOP PANEL BOARD.
- 3: YOU CAN TIE A FEW (NO MORE THAN THREE) KNOTS IN THE ROPE TO AID IN CLIMBING APPROXIMATELY 18" APART BEFORE TYING THE KNOT BEHIND THE BOTTOM ROCK WALL BOARD.

4: THE UNTIED END WILL GO THROUGH THE HOLE OF THE BOTTOM ROCK WALL BOARD. TIE A SECURE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIGHT AND WILL NOT WRAP AROUND YOUR HAND.

HINT: TO REDUCE THE AMOUNT OF SLACK IN THE ROPE, LIFT THE ROCK WALL ASSEMBLY SLIGHTLY WHEN TYING THE KNOT IN THE BOTTOM ROCK WALL BOARD. WHEN YOU LOWER THE ASSEMBLY, THE ROPE WILL TIGHTEN.

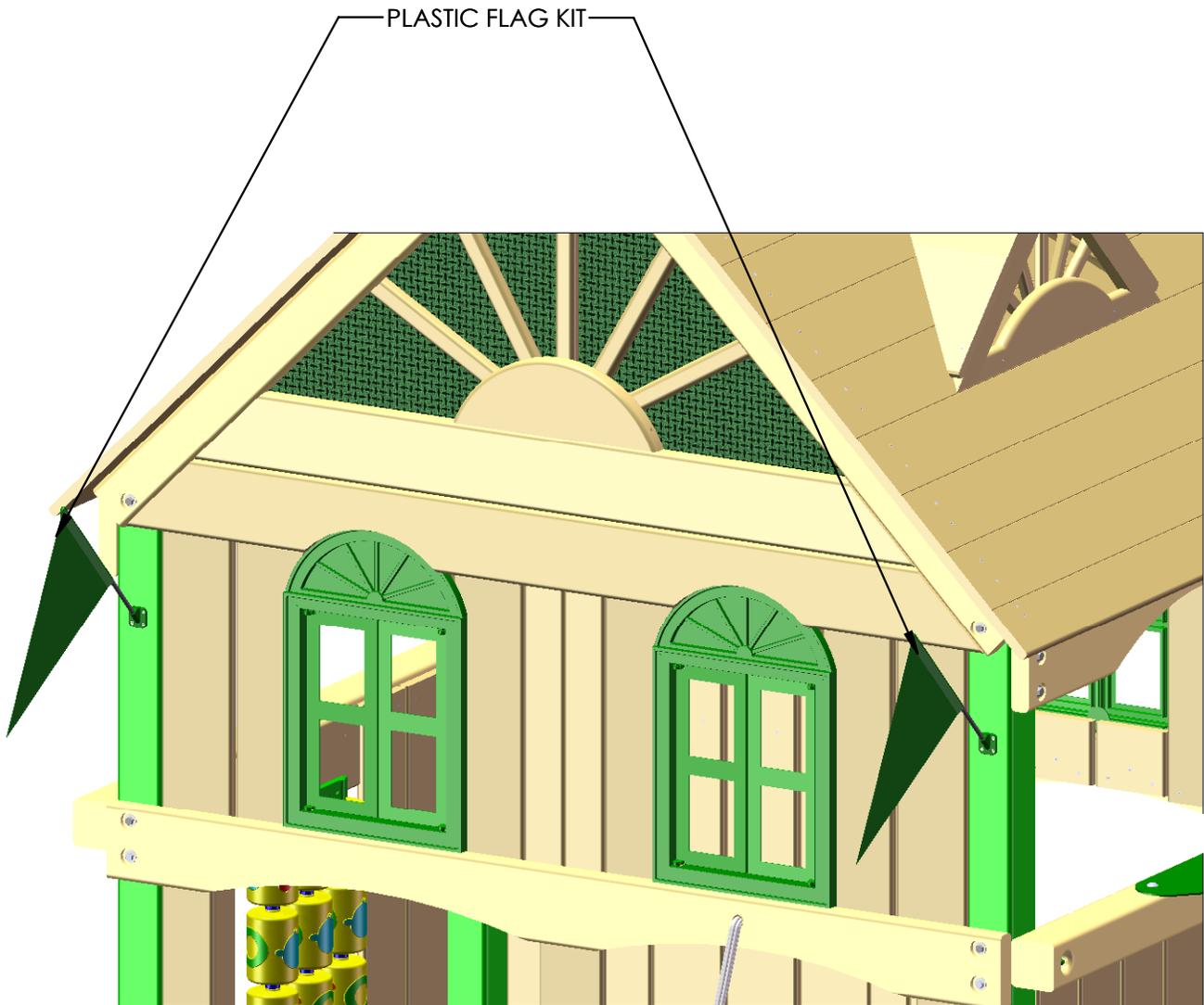


STEP 55: PLASTIC FLAGS

1: FIND THE PLASTIC FLAG KIT.

2: ATTACH THE FLAGS TO THE FRONT CORNER POSTS AS SHOWN BELOW.

3: ATTACH EACH FLAG TO THE CORNER POST THROUGH THE PRE-DRILLED HOLES USING 1/2" PHILLIPS HEAD WOOD SCREWS PROVIDED WITH THE FLAG KIT.

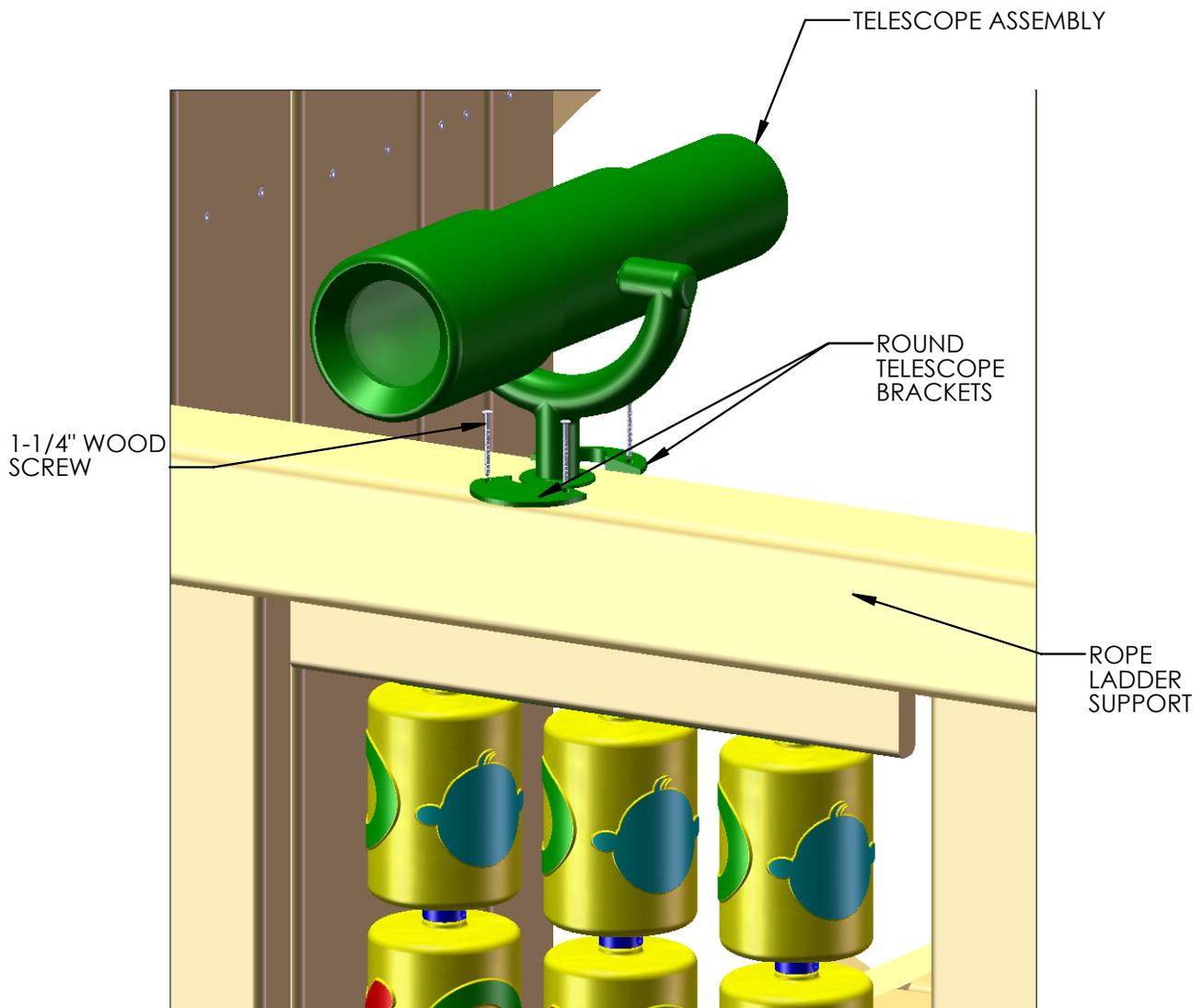


STEP 56: MOUNTING TELESCOPE

1: PLACE THE TELESCOPE ASSEMBLY ON THE ROPE LADDER SUPPORT ABOVE THE TIC TAC TOE PANEL. USING THE 1-1/4" WOOD SCREWS PROVIDED IN THE TELESCOPE BAG, FASTEN ONE OF THE ROUND TELESCOPE BRACKETS TO THE ROPE LADDER SUPPORT.

2: PLACE THE TELESCOPE STAND INTO THE SLOT OF THE TELESCOPE BRACKET.

3: PLACE THE REMAINING ROUND TELESCOPE BRACKET ACROSS FROM THE FIRST BRACKET. FASTEN THE ROUND TELESCOPE BRACKET WITH 1-1/4" WOOD SCREWS TO THE ROPE LADDER SUPPORT.

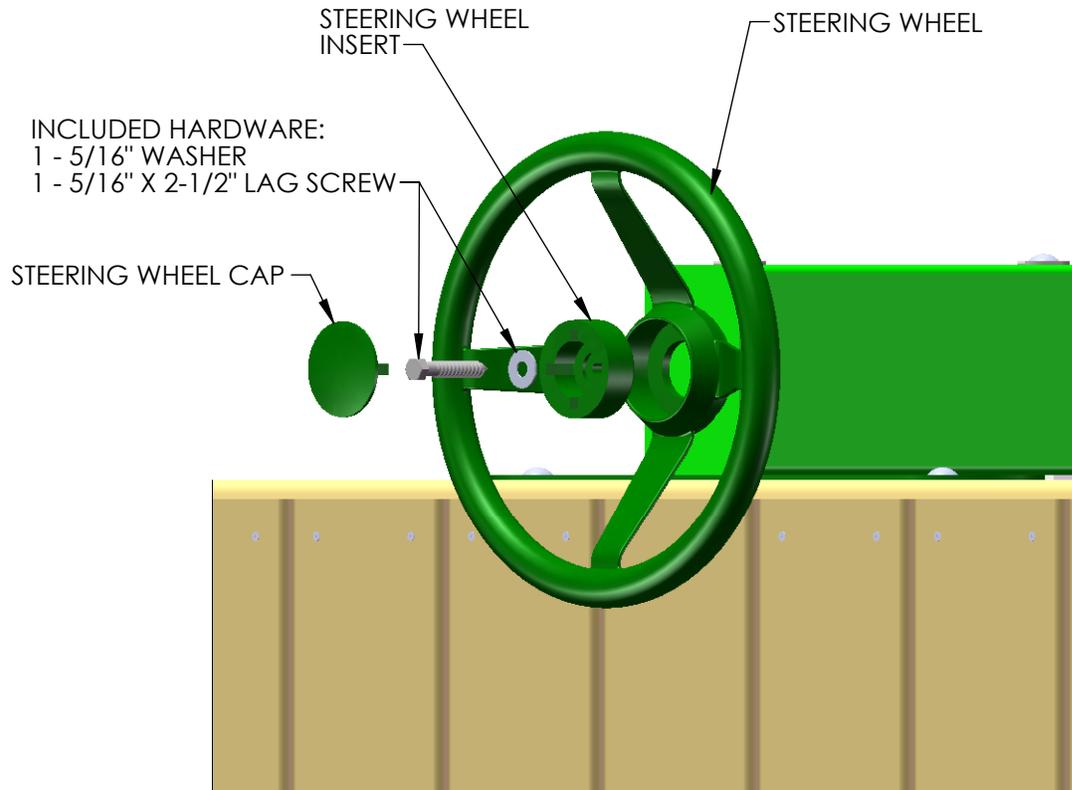


STEP 57: STEERING WHEEL

1: PLACE THE STEERING WHEEL INSERT INSIDE THE STEERING WHEEL.

2: USE THE HARDWARE INCLUDED WITH THE STEERING WHEEL TO MOUNT THE STEERING WHEEL TO THE SWING BEAM. DO NOT OVER-TIGHTEN THE LAG SCREW INTO THE STEERING WHEEL, OR IT WILL NOT TURN.

3: PLACE THE STEERING WHEEL CAP OVER THE CENTER OF THE STEERING WHEEL.



STEP 58: ATTACHING THE SAFETY HANDLES

1: LOCATE TWO SAFETY HANDLES PROVIDED WITH YOUR PLAYSET.

2: LOCATE THE HARDWARE PROVIDED IN THE BAG WITH THE HANDLES.

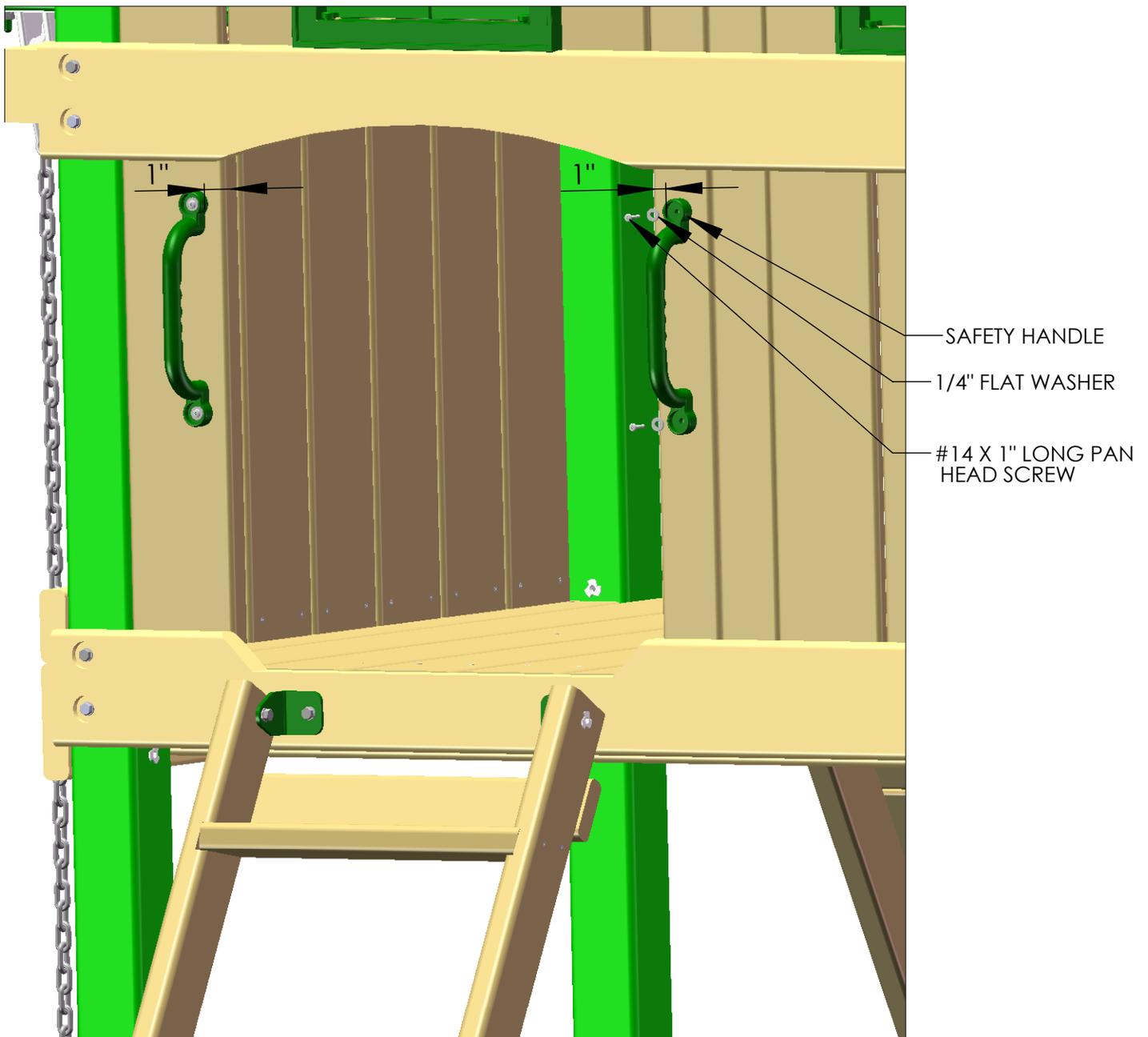
****DO NOT USE THE SCREWS PROVIDED IN THE BAG WITH THE HANDLES****

3: LOCATE FOUR #14 X 1" LONG PAN HEAD SCREWS IN YOUR MAIN HARDWARE PACKAGE. USE THE 1/4" FLAT WASHERS PROVIDED IN THE BAG WITH THE HANDLES.

4: PLACE THE HANDLES 1" AWAY FROM THE EDGE OF EACH PANEL SLAT ABOVE THE LADDER AT THE REAR OF THE PLAY SET. ADJUST THE HANDLES UP OR DOWN TO SUIT THE NEEDS OF YOUR CHILD.

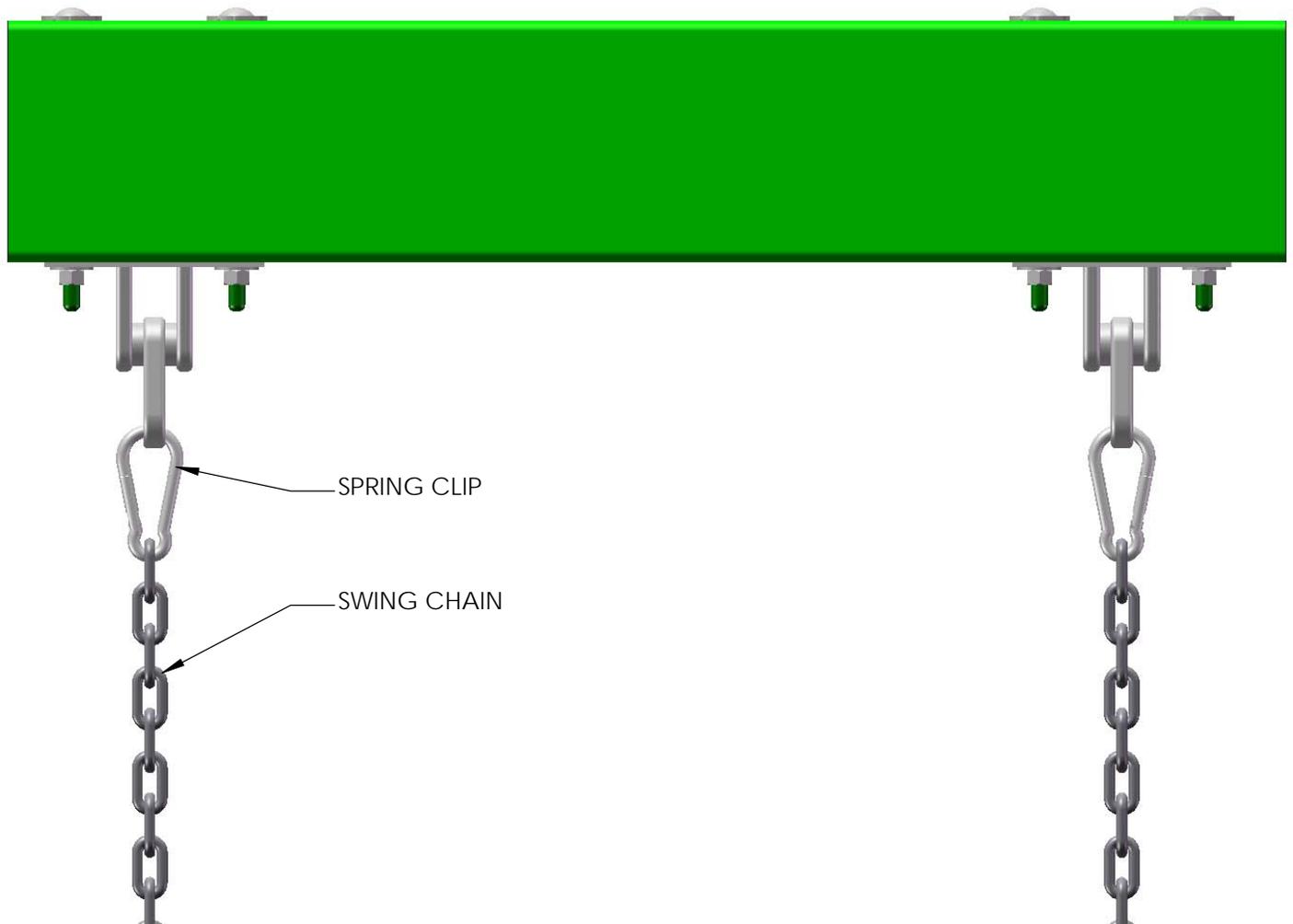
5: ATTACH EACH HANDLE TO THE PANEL SLATS USING TWO #14 X 1" LONG PAN HEAD SCREWS AND TWO 1/4" FLAT WASHERS.

****DO NOT USE THE SCREWS PROVIDED IN THE BAG WITH THE SAFETY HANDLES.****



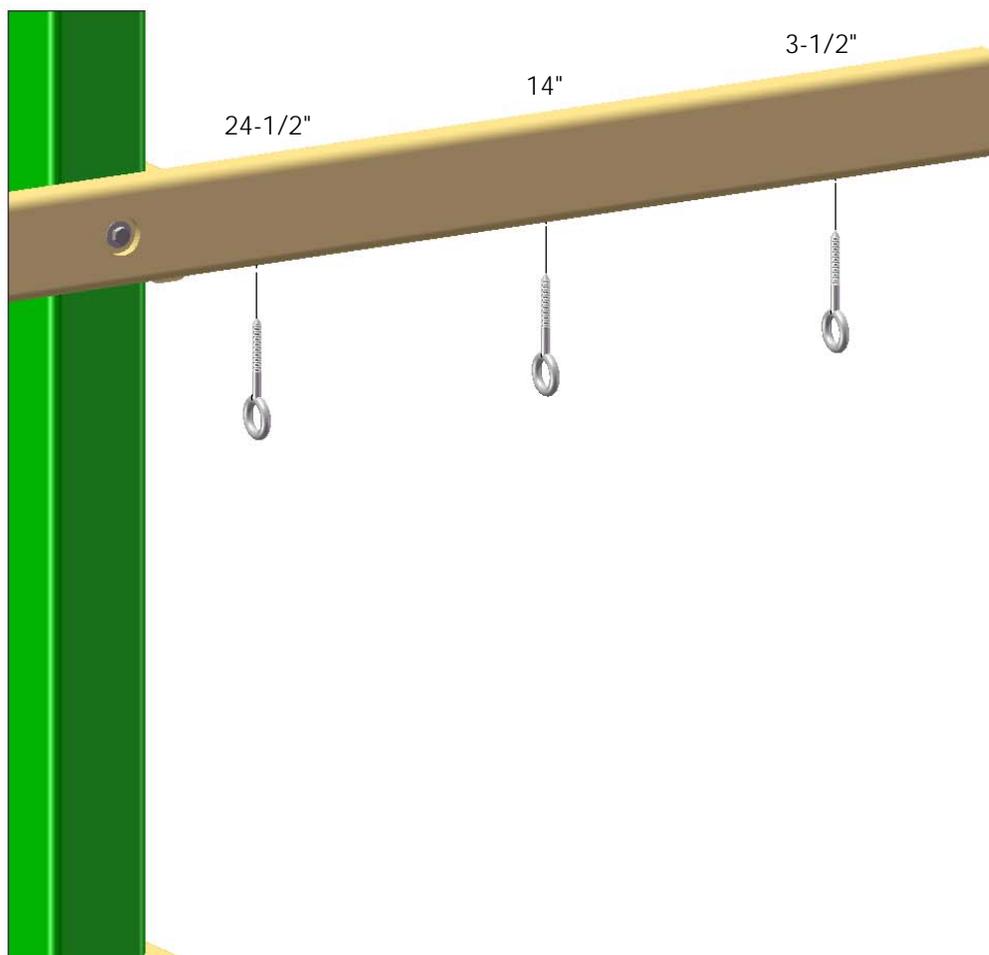
STEP 59: HANGING THE SWINGS

- 1: START BY ATTACHING ONE SPRING CLIP TO EACH IRON DUCTILE ON THE SWING BEAM.
- 2: ATTACH ONE CHAIN PER ACCESSORY TO EACH SPRING CLIP.
- 3: ADJUST HEIGHT AS NEEDED.



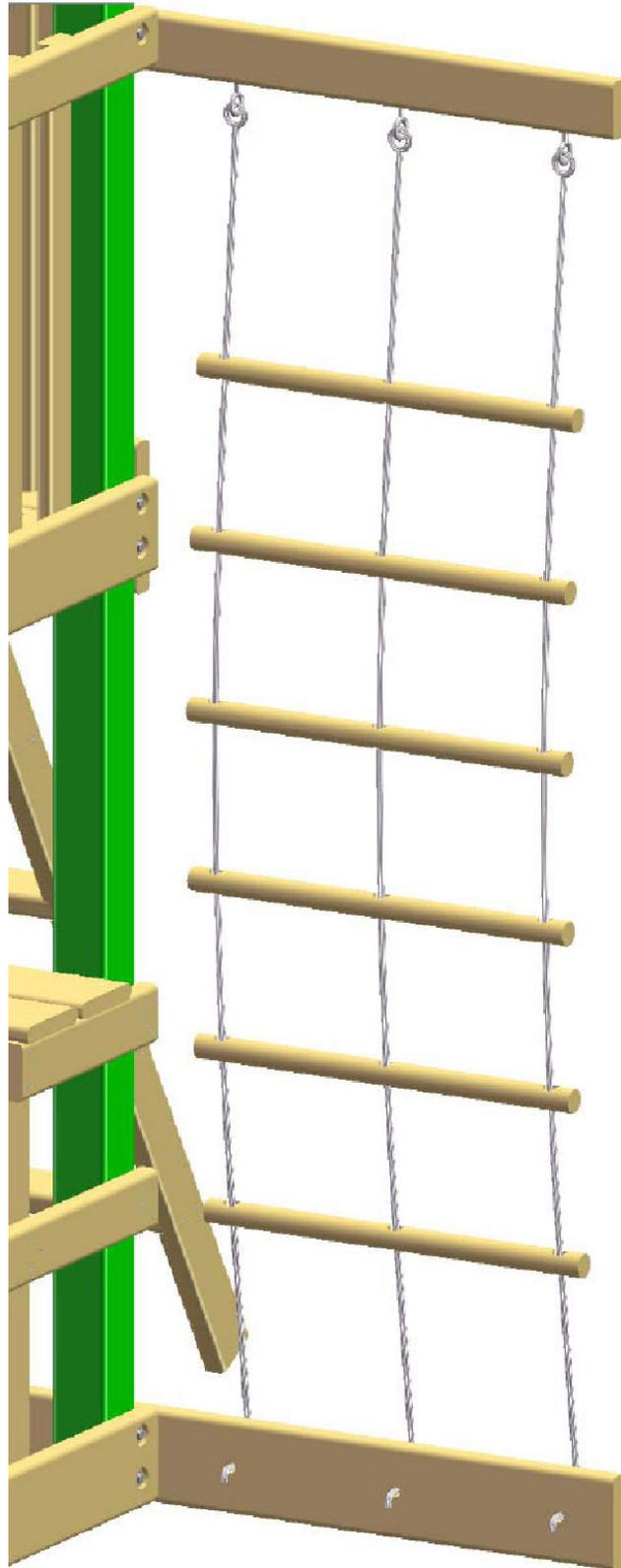
STEP 60: ROPE LADDER ASSEMBLY

- 1: DRILL THREE 1/8" PILOT HOLES 2" DEEP INTO THE BOTTOM OF THE ROPE LADDER SUPPORT (SEE DIMENSIONS BELOW).
- 2: PLACE THE EYEBOLT LAGS INTO THE HOLES AT THE BOTTOM OF THE ROPE LADDER SUPPORT AND TIGHTEN.



STEP 61: ROPE LADDER ASSEMBLY

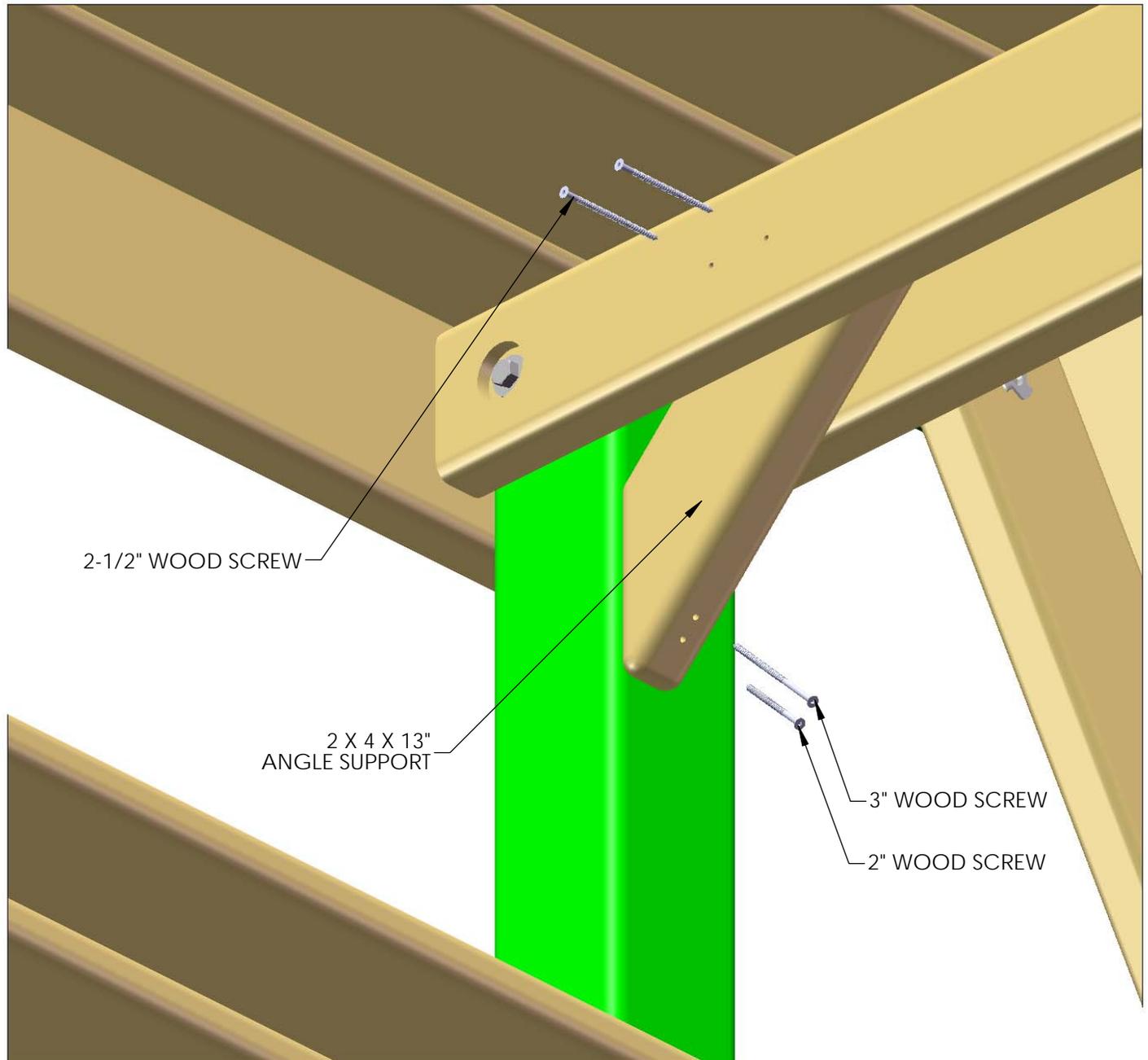
- 1: PLACE THE HOOKS ON THE END OF THE ROPE LADDER ASSEMBLY THROUGH THE EYE OF THE EYEBOLT LAG.
- 2: THREAD THE BOTTOM OF THE ROPE LADDER THROUGH THE HOLES IN THE ROPE LADDER RUNNER AND TIE A SECURE KNOT.



STEP 62: ANGLE SUPPORTS

1: THE FOUR 2 X 4 X 13" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE FRONT AND BACK OF THE FORT.

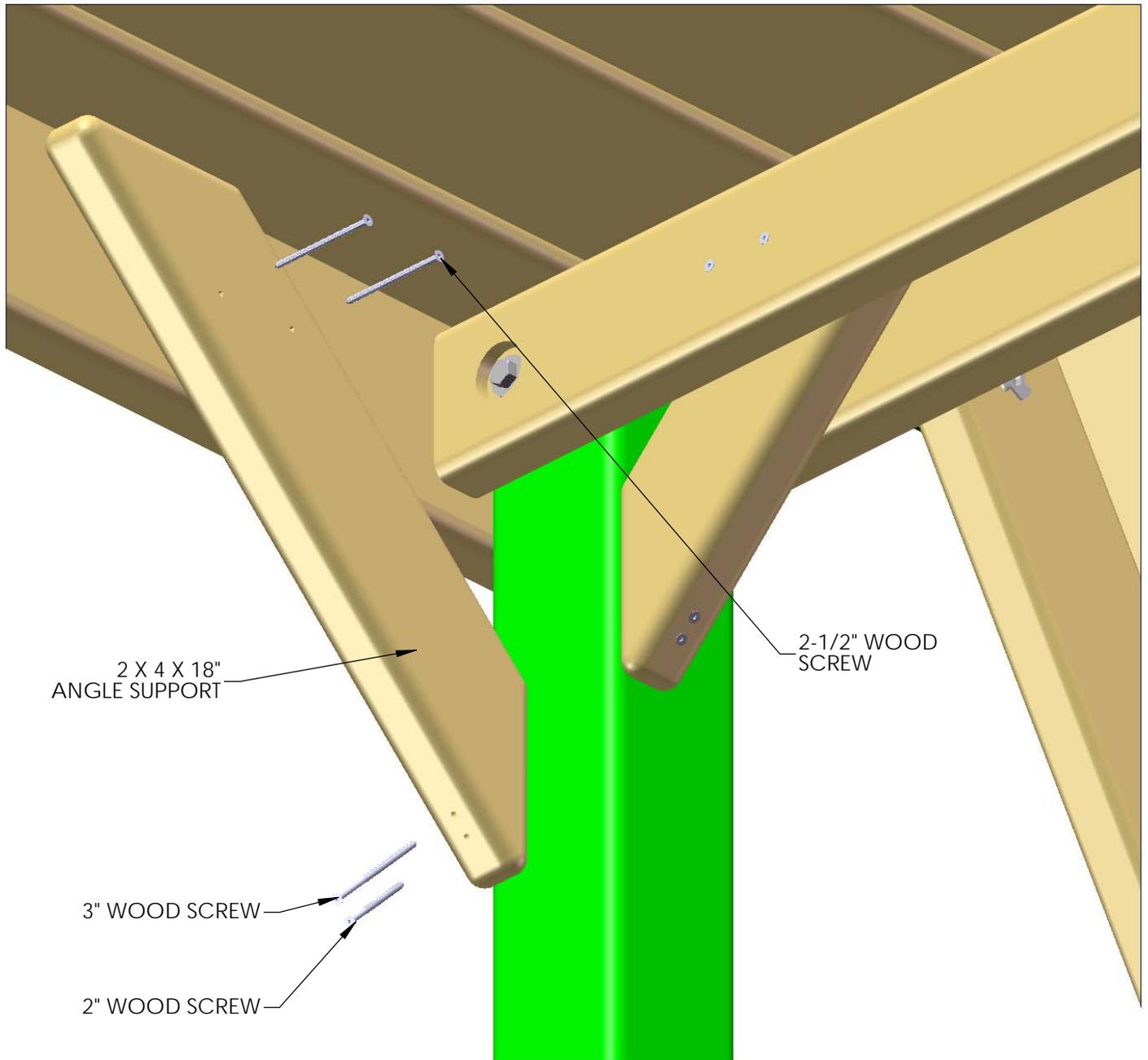
2: USE TWO 2-1/2" WOOD SCREWS THROUGH THE DECK INTO THE TOP OF THE BRACE, AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



STEP 63: ANGLE SUPPORTS

1: THE FOUR 2 X 4 X 18" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE LEFT AND RIGHT SIDES OF THE FORT.

2: USE TWO 2-1/2" WOOD SCREWS ON TOP OF THE BRACE, AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



WARRANTY REGISTRATION CARD – Riverview

Go to www.gorillaplaysets.com/category-s/112.htm to fill out our online registration and save a stamp! If you do not have internet access, fill out this form and return it to us to complete your registration.

Name: _____

Address: _____

City, State, Zip: _____

Email: _____

Date of Purchase: _____

Place of Purchase: _____

City, State, Zip: _____

Please, check the boxes below.

Your age?

- 18-25 26-30 31-35 36-40 41-45 46-50
 51-55 56-60 61-65 66+

How old are your children?

- 2-3 4-5 6-7 8+

How would you rate the quality of our product?

- Excellent Above average Average Below average
 Poor

Would you recommend this product?

- Yes No

Comments:

Thank you for registering with gorilla playsets™! The information you provided will be kept confidential and will ONLY be used to better serve our customers. Remove this page from the manual and mail to the address below.

Thank you from everyone here at gorilla playsets™!

Mail to:

**Gorilla Playsets
190 Etowah Industrial Court
Canton, GA 30114**

or fax:

(678) 880-3329