

gorilla

playsets



Navigator ASSEMBLY MANUAL

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Gorilla Playsets • 190 Etowah Industrial Court • Canton, GA 30114 • (800) 882-0272

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STOP...PLEASE READ!!

IF YOU HAVE MISSING OR DAMAGED PARTS OR NEED ASSISTANCE ASSEMBLING, PLEASE CALL **gorilla playsets™ MANUFACTURING DIRECT.**

(800) 882-0272

FACTORY HOURS – MON.–FRI., 8AM-5PM EST

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECT. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED.

CONTACT INFO:

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Check for revised instructions at www.gorillaplaysets.com/support



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**PLEASE READ OWNER'S MANUAL CAREFULLY BEFORE
STARTING ASSEMBLY**

Thank you for choosing **gorilla playsets®** for your new backyard playground!

We've included everything you need, except tools, to build your very own professional looking playset. When complete, your new playset should far exceed the quality of playset kits from other build-your-own companies. Our engineers and design team have over 30 years of playground experience. What we've developed is a playset that doesn't compromise quality for simplicity. Yet you'll appreciate how quick and easy construction really is! Our playset kits are designed for children ages 3 to 11. **gorilla playsets®** believes every child should have a playset and with our kits they can! You can rest assured your new playset is safe, durable and designed to hold up to the elements. As parents ourselves, we know how important the security and well-being of our children is, and this shows in all of our products.

Each playset features our step-by-step 3D illustrated manual, patented powder coated swing beam bracket, heavy-duty swing belts with chains, slide(s), accessories, plus all the required hardware and pre-milled lumber.

Quality Lumber

At Gorilla Playsets, we use only the finest, hand selected lumber available. Whether you choose a playset made from our Premium Preserved Pine, Beautiful California Redwood, Western Red Cedar, or Asian Cedar you can be assured that our lumber is strong, durable, and conforms to the national standards for use in children's play equipment. It's this quality that allows us to offer a 10 year warranty on the lumber used in our play sets.

Premium Preserved Pine

Our Premium Preserved Pine is double kiln dried. We utilize this process to minimize shrinkage, warping, and cupping. Because our pine has been "pre-shrunk", the hardware used to assemble your playset will hold tight. Our preserved pine is clean, odorless, non-staining, and non-irritating to humans, animals, or plants. Gorilla's Preserved Pine uses one of the only exterior wood preservation systems that is EPA approved. Our pine lumber is preserved with a preservative system containing copper and azole compounds to protect against termite attack and fungal decay. Our Premium Preserved Pine can withstand harsh weather conditions and is effective for decades; making Gorilla Playsets the best choice in pine lumber built swing sets.

California Redwood and Western Red Cedar*

Our Beautiful California Redwood and Western Red Cedar playsets are a natural alternative to preserved lumber. California Redwood naturally resists decay caused by the environment or by insect infestation while Western Red Cedar is a preferred wood for purposes where an attractive appearance and resistance to weather is important. All California Redwood and Western Red Cedar Gorilla Playsets receive a factory stain and sealant process. To maintain this aesthetic appeal, it is recommended that you seal your redwood and cedar play set once per year.

Asian Cedar (*Cunninghamia Lanceolata*)

Our durable Asian Cedar playsets are low-maintenance, and maintain their beauty for many years. Asian Cedar has been harvested in Southeast Asia for more than 800 years, and is prized because it naturally repels pests, fungus, and rot. Asian Cedar is used indoors and out where durability is critical. Asian Cedar can be found throughout the U.S. in outdoor lawn furniture, and on children's play structures.

*Gorilla Playsets reserves the right to substitute Western Red Cedar with other species of similar characteristics due to market availability.

Limited Manufacturers Warranty

gorilla playsets® warrants this product to be free from defects in workmanship and materials, under normal use and conditions, for a period of 10 years for structural wood components and one year for all other components (i.e., hardware, plastics, tarps, rope ladder, etc.). Cosmetic defects that do not affect the structural integrity of the product, or natural defects of wood such as warping, checking or any other physical properties of wood that do not present a safety hazard, are not covered by this warranty.

gorilla playsets® will repair, or, at its discretion, replace any part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect upon delivery of the defective part to **gorilla playsets®** at 190 Etowah Industrial Court, Canton, Georgia 30114. Any part(s) returned to **gorilla playsets®** must include proof and date of purchase.

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is put to commercial or institutional use. This warranty does not cover (a) products which have been damaged by negligence, natural disasters, or accident by improper use, or which have been modified or repaired by unauthorized persons, (b) the cost of labor, or (c) the cost of shipping the product, any part, or any replacement product or part.

This warranty is valid only in the United States of America, is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. **gorilla playsets®** disclaims all other representations and warranties of any kind, express, implied, statutory or otherwise, including the implied warranties of merchantability and fitness for a particular purpose. **gorilla playsets®** will not be liable for any incidental or consequential damages. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

IMPORTANT SAFETY GUIDELINES

This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the playset to prevent injury from falls. Also a 6 foot safety zone should be used around the entire playset.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. **gorilla playsets®** recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While playset is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

gorilla playsets® shall not be liable for incidental, indirect or consequential damages or injuries that result from the building and/or playing on our play sets. Adult supervision is recommended anytime a playset is being used.

WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELTS: 175 LBS.
- GLIDER SWINGS: 70 LBS. PER CHILD
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING: 50 LBS.
- TODDLER BUCKET SWING: 50 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- ALL SLIDES: 125 LBS.

Gorilla Playsets recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the playset and injury to the users.

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This play set is designed for the use of 4 occupants who have a combined weight **not exceeding** 800 pounds on the elevated floor, 3 occupants who have a combined weight of 525 pounds on the swing area, for a total Unit capacity of 5 occupants who have a combined weight of 1325. (this weight is not including the picnic table area)
- On-site adult supervision is **required**.
- Teach children **not** to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and **never** stand on swings.
- Teach children **not** to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children **not** to jump from swings or other playground equipment in motion.
- Teach children to **not push** empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children **not** to use the equipment in a manner other than intended.
- Teach children to **always** go down slides feet first. Never slide headfirst.
- Teach children to **look** before they slide to make sure no one is at the bottom.
- Teach children to **never** run up a slide, as this increases their chances of falling.
- The parents should have the children **dress appropriately** with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children **not** to climb when the equipment is wet.
- Teach children to **never** jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to **never** crawl or walk across the top of monkey bars.
- Teach children to **never** crawl on top of a fort roof.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children **not** to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to **never** wrap their legs around swing chain.
- Teach children to **never** slide down the swing chain.

WARNING: Children must NOT use this play set until unit has been completely assembled and inspected by an adult to insure set has been properly installed.

Safety and Maintenance Tips for Your New Play Set: (continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts frequently during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats or has exposed metal in the edges of the swing seat. If there are already exposed metal inserts on the edge of the seat, immediately remove the seats and chains to prevent serious injury. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact Gorilla Playsets for warranted replacement parts.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your playset with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any "rough" spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the playset on a level location is very important. As your children play, your playset will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Rake the playground surface periodically to prevent compaction and maintain appropriate depths.
- **Disposal Instructions:** When the playset use is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the unit is discarded.

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its *Handbook for Public Playground Safety*. The guide can be downloaded in full at www.cpsc.gov/cpscpub/pubs/325.pdf

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

Fall Heights and Materials

Type of Material	6in depth	9in depth	12in depth
Double-Shredded bark mulch	6' Fall Height	10' Fall Height	11' Fall Height
Wood Chips	6' Fall Height	7' Fall Height	12' Fall Height
Fine Sand	5' Fall Height	5' Fall Height	9' Fall Height
Shredded Tires*	10-12' Fall Height	n/a	n/a
Fine Gravel	6' Fall Height	7' Fall Height	10' Fall Height

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

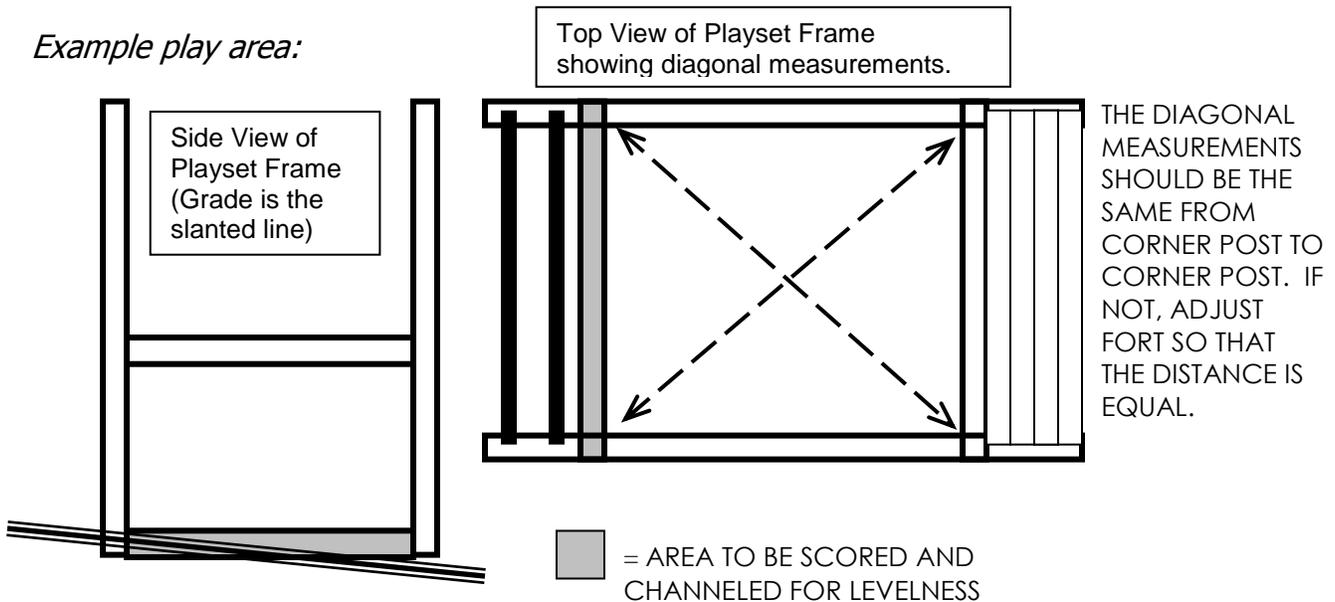
2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the playset, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.



Navigator KIT CONTENTS

COMPONENTS

Description	Qty	Check List
<i>(Swings, Slides, Accessories)</i>		
Trapeze Swing w/Chains	1	_____
Swing belt w/ Chains	2	_____
Telescope	1	_____
Steering Wheel	1	_____
10ft. Wave Slide	1	_____
The Navigator Assembly Manual	1	_____
Rockwall Grips (assorted colors)	10	_____
Flag kit	1	_____
Safety Handles (2 metal & 2 plastic)	4	_____
Rope Ladder	1	_____

Description
(Fort Hardware) ***see following pages***

Description
(Swing Beam Hardware) ***see following pages***

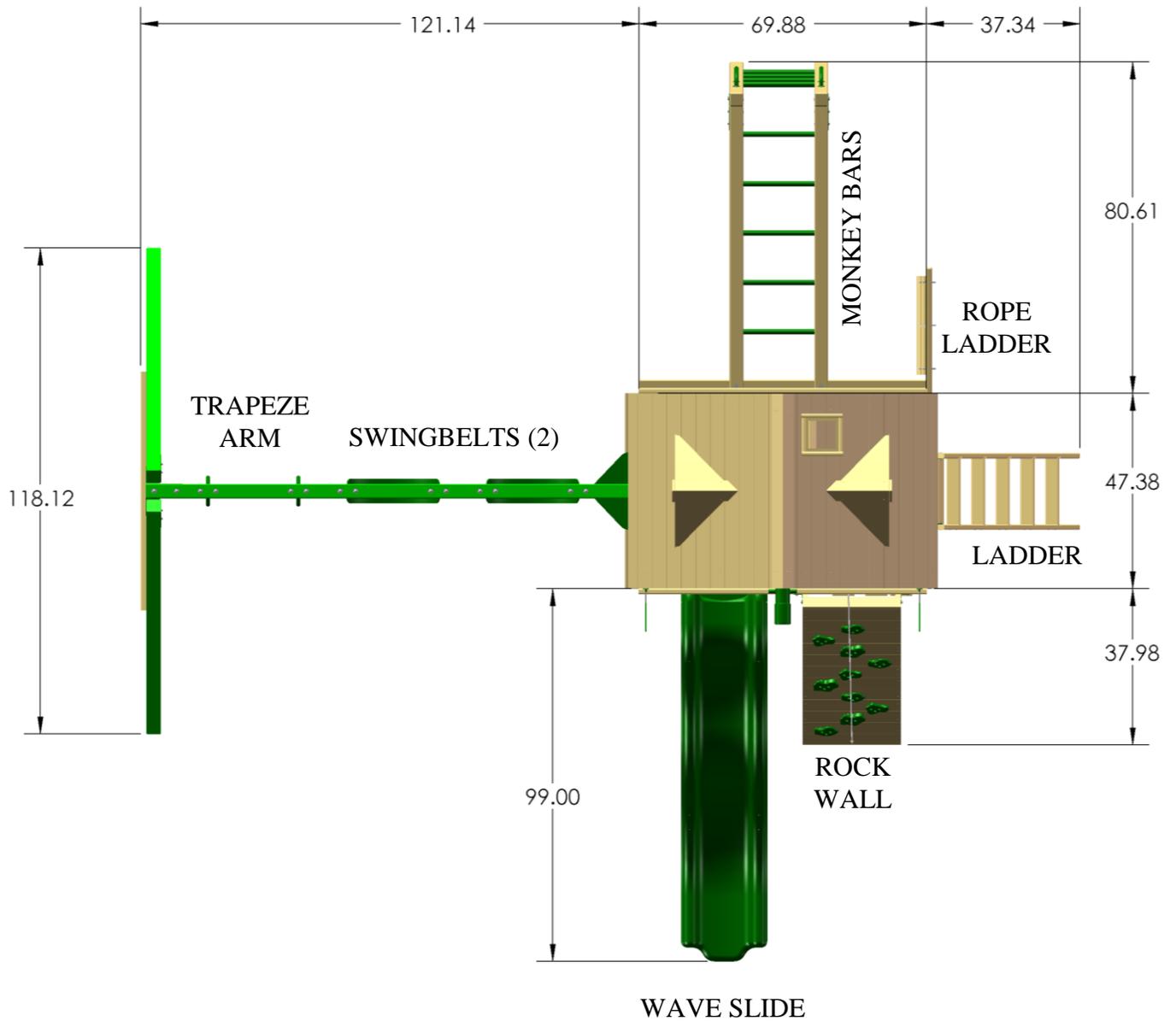
Description
(Wood Components) ***see following pages***

REQUIRED TOOL LIST

- Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided)
- 1/8" Drill Bit
- 3/8" Drill Bit
- 1/2" Wrench, Socket, and Deep Well Socket
- 9/16" Wrench, Socket, and Deep Well Socket
- Level
- Tape Measure
- Extension Cord (if using standard drill)
- Hammer
- Pencil
- Locking Pliers
- Shovel
- Rubber Mallet

Please familiarize yourself with the manual, parts/components and general construction process of your new playset before getting started.

SITE PLAN:



Playset height: 11' - 3"

Approximate assembly time: 7-9 Hours

{ 6 foot unobstructed safety perimeter around playset recommended }

Helpful Installation Hints

- Depending on your experience, assembly of Gorilla playsets can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your playset. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc. We reject parts that are structurally defective. We use a high quality lumber in our structures; however, during shipping, boards may rub together, causing rough spots. You should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand more clearly the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is **level** and **square**. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons. Check all bolt connections and swing hangers seasonally.
- Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

READ! VERY IMPORTANT!

If you are missing parts or have questions regarding the installation of our quality product PLEASE call us directly at the factory **(1-800-882-0272)**. Our trained staff will be happy to assist you.

Customer service hours:

Monday thru Friday 8AM – 5PM EST

E-mail: custsrv@gorillaplaysets.com

General Info To Review Before Installation

This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your playset.

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference to how to offset these parts.

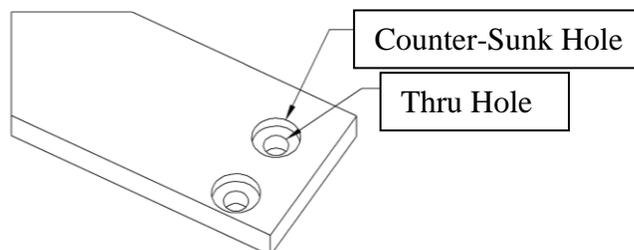
EXAMPLE OF OFFSET HOLES DOWN



EXAMPLE OF OFFSET HOLES UP



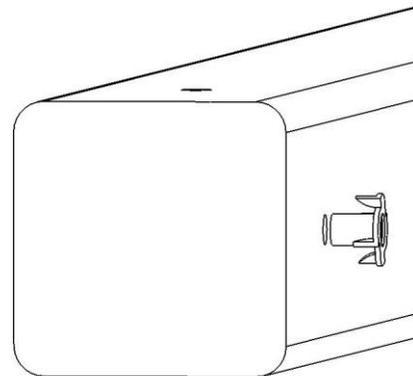
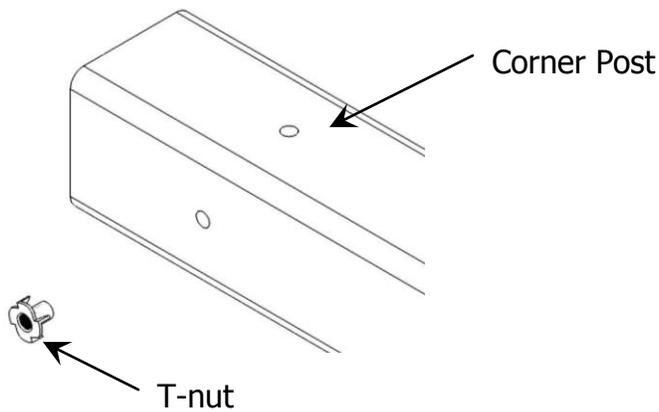
Counter-sunk holes- Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a thru hole, but does not extend through the wood itself. When using a counter-sunk hole the bolt will be inserted through the thru hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



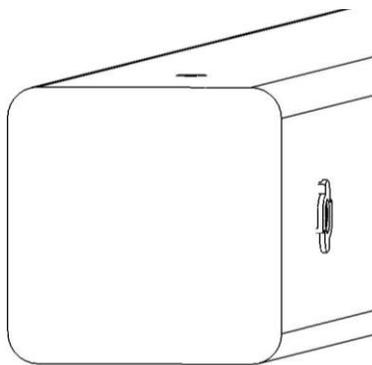
Lag Screws- Lag screws are used in the construction of our playsets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be necessary to tap the head of the lag screw with a hammer. You should also be sure to tighten the lags completely. Power tools such as an impact wrench or power drill should have enough torque to drive the lag screws without using a hammer, but make sure not to over tighten as this can cause the threads to "strip out" in the post.

Common installation practice Installing T-nuts

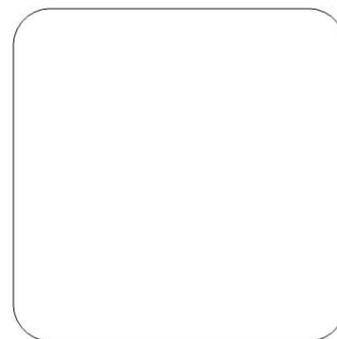
When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.

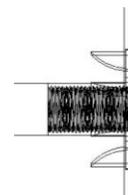


This picture shows the T-nut insert and installed flush to the wood.

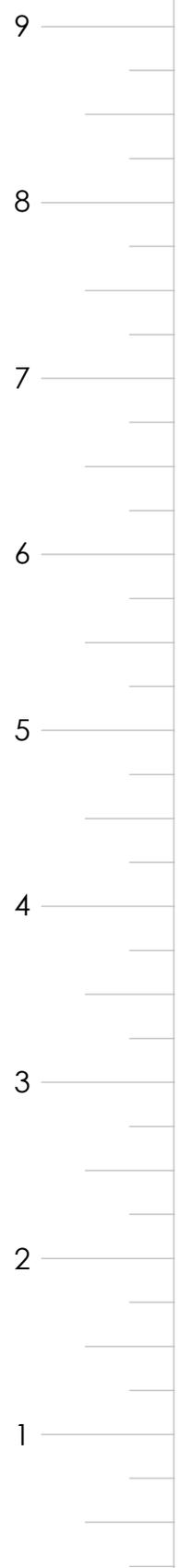
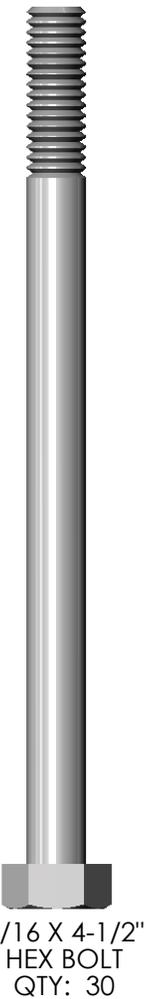
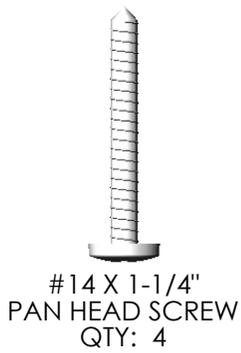


This picture shows an end view of the T-nut insert and installed flush to the wood.
WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD

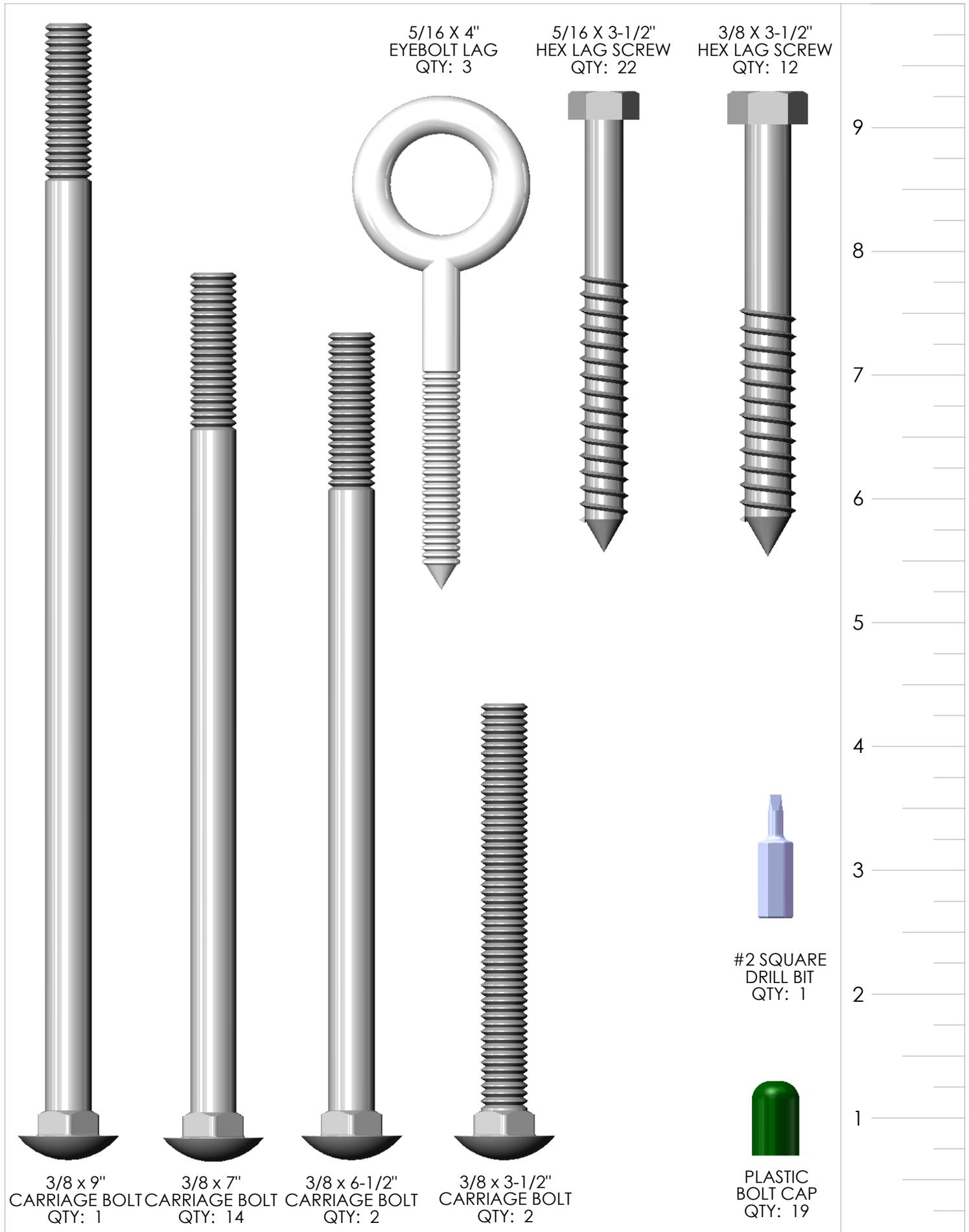
Cross Section end views, you are looking at an X-ray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.



Flush
Correct



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

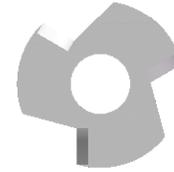
MONKEY BAR HARDWARE

#10 X 2" SELF
DRILLING SCREW
QTY: 18



END OF SCREW
LOOKS SPLIT
SIMILAR TO A
DRILL BIT.

#14 x 1-1/4"
PAN HEAD SCREW
QTY: 4



5/16" TEE NUT
QTY: 8



3/8" WASHER
QTY: 4



5/16" WASHER
QTY: 8



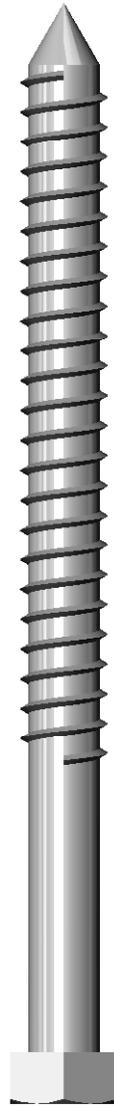
1/4" WASHER
QTY: 4



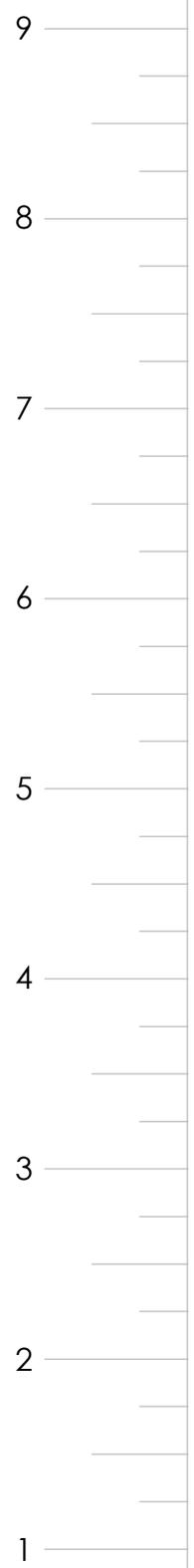
5/16" x 3-1/2"
HEX BOLT
QTY: 8



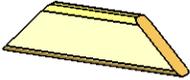
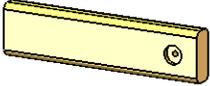
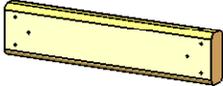
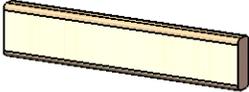
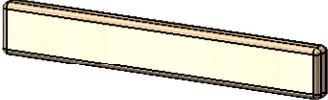
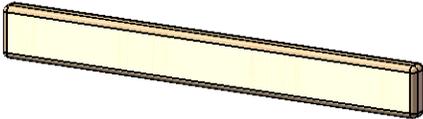
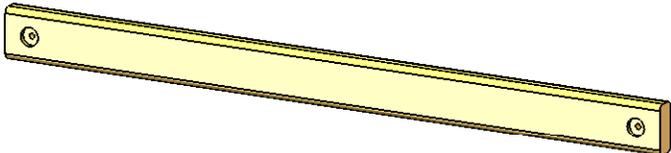
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HEX LAG SCREW
QTY: 2

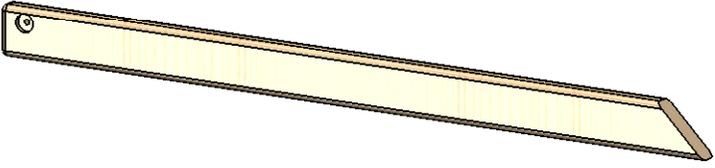
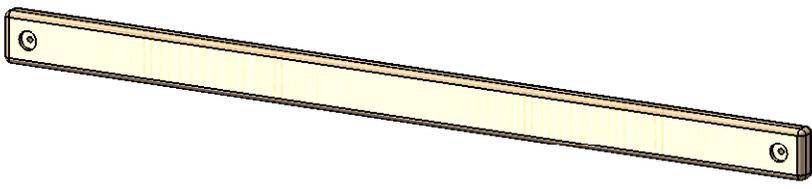
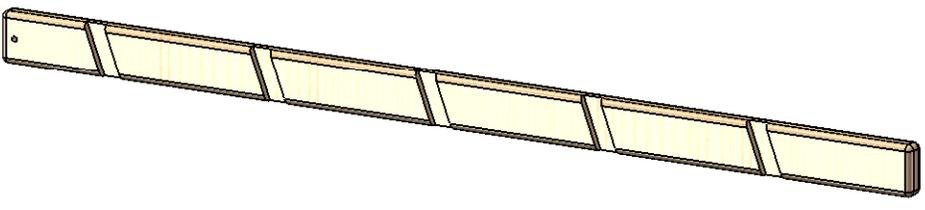
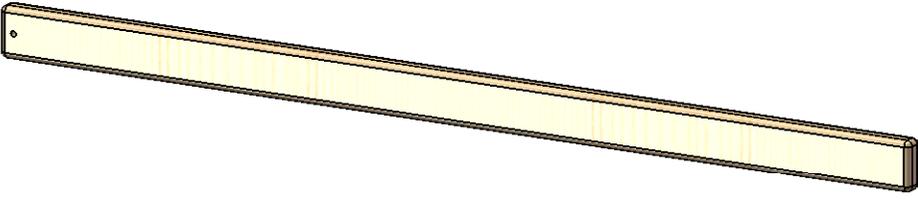
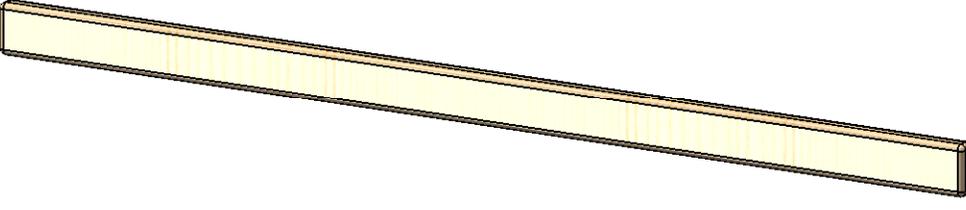
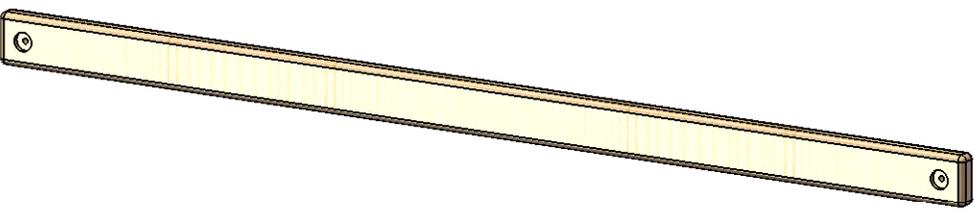
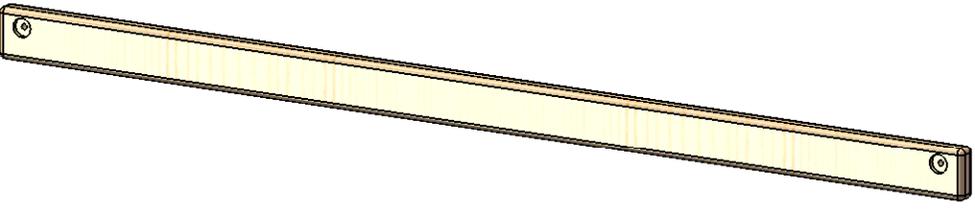


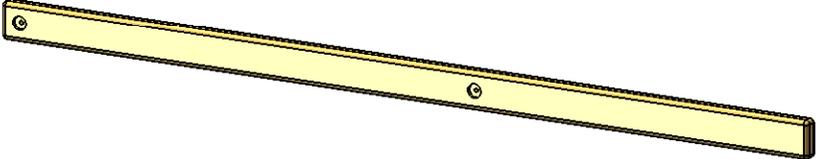
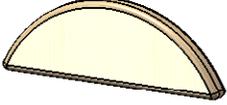
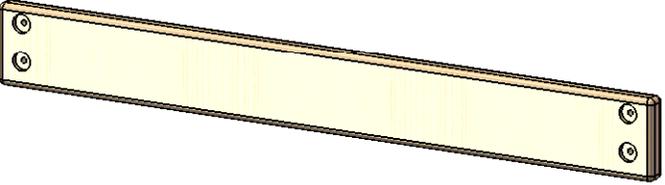
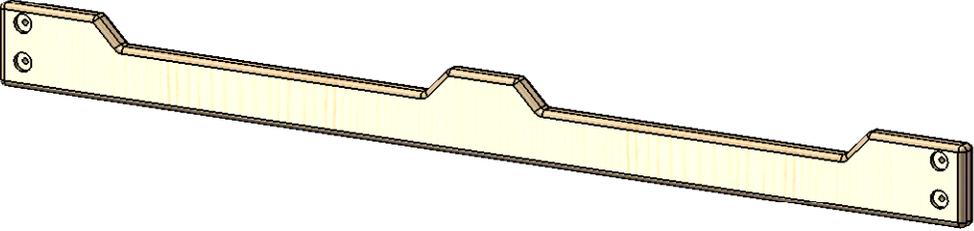
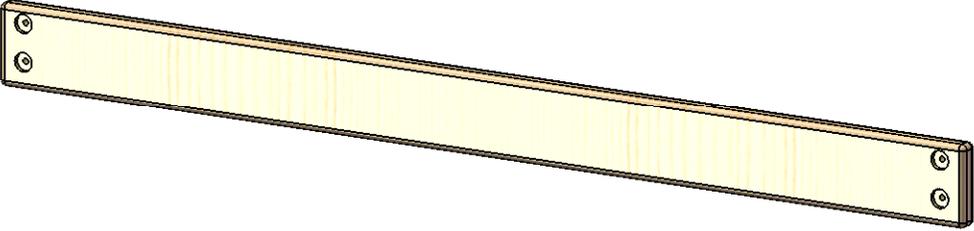
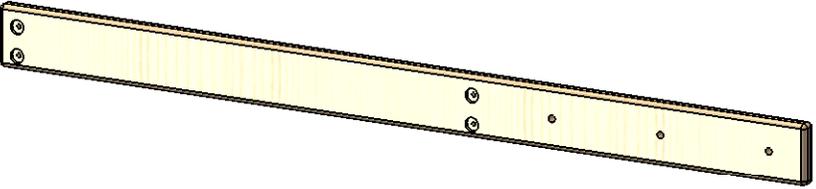
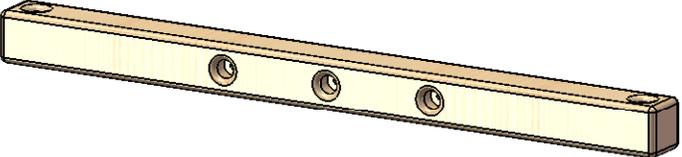
3/8" x 5-1/2"
HEX LAG SCREW
QTY: 2

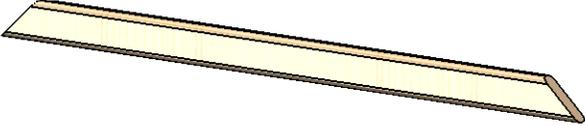
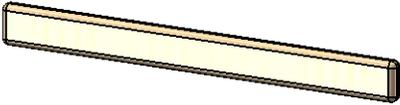
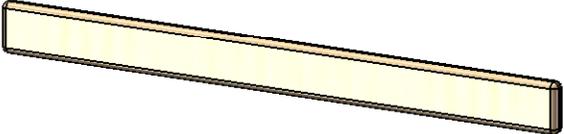
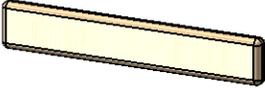
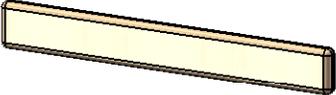


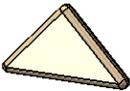
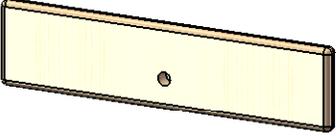
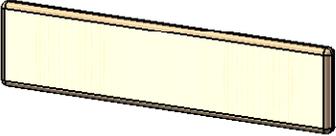
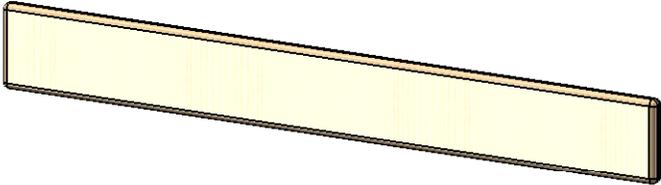
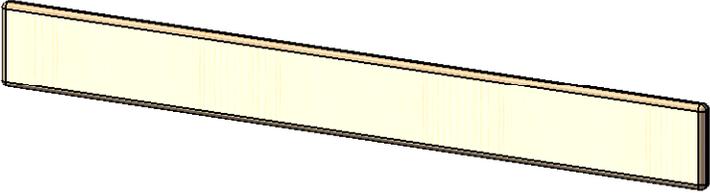
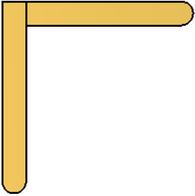
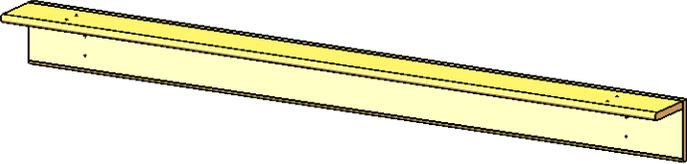
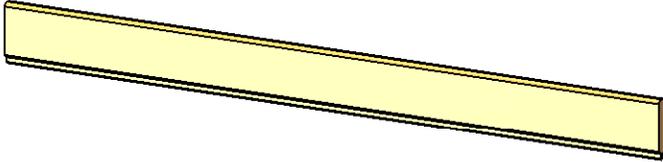
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

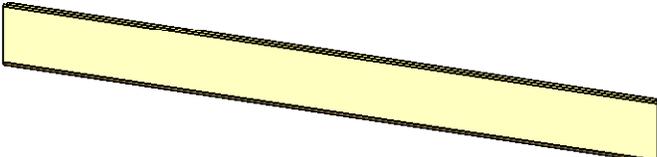
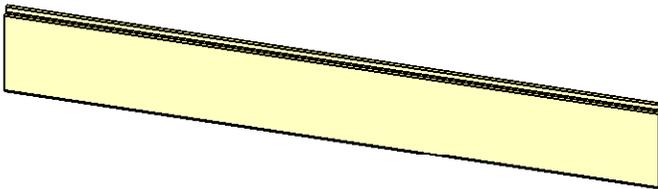
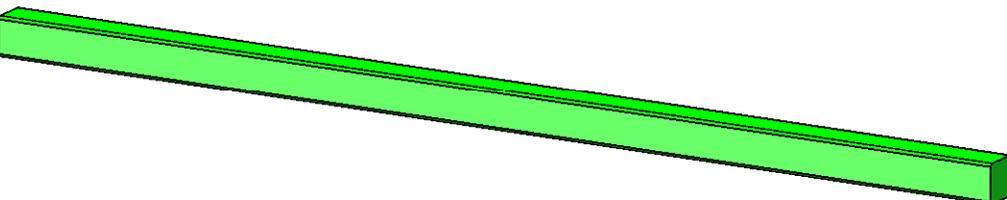
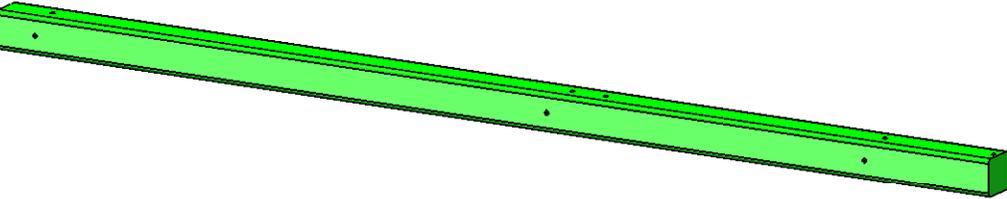
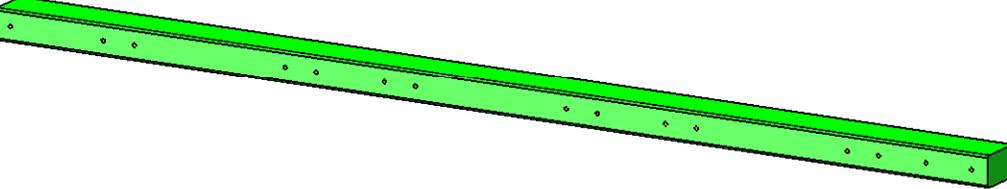
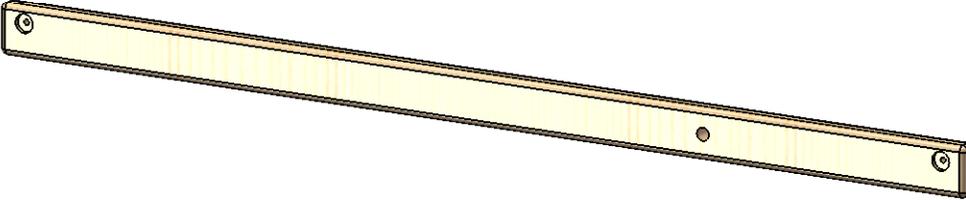
PICTURE	DESCRIPTION	QTY.
	<p>2 X 4 X 13" ANGLE SUPPORT</p> <p>2 X 4 X 18" ANGLE SUPPORT</p>	<p>4</p> <p>4</p>
	<p>2 X 4 X 14" BOTTOM PANEL BOARD</p>	<p>2</p>
	<p>2 X 4 X 15" PICNIC TABLE TOP SUPPORT</p>	<p>2</p>
	<p>2 X 4 X 17" LADDER STEP</p>	<p>5</p>
	<p>2 X 4 X 23" PICNIC TABLE BENCH SUPPORT</p>	<p>2</p>
	<p>2 X 4 X 30" PICNIC TABLE VERTICAL SUPPORT</p>	<p>2</p>
	<p>2 X 4 X 47$\frac{1}{2}$" BOTTOM PANEL/ SAFETY BOARD (2 HOLES OFFSET)</p>	<p>2</p>

PICTURE	DESCRIPTION	QTY.
	2 X 4 X 51" ROOF SUPPORT (1 HOLE OFFSET)	2 LEFT 2 RIGHT
	2 X 4 X 58" SWING BEAM CROSS MEMBER (2 HOLES ON CENTER)	1
	2 X 4 X 66" LADDER SIDE	1 LEFT 1 RIGHT
	2 X 4 X 66" ROCK WALL SIDE (1 HOLE ON CENTER)	2
	2 X 4 X 70" CENTER DECK SUPPORT	1
	2 X 4 X 70" DECK SUPPORT (2 HOLES ON CENTER)	2
	2 X 4 X 70" REAR TOP PANEL BOARD (2 HOLES OFFSET)	1

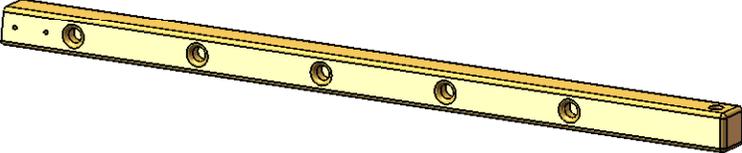
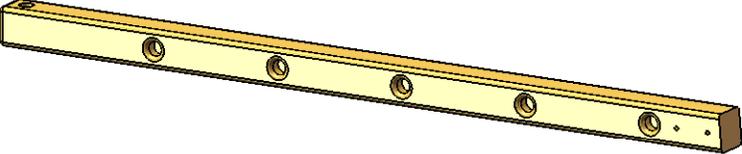
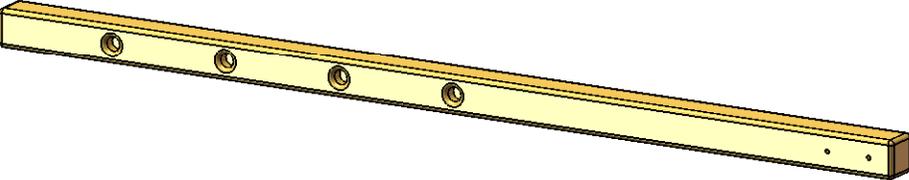
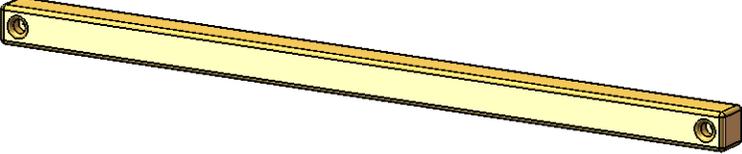
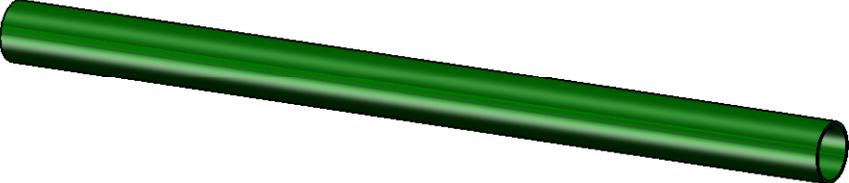
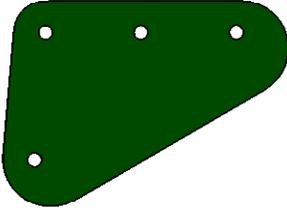
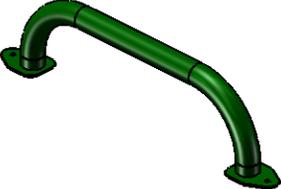
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 78" ROPE LADDER SUPPORT (2 HOLES ON CENTER)	1
	2 X 6 X 16" SUN	2
	2 X 6 X 47 $\frac{1}{2}$ " BOTTOM PANEL AND SANDBOX BOARD (4 HOLES OFFSET)	3
	2 X 6 X 70" FRONT FACE BOARD (4 HOLES OFFSET)	1
	2 X 6 X 70" BOTTOM PANEL AND SANDBOX BOARD (4 HOLES OFFSET)	3
	2 X 6 X 78" ROPE LADDER RUNNER (4 HOLES OFFSET, 3 HOLES ON CENTER)	1
	4 X 4 X 47 $\frac{1}{2}$ " SWING BEAM MOUNT	1

PICTURE	DESCRIPTION	QTY.
	$\frac{5}{4} \times 1\frac{1}{2} \times 10''$ SMALL RAY	12
	$\frac{5}{4} \times 1\frac{1}{2} \times 16''$ LARGE RAY	2
	$\frac{5}{4} \times 2\frac{5}{8} \times 42''$ SUN SUPPORT	2
	$\frac{5}{4} \times 2\frac{5}{8} \times 28\frac{1}{2}''$ PANEL SLAT	27
	$\frac{5}{4} \times 4 \times 40\frac{1}{2}''$ DECK SPACER	2
	$\frac{5}{4} \times 3 \times 18\frac{3}{4}''$ LADDER BACK	1
	$\frac{5}{4} \times 3 \times 23\frac{7}{8}''$ ROCK WALL CAP	1

PICTURE		DESCRIPTION	QTY.
		$\frac{5}{4}$ X 6 X 10" ROOF PEAK SUPPORT	2
		$\frac{5}{4}$ X 6 X $23\frac{7}{8}$ " BOTTOM ROCK WALL BOARD	1
		$\frac{5}{4}$ X 6 X $23\frac{7}{8}$ " ROCK WALL BOARD	11
		$\frac{5}{4}$ X 6 X $47\frac{1}{2}$ " DECK BOARD	11
		$\frac{5}{4}$ X 6 X 51" PICNIC TABLE TOP AND SEATS	3
		$47\frac{1}{2}$ " ROOF PEAK	1
		1 X 4 X $47\frac{1}{2}$ " TONGUE-ONLY ROOF FINISHER	2

PICTURE		DESCRIPTION	QTY.
		1 X 4 X 47 $\frac{1}{2}$ " GROOVE-ONLY ROOF STARTER	2
		1 X 6 X 47 $\frac{1}{2}$ " TONGUE-AND- GROOVE ROOF BOARD	18
		PLASTIC COATED 4 X 4 X 108" SWING BEAM LEG	2
		PLASTIC COATED 4 X 4 X 96" CORNER POST	4
		PLASTIC COATED 4 X 6 X 120" SWING BEAM	1
		2 X 4 X 70" FRONT TOP PANEL BOARD (2 HOLES OFFSET, 1 HOLE ON CENTER)	1

COUNT AND ORGANIZE YOUR LUMBER INTO LIKE STACKS (2 X 4, 2 X 6, 4 X 4, 4 X 6, ETC.). THIS WILL HELP IN IDENTIFYING COMPONENTS AND REDUCE YOUR BUILDING TIME

PICTURE	DESCRIPTION	QTY.
	<p>4 X 4 X 70" MONKEY BAR RUNNER - LEFT</p>	<p>1</p>
	<p>4 X 4 X 70" MONKEY BAR RUNNER - RIGHT</p>	<p>1</p>
	<p>4 X 4 X 86-1/4" MONKEY BAR LADDER SIDE</p>	<p>2</p>
	<p>4 X 4 X 70" MONKEY BAR SUPPORT</p>	<p>1</p>
	<p>1-5/16" DIA. X 19.75" LONG MONKEY BAR</p>	<p>9</p>
	<p>8-5/8"W X 6-1/2"H MONKEY BAR PLATE</p>	<p>2</p>
	<p>SAFETY HANDLE</p>	<p>2</p>

PICTURE

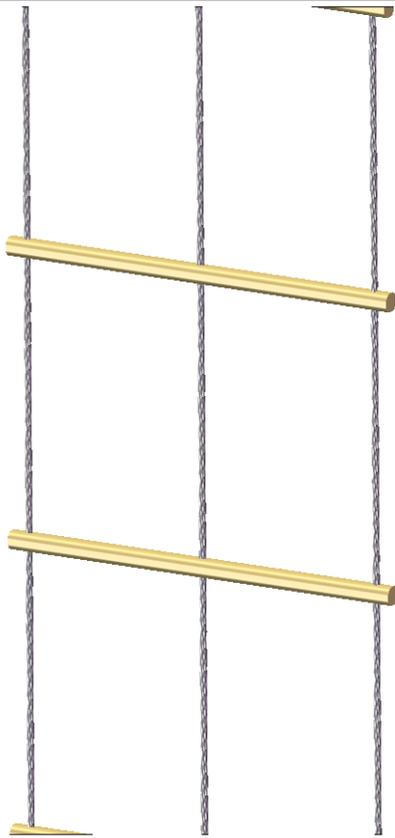
DESCRIPTION

QTY.



10'
EXTREME
WAVE
SLIDE

1



ROPE
LADDER
ASSEMBLY

1



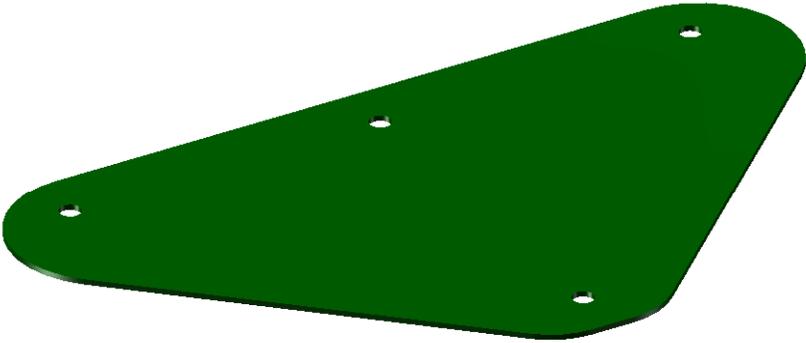
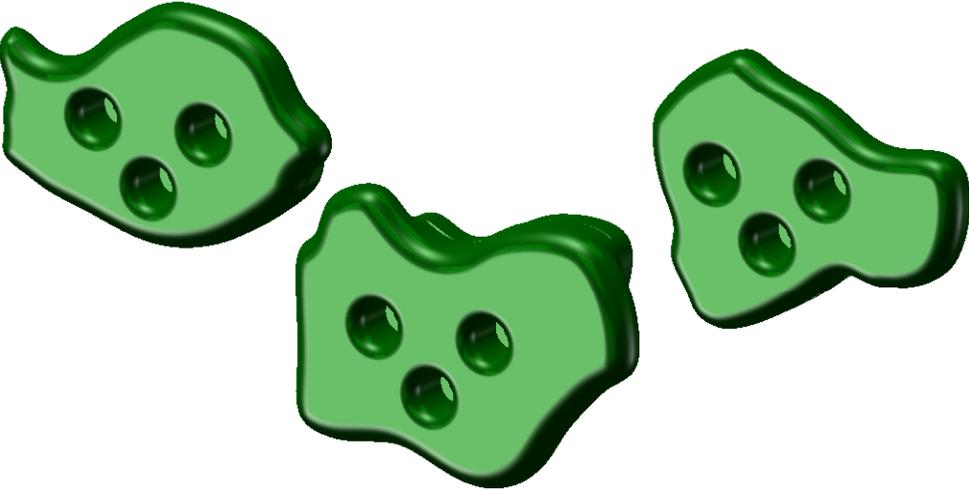
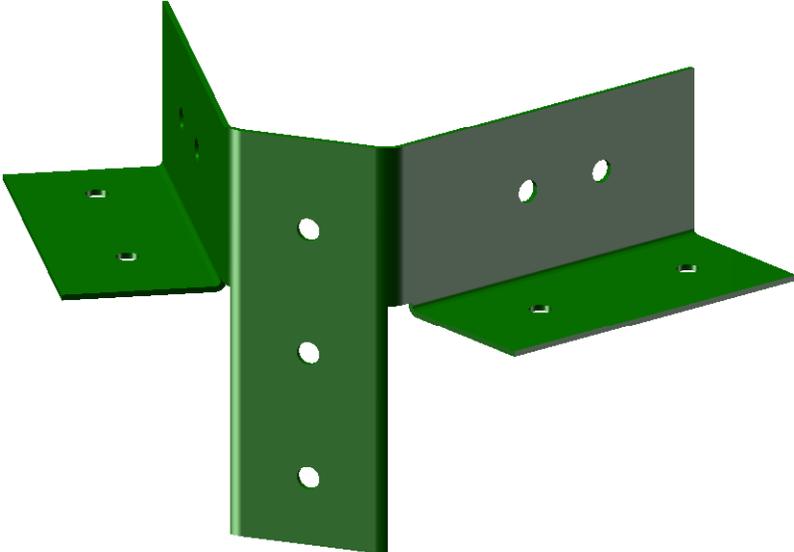
SWINGS
W/CHAINS

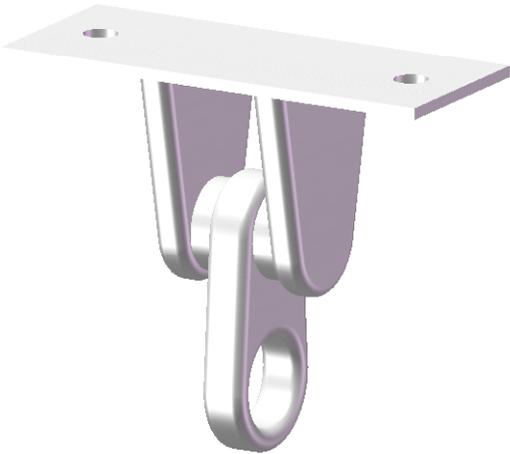
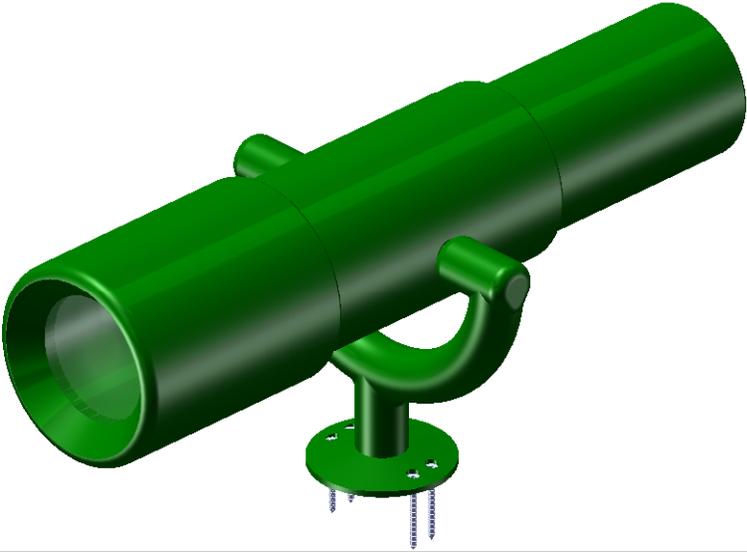
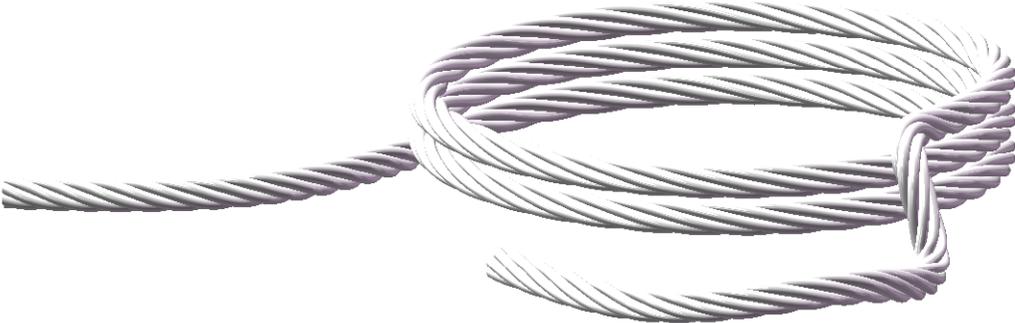
2



TRAPEZE
BAR
W/CHAINS

1

PICTURE	DESCRIPTION	QTY.
	<p>SWING PLATE</p>	<p>1</p>
	<p>CLIMBING ROCKS</p>	<p>10</p>
	<p>A-FRAME SWING LEG BRACKET</p>	<p>1</p>
<p>NOT SHOWN</p>	<p>HARDWARE BOX INSTRUCTIONS</p>	<p>1 EA.</p>

PICTURE	DESCRIPTION	QTY.
	<p>IRON DUCTILE SWING HANGERS</p>	<p>6</p>
	<p>TELESCOPE</p>	<p>1</p>
	<p>10' ROPE</p>	<p>1</p>

PICTURE

DESCRIPTION

QTY.



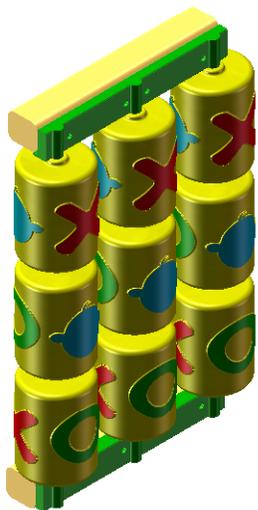
90° GREEN
BRACKET

4



SPRING
CLAMP

6

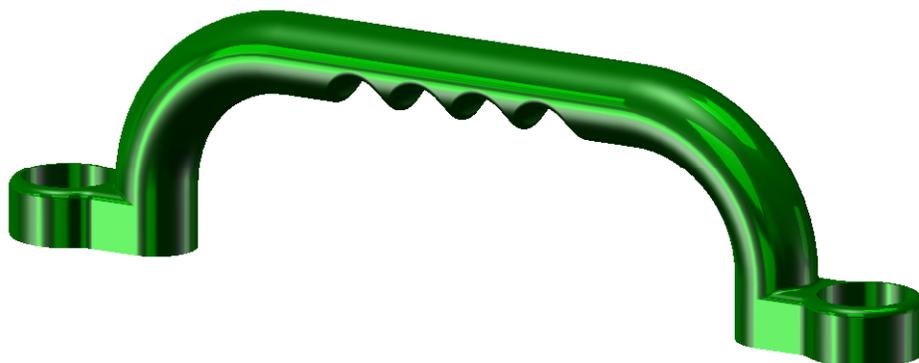


BOXED
TIC TAC TOE
SPINNER
PANEL

1

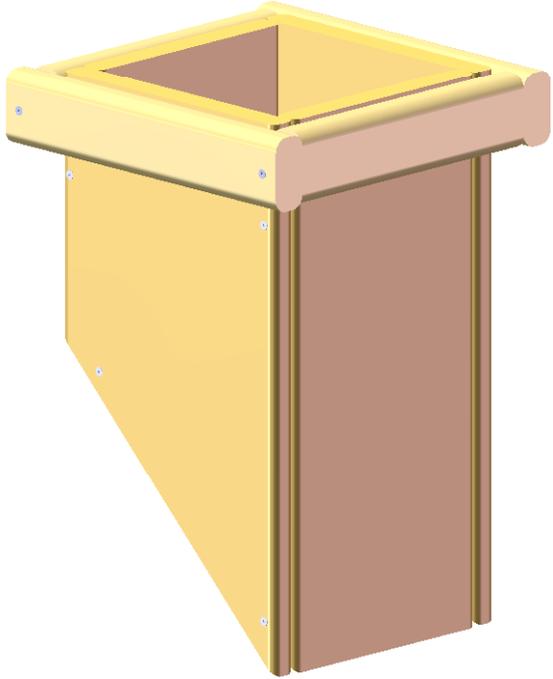
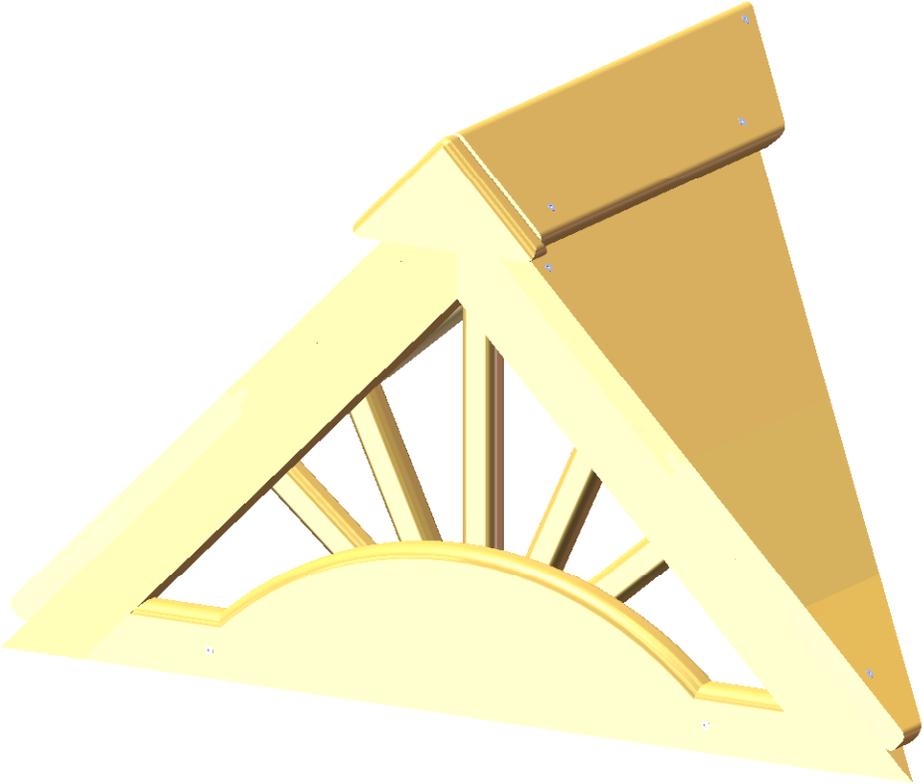
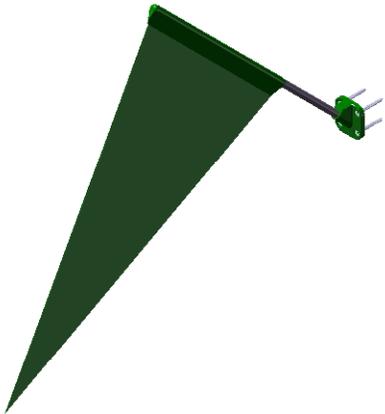
TIC TAC TOE
BOARDS
1-3/8" X
1-5/8" X
10-1/2"

2



SAFETY
HANDLES
(PAIR)

1

PICTURE	DESCRIPTION	QTY.
	<p>UNASSEMBLED CHIMNEY</p>	<p>1</p>
	<p>UNASSEMBLED DORMER</p>	<p>2</p>
	<p>FLAG KIT</p>	<p>2</p>

STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

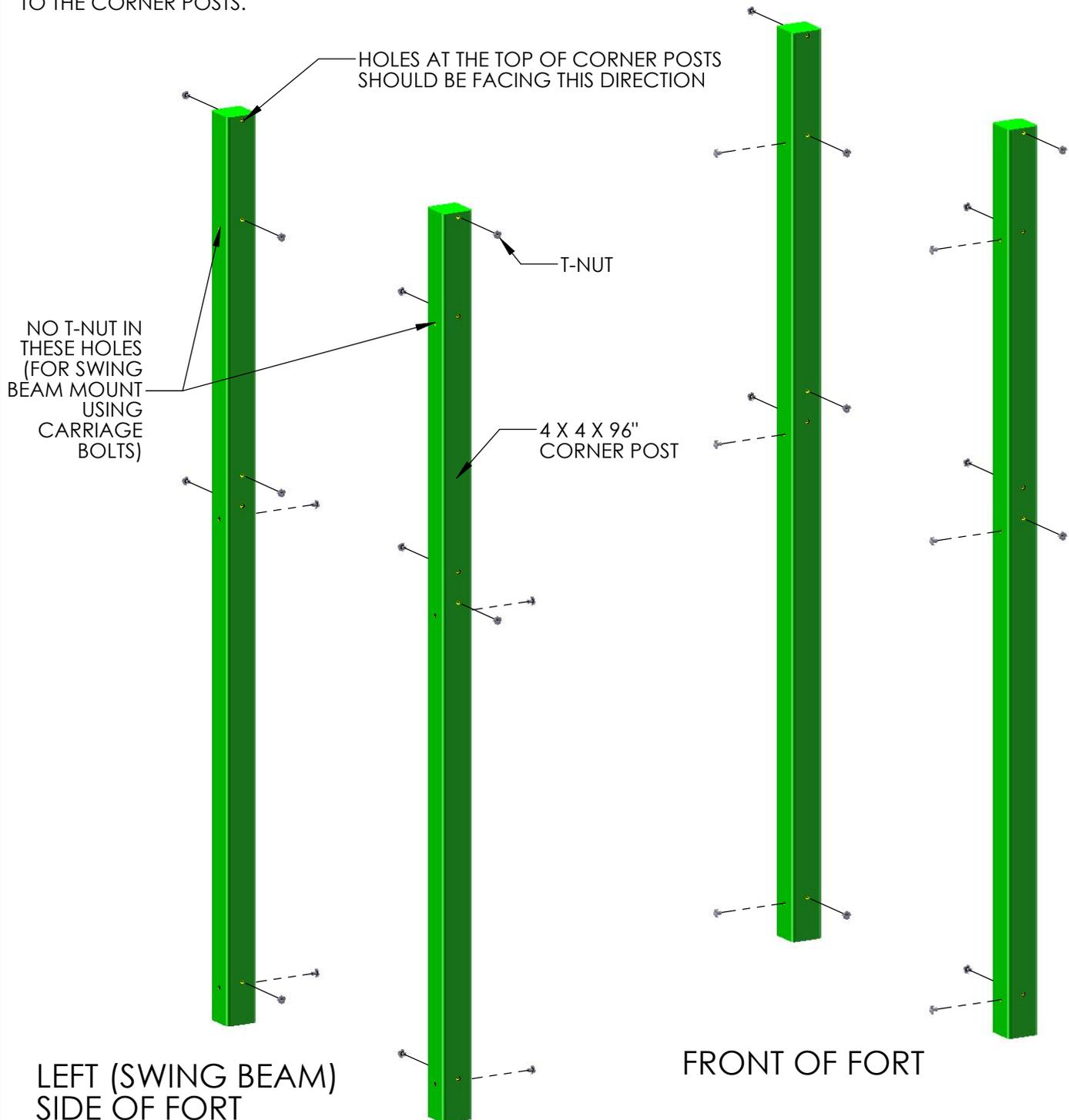
2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE FORT SIDE OF THE PLAYSET.

4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

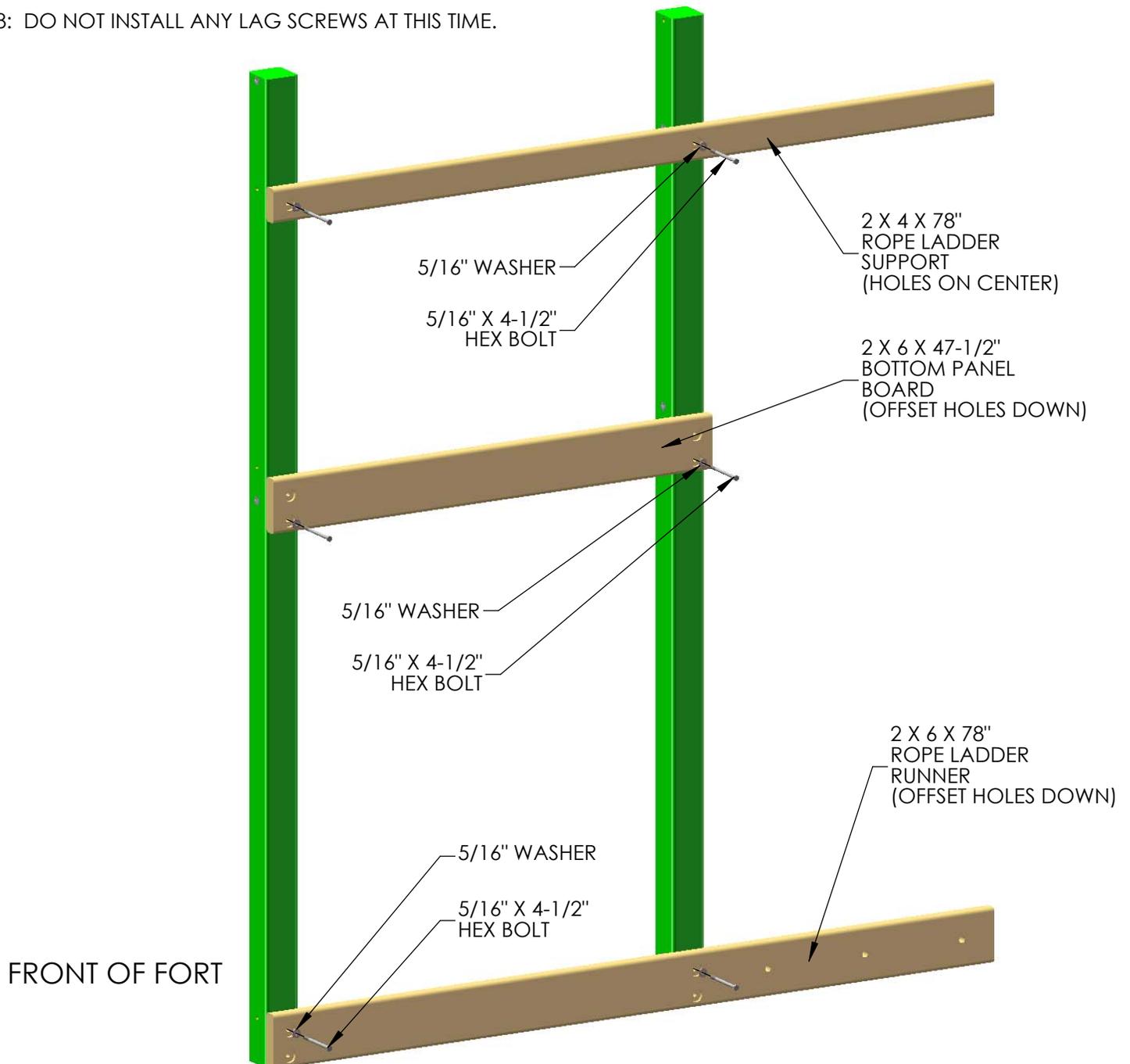
5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



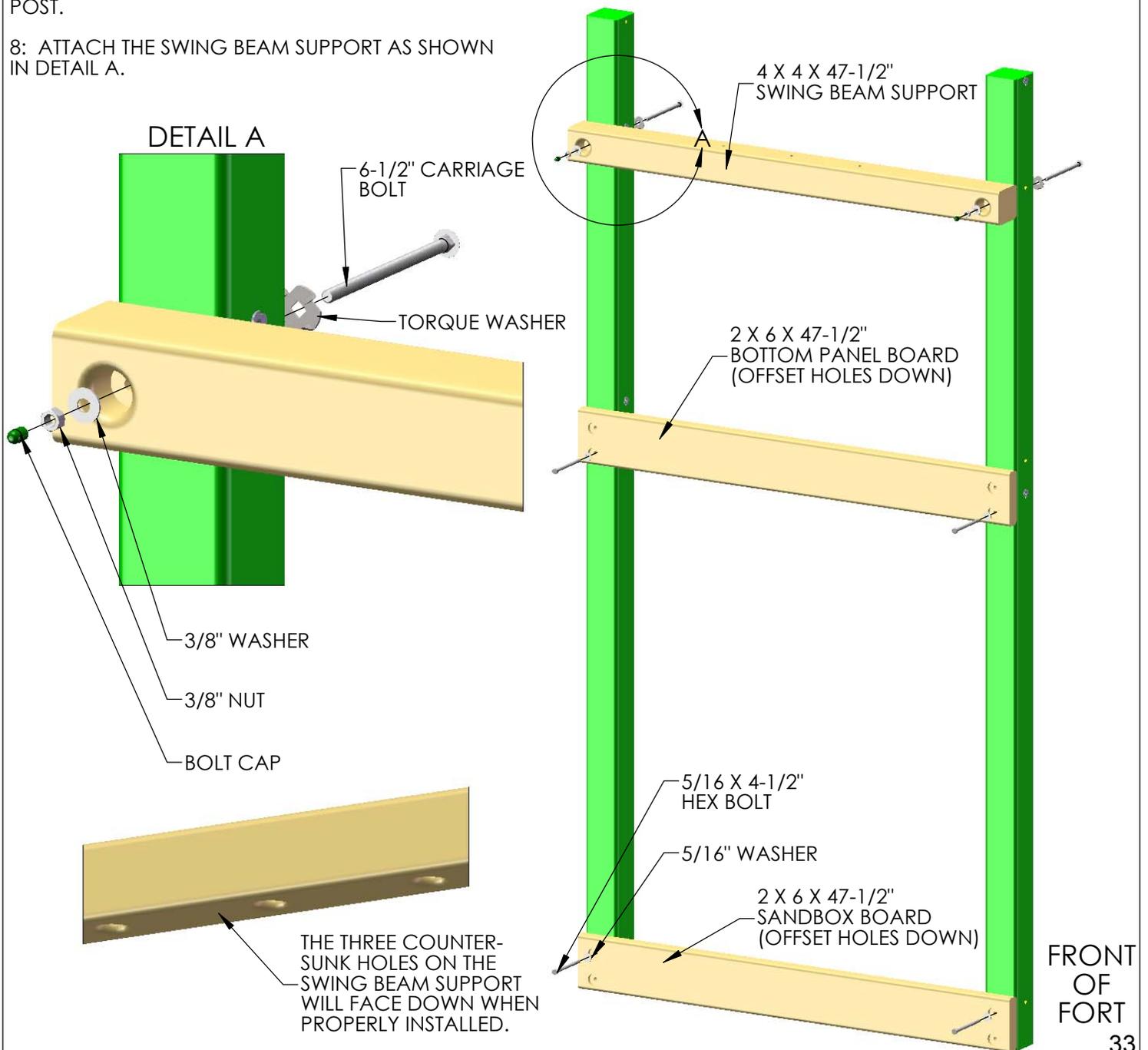
STEP 2: ASSEMBLING THE RIGHT SIDE FRAME

- 1: LAY THE RIGHT SIDE CORNER POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.
- 2: LAY THE 2 X 6 X 78" ROPE LADDER RUNNER ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE DOWNWARD.
- 3: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 4: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE DOWNWARD.
- 5: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.
- 6: LAY THE 2 X 4 X 78" ROPE LADDER SUPPORT ON TOP OF THE RIGHT SIDE CORNER POSTS.
- 7: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE ROPE LADDER SUPPORT TO THE T-NUTS INSTALLED ON THE CORNER POSTS.
- 8: DO NOT INSTALL ANY LAG SCREWS AT THIS TIME.



STEP 3: ASSEMBLING THE LEFT SIDE FRAME

- 1: LAY THE LEFT SIDE CORNER POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.
- 2: LAY THE 2 X 6 X 47-1/2" SANDBOX BOARD ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE DOWNWARD.
- 3: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 4: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE OFFSET HOLES IN THE BOTTOM PANEL BOARD MUST FACE DOWNWARD.
- 5: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.
- 6: LAY THE 4 X 4 X 47-1/2" SWING BEAM SUPPORT ON TOP OF THE LEFT SIDE CORNER POSTS. THE THREE COUNTERSUNK HOLES IN THE MIDDLE OF THE SWING BEAM SUPPORT MUST FACE DOWNWARD.
- 7: FIND TWO TORQUE WASHERS. PLACE A 6-1/2" CARRIAGE BOLT INSIDE THE TORQUE WASHER, MAKING SURE THAT THE TEETH ARE FACING IN THE SAME DIRECTION AS THE THREADS OF THE CARRIAGE BOLT. PLACE THE TORQUE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE HOLES OF THE CORNER POST SO THAT THE HEAD OF THE CARRIAGE BOLT FACES WHAT WILL BE THE INSIDE OF THE FORT. USE A HAMMER TO SET THE TORQUE WASHER INTO THE CORNER POST.
- 8: ATTACH THE SWING BEAM SUPPORT AS SHOWN IN DETAIL A.

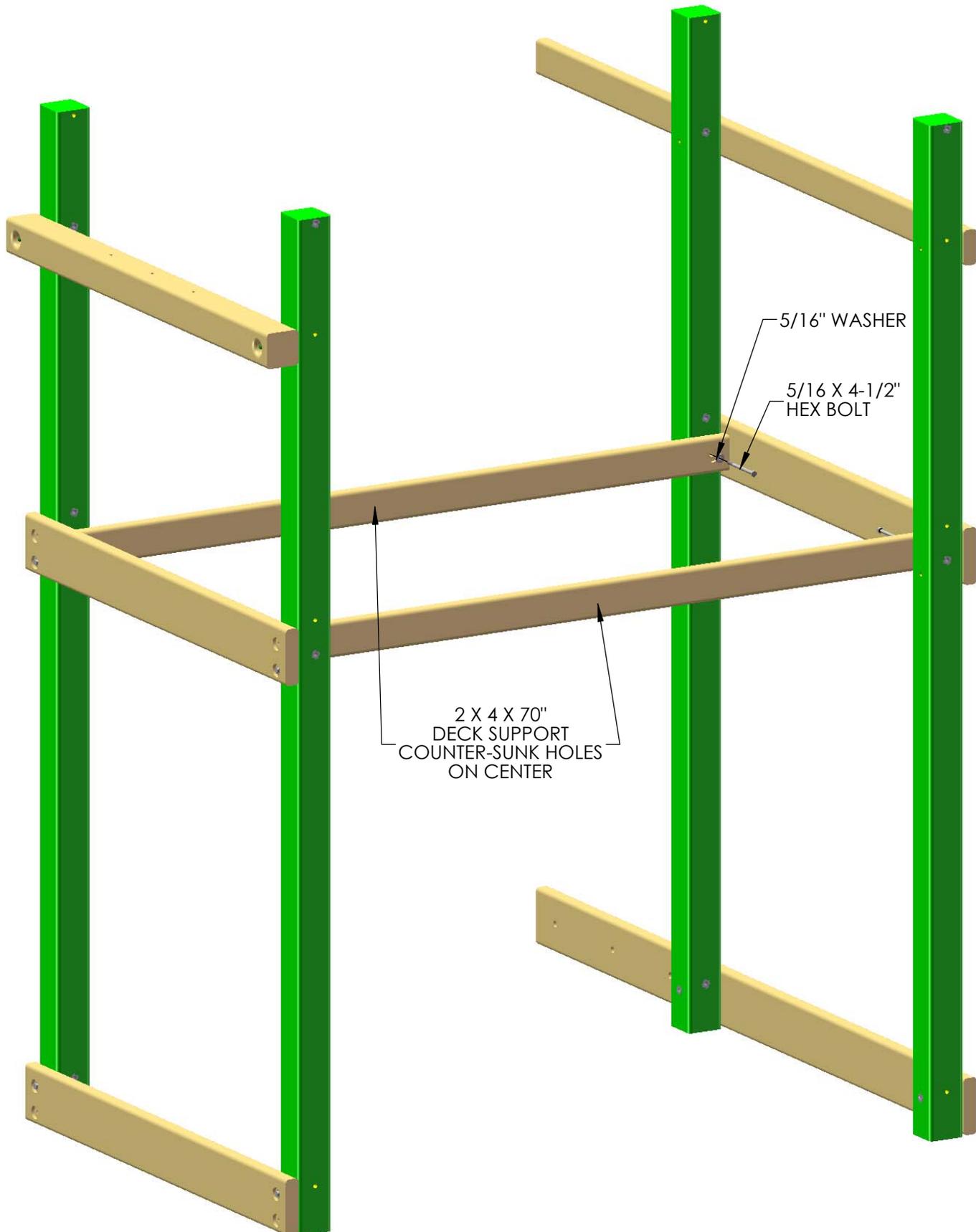


STEP 4: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 70" DECK SUPPORTS TO THE HOLES AT 54-3/4" WITH 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE FORT



STEP 5: FRONT FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD SHOULD FACE UP.

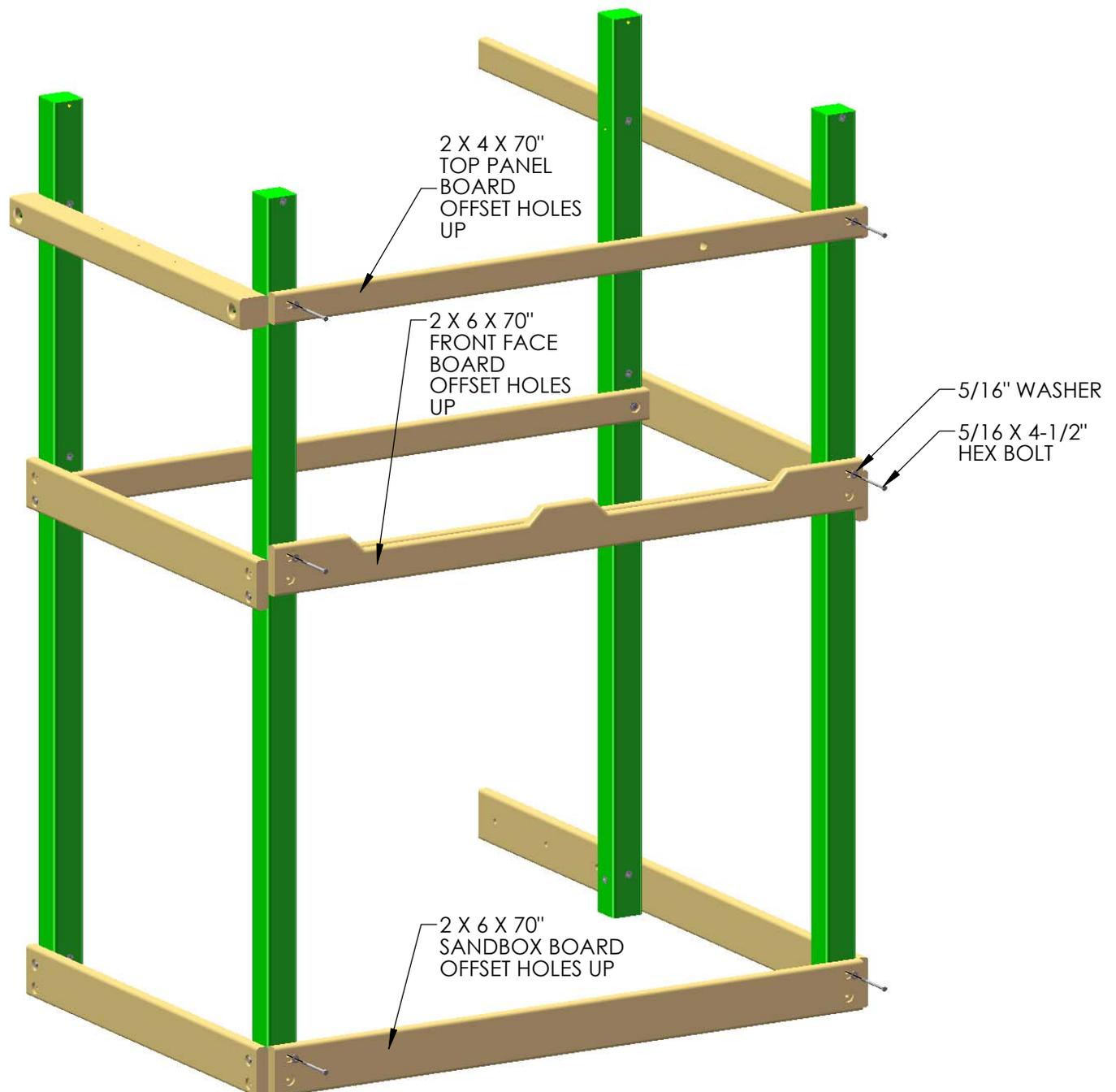
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" FRONT FACE BOARD WITH NOTCHES ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE FRONT FACE BOARD SHOULD FACE UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT FACE BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: PLACE THE 2 X 4 X 70" TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE TOP PANEL BOARD SHOULD FACE UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



STEP 6: REAR FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE REAR OF THE CORNER POSTS. THE OFFSET HOLES IN THE SANDBOX BOARD MUST FACE UP.

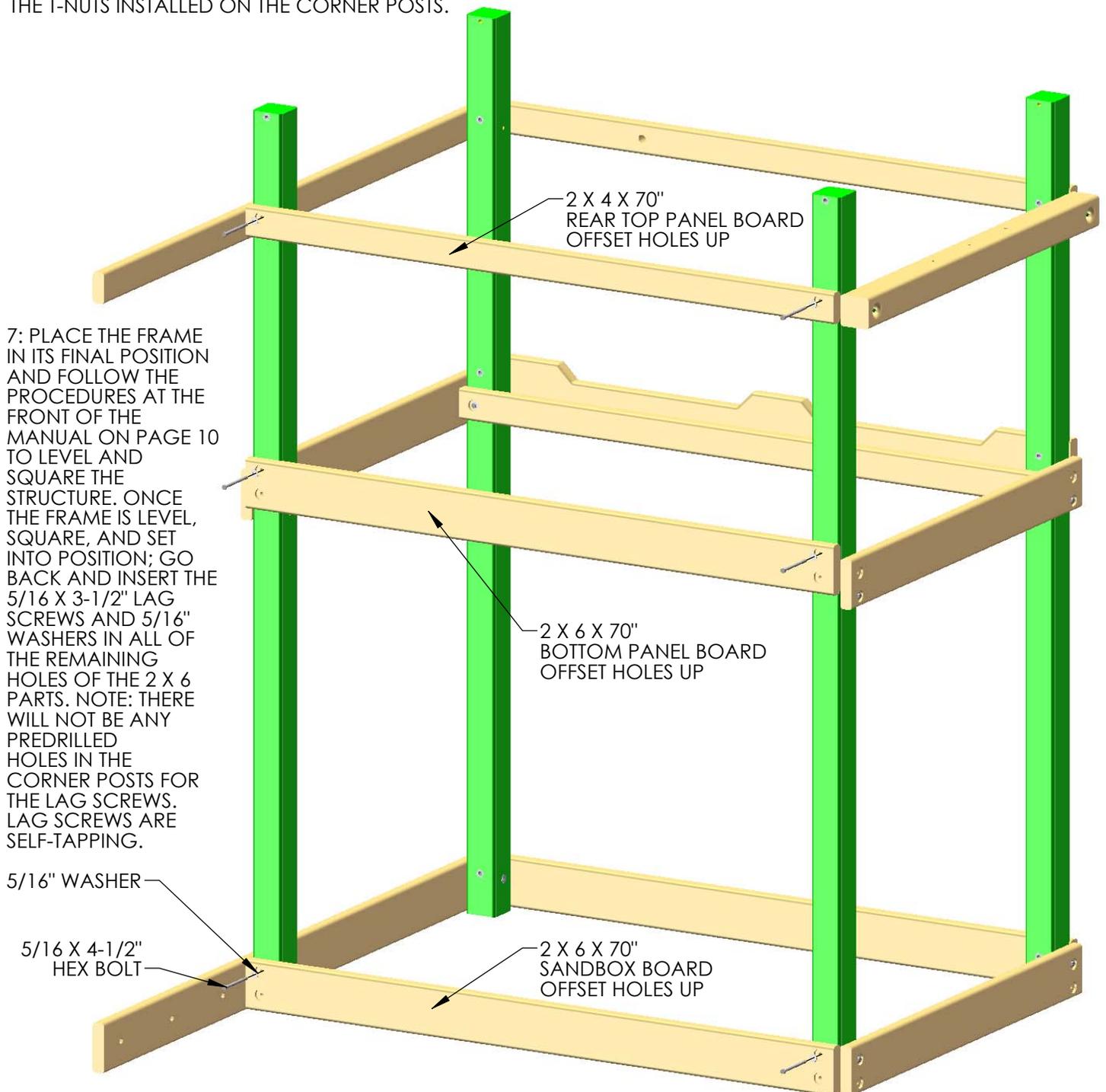
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" BOTTOM PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE FRONT FACE BOARD MUST FACE UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

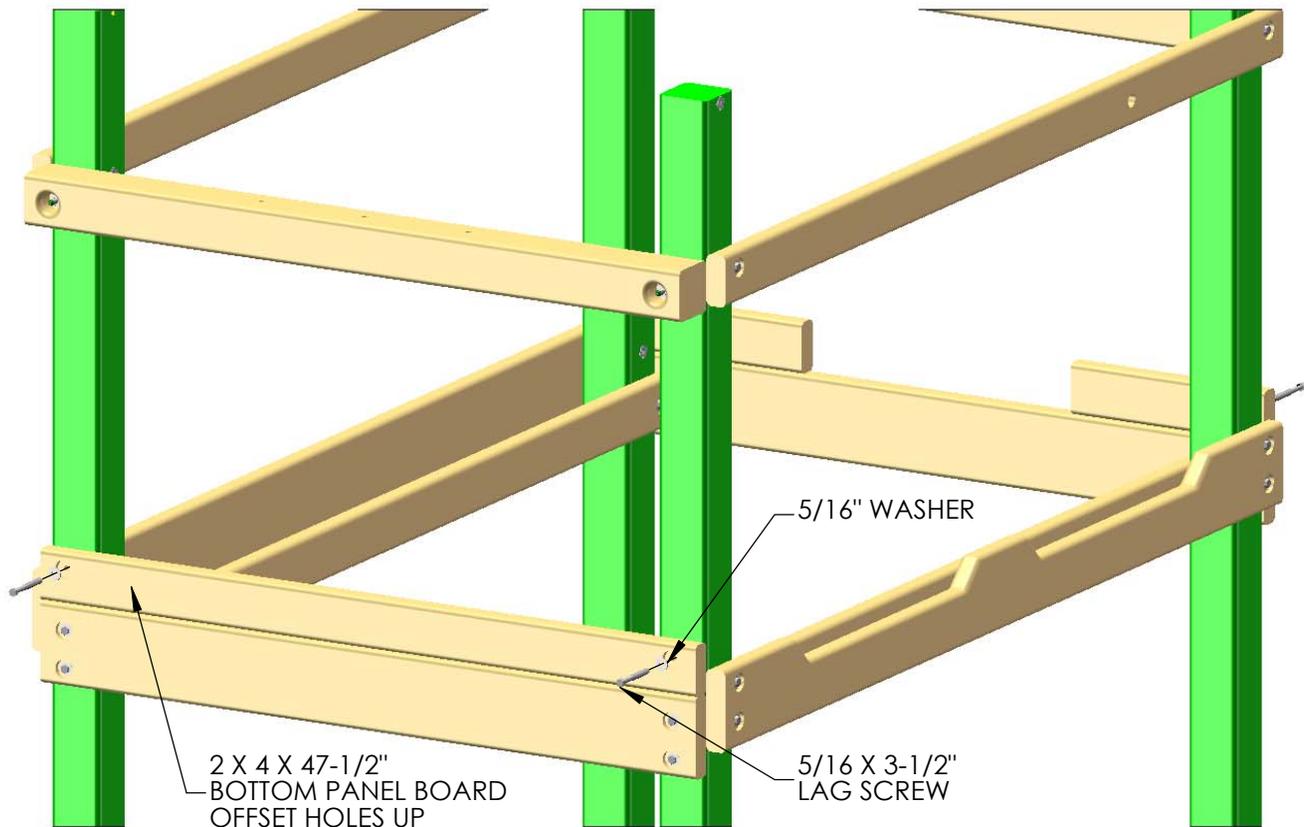
5: PLACE THE 2 X 4 X 70" REAR TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE TOP PANEL BOARD MUST FACE UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

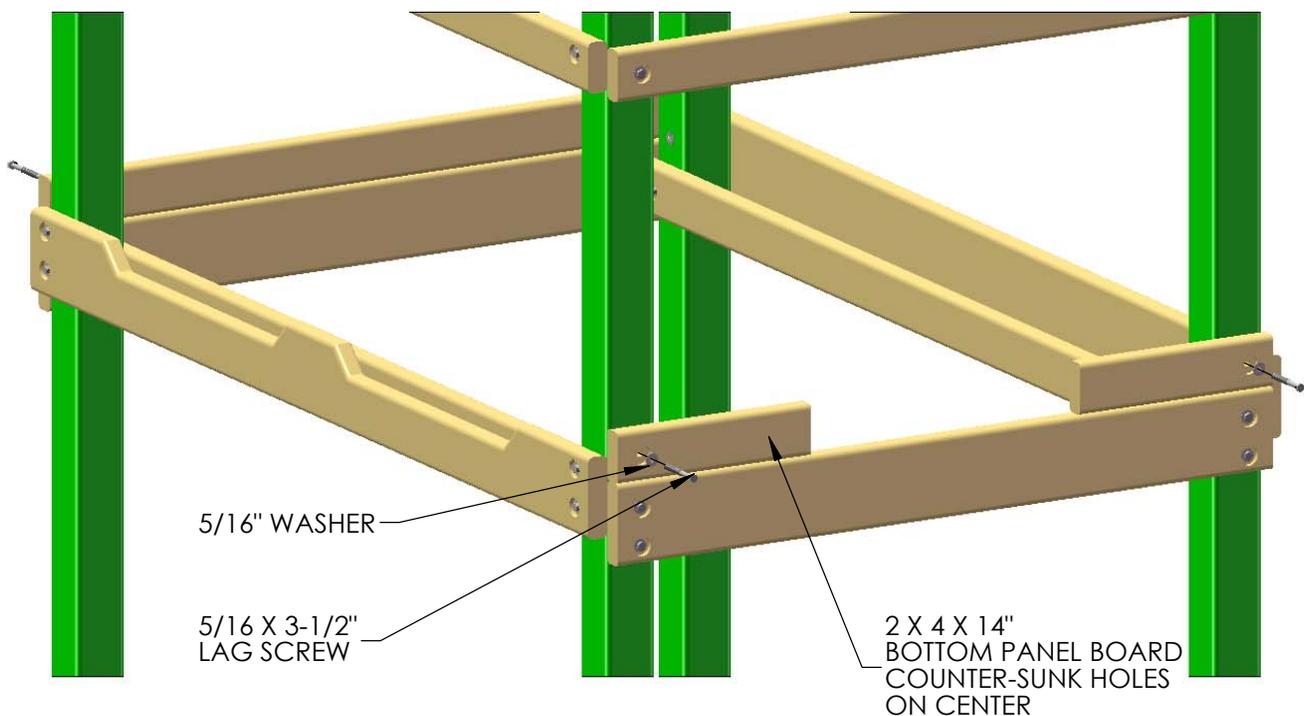


STEP 7: BOTTOM PANEL BOARDS

1: PLACE THE 2 X 4 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE 2 X 6 PANEL BOARD WITH OFFSET HOLES UP AND FASTEN TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



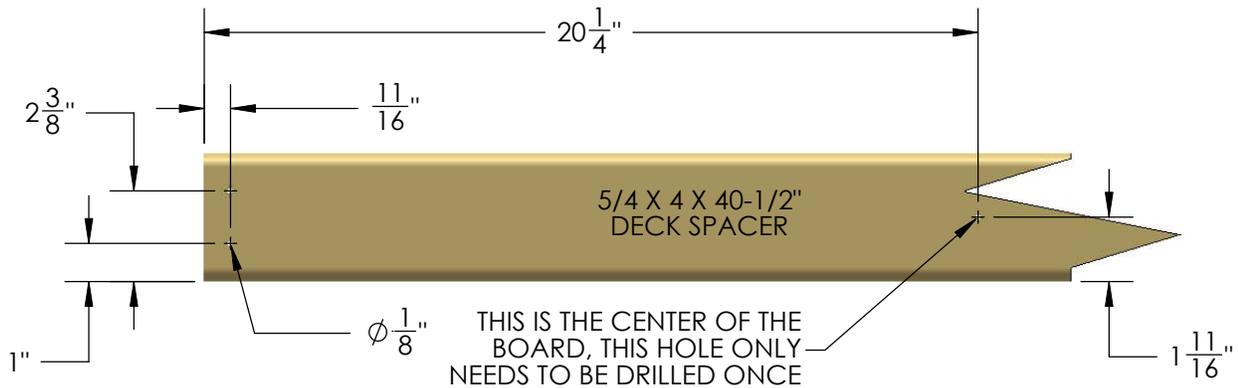
2: PLACE THE 2 X 4 X 14" BOTTOM PANEL BOARD ON TOP OF THE 2 X 6 PANEL BOARD, AND FASTEN TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



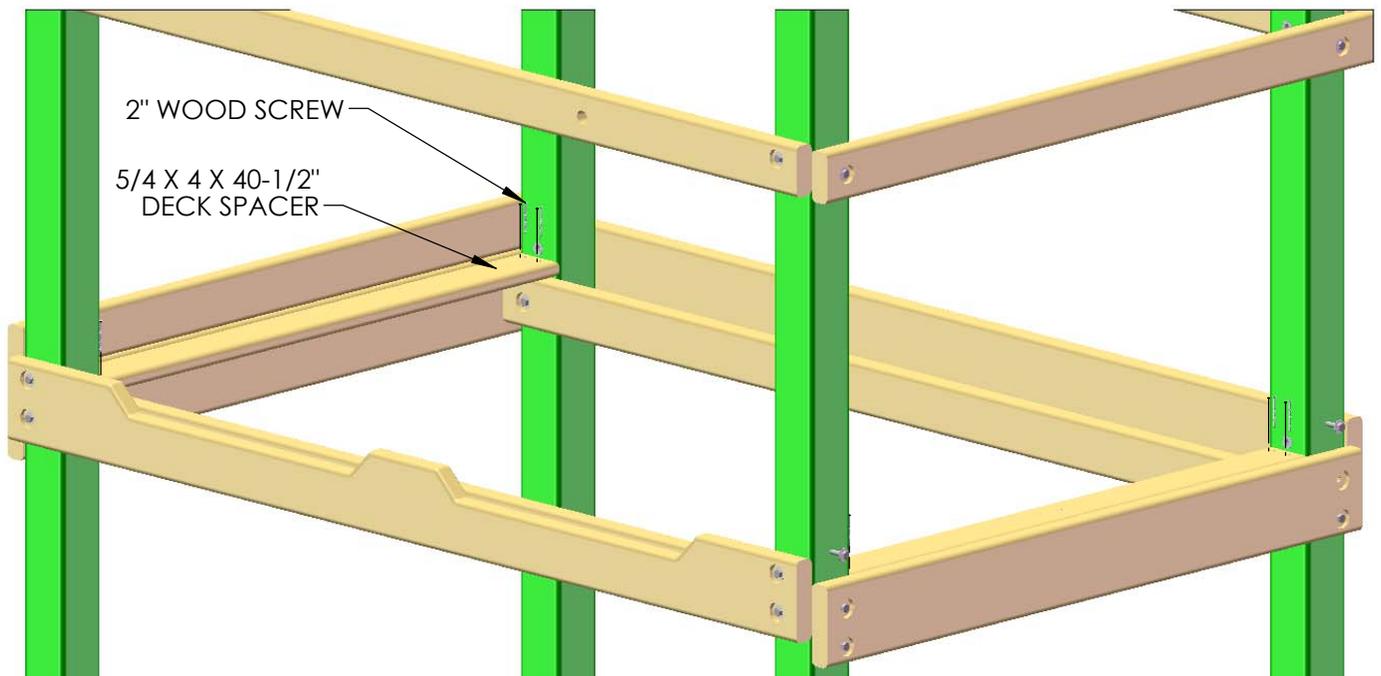
STEP 8: DECK SPACERS

THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE 5/4 X 4 X 40-1/2" DECK SPACERS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW. THE HOLE AT 20-1/4" ONLY NEEDS TO BE DRILLED ONCE. THIS HOLE IS TO ATTACH THE CENTER DECK SUPPORT TO THE DECK SPACER.



2: PLACE THE 5/4 X 4 X 40-1/2" DECK SPACER AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE CORNER POSTS AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILED HOLES AND INTO THE DECK SUPPORT BELOW. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.



2 X 4 X 14" BOTTOM PANEL BOARDS REMOVED FROM VIEW FOR CLARITY

STEP 9: CENTER DECK SUPPORT

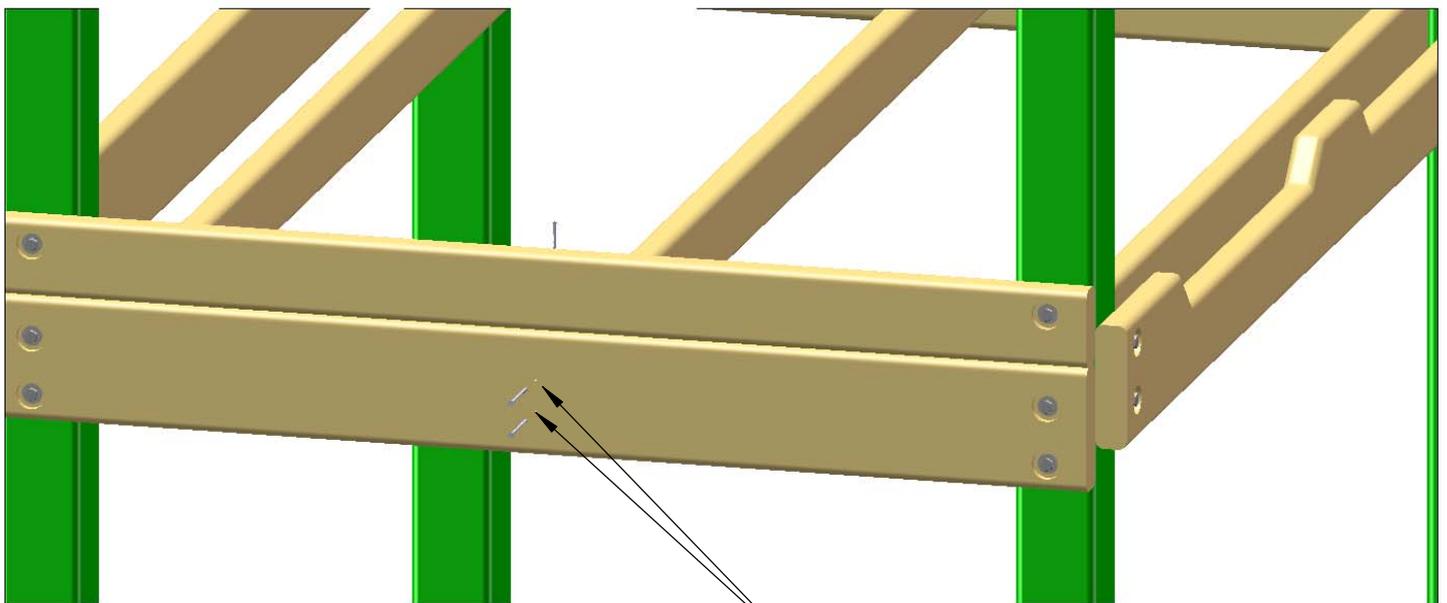
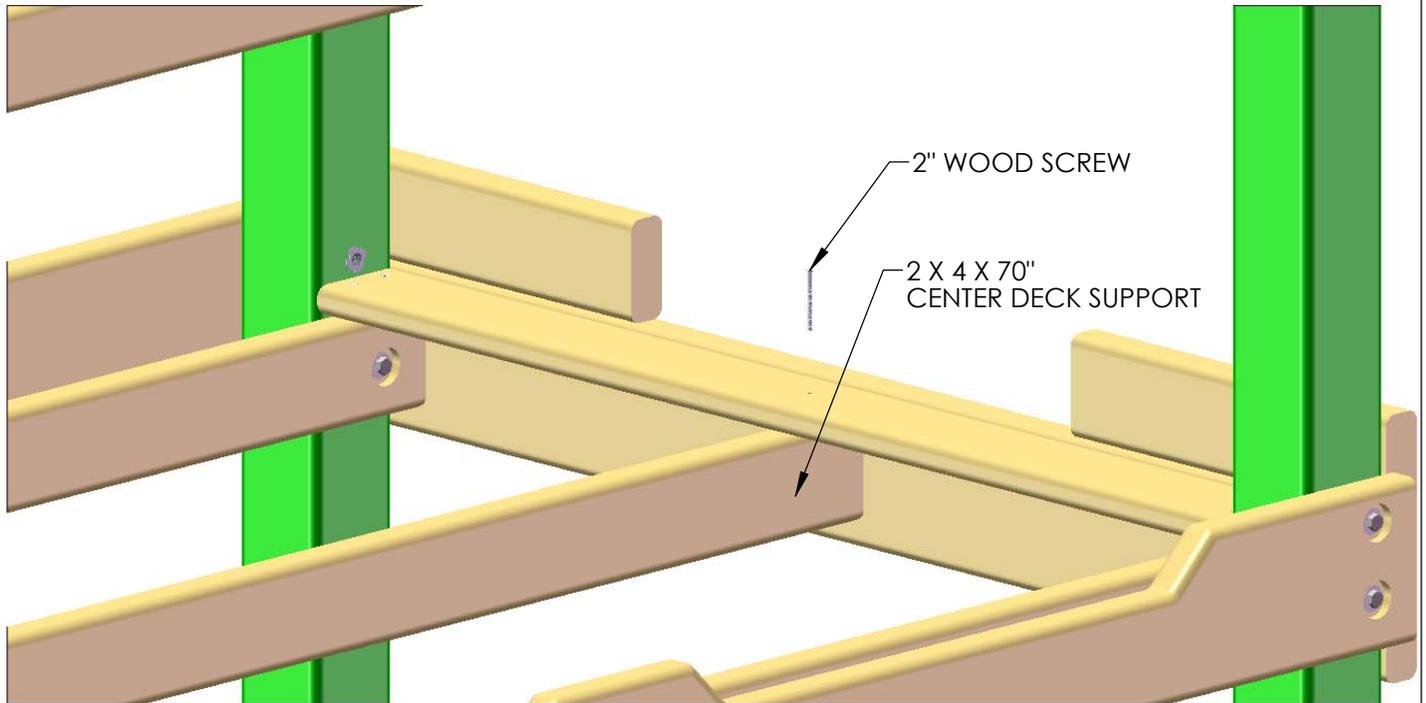
1: FIND THE 2 X 4 X 70" CENTER DECK SUPPORT WITHOUT HOLES.

2: FROM THE UNDERSIDE OF THE DECK SPACERS THAT WERE PREVIOUSLY INSTALLED, PLACE THE CENTER DECK SUPPORT AT THE CENTER OF THE DECK SPACERS (USE THE HOLE ON CENTER AS A GUIDE) AND MAKE A MARK ON THE OUTSIDE OF THE FORT TO REPRESENT A CENTER LINE.

3: USE 2" WOOD SCREWS TO ATTACH THE DECK SPACERS TO THE CENTER DECK SUPPORT.

4: CENTER THE 2 X 4 X 70" CENTER DECK SUPPORT ON THESE MARKS AND PUSH THE CENTER DECK SUPPORT FLUSH TO THE BOTTOM SIDE OF THE DECK BOARDS.

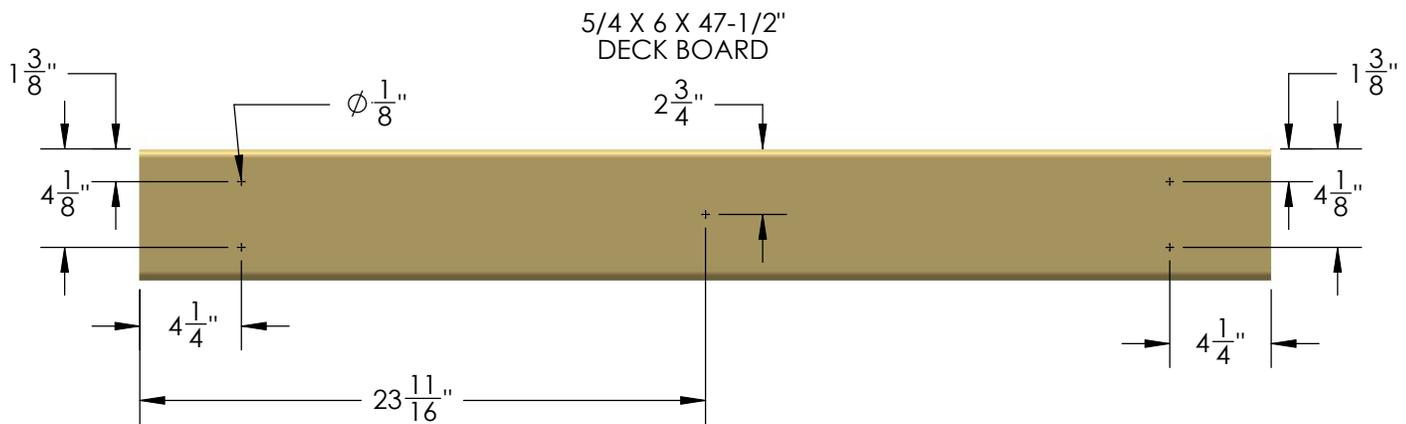
5: USING TWO 2-1/2" WOOD SCREWS, INSTALL THE 2 X 4 X 70" CENTER DECK SUPPORT THROUGH THE OUTSIDE OF THE 2 X 6, AND INTO THE END OF THE CENTER DECK SUPPORT. REPEAT THIS STEP ON THE OPPOSITE END OF THE FORT.



STEP 10: DECK BOARDS

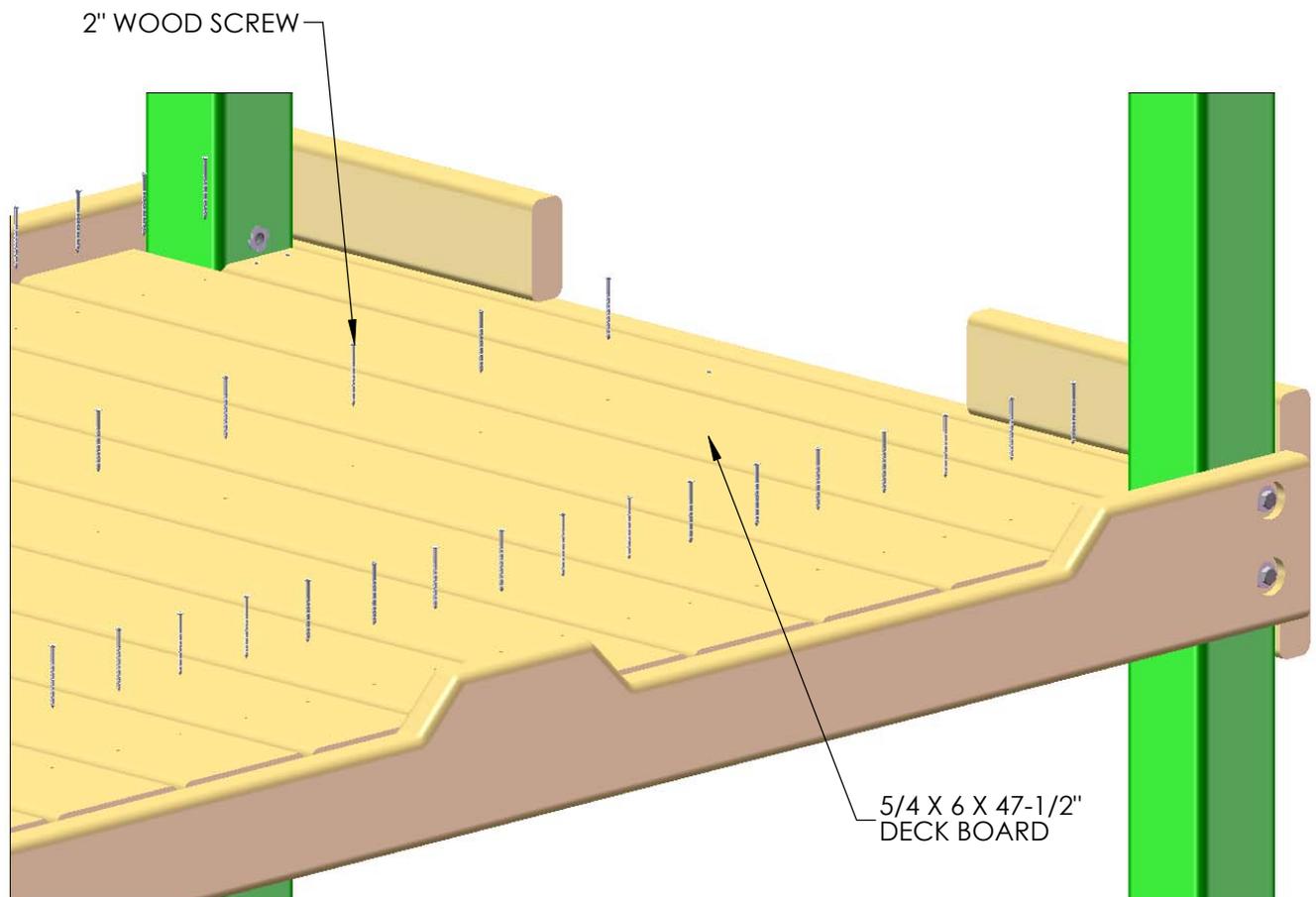
THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE DECK BOARDS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW.



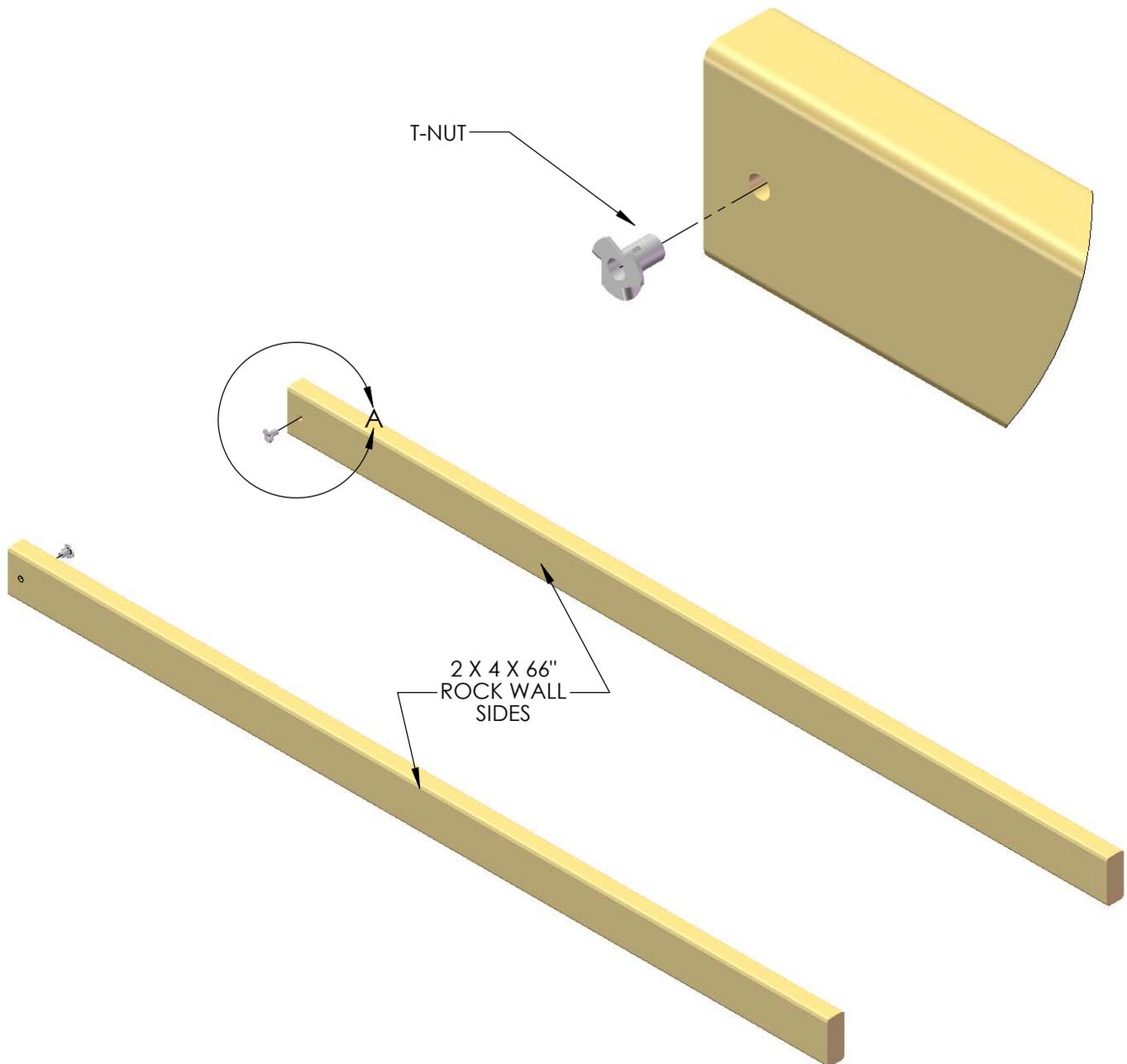
2: START WITH A 5/4 X 6 X 47-1/2" DECK BOARD AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE FRONT FACE BOARD AND THE REAR BOTTOM PANEL BOARD AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILED HOLES AND INTO THE DECK SUPPORT BELOW. LEAVE A UNIFORM (APPROX. 1/4") SPACE BETWEEN THE DECK BOARDS. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARDS.

LAY ALL DECK BOARDS ACROSS THE DECK SUPPORTS BEFORE SECURING THEM TO THE FORT. THIS WILL ENSURE THAT YOU HAVE EQUAL SPACING ACROSS THE DECK.



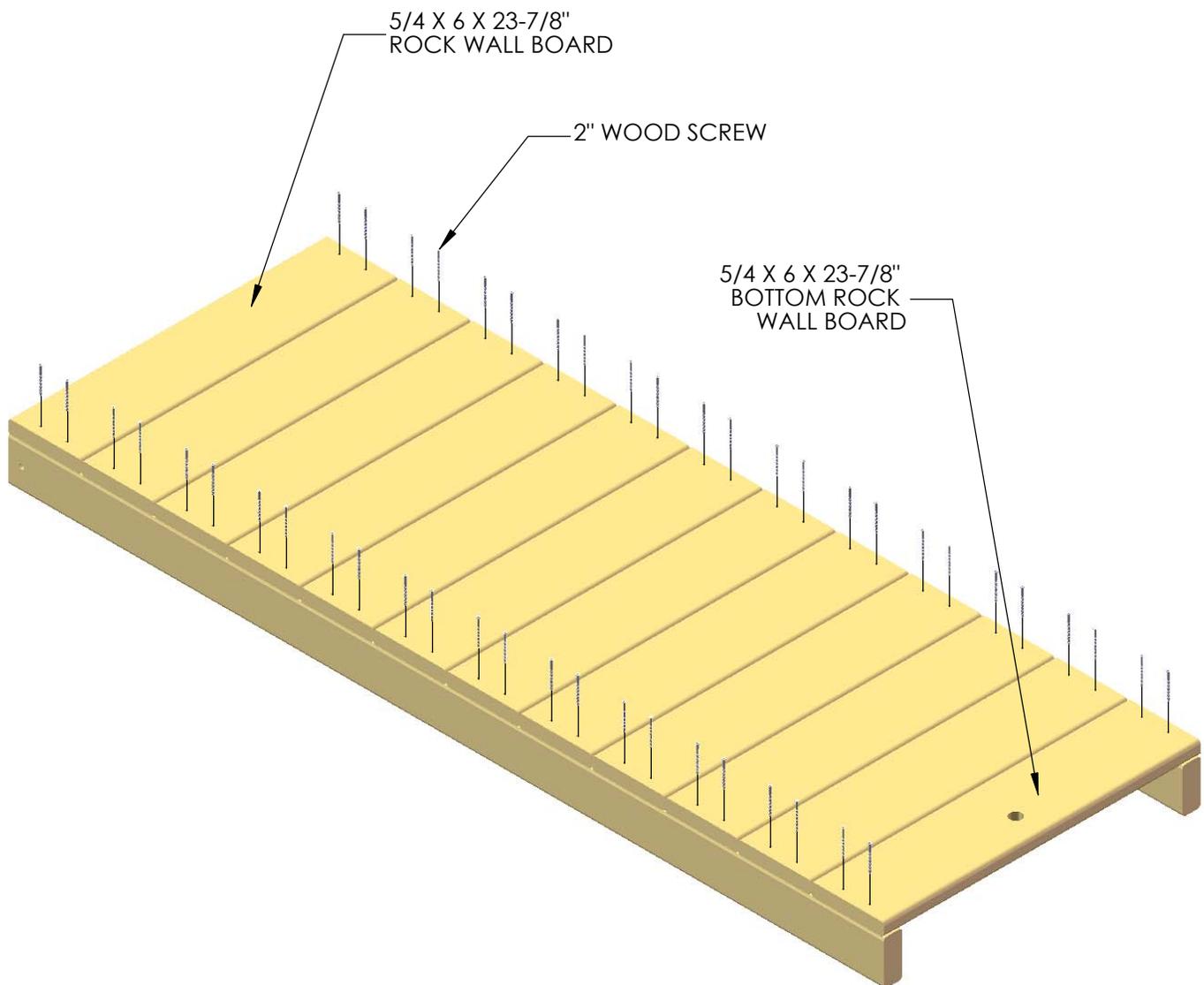
STEP 11: ROCK WALL

- 1: FIND TWO 2 X 4 X 66" ROCK WALL SIDES.
- 2: POSITION THE ROCK WALL SIDES SO THAT THE HOLES IN THE BOARDS ARE BOTH FACING THE SAME WAY.
- 3: INSERT T-NUTS INTO THE INSIDE OF THE ROCK WALL SIDES AND SET WITH A HAMMER.



STEP 12: ROCK WALL

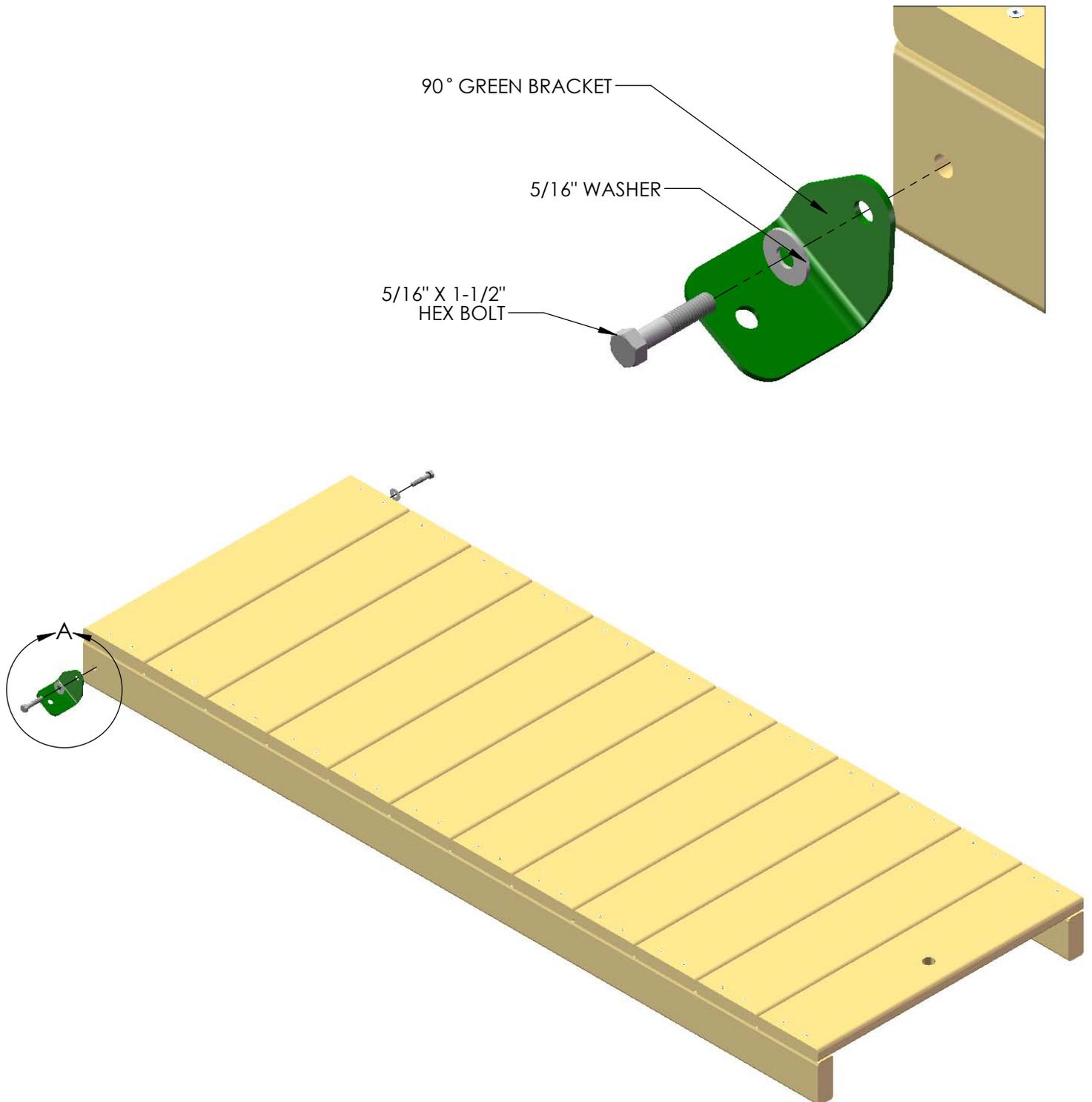
- 1: FIND ELEVEN 5/4 X 6 X 23-7/8" ROCK WALL BOARDS, AND ONE 5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD (1 HOLE).
- 2: STARTING FROM THE TOP, PLACE ONE ROCK WALL BOARD ON TOP OF THE ROCK WALL SIDES, FLUSH TO THE TOP OF THE ROCK WALL SIDES, AND ATTACH WITH TWO 2" WOOD SCREWS IN EACH SIDE.
- 3: CONTINUE DOWN THE ROCK WALL WITH THE REMAINING ROCK WALL BOARDS, FASTENING EACH BOARD WITH TWO 2" WOOD SCREWS ON EACH END.
- 4: THE FINAL BOARD WILL BE THE BOTTOM ROCK WALL BOARD WITH ONE HOLE. ATTACH WITH TWO 2" WOOD SCREWS PER SIDE.
- 5: IN SOME CASES, THERE WILL BE EXCESS LENGTH ON THE ROCK WALL SIDES. THIS IS DUE TO MILLING VARIATIONS, AND IS ALSO USED TO HELP LEVEL THE ROCK WALL SIDES ON UNEVEN GROUND.
- 6: ROCK WALL SIDES MAY NOT BE EVEN WITH THE BOTTOM ROCK WALL BOARD DUE TO MILLING VARIATIONS AND WOOD SHRINKAGE.



STEP 13: ROCK WALL

1: FASTEN THE 90° GREEN BRACKET TO THE ROCK WALL SIDES WITH 5/16 X 1-1/2" HEX BOLTS AND 5/16" WASHERS.

2: DO NOT FULLY TIGHTEN THE HEX BOLTS INTO THE T-NUTS AT THIS TIME.

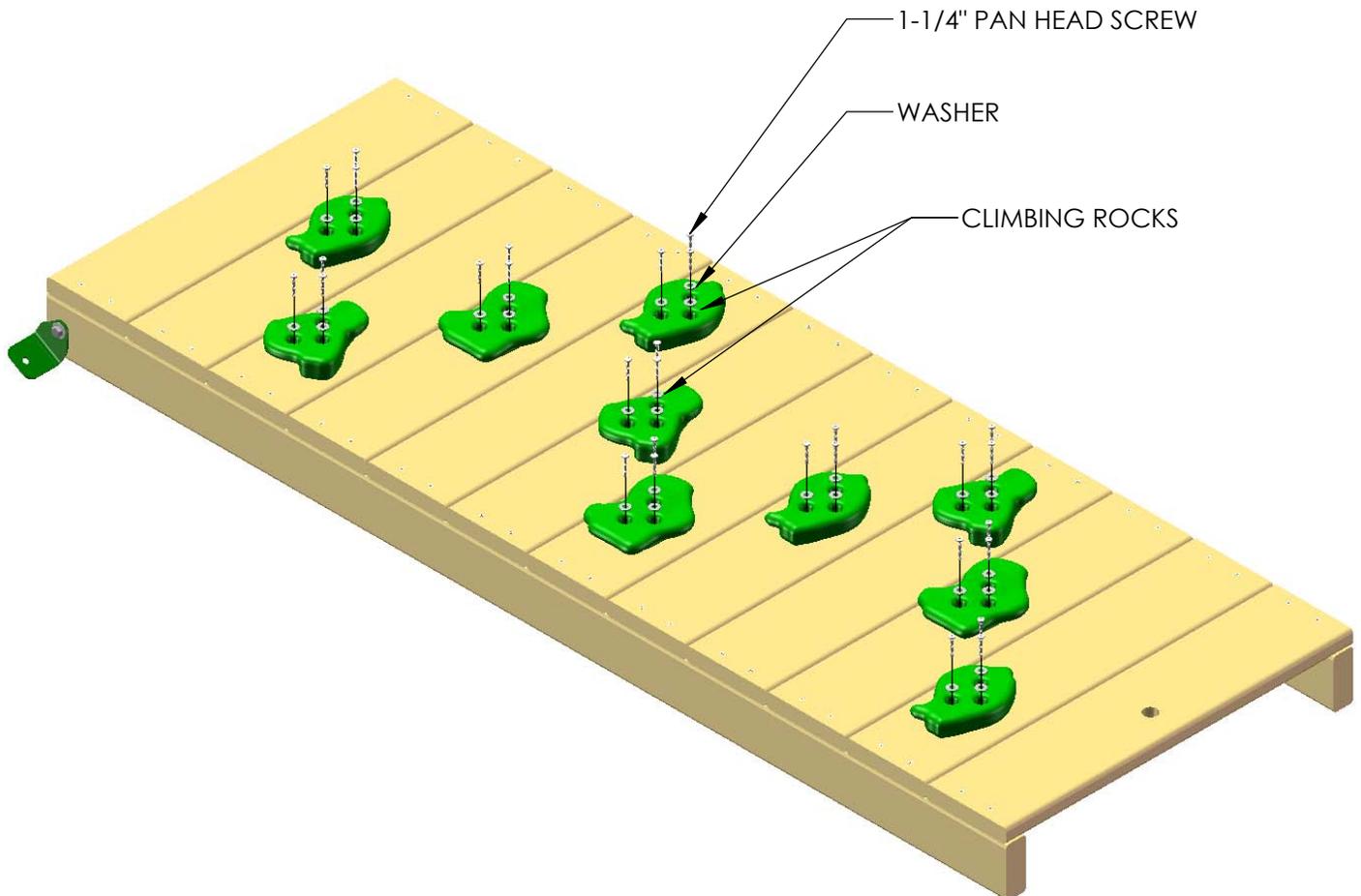


STEP 14: ROCK WALL

1: FIND TEN ROCKS AND THIRTY 1-1/4" PAN HEAD SCREWS WITH WASHERS.

2: MOUNT THE ROCKS IN A STAGGERED MANNER ON THE ROCK WALL BOARDS. THREE PAN HEAD SCREWS AND WASHERS WILL SECURE EACH ROCK TO THE WALL.

NOTE: THE IMAGE SHOWN BELOW IS A GENERIC ARRANGEMENT OF ROCKS ON THE ROCK WALL. YOUR ACTUAL CONFIGURATION MAY BE DIFFERENT THAT WHAT YOU SEE BELOW. ROCKS CAN BE ARRANGED IN ANY PATTERN AS LONG AS THEY WILL ALLOW PROPER ACCESS TO THE FORT. BE CREATIVE!

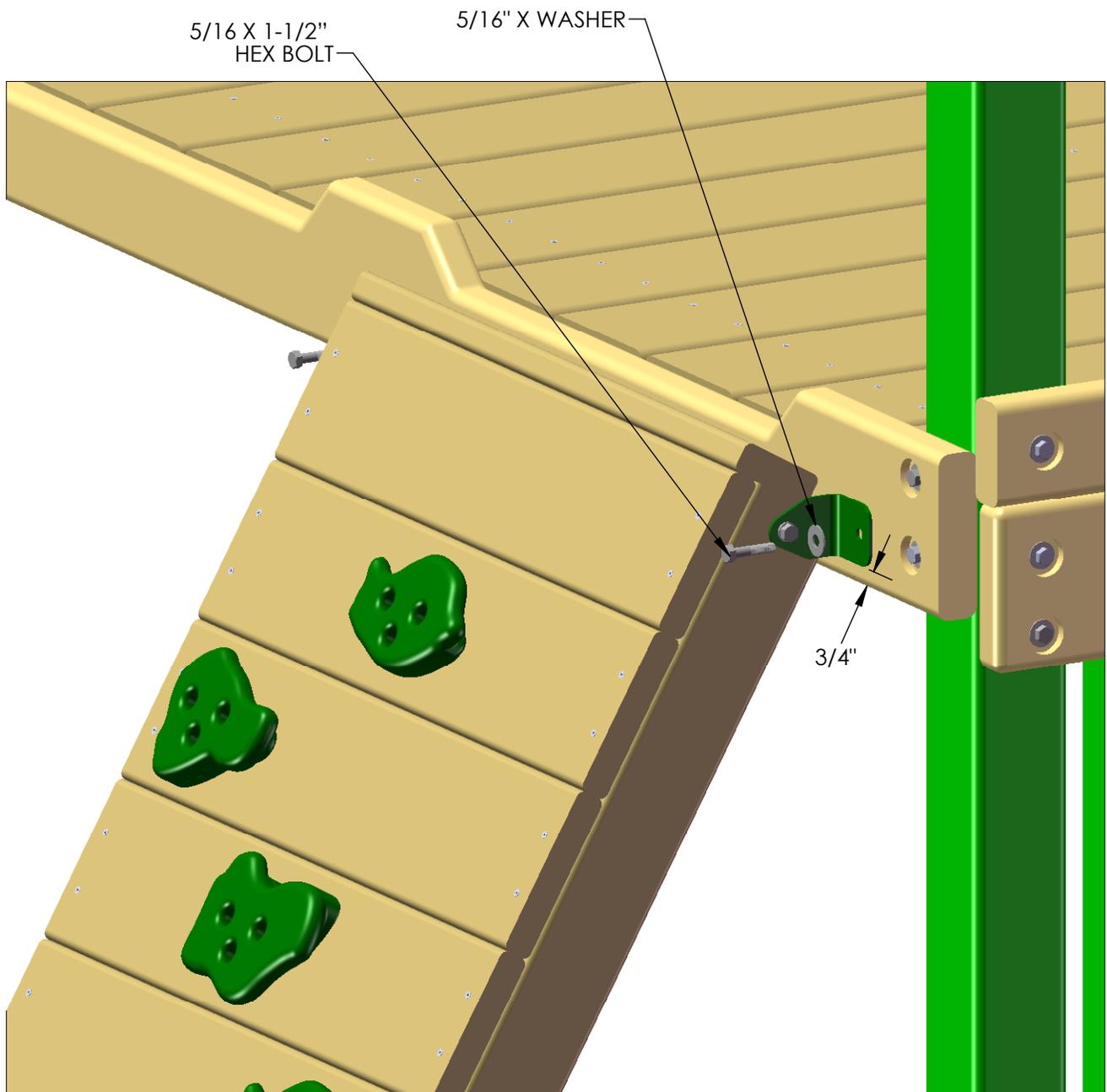


3: PLACE THE 5/4 X 3 X 23-7/8" ROCK WALL TOP CAP ON TOP OF THE ROCK WALL SIDES. FASTEN THE ROCK WALL TOP CAP TO THE ROCK WALL SIDES WITH 2" WOOD SCREWS.



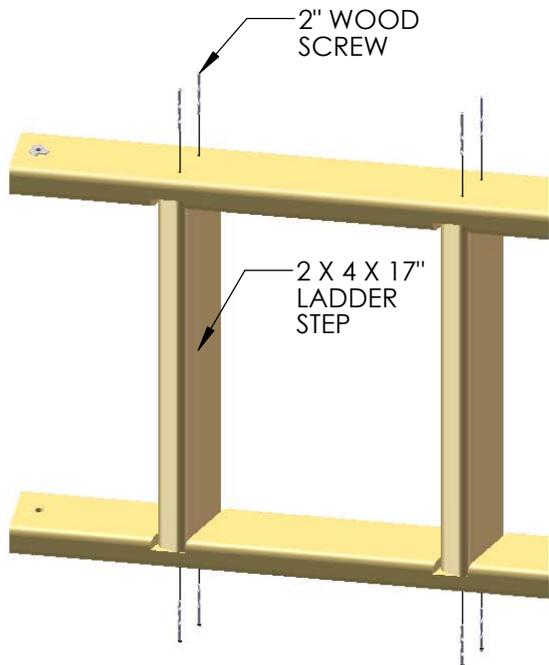
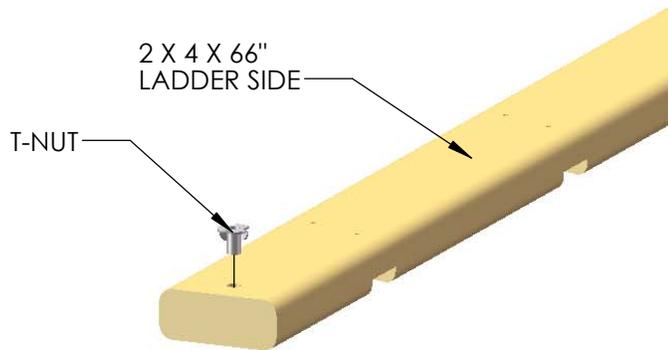
STEP 15: ATTACHING THE ROCK WALL

- 1: PLACE THE ROCK WALL INTO POSITION ON THE FORT AS SHOWN BELOW. USING THE 90° BRACKETS AS A TEMPLATE; DRILL A 3/8" HOLE THROUGH THE BOTTOM PANEL BOARD. THE BOTTOM OF THE GREEN BRACKETS SHOULD BE APPROXIMATELY 3/4" FROM THE BOTTOM OF THE FRONT FACE BOARD.
- 2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES ON THE BOTTOM PANEL BOARD.
- 3: ATTACH THE ROCK WALL WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.
- 4: WHEN THE BRACKETS ARE SECURE, AND THE ROCK WALL IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE ROCK WALL SIDES.



STEP 16: LADDER

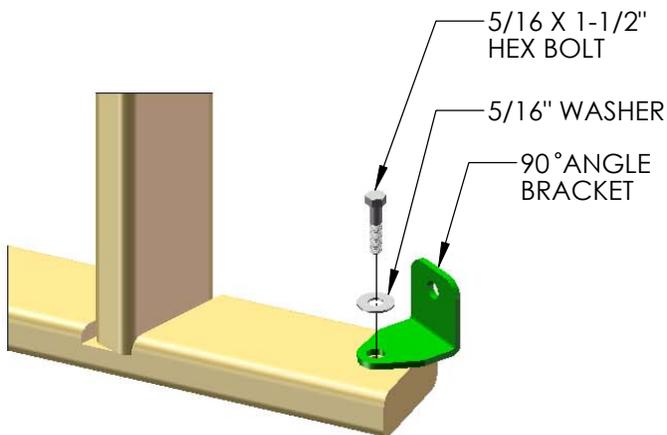
- 1: FIND TWO 2 X 4 X 66" LADDER SIDES.
- 2: POSITION THE LADDER SIDES SO THAT THE SLOTS IN THE BOARDS ARE FACING EACH OTHER AND ARE PARALLEL.
- 3: INSERT T-NUTS INTO THE OUTSIDE OF THE LADDER SIDES AND SET WITH A HAMMER.



- 4: FIND FIVE 2 X 4 X 17" LADDER STEPS.

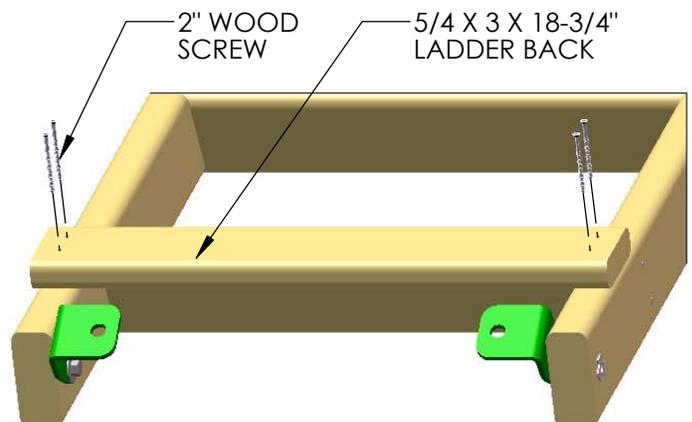
5: PLACE THE STEPS INTO THE SLOTS ON THE LADDER SIDES, AND FASTEN WITH 2" WOOD SCREWS.

6: CAREFULLY TURN THE LADDER OVER AND PUT THE SCREWS INTO THE OTHER SIDE.



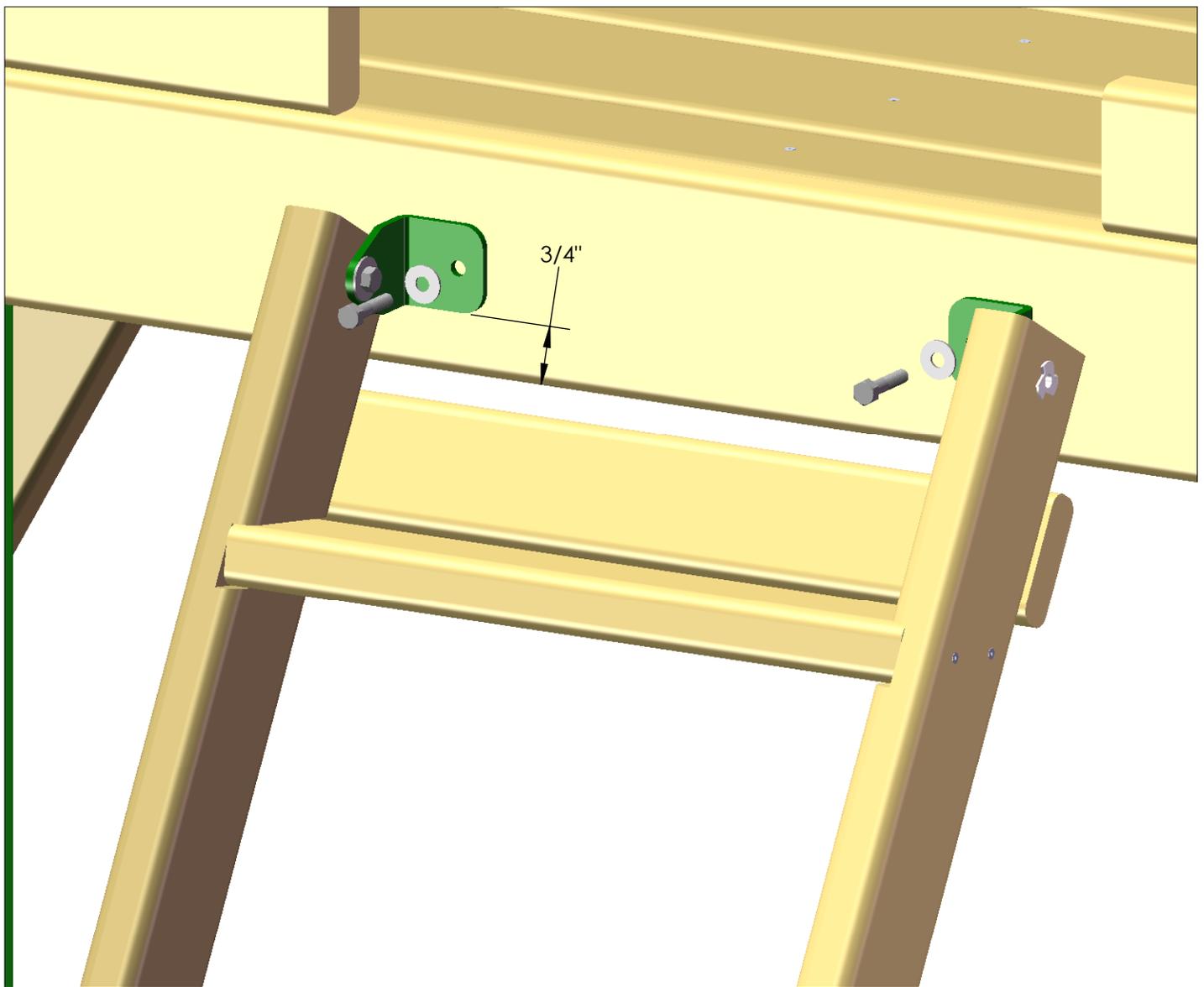
7: INSTALL THE 90° ANGLE BRACKETS TO THE INSIDE OF THE LADDER RAILS WITH 5/16 X 1-1/2" BOLTS, 5/16 WASHERS, INTO THE 5/16" T-NUTS.

8: INSTALL THE 5/4 X 3 X 18-3/4" LADDER BACK ABOVE THE TOP STEP OF THE LADDER WITH TWO 2" WOOD SCREWS PER SIDE.



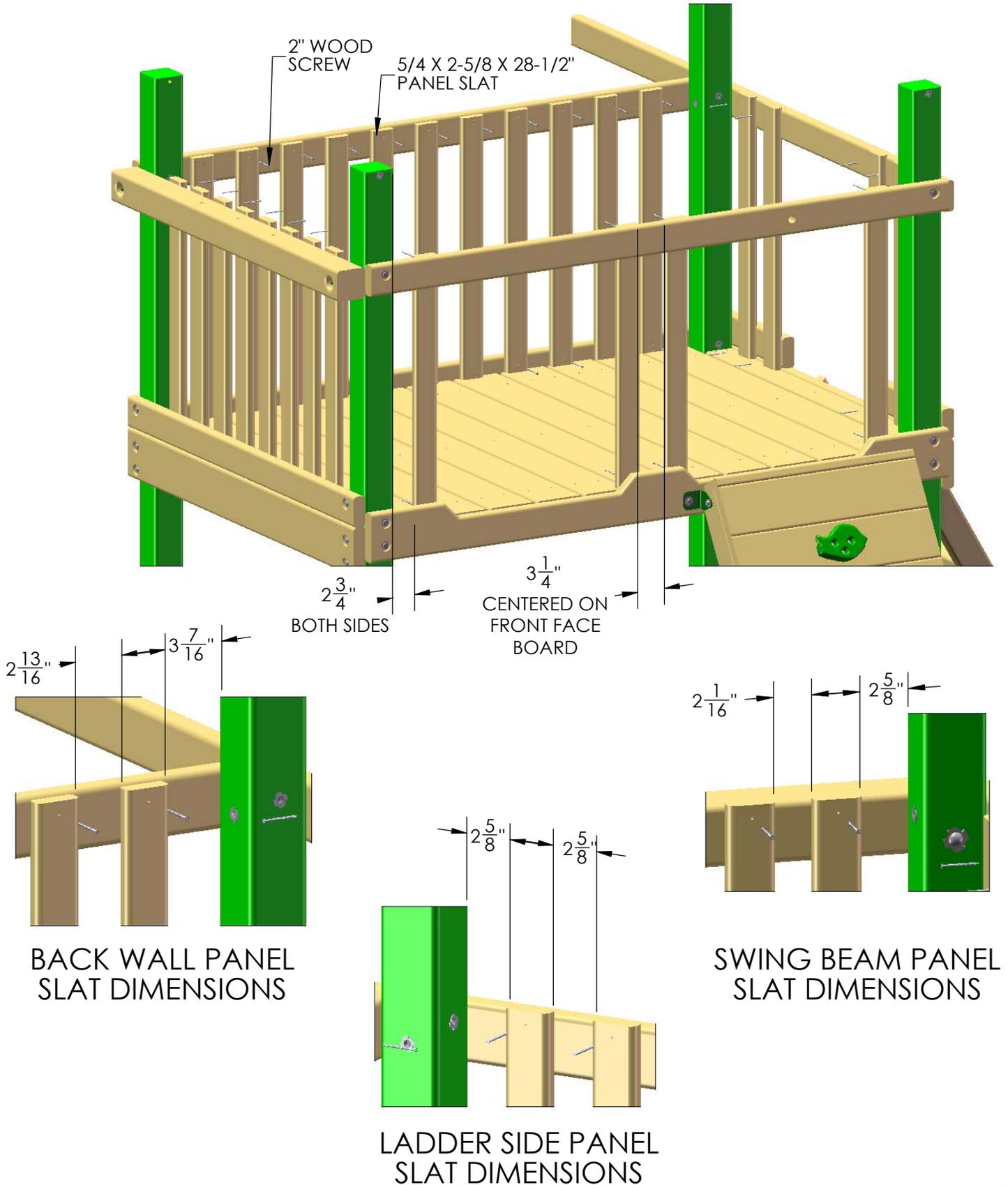
STEP 17: LADDER TO FORT

- 1: PLACE THE LADDER INTO POSITION ON THE FORT AS SHOWN BELOW. USING THE LADDER BRACKETS AS A TEMPLATE, DRILL A 3/8" HOLE THROUGH THE BOTTOM PANEL BOARD.
- 2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACKSIDE OF THE 3/8" HOLES ON THE BOTTOM PANEL BOARD.
- 3: ATTACH THE LADDER WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.
- 4: WHEN THE BRACKETS ARE SECURE, AND THE LADDER IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE LADDER SIDES.



STEP 18: PANEL SLATS

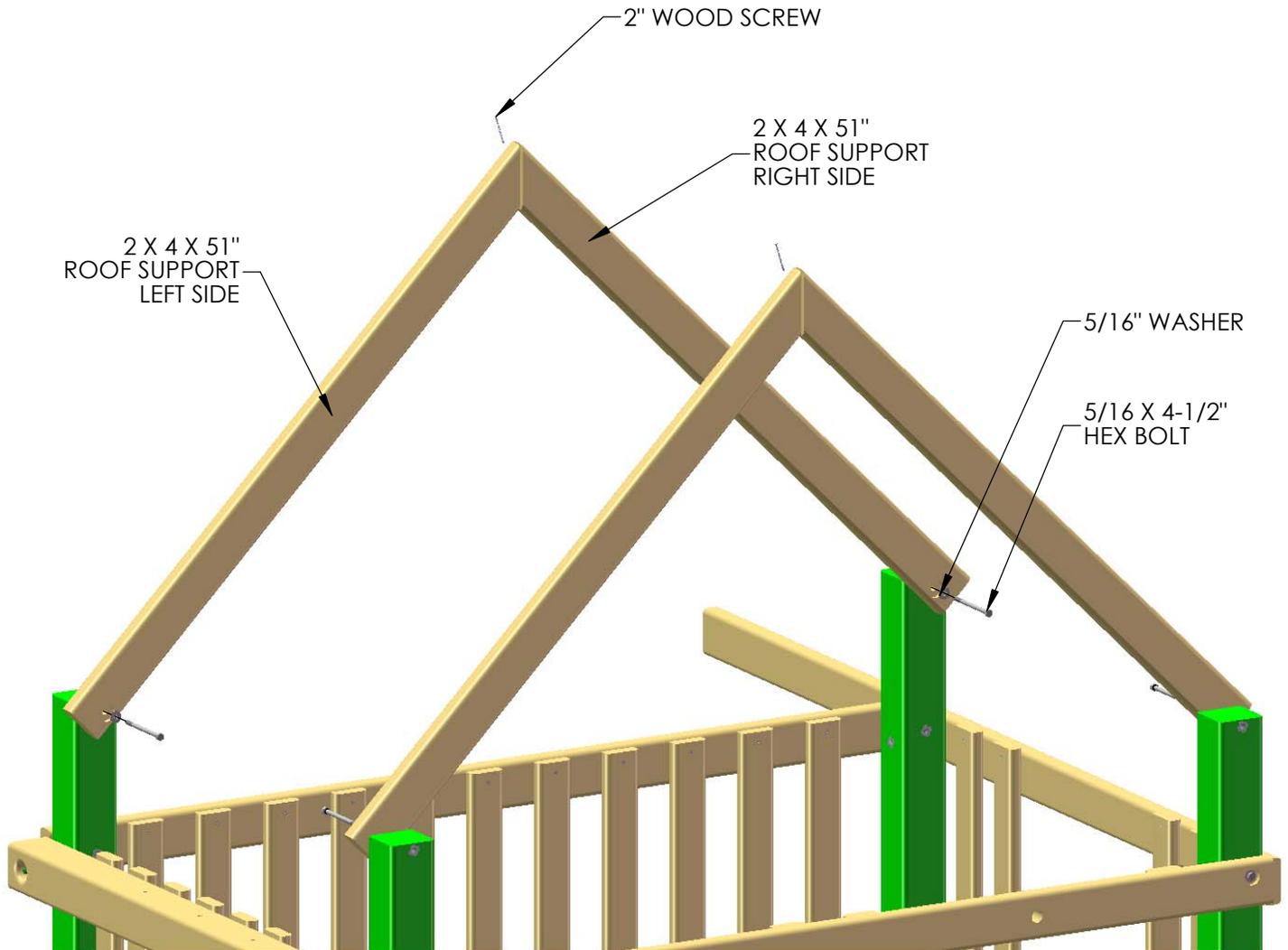
- 1: FIND TWENTY-SEVEN 5/4 X 2-5/8 X 28-1/2" PANEL SLATS.
- 2: PRE-DRILL THE SLATS 1" FROM EACH END ON CENTER WITH A 1/8" DRILL BIT.
- 3: INSTALL THE PANEL SLATS AT EQUAL LENGTHS. SEE DETAIL BELOW FOR MEASUREMENTS.
- 4: ATTACH THE PANEL SLATS TO THE FORT WITH 2" WOOD SCREWS IN THE PRE-DRILLED HOLES.



STEP 19: ROOF SUPPORTS

1: WITH OFFSET HOLES DOWN, ATTACH THE 2 X 4 X 51" ROOF SUPPORTS TO THE FORT WITH 5/16 X 4-1/2" HEX BOLTS. THE ROOF SUPPORTS SHOULD MEET IN THE MIDDLE TO FORM A RIGHT ANGLE.

2: CONNECT THE ENDS WITH A 2" WOOD SCREW.

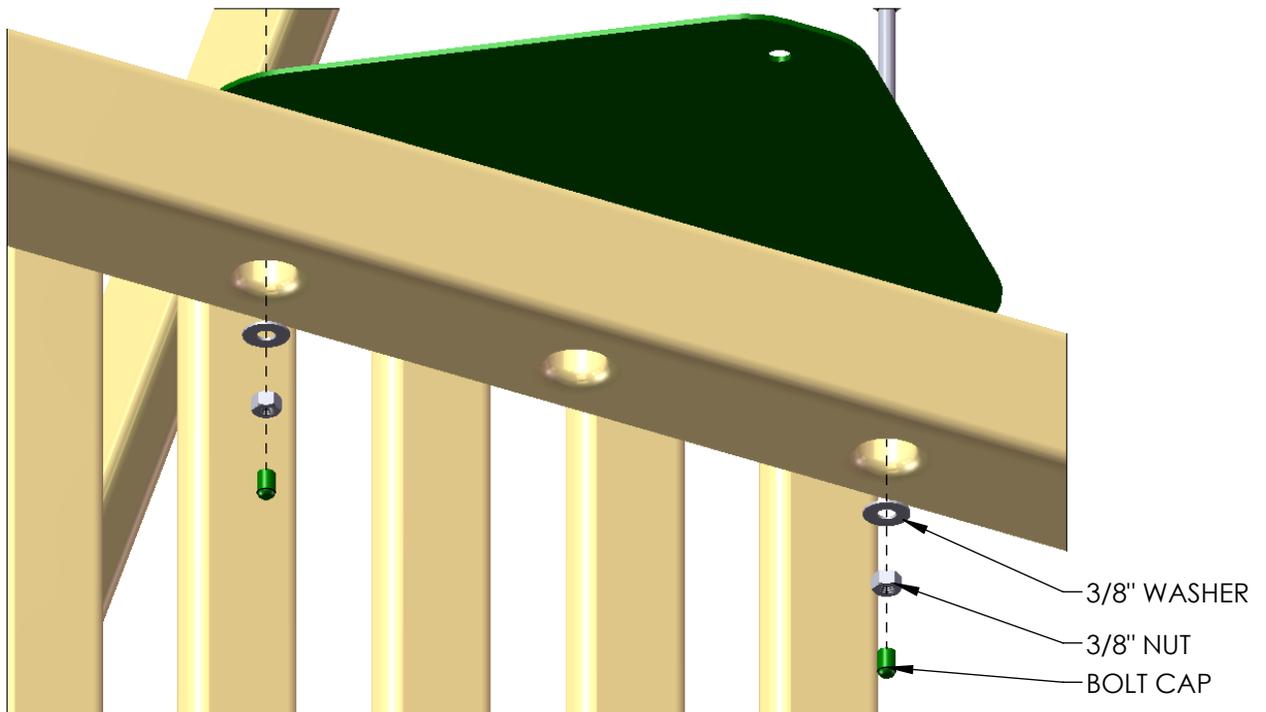
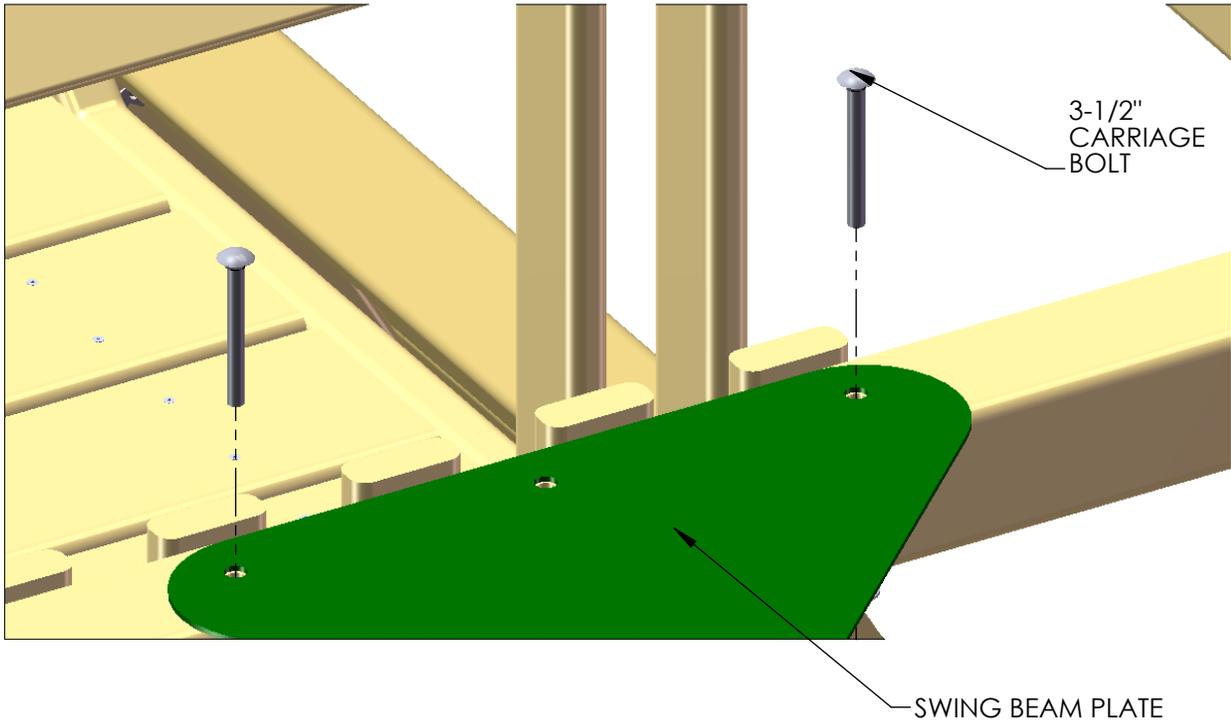


STEP 20: SWING BEAM PLATE

1: PLACE THE SWING BEAM PLATE ON TOP OF THE SWING BEAM SUPPORT, LINING UP THE PILOT HOLES.

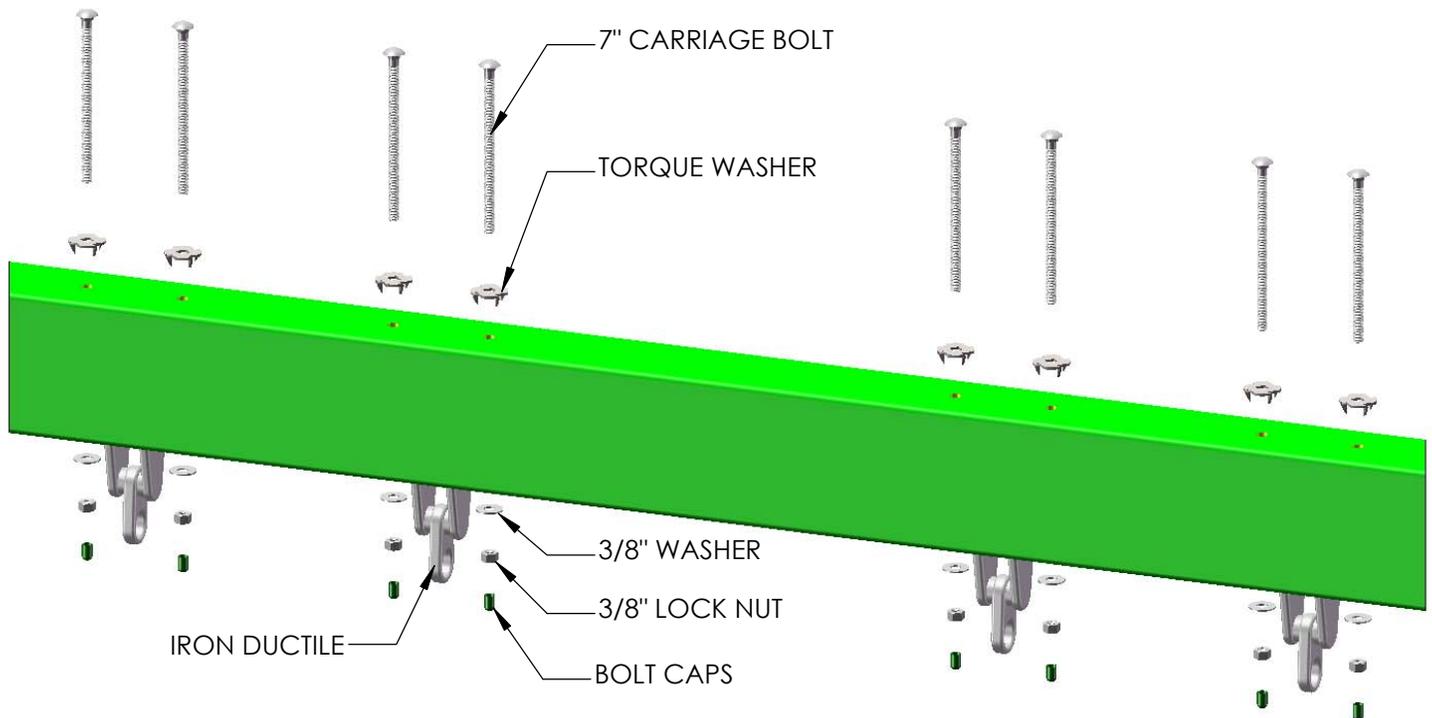
2: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM SUPPORT USING 3-1/2" CARRIAGE BOLTS AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH, IN THE COUNTER-SUNK HOLES OF THE SWING BEAM SUPPORT. USE BOLT CAPS TO COVER ANY EXPOSED THREADS.

3: LEAVE THE MIDDLE HOLE EMPTY, IT WILL BE USED LATER.



STEP 21: IRON DUCTILES

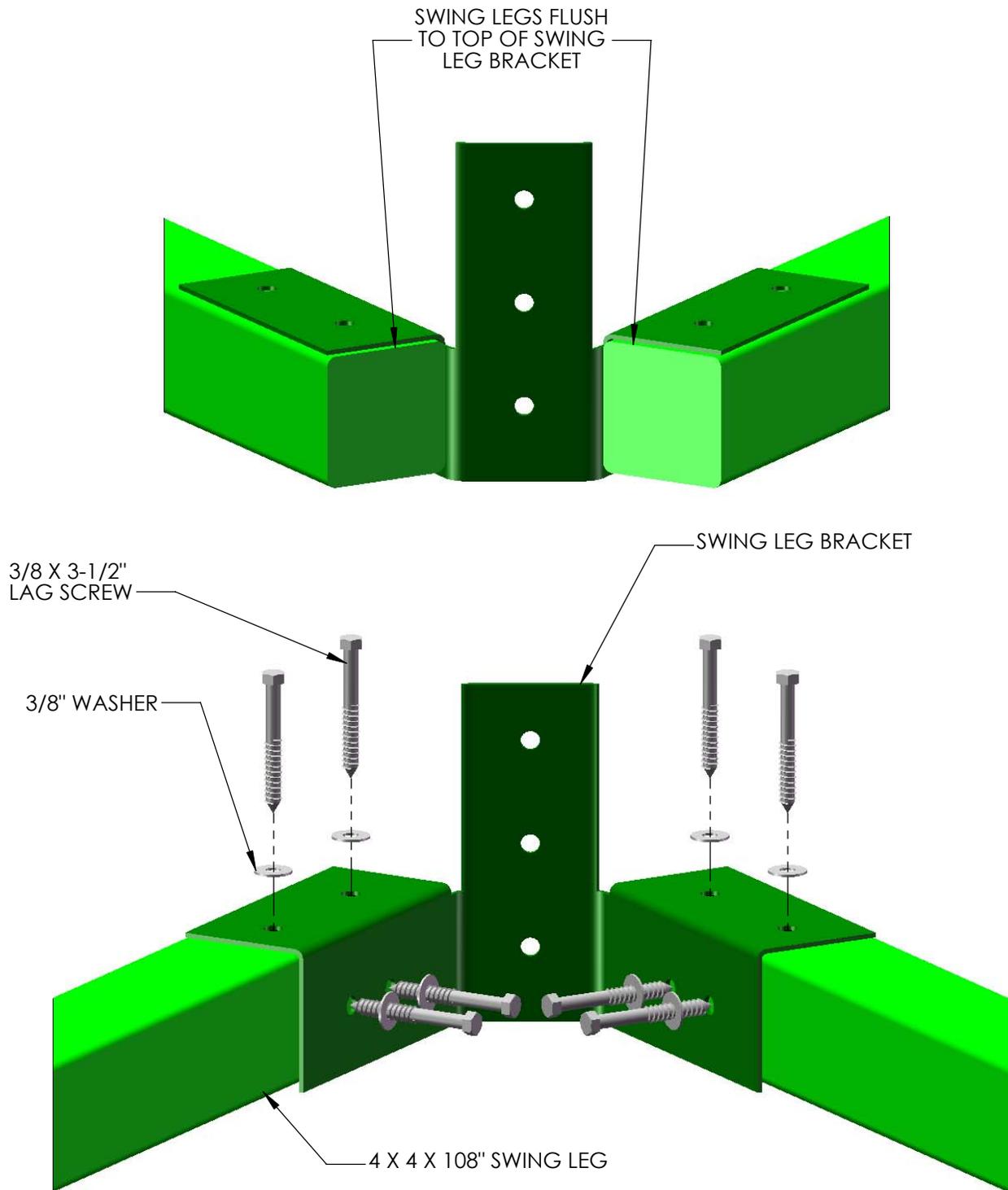
- 1: LINE UP THE HOLES OF THE IRON DUCTILES WITH THE HOLES IN THE SWINGBEAM.
- 2: FASTEN THE SWING HANGER TO THE SWING BEAM USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.
- 3: PLACE BOLT CAPS OVER EXPOSED THREADS.



STEP 22: ATTACH SWING LEGS TO BRACKET

1: PLACE THE 4 X 4 X 108" SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

2: FASTEN THE SWING LEGS TO THE SWING LEG BRACKET WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.

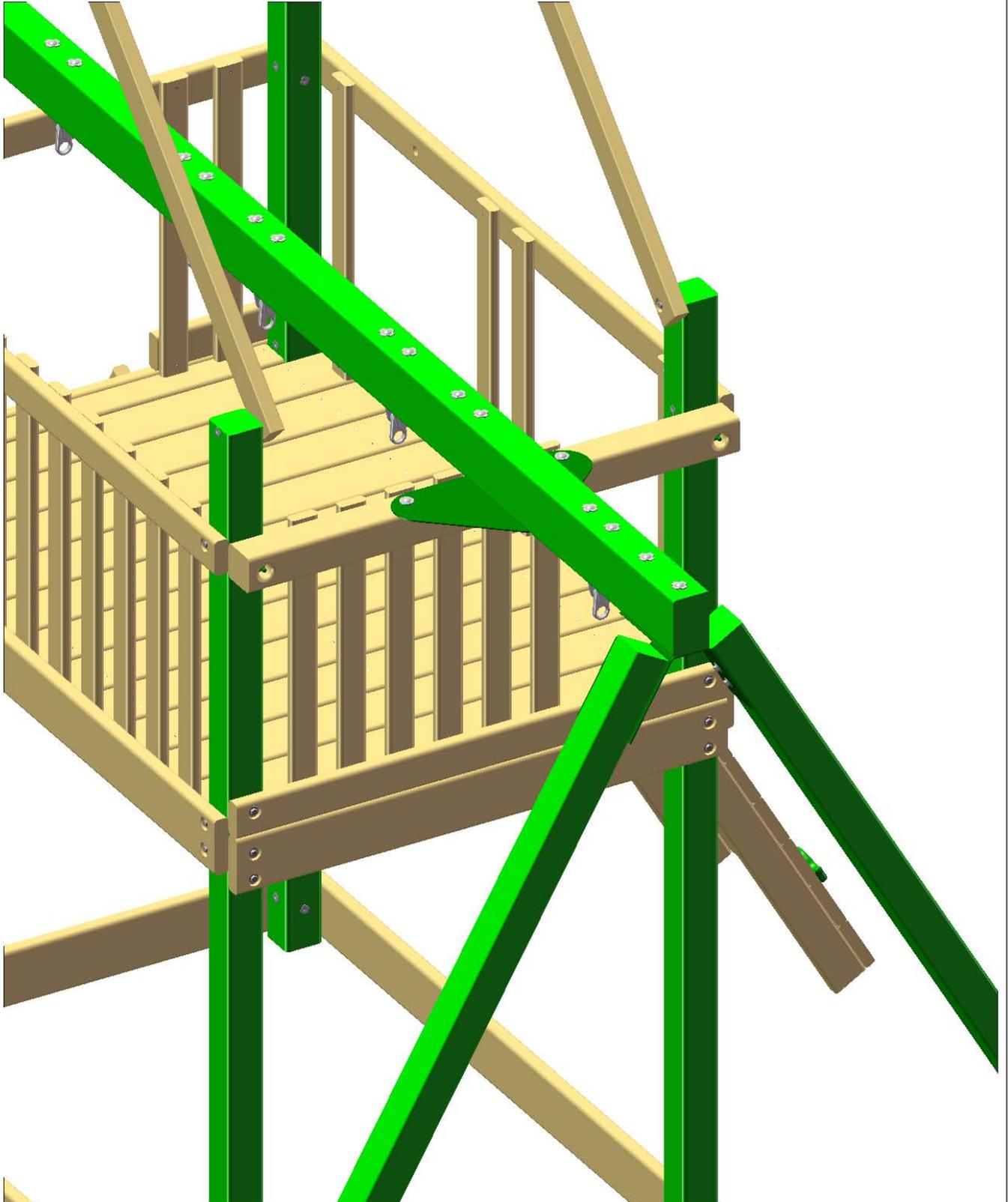


STEP 23: REST SWING BEAM ON FORT

AN EXTRA PERSON IS NEEDED FOR THIS STEP

1: SIT THE SWING BEAM LEGS UPRIGHT.

2: LINE UP THE PRE-DRILLED HOLES, AND REST THE SWING BEAM ON TOP OF THE FORT AND THE SWING BEAM LEGS. MAKE SURE THAT YOU HAVE THE BEAM FACING THE RIGHT WAY.

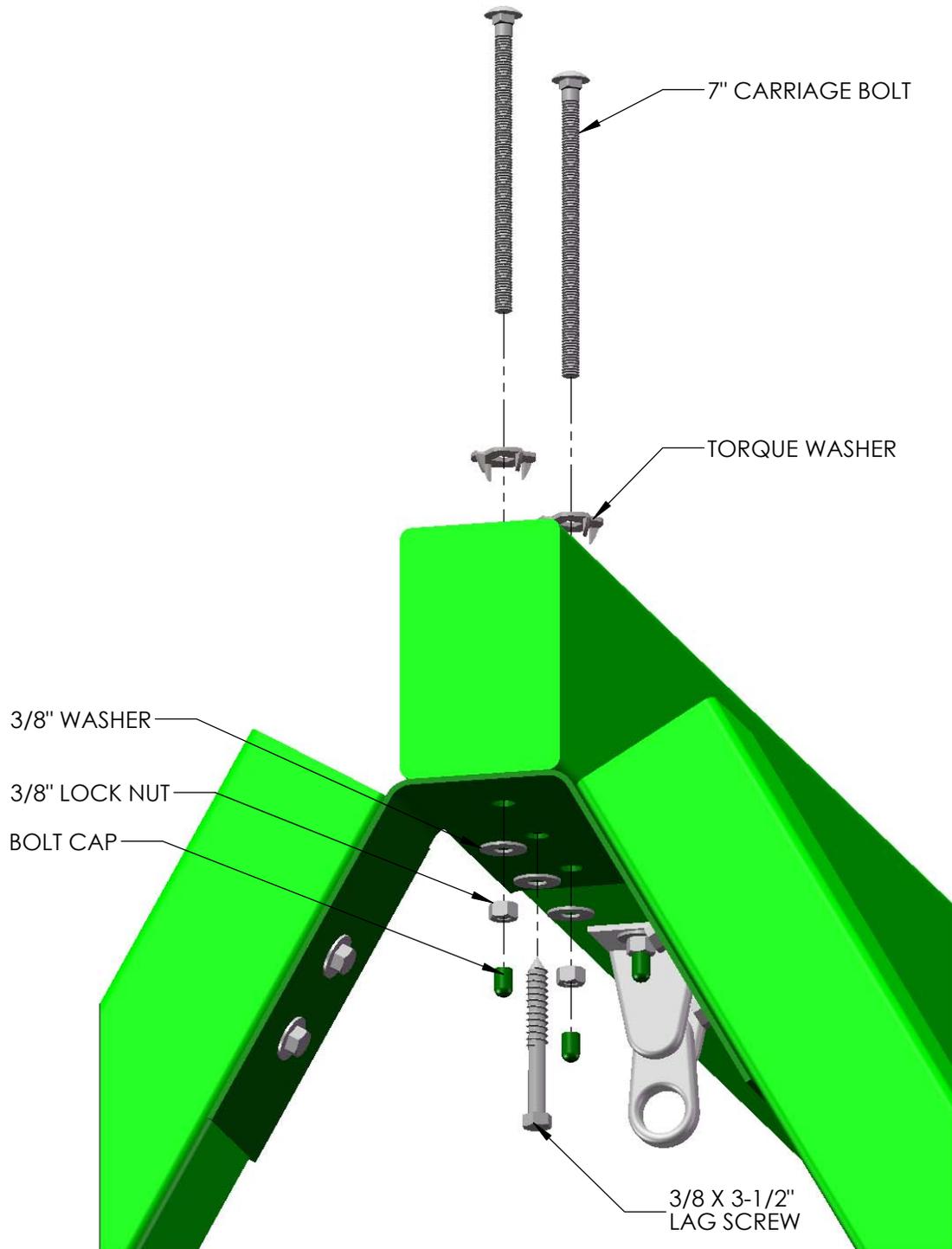


STEP 24: MOUNT SWING BEAM TO SWING BEAM LEGS

1: FASTEN THE SWING BEAM TO THE SWING LEG BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH.

2: USE A 3/8 X 3-1/2" LAG SCREW WITH 3/8" WASHER FOR THE HOLE IN THE CENTER OF THE SWING LEG BRACKET.

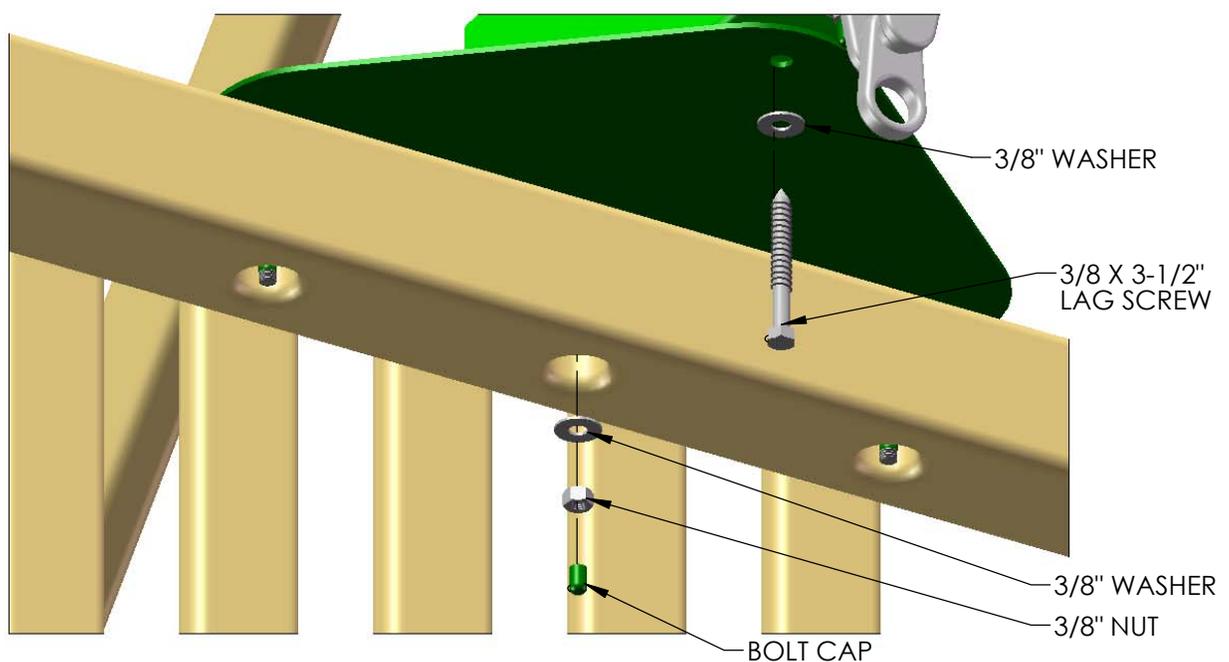
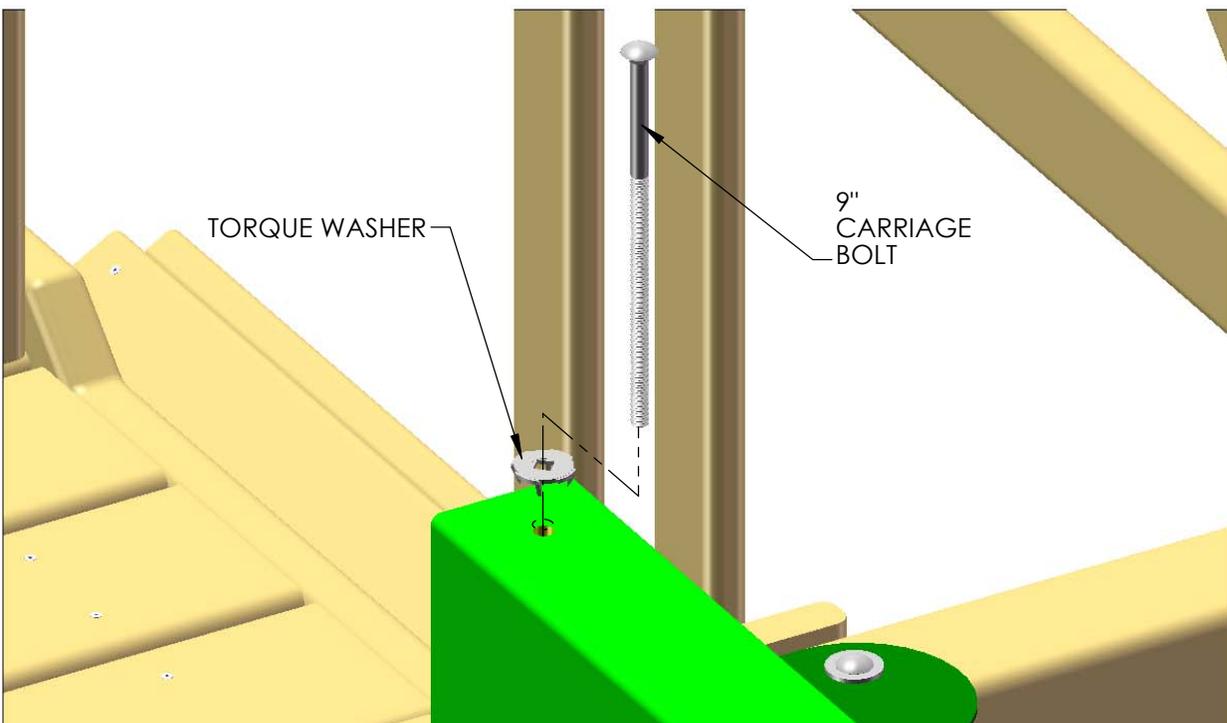
3: PLACE A BOLT CAP OVER ANY EXPOSED THREADS.



STEP 25: MOUNT SWING BEAM ON FORT

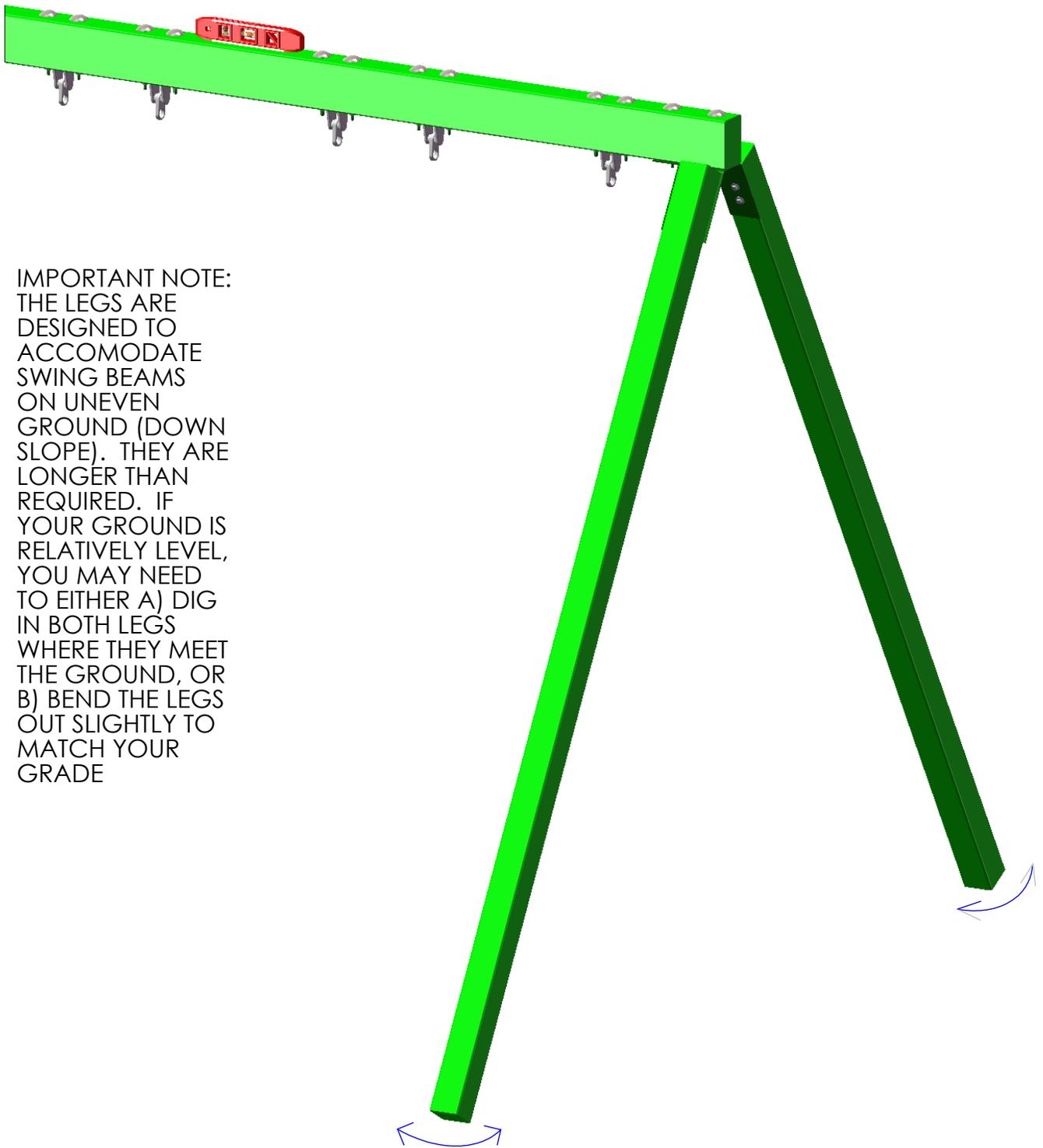
AN EXTRA PERSON IS NEEDED FOR THIS STEP

- 1: HAVE ONE PERSON WALK THE SWING BEAM OUT TO THE END OF THE FORT FROM INSIDE THE FORT WHILE THE OTHER PERSON CARRIES IT BY THE LEGS.
- 2: LINE UP THE PILOT HOLES AT THE END OF THE SWING BEAM WITH THE MIDDLE HOLES ON THE SWING BEAM PLATE.
- 3: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE AND SWING BEAM SUPPORT USING A 9" CARRIAGE BOLT WITH A TORQUE WASHER ON TOP AND A 3/8" LOCK NUT AND WASHER ON THE BOTTOM. PLACE GREEN BOLT CAPS OVER EXPOSED THREADS AFTER SECURING.
- 4: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE FROM UNDERNEATH WITH A 3/8 X 3-1/2" LAG SCREW AND 3/8" WASHER.



STEP 26: LEVEL SWING BEAM

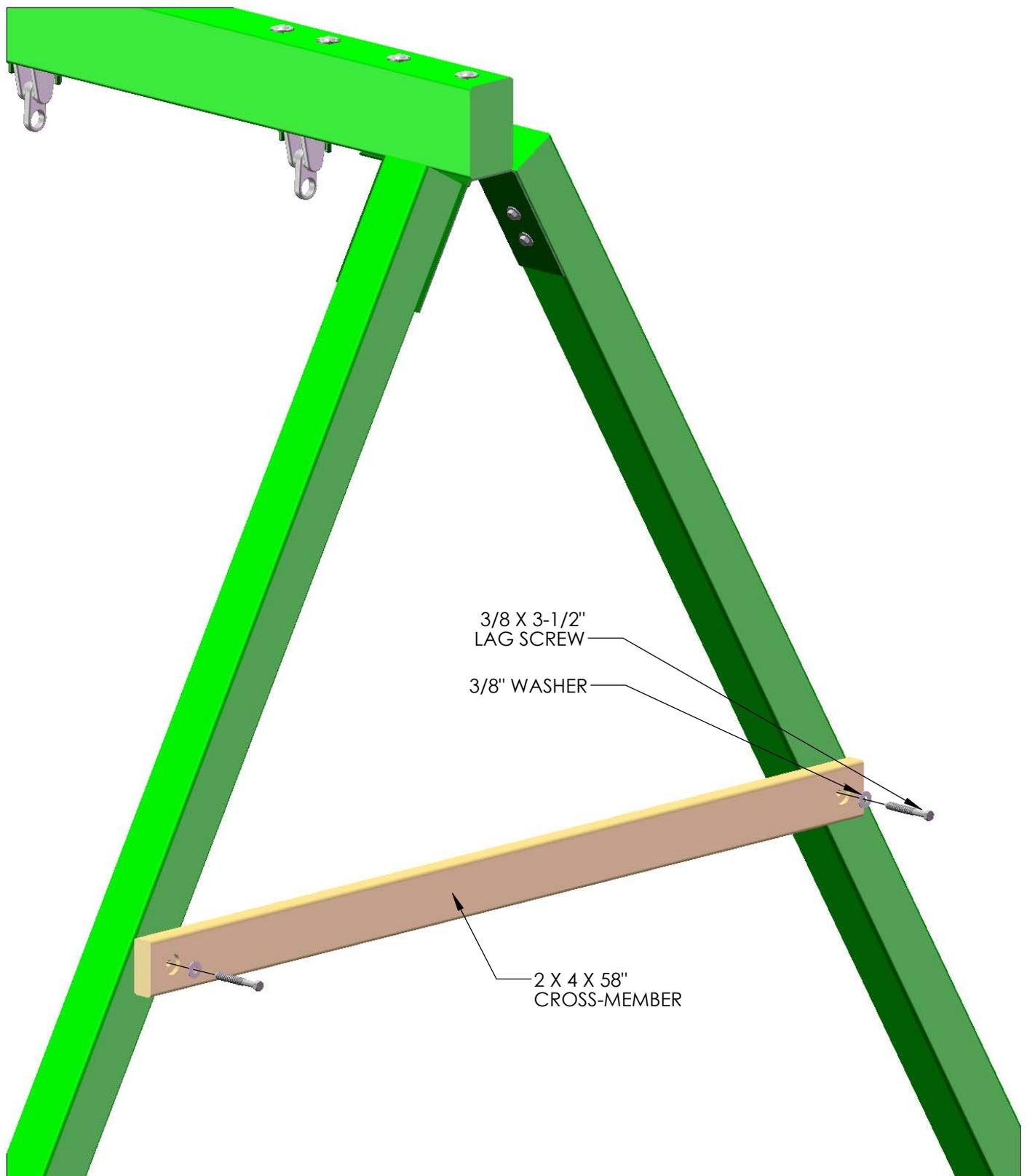
1: PLACE A LEVEL ON TOP OF THE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.



IMPORTANT NOTE:
THE LEGS ARE
DESIGNED TO
ACCOMMODATE
SWING BEAMS
ON UNEVEN
GROUND (DOWN
SLOPE). THEY ARE
LONGER THAN
REQUIRED. IF
YOUR GROUND IS
RELATIVELY LEVEL,
YOU MAY NEED
TO EITHER A) DIG
IN BOTH LEGS
WHERE THEY MEET
THE GROUND, OR
B) BEND THE LEGS
OUT SLIGHTLY TO
MATCH YOUR
GRADE

STEP 27: SWING LEG CROSS-MEMBER

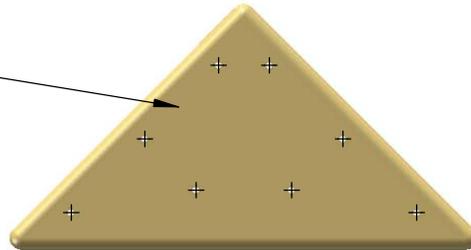
- 1: POSITION THE 2 X 4 X 58" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.
- 2: LEVEL CROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE CROSS-MEMBER HOLES.
- 3: USE 3/8 X 3-1/2" LAG SCREWS WITH 3/8" WASHERS TO SECURE THE CROSS-MEMBER TO THE SWING BEAM LEGS.



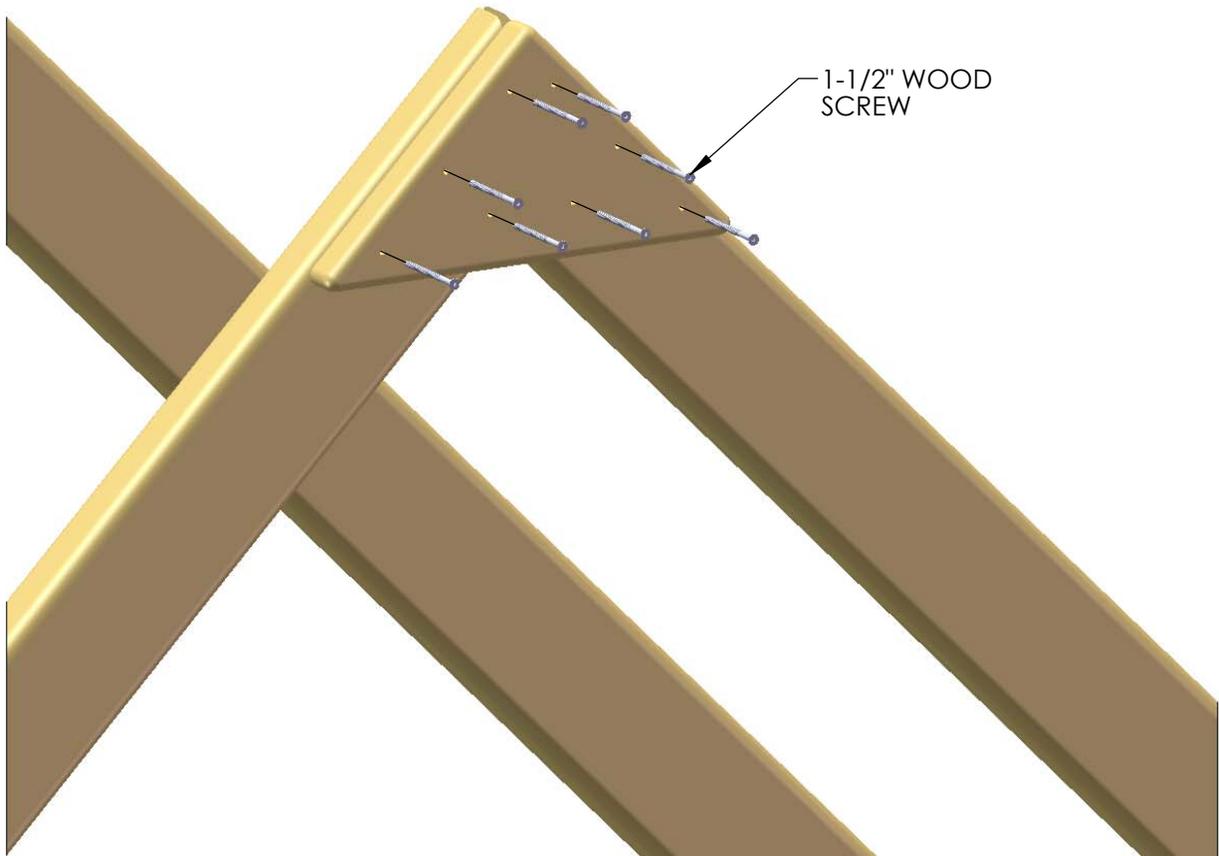
STEP 28: ROOF PEAK SUPPORT

1: PRE-DRILL HOLES IN THE TWO 5/4 X 10" ROOF PEAK SUPPORTS TO THE PATTERN SHOWN BELOW.

5/4 X 10"
ROOF PEAK
SUPPORT



2: PLACE THE 5/4 X 10" ROOF PEAK SUPPORT AGAINST THE ANGLED ROOF SUPPORTS AND FLUSH TO THE SIDES OF THE ANGLED ROOF SUPPORTS. FASTEN THE ROOF PEAK SUPPORT TO THE ANGLED ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS. REPEAT ON OTHER SIDE.

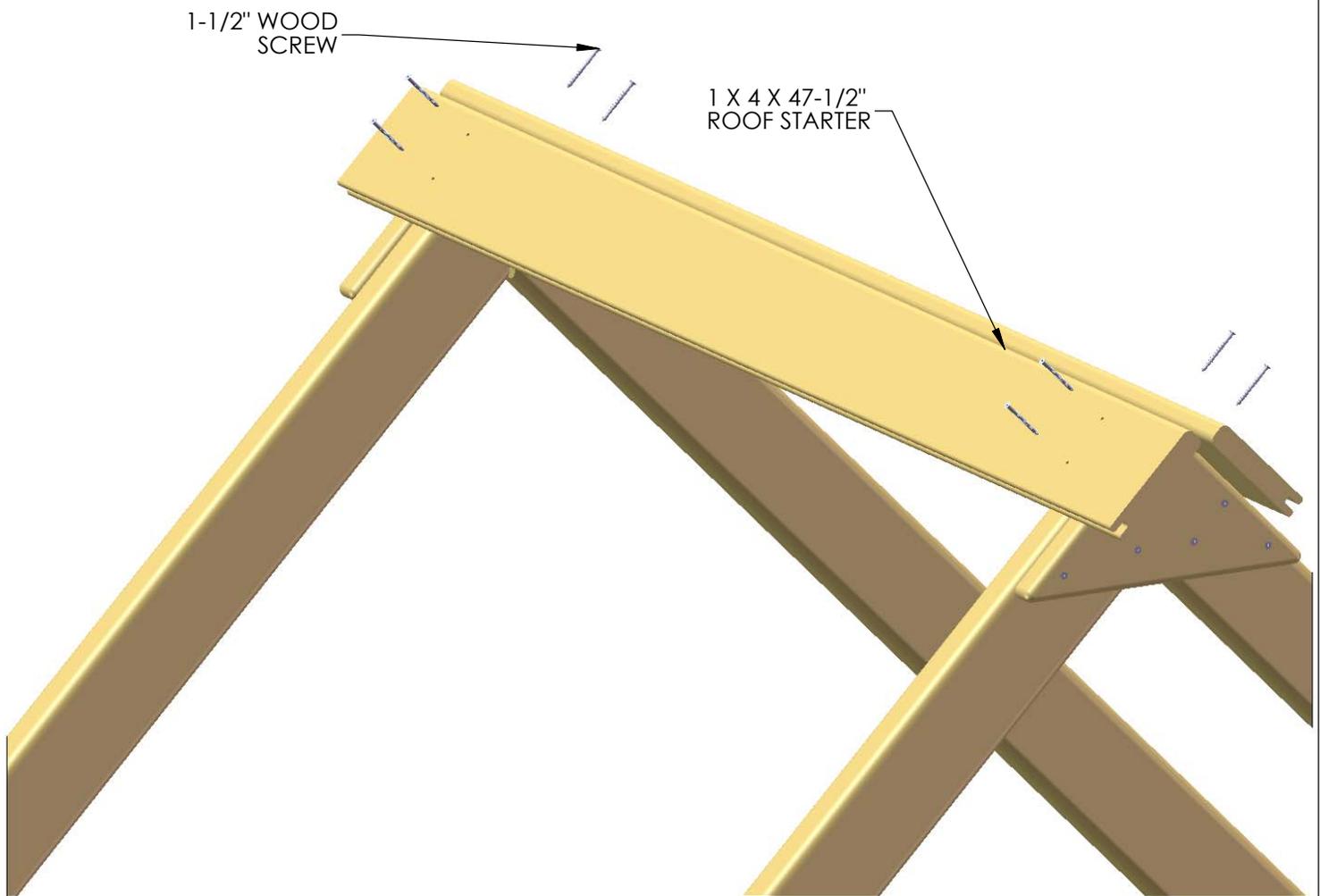


1-1/2" WOOD
SCREW

STEP 29: ROOF

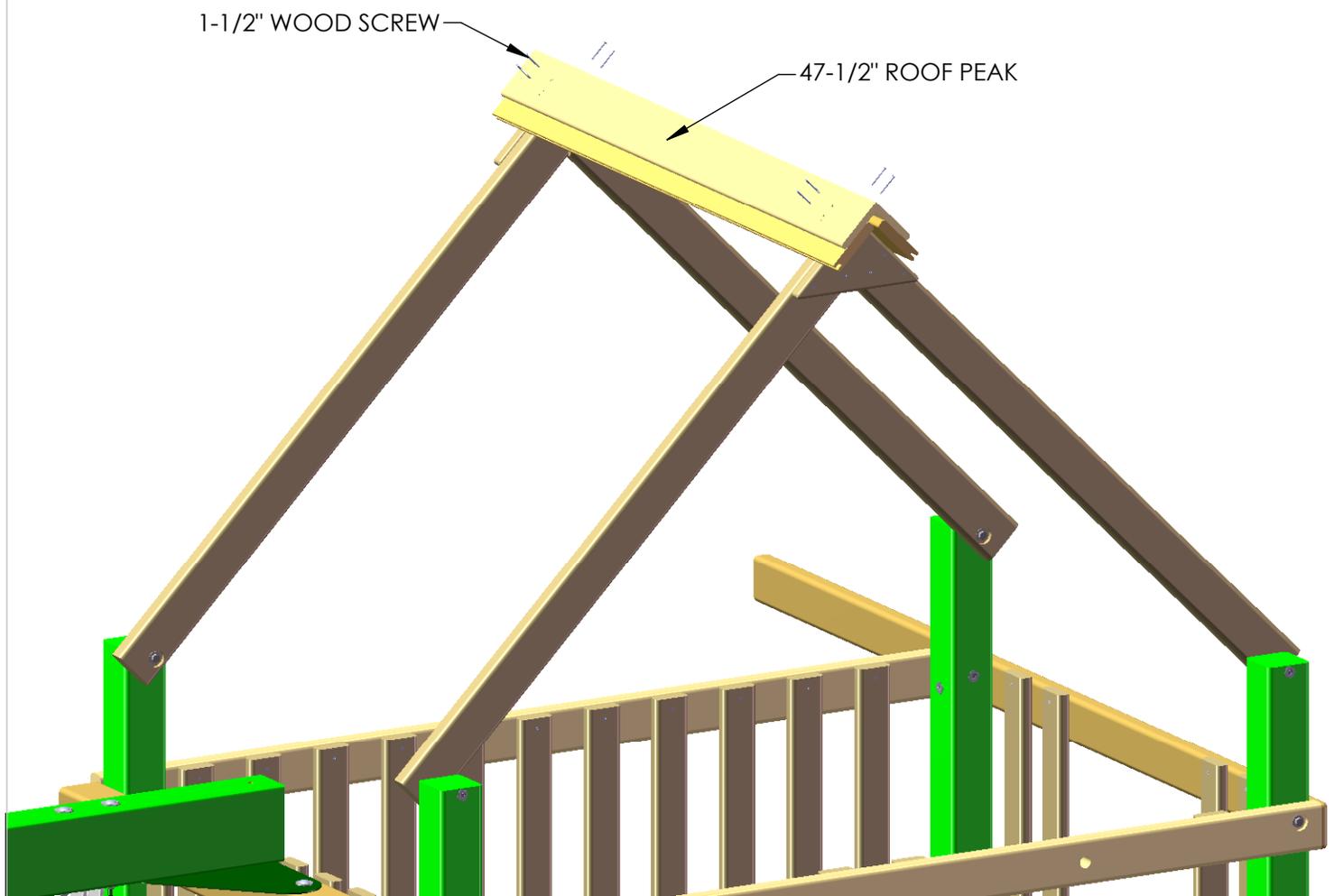
1: PLACE THE 1 X 4 X 47-1/2" GROOVE-ONLY ROOF STARTER BOARDS AT THE PEAK OF THE ROOF. THE HOLES IN THE ROOF STARTERS SHOULD BE CENTERED ON THE ROOF SUPPORTS, AND THE FLAT ENDS OF THE ROOF STARTERS SHOULD BE PLACED AS CLOSE TO EACH OTHER AS POSSIBLE WITHOUT THE BOARDS OVERLAPPING.

2: FASTEN THE ROOF STARTER BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.



STEP 30: ROOF

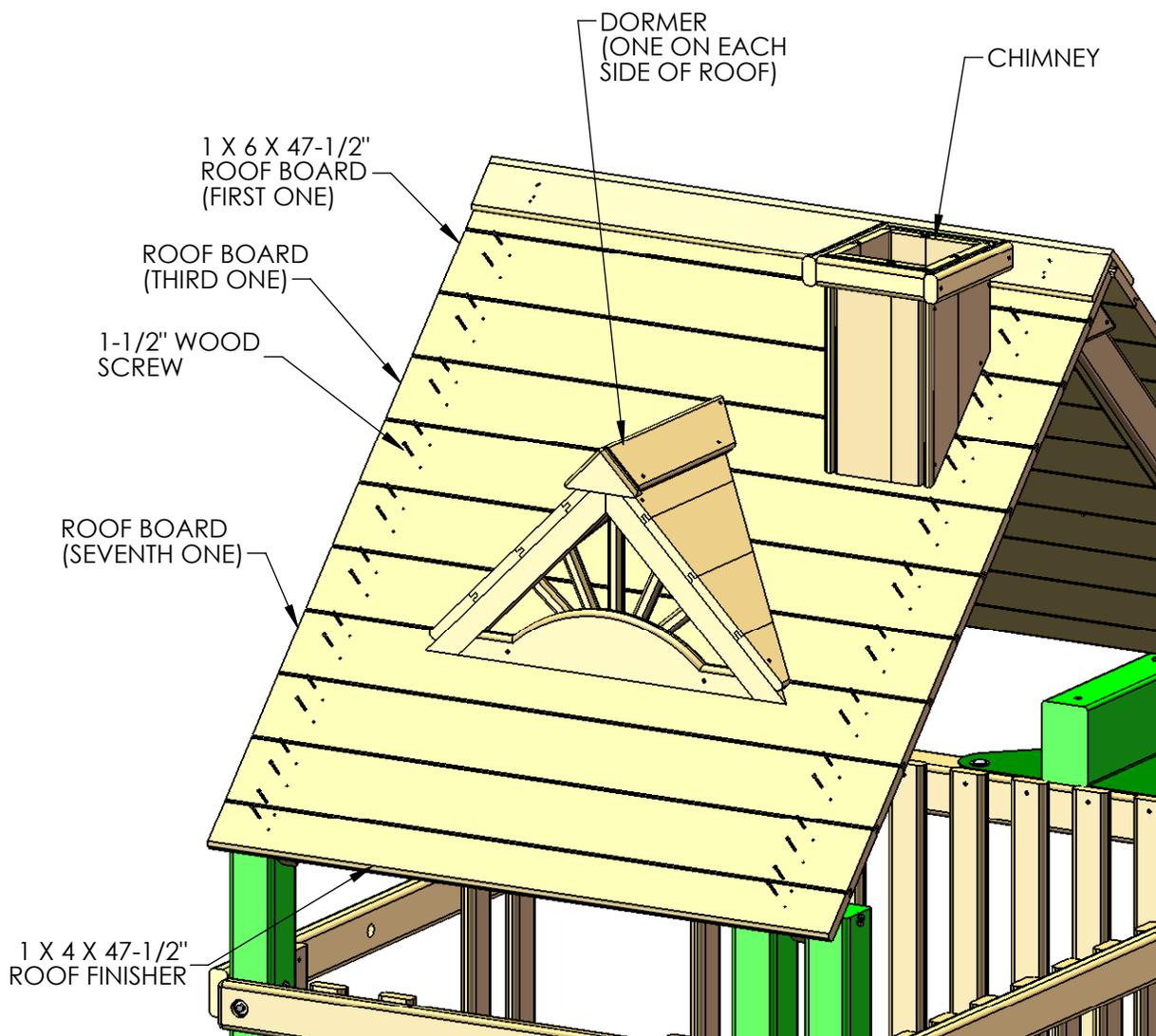
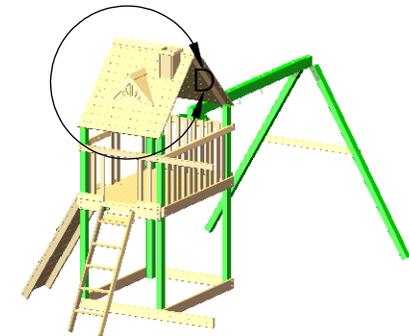
- 1: PLACE THE 47-1/2" ROOF PEAK ON TOP OF THE ROOF STARTER BOARDS.
- 2: FASTEN THE ROOF PEAK TO THE ROOF STARTER BOARDS WITH 1-1/2" WOOD SCREWS.



STEP 31: ROOF

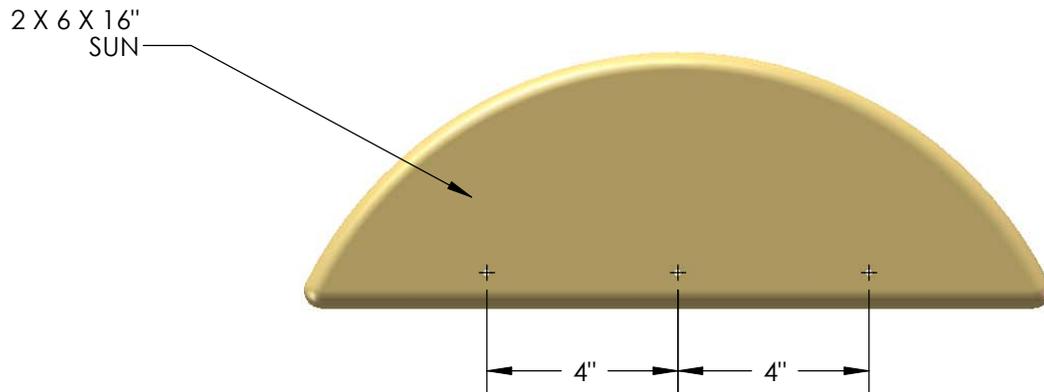
- 1: PLACE THE 1 X 6 X 47-1/2" ROOF BOARDS ON TOP OF THE ROOF SUPPORTS, FITTING THE TONGUE END INTO THE GROOVE END OF THE ROOF STARTERS. EACH SIDE OF THE ROOF GETS NINE ROOF BOARDS.
- 2: FASTEN THE ROOF BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.
- 3: PLACE A 1 X 4 X 47-1/2" ROOF FINISHER AT THE END OF THE ROOF ASSEMBLY, AND FASTEN WITH 1-1/2" WOOD SCREWS.

TIP: USE THE INSTRUCTIONS PROVIDED WITH THE CHIMNEY AND DORMERS TO BUILD THEM. INSTALL THREE ROOF BOARDS AND THEN INSTALL THE CHIMNEY ACCORDING TO THE CHIMNEY INSTRUCTIONS. AFTER INSTALLING THE SEVENTH ROOF BOARD INSTALL THE DORMER ACCORDING TO THE DORMER INSTRUCTIONS. THEN FINISH INSTALLING THE REMAINING ROOF BOARDS AND ROOF FINISHER. ALSO NOTE THAT THERE IS ONE DORMER ON EACH SIDE OF THE ROOF.

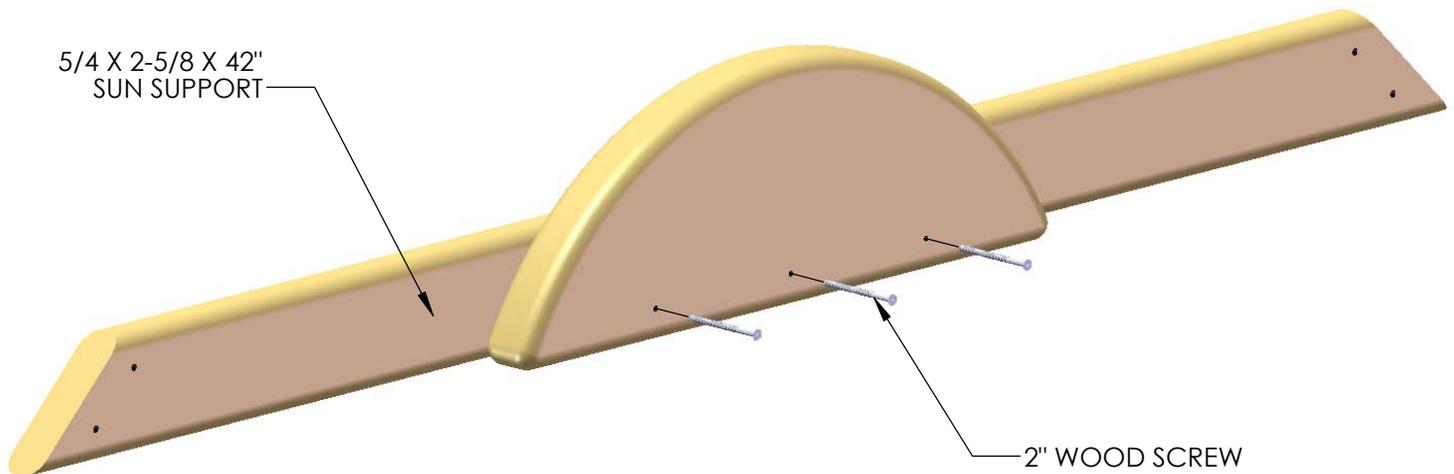


STEP 32: SUNBURST

1: PRE-DRILL HOLES IN THE 2 X 6 X 16" SUN TO THE PATTERN SHOWN BELOW.



2: PLACE THE 2 X 6 X 16" SUN CENTERED AGAINST THE 5/4 X 2-5/8 X 42" SUN SUPPORT. FASTEN THE SUN TO THE SUN SUPPORT WITH 2" WOOD SCREWS. REPEAT THIS PROCESS FOR THE OTHER SIDE OF THE FORT.

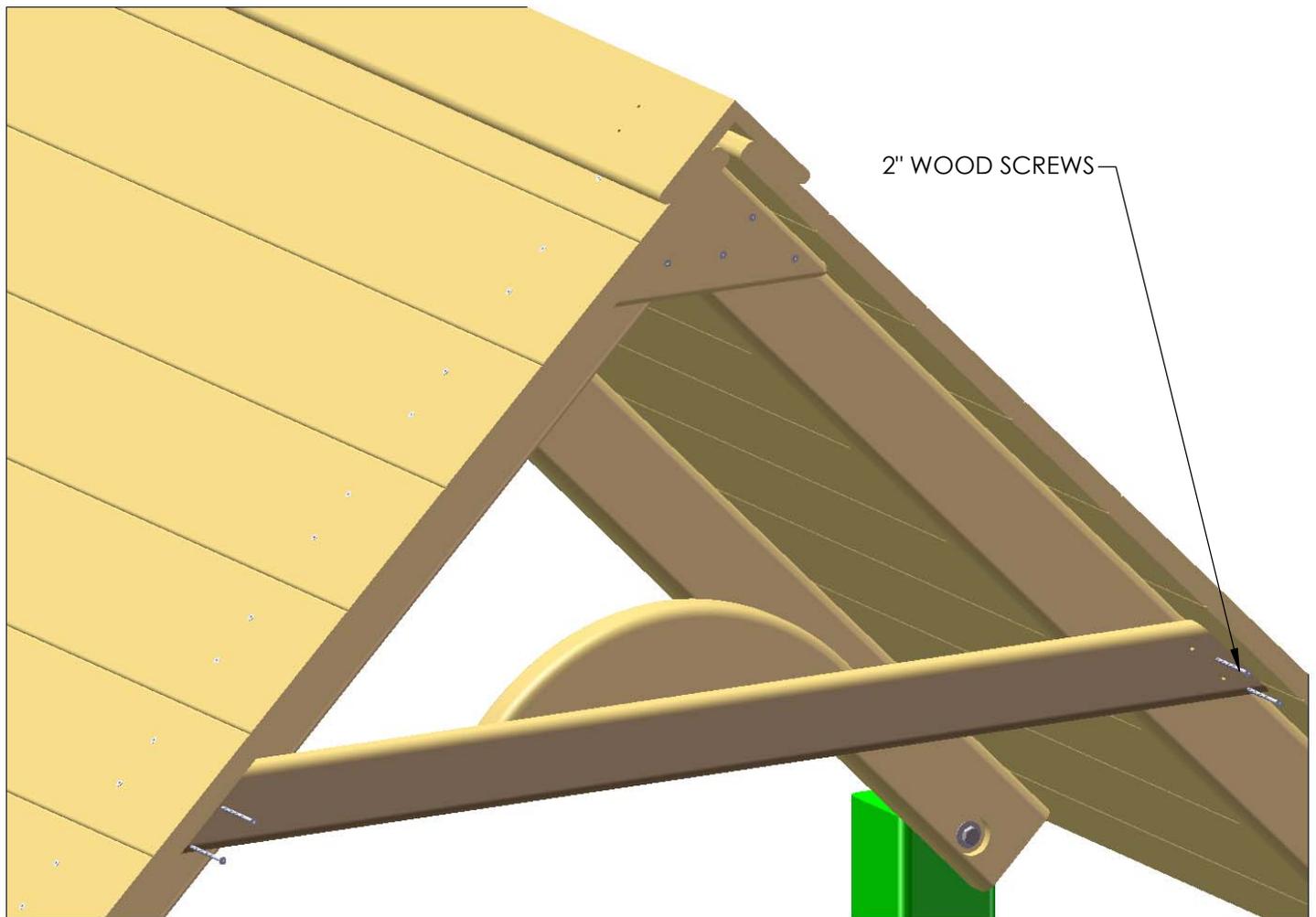


STEP 33: SUNBURST

1: PLACE THE ASSEMBLY MADE IN THE PREVIOUS STEP UNDERNEATH THE ROOF BOARDS, AND AGAINST THE ANGLED ROOF SUPPORTS. MAKE SURE THE ASSEMBLY IS LEVEL BEFORE PROCEEDING TO THE NEXT STEP.

2: FASTEN THE SUN ASSEMBLY TO THE FORT WITH 2" WOOD SCREWS FROM THE OUTSIDE INTO THE ROOF SUPPORTS.

3: REPEAT ON THE OPPOSITE SIDE OF THE FORT.



STEP 34: SUNBURST

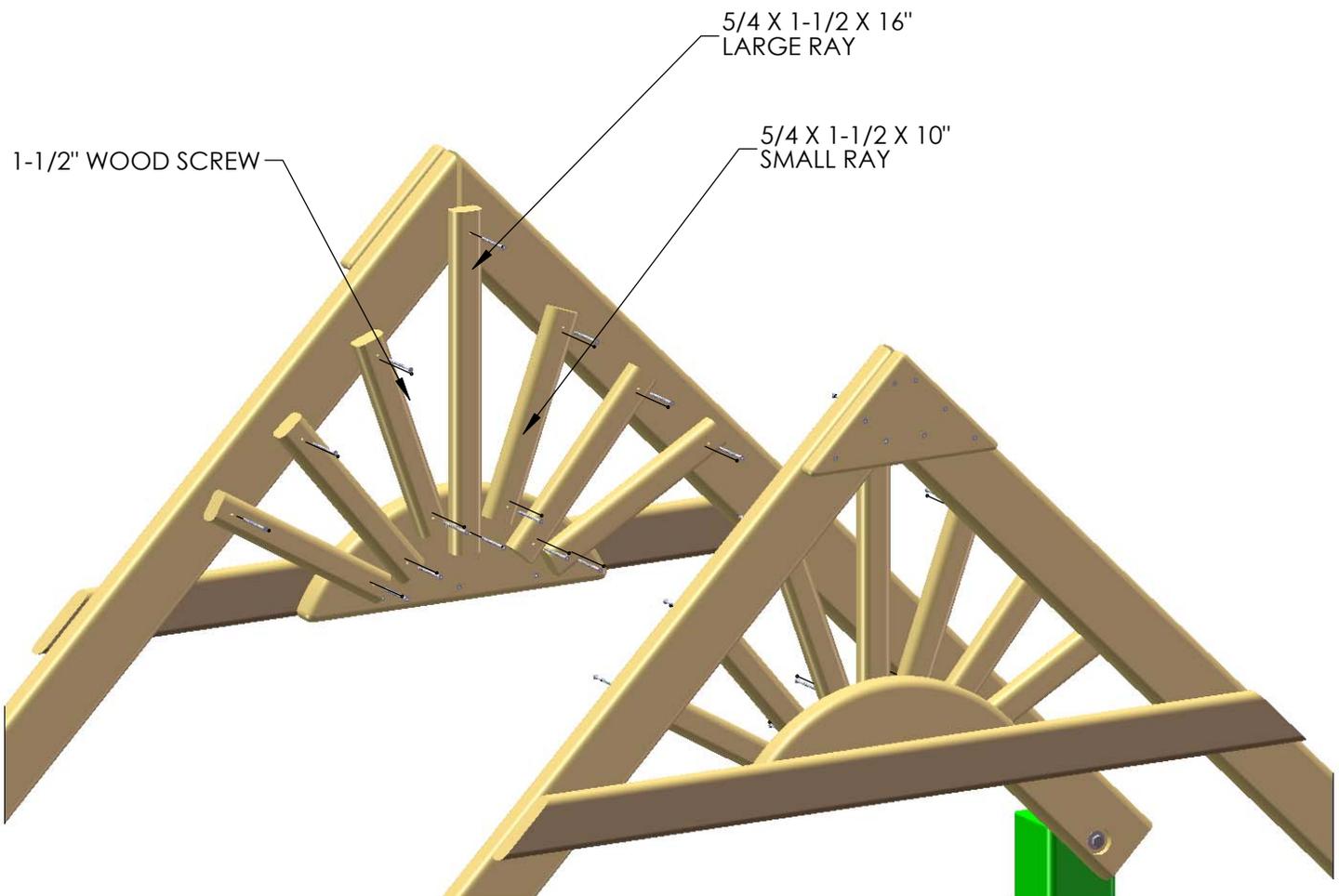
1: PREDRILL ALL SUNRAYS AT 3/4" ON CENTER FROM EACH END.

2: CENTER THE 5/4 X 1-1/2 X 16" LARGE RAY ONTO THE HALF SUN AND THE ROOF SUPPORT BOARDS AND FASTEN WITH TWO 1-1/2" SCREWS.

3: EQUALLY SPACE THE SMALL RAYS ABOUT THE HALF SUN (THREE ON EACH SIDE OF LARGE RAY) AND MARK THE POSITION OF THE SMALL SUNRAYS WITH A PENCIL.

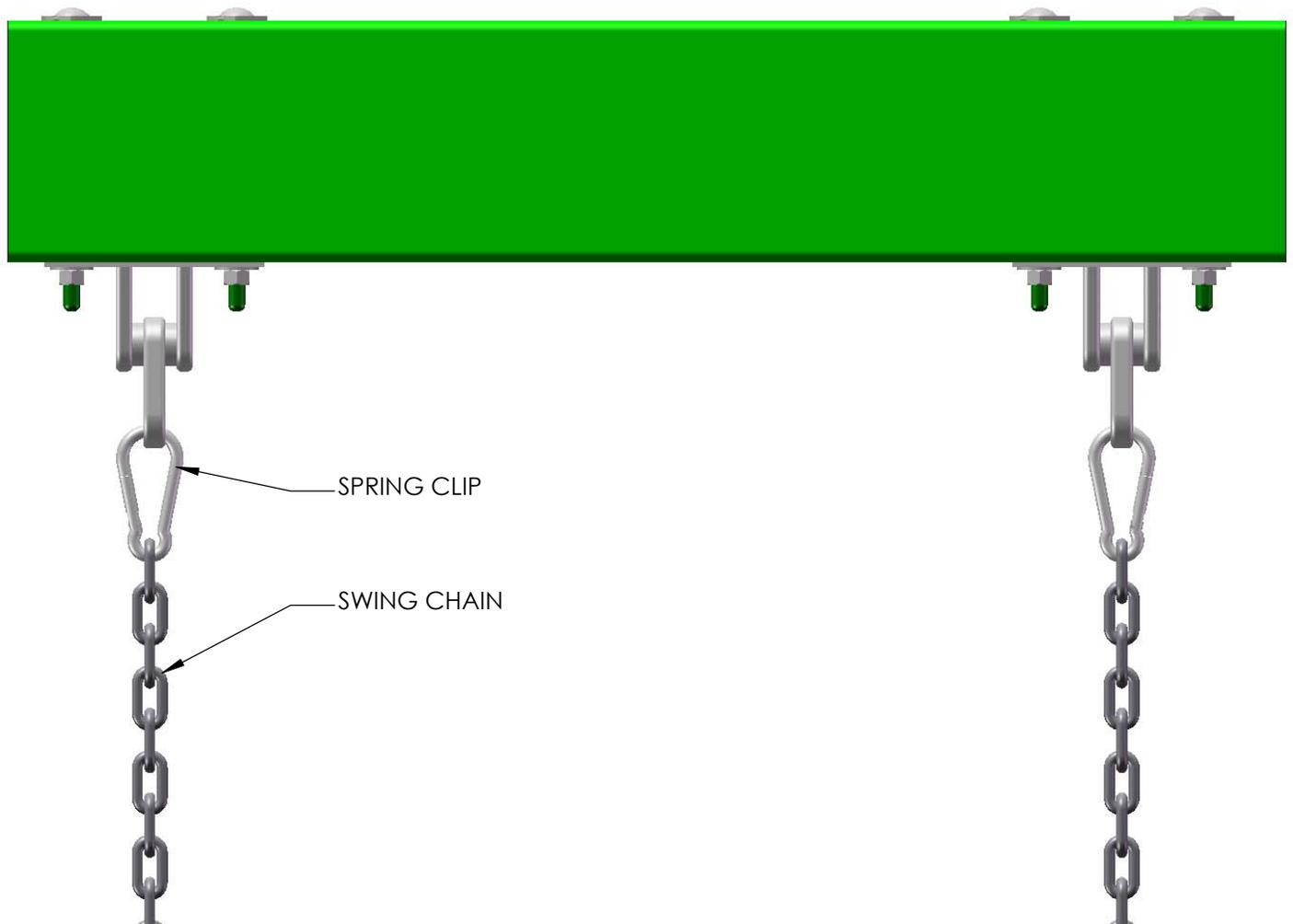
4: SECURE THE SMALL SUNRAYS ONE AT A TIME TO THE HALF SUN AND THE ROOF SUPPORT BEAMS AND LINE THEM UP WITH THE MARK DRAWN. FASTEN THE SMALL SUNRAYS WITH TWO 1-1/2" WOOD SCREWS EACH. REPEAT ON OTHER SIDE OF FORT.

NOTE:
ROOF BOARDS REMOVED FROM VIEW FOR CLARITY



STEP 35: HANGING THE SWINGS

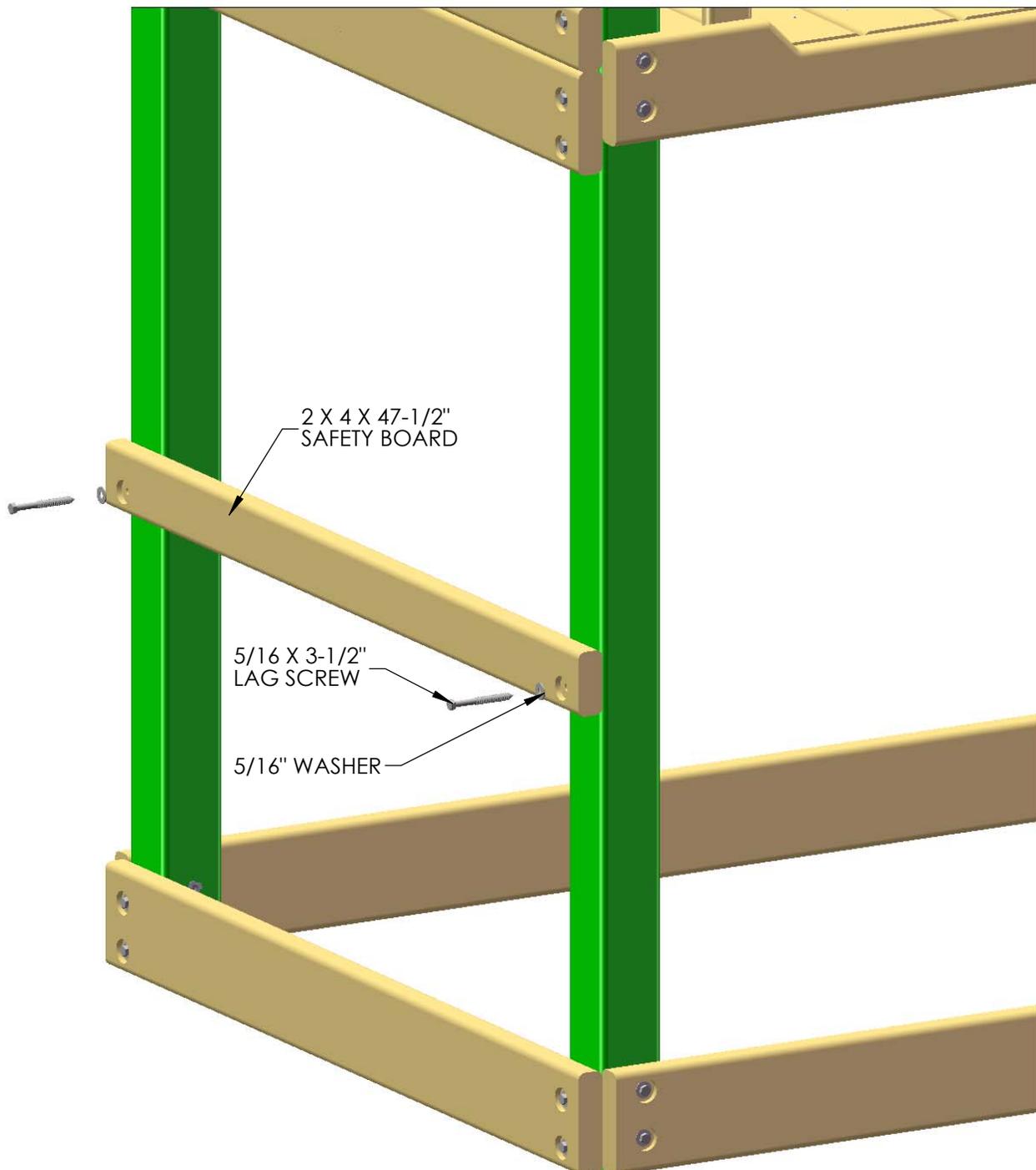
- 1: START BY ATTACHING ONE SPRING CLIP TO EACH IRON DUCTILE ON THE SWING BEAM.
- 2: ATTACH ONE CHAIN PER ACCESSORY TO EACH SPRING CLIP.
- 3: ADJUST HEIGHT AS NEEDED



STEP 36: SAFETY BOARD

1: MEASURE 24" FROM THE BOTTOM OF THE CORNER POSTS ON THE LEFT SIDE OF THE FORT. MARK THESE POSITIONS ON THE OUTSIDE OF THE CORNER POSTS. ATTACH THE 2 X 4 X 47-1/2" SAFETY BOARD WITH OFFSET HOLES ON THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

NOTE: THE OFFSET HOLES CAN BE PLACED UP OR DOWN IN THIS STEP.



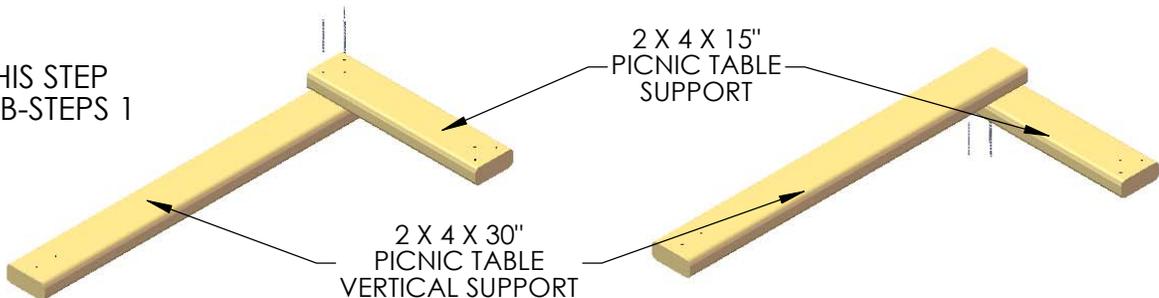
STEP 37: PICNIC TABLE

1: PLACE THE 2 X 4 X 15" PICNIC TABLE SUPPORT ON TOP OF THE 2 X 4 X 30" PICNIC TABLE VERTICAL SUPPORT AND POSITION THE BOARDS AT A RIGHT ANGLE.

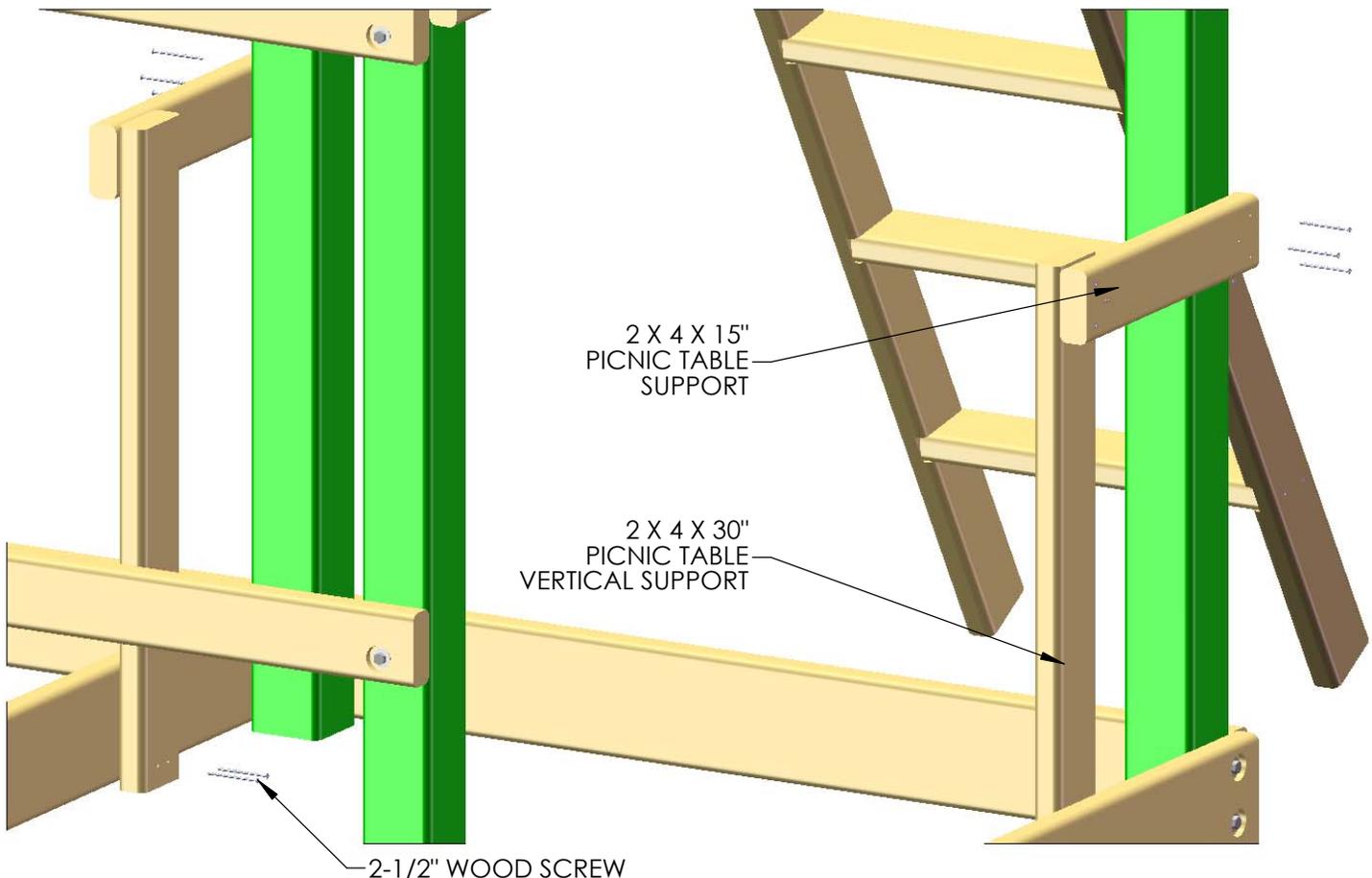
2: ENSURE THAT THE PICNIC TABLE SUPPORT AND THE PICNIC TABLE VERTICAL SUPPORT ARE SQUARE AND FASTEN THE PICNIC TABLE SUPPORT TO THE VERTICAL SUPPORT WITH THREE 2 1/2" WOOD SCREWS IN THE PATTERN SHOWN BELOW. MAKE SURE TO ASSEMBLE THE THE PICNIC TABLE SUPPORT AND THE PICNIC TABLE VERTICAL SUPPORT TO ACCOMODATE OPPOSITE SIDES OF THE PICNIC TABLE. MAKE SURE THE ASSEMBLY IS SQUARE BEFORE PROCEEDING TO THE NEXT STEP.

3: FASTEN THE ASSEMBLY CREATED FROM THE PREVIOUS TWO STEPS TO THE CORNER POST. POSITION THE ASSEMBLY SO THAT THE PICNIC TABLE SUPPORT IS ON THE OUTSIDE OF THE CORNER POST, AND THE VERTICAL SUPPORT IS ON THE INSIDE OF THE 2 X 6. FASTEN THE ASSEMBLY TO THE UNIT WITH THREE 2" WOOD SCREWS IN THE PICNIC TABLE SUPPORT, AND TWO 2-1/2" WOOD SCREWS IN THE 2 X 6 AT THE BOTTOM. (SEE PATTERN BELOW)

COMPLETE THIS STEP FIRST. (SEE SUB-STEP 1 AND 2)



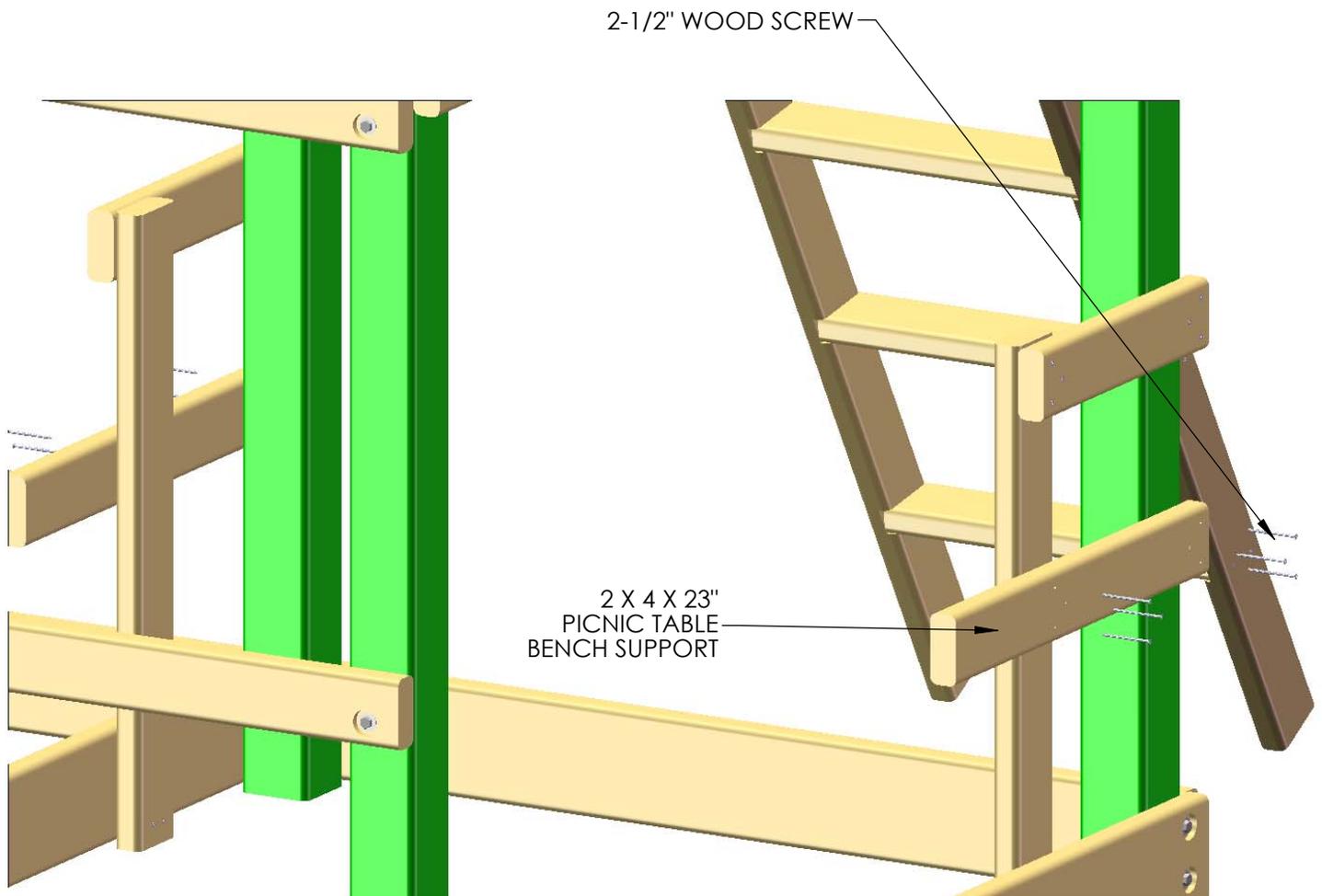
ROCK WALL REMOVED FOR ASSEMBLY CLARIFICATION



STEP 38: PICNIC TABLE

- 1: MEASURE 18" FROM THE GROUND UP AND MARK THIS POINT ON THE CORNER POST.
- 2: ATTACH THE BENCH SUPPORT TO THE OUTSIDE OF THE CORNER POST SO THAT THE TOP IS AT 18" FROM THE GROUND. ATTACH IT WITH THREE 2-1/2" WOOD SCREWS IN EACH END, THEN LEVEL BENCH SUPPORT AND ATTACH IT TO THE VERTICAL SUPPORT ON EACH SIDE.
- 3: REPEAT THESE STEPS FOR THE OPPOSITE SIDE OF THE PLAY SET.

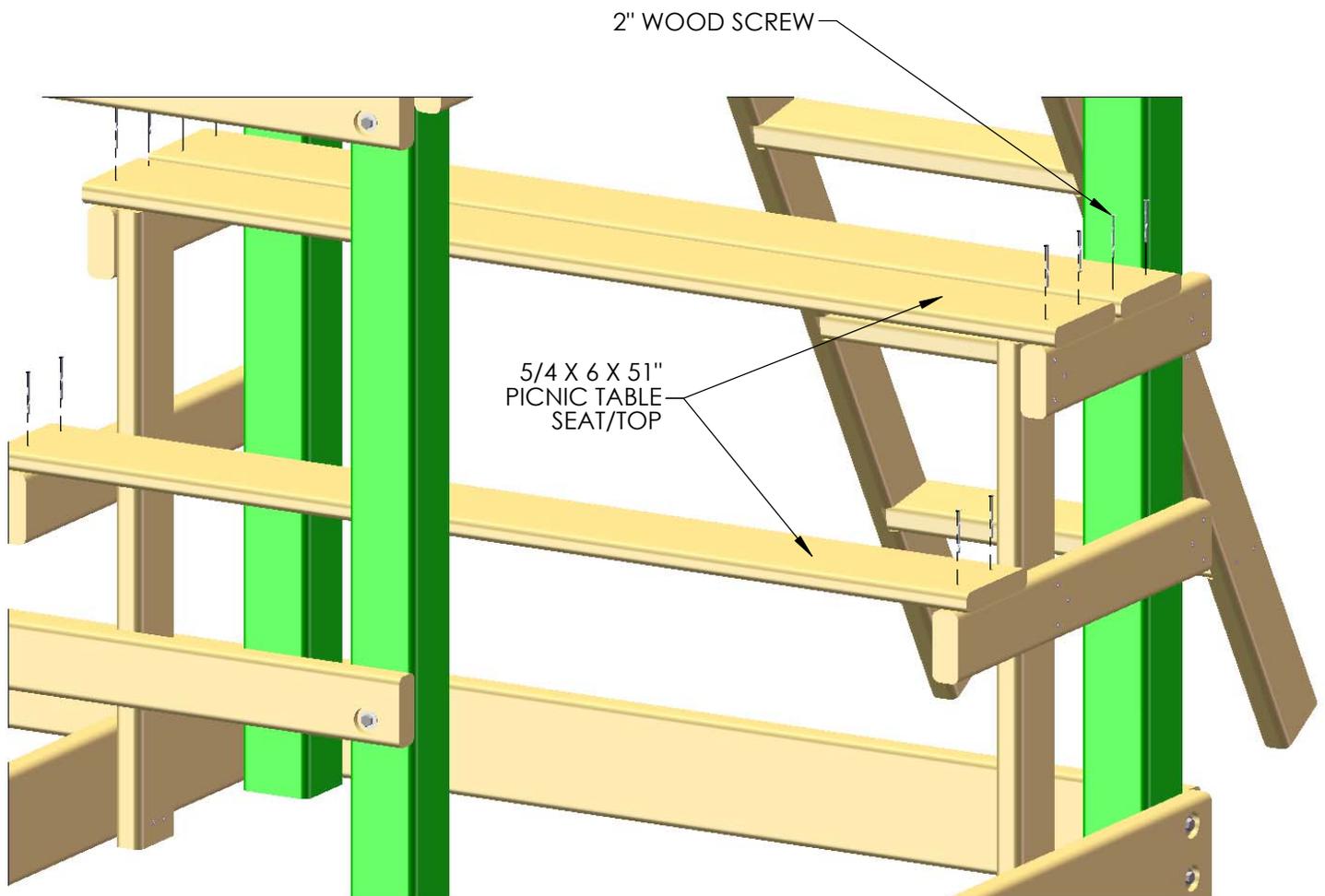
ROCK WALL REMOVED FOR ASSEMBLY CLARIFICATION



STEP 39: PICNIC TABLE

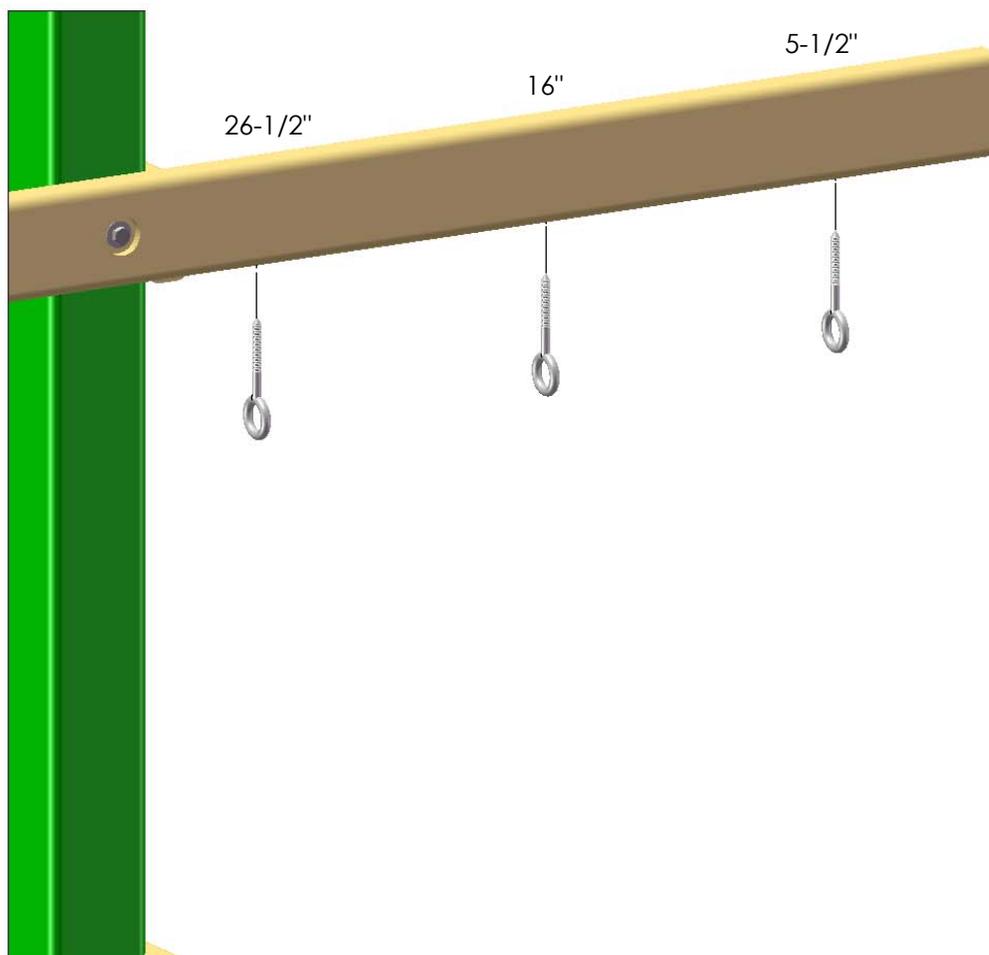
- 1: ATTACH THE PICNIC TABLE SEAT ON THE SEAT SUPPORTS WITH TWO 2" WOOD SCREWS IN EACH END.
- 2: ATTACH THE PICNIC TABLE TOPS TO THE TABLE SUPPORTS WITH TWO 2" WOOD SCREWS IN EACH END.

ROCK WALL REMOVED FOR ASSEMBLY CLARIFICATION



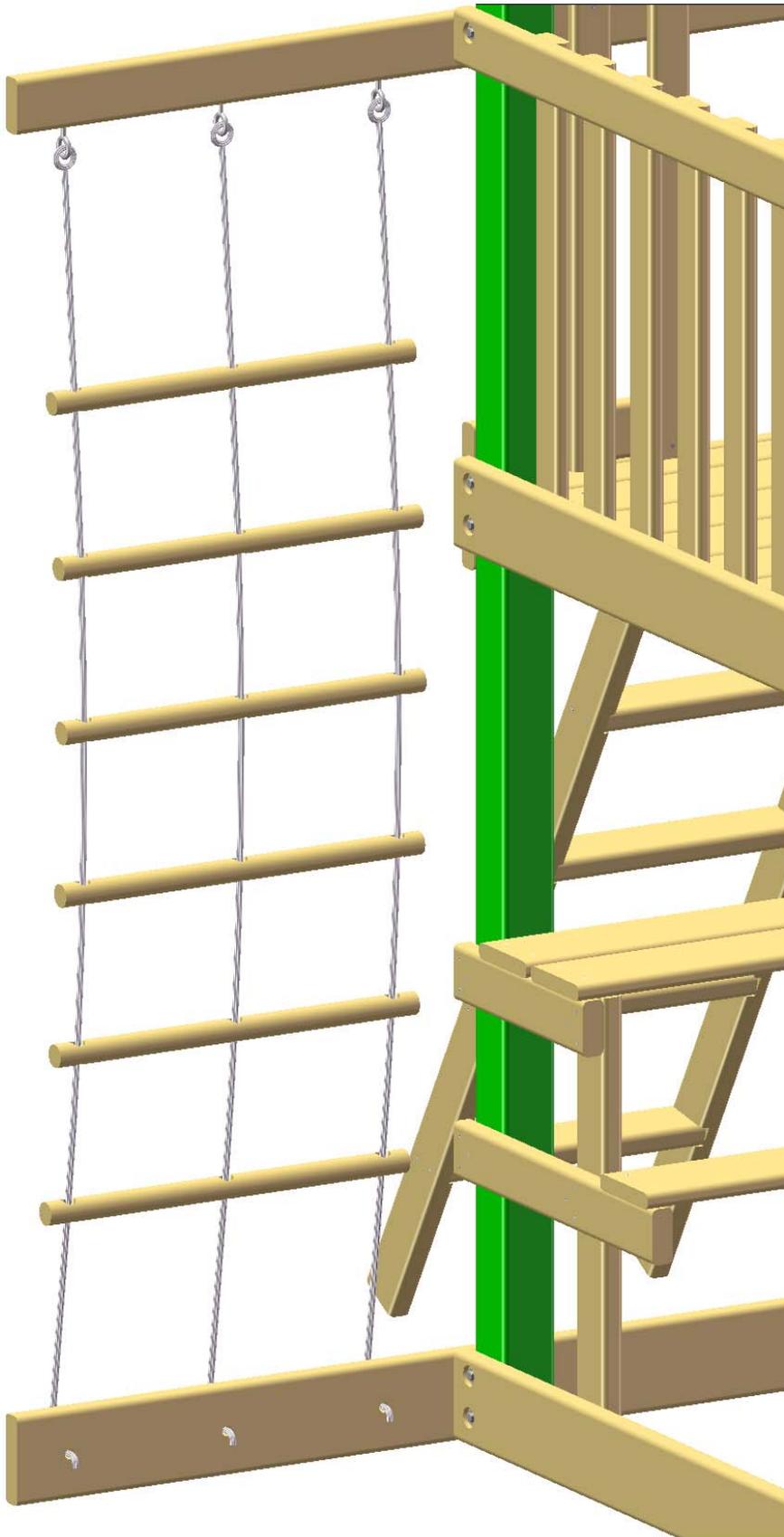
STEP 40: ROPE LADDER ASSEMBLY

- 1: DRILL THREE 1/8" PILOT HOLES 2" DEEP INTO THE BOTTOM OF THE ROPE LADDER SUPPORT (SEE DIMENSIONS BELOW).
- 2: PLACE THE EYEBOLT LAGS INTO THE HOLES AT THE BOTTOM OF THE ROPE LADDER SUPPORT AND TIGHTEN.



STEP 41: ROPE LADDER ASSEMBLY

- 1: PLACE THE HOOKS ON THE END OF THE ROPE LADDER ASSEMBLY THROUGH THE EYE OF THE EYBOLT LAG.
- 2: THREAD THE BOTTOM OF THE ROPE LADDER THROUGH THE HOLES IN THE ROPE LADDER RUNNER AND TIE A SECURE KNOT.



STEP 42: MOUNTING THE SLIDE

1: PLACE THE SLIDE IN THE OPENING AT THE FRONT OF THE FORT. LAY THE SLIDE ON THE DECK WITH THE LIP EXTENDING ONTO THE DECK.

2: THE FLARED END OF THE SLIDE WILL REST ON THE BOTTOM PANEL BOARD.

3: ATTACH THE SLIDE TO THE DECK WITH 1-1/4" PAN HEAD SCREWS. ****DO NOT OVER TIGHTEN****

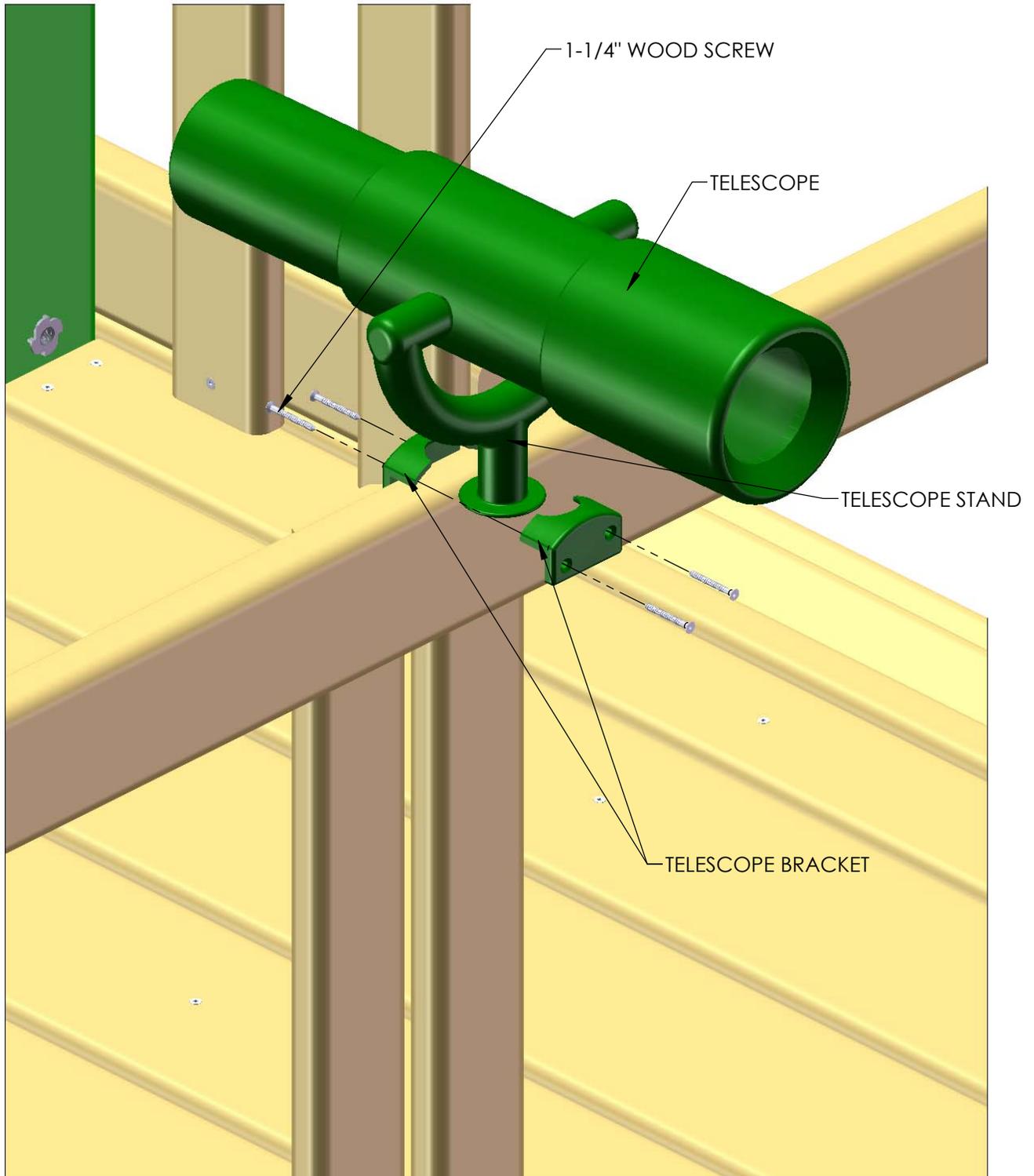


STEP 43: MOUNTING THE TELESCOPE

1: WITH THE 1-1/4" WOOD SCREWS PROVIDED IN THE TELESCOPE BAG, FASTEN ONE OF THE SQUARE TELESCOPE BRACKETS TO THE FRONT TOP PANEL BOARD, BETWEEN THE TWO PANEL SLATS.

2: PLACE THE TELESCOPE STAND AND TELESCOPE INTO THE SLOT OF THE TELESCOPE BRACKET.

3: FASTEN THE REMAINING TELESCOPE BRACKET TO THE OPPOSITE SIDE THAT THE FIRST TELESCOPE BRACKET WAS INSTALLED ON WITH 1-1/4" WOOD SCREWS.



STEP 44: INSTALLING CLIMBING ROPE

- 1: DRILL A 7/8" HOLE THROUGH THE END PANEL BOARD (ABOVE THE ROCK WALL) FOR THE CLIMBING ROPE.
- 2: TIE A KNOT AT ONE END OF THE 10' ROPE AND THREAD IT THROUGH THE HOLE IN THE END PANEL BOARD.
- 3: THE UNTIED END WILL GO THROUGH THE HOLE OF THE BOTTOM ROCK WALL BOARD. TIE A SECURE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIGHT AND WILL NOT WRAP AROUND YOUR HAND. HINT: TO REDUCE THE AMOUNT OF SLACK IN THE ROPE, LIFT THE ROCK WALL ASSEMBLY SLIGHTLY WHEN TYING THE KNOT IN THE BOTTOM ROCK WALL BOARD. WHEN YOU LOWER THE ASSEMBLY, THE ROPE WILL TIGHTEN.
- 4: YOU CAN TIE A FEW (NO MORE THAN THREE) KNOTS IN THE ROPE TO AID IN CLIMBING APPROXIMATELY 18" APART BEFORE TYING THE KNOT BEHIND THE BOTTOM ROCK WALL BOARD.



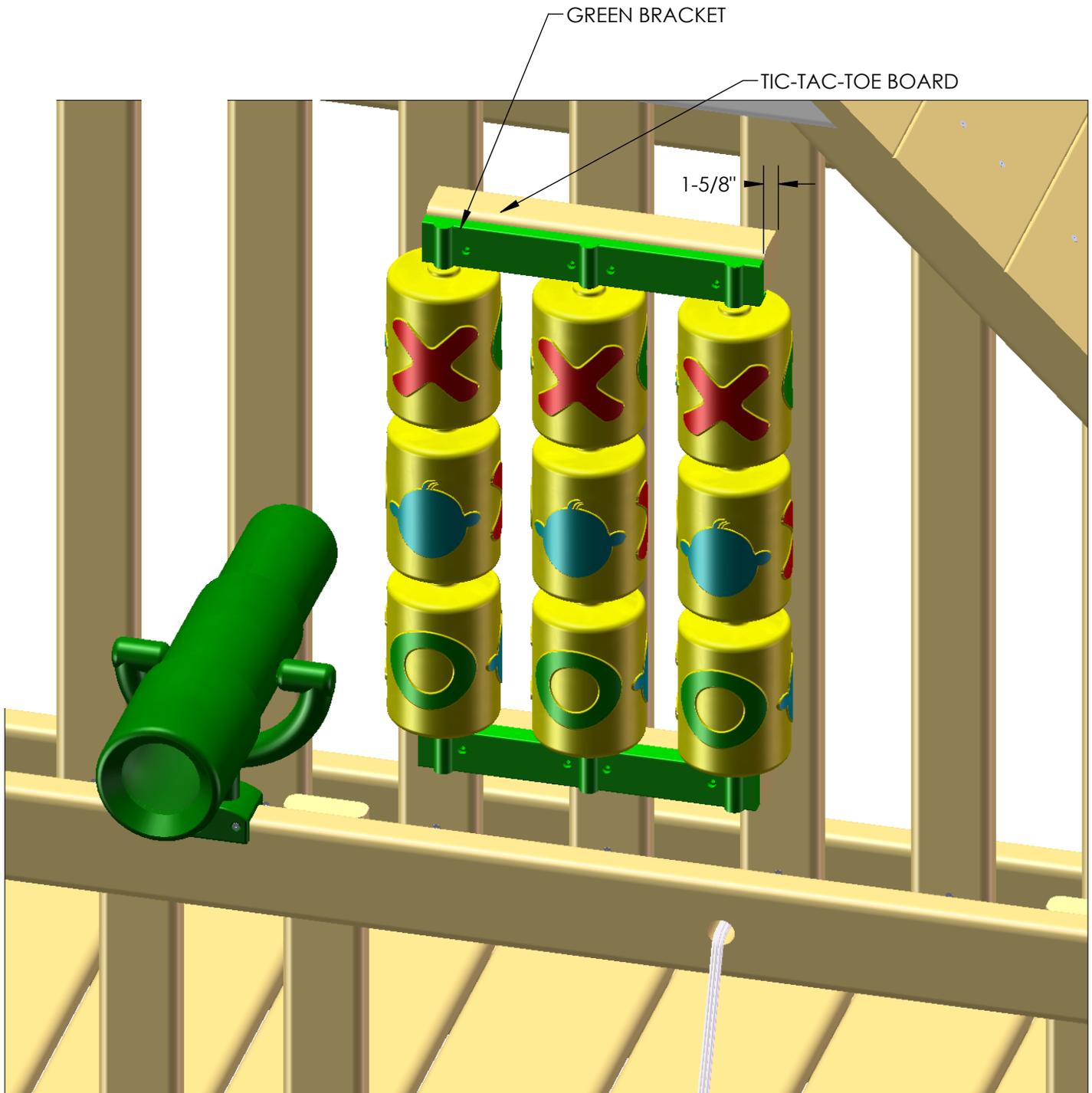
STEP 45: TIC-TAC-TOE PANEL

1: ASSEMBLE THE TIC-TAC-TOE PANEL ACCORDING TO THE INSTRUCTIONS IN THE BOX. **IGNORE** STEP 6 & STEP 7 IN THE INSTRUCTIONS.

2: ATTACH THE TWO 1-3/8" X 1-5/8" X 10-1/2"L TIC-TAC-TOE BOARDS TO THE GREEN PLASTIC BRACKETS WITH THE 1" L PHILLIPS HEAD SCREWS PROVIDED IN THE TIC-TAC-TOE BOX. **IMPORTANT:** MAKE SURE THE TIC-TAC-TOE BOARD IS MOUNTED TO THE GREEN BRACKET OBSERVING THE 1-5/8" DIMENSION SHOWN BELOW.

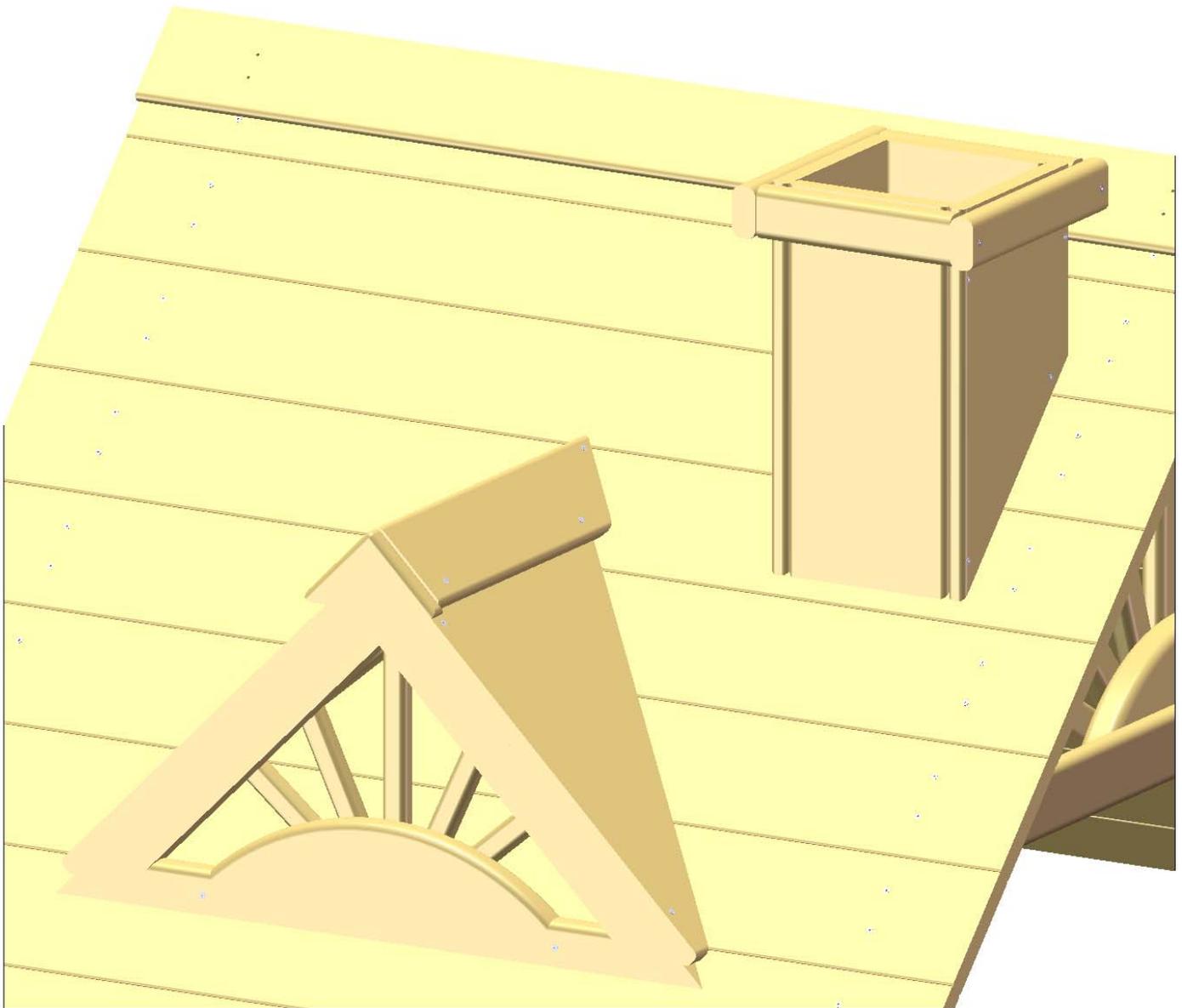
3: CENTER THE UNIT ON THE PANEL SLATS AT THE REAR OF THE FORT AS SHOWN BELOW.

4: MOUNT THE LOWER TIC-TAC-TOE BOARD 4" ABOVE THE DECK BOARDS. ATTACH THE TIC-TAC-TOE BOARDS TO THE PANEL SLATS FROM OUTSIDE THE FORT WITH #8 X 2"L WOOD SCREWS.



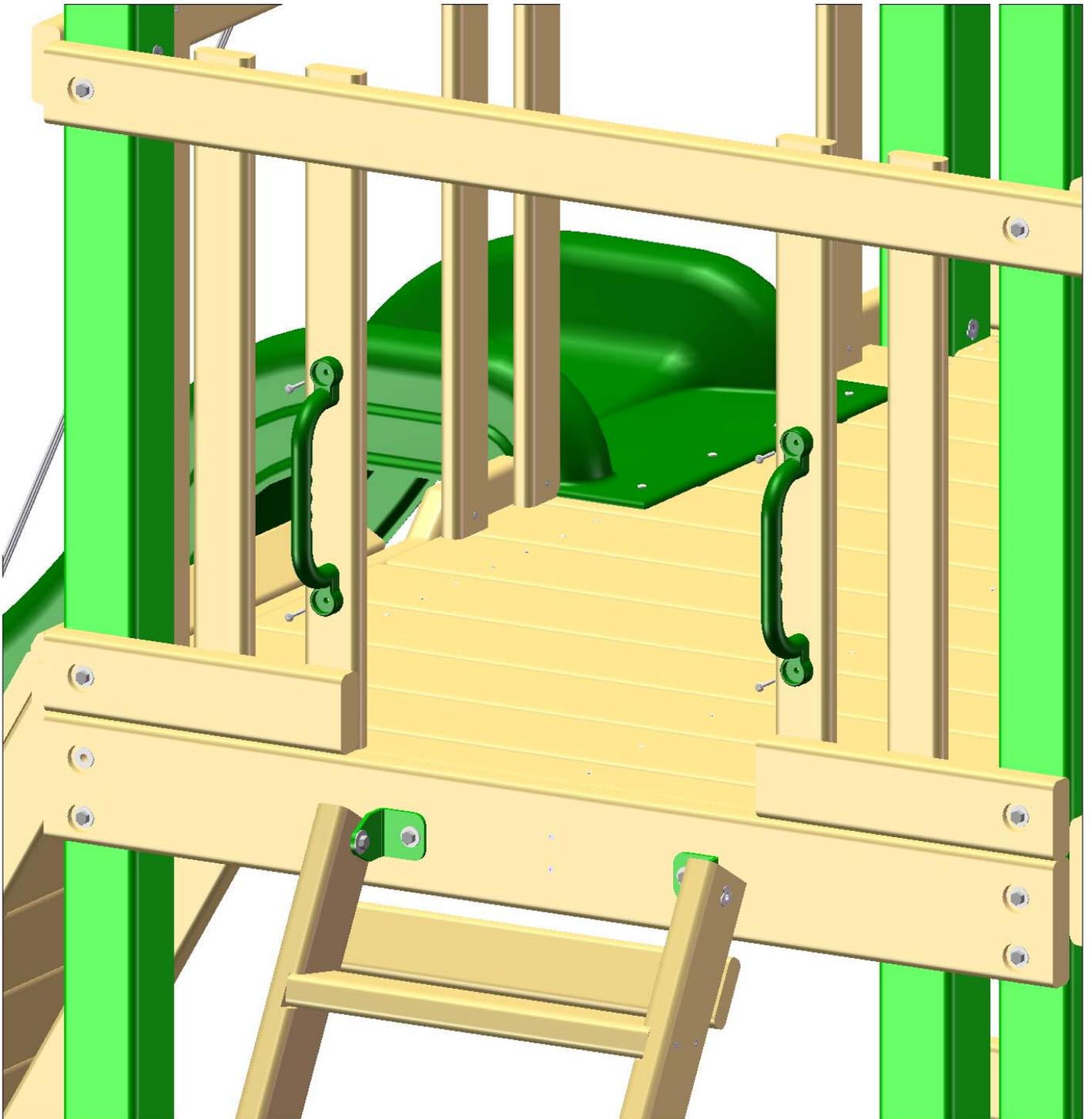
STEP 46: CHIMNEY AND DORMERS

USE THE INSTRUCTIONS PROVIDED TO ASSEMBLE AND INSTALL THE CHIMNEY AND DORMERS.



STEP 47: SAFETY HANDLES

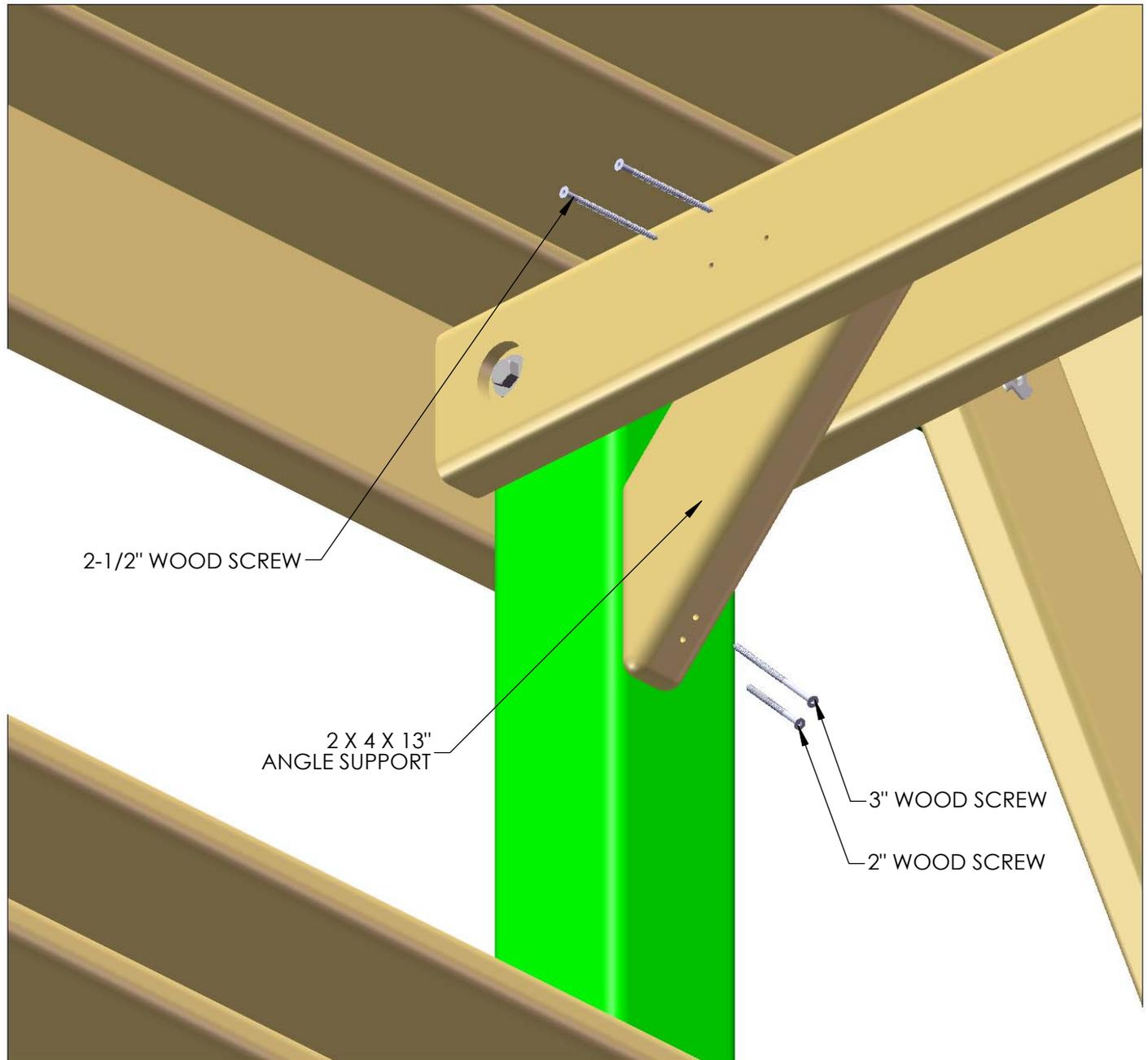
1: PLACE THE SAFETY HANDLES ON THE UNIT AS SHOWN BELOW AND ATTACH WITH THE PROVIDED HARDWARE.



STEP 48: ANGLE SUPPORTS

1: THE FOUR 2 X 4 X 13" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE FRONT AND BACK OF THE FORT.

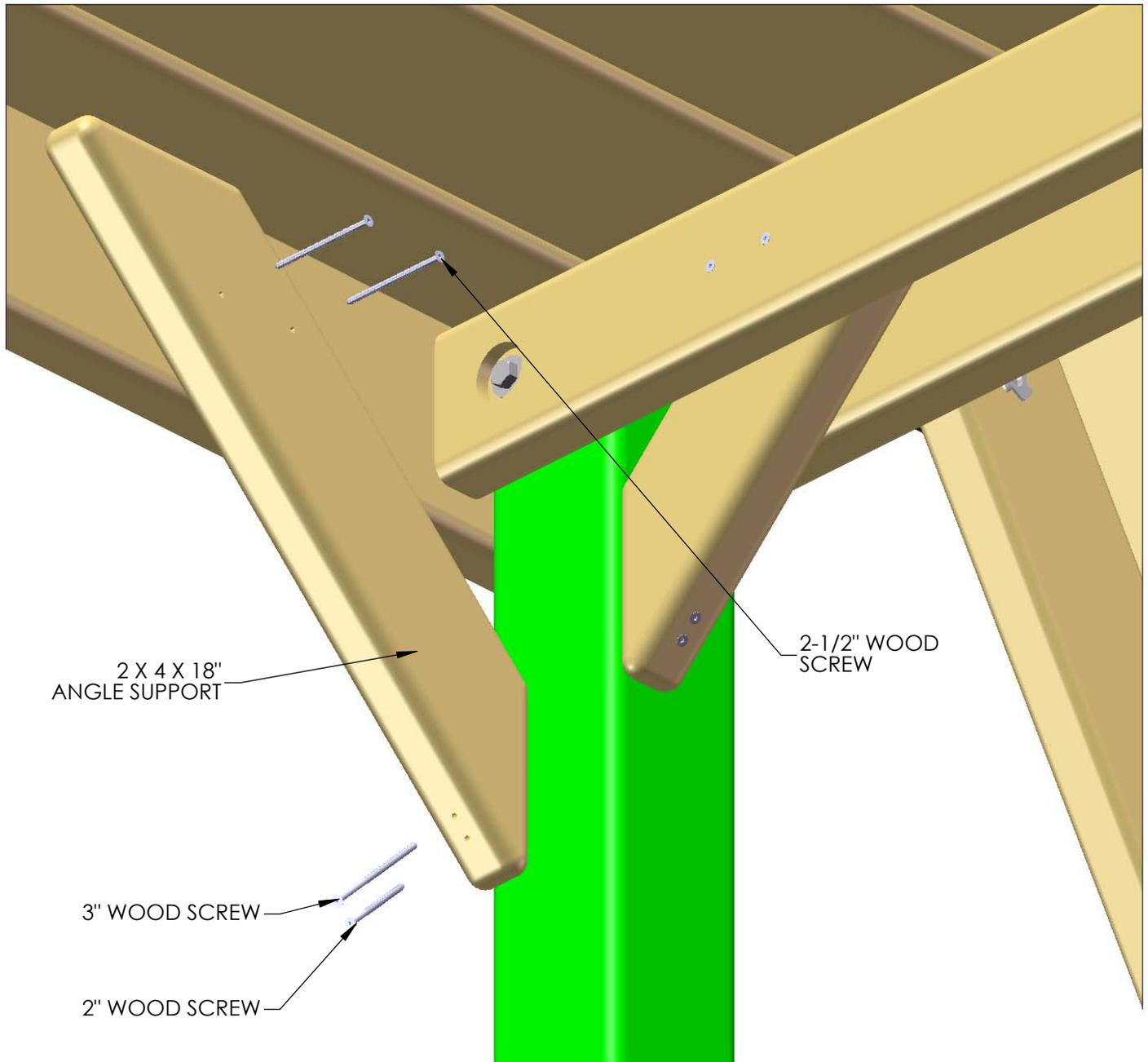
2: USE TWO 2-1/2" WOOD SCREWS THROUGH THE DECK SUPPORT INTO THE TOP OF THE BRACE, AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



STEP 49: ANGLE SUPPORTS

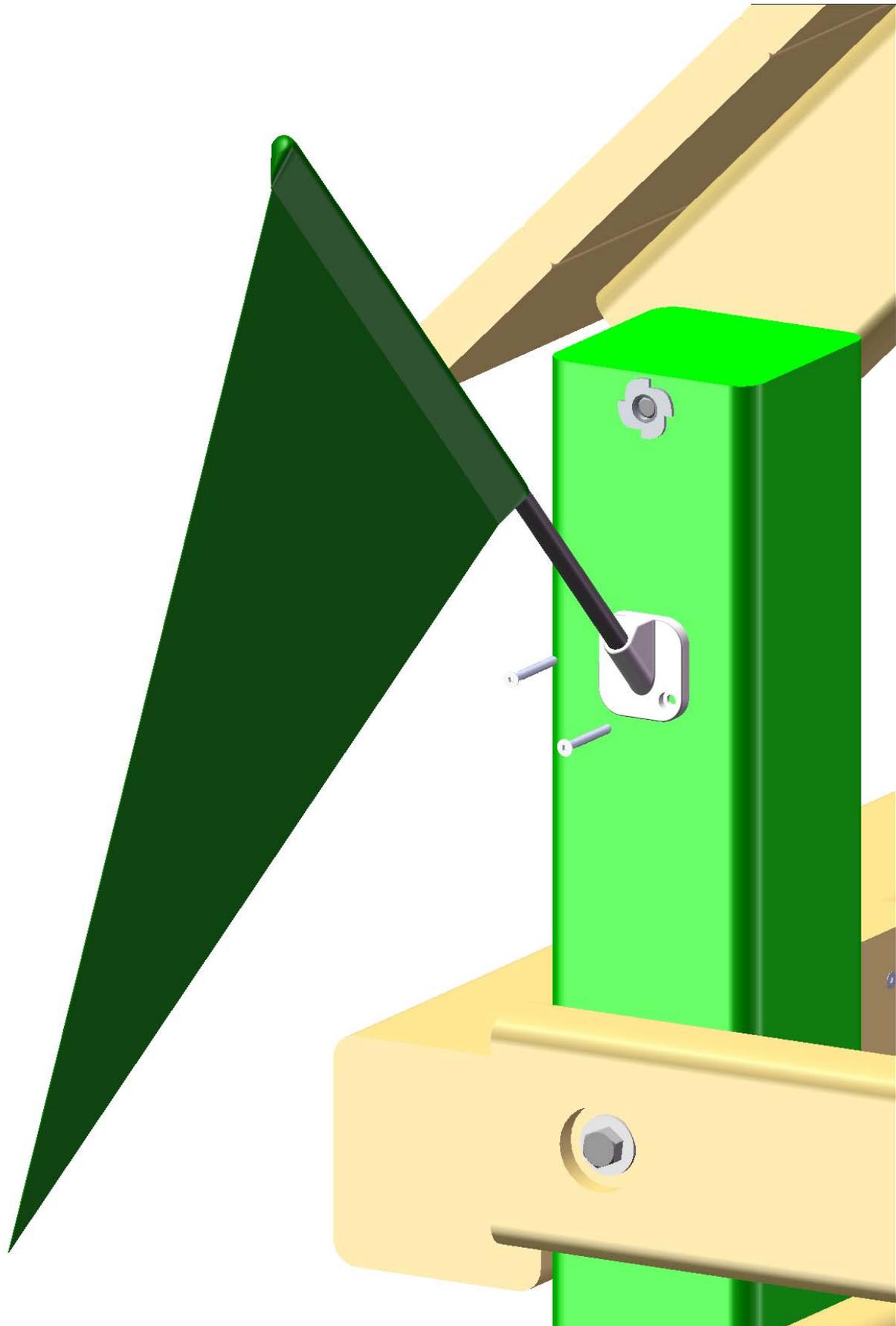
1: THE FOUR 2 X 4 X 18" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE LEFT AND RIGHT SIDES OF THE FORT.

2: USE TWO 2-1/2" WOOD SCREWS ON TOP OF THE BRACE, AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



STEP 50: FLAG KITS

1: PLACE THE FLAG KIT IN THE DESIRED LOCATION ON THE FORT AND ATTACH WITH THE HARDWARE PROVIDED. THE RECOMMENDED LOCATION IS ON THE CORNER POSTS AT THE FRONT OF THE FORT.

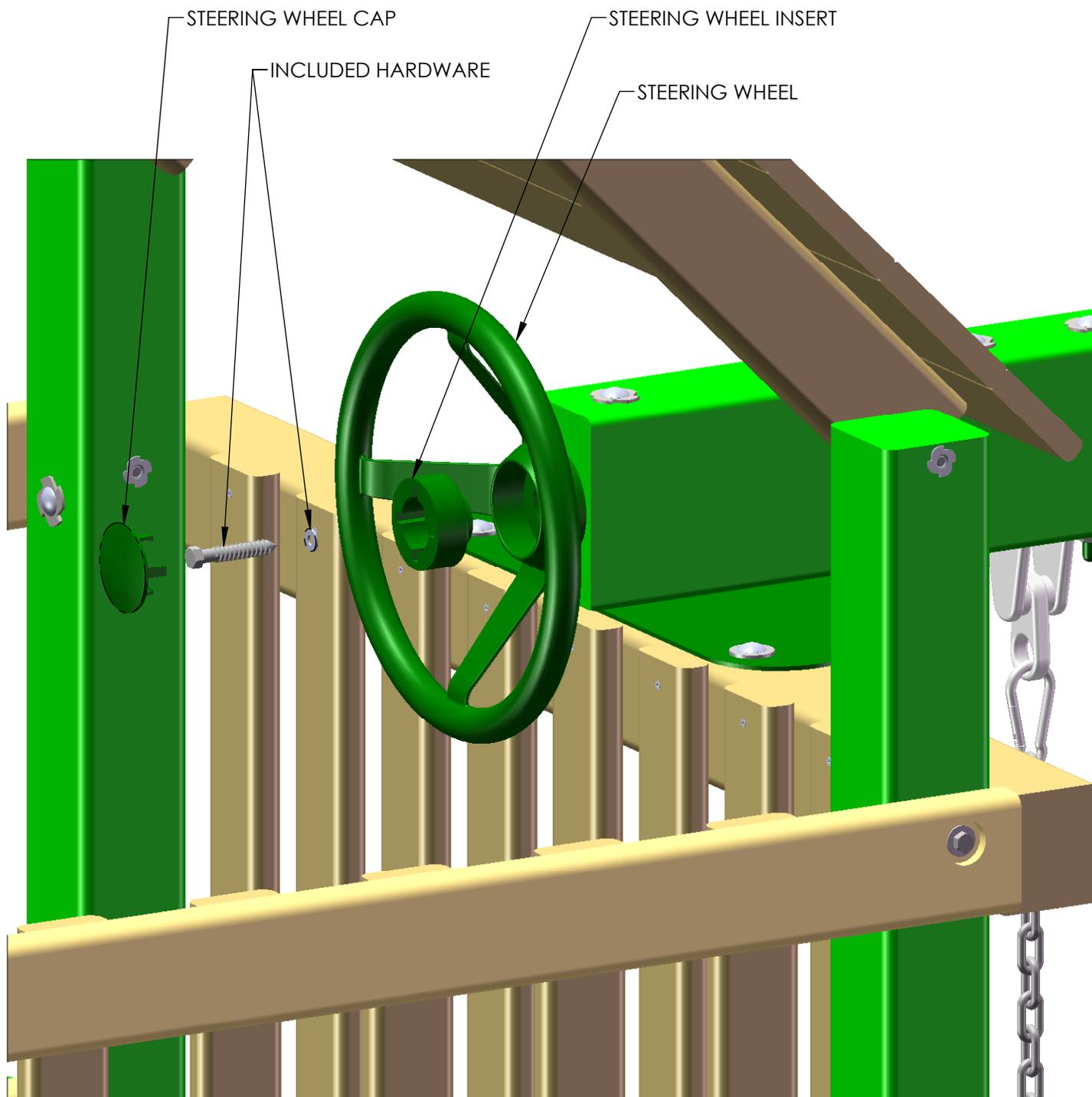


STEP 51: STEERING WHEEL

1: PLACE THE STEERING WHEEL INSERT INSIDE THE STEERING WHEEL.

2: USE THE HARDWARE INCLUDED WITH THE STEERING WHEEL TO MOUNT THE STEERING WHEEL TO THE END OF THE SWING BEAM. DO NOT OVER-TIGHTEN THE LAG SCREW INTO THE STEERING WHEEL, OR IT WILL NOT TURN.

3: SNAP THE STEERING WHEEL CAP OVER THE CENTER OF THE STEERING WHEEL.



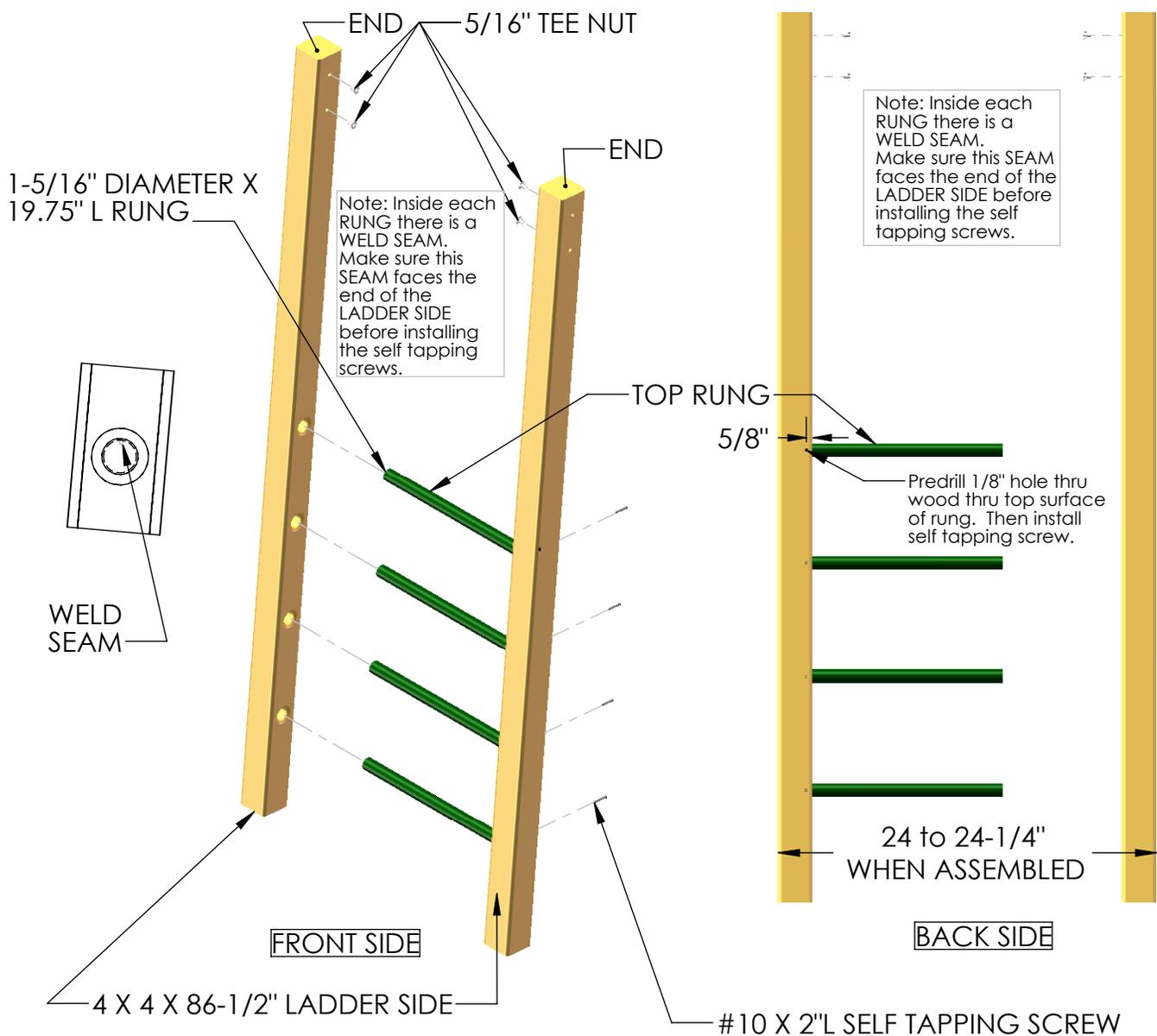
STEP 52: ASSEMBLING THE LADDER

1: SEE **FRONT SIDE** BELOW. START WITH THE 4 X 4 X 86-1/2" LADDER SIDES. WITH THE LARGE HOLES FACING YOU INSTALL A TEE NUT INTO THE TWO SMALL HOLES AT THE END OF EACH SIDE.

2: SEE **FRONT SIDE** BELOW. LOCATE FOUR 1-5/16" DIAMETER X 19.75" LONG CYLINDRICAL MONKEY BAR RUNGS. LAY ONE LADDER SIDE ON THE GROUND WITH THE LARGE HOLES FACING UP. INSERT A RUNG INTO EACH LARGE HOLE WITH THE WELD SEAM INSIDE THE RUNG FACING THE **END** OF THE LADDER SIDE. YOU MAY HAVE TO USE A RUBBER Mallet TO SEAT THE RUNG AGAINST THE BOTTOM OF EACH LARGE HOLE.

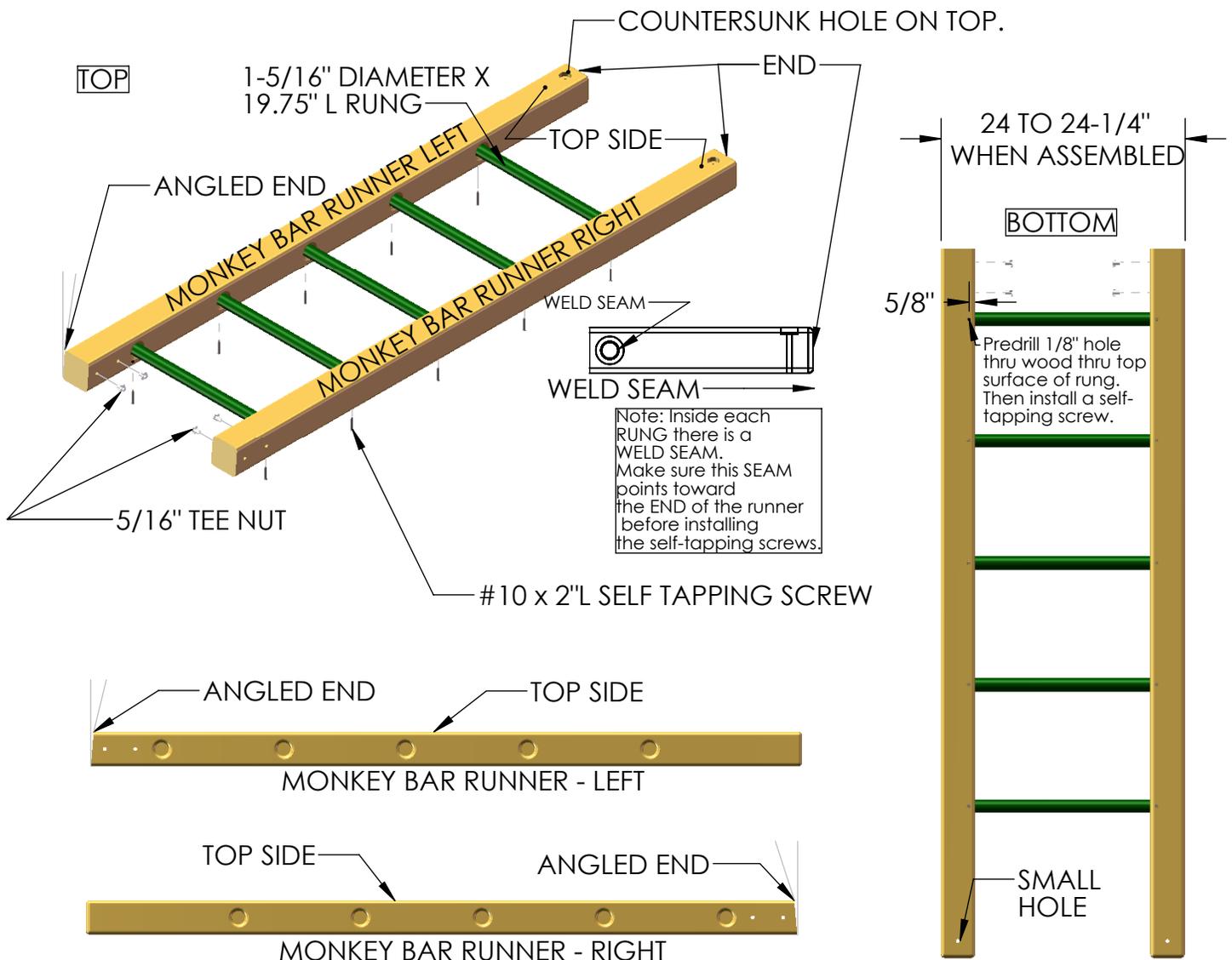
3: SEE **BACK SIDE** BELOW. MEASURE 5/8" FROM THE INSIDE EDGE OF THE LADDER SIDE AND MAKE A MARK CENTERED OVER THE TOP RUNG. MAKE SURE THE RUNG IS SEATED AGAINST THE BOTTOM OF HOLE. PREDRILL A 1/8" PILOT HOLE THROUGH THE WOOD, THEN THROUGH THE TOP SURFACE OF THE RUNG FACING YOU. NEXT, DRIVE A #10 X 2" L SELF TAPPING SCREW THROUGH THE WOOD INTO THE RUNG. REPEAT THIS STEP FOR EACH RUNG, PREDRILLING THEM ONE AT A TIME AND THEN INSTALLING A #10 X 2" L SELF TAPPING SCREW.

4: PLACE THE LADDER SIDE WITH THE RUNGS IN IT ON THE GROUND WITH THE RUNGS POINTING UPWARDS. LOCATE THE OTHER LADDER SIDE AND PLACE THE LARGE HOLES ONTO THE RUNG ENDS. IF NECESSARY USE A RUBBER Mallet TO SEAT THE RUNGS INTO THE BOTTOM OF EACH LARGE HOLE. PLACE THE LADDER DOWN FLAT ON THE GROUND WITH THE SCREWS FACING YOU. REPEAT STEP 3 TO ATTACH THE OTHER LADDER SIDE TO THE RUNGS WITH SELF TAPPING SCREWS.



STEP 53: ASSEMBLING THE MONKEY BAR ASSEMBLY

- 1: PLEASE NOTE: THERE IS A LEFT AND RIGHT MONKEY BAR RUNNER (See bottom left pictures below)
- 2: START WITH THE 4 X 4 X 70" MONKEY BAR RUNNERS. WITH THE FIVE LARGE HOLES FACING YOU INSTALL A 5/16" TEE NUT INTO THE TWO SMALL HOLES AT THE ANGLED END OF EACH MONKEY BAR RUNNER.
- 3: SEE **TOP** BELOW. LOCATE FIVE 1-5/16" DIAMETER X 19.75" LONG CYLINDRICAL MONKEY BAR RUNGS. LAY THE **LEFT** MONKEY BAR RUNNER ON THE GROUND WITH THE LARGE HOLES FACING UP. INSERT A RUNG INTO EACH LARGE HOLE WITH THE WELD SEAM INSIDE THE RUNG FACING THE **END** OF THE RUNNER. YOU MAY HAVE TO USE A RUBBER Mallet TO SEAT THE RUNG AGAINST THE BOTTOM OF EACH LARGE HOLE. **DO NOT** ATTACH THE **RIGHT** MONKEY BAR RUNNER TO THE RUNGS YET.
- 4: SEE **BOTTOM** AT RIGHT BELOW. THE BOTTOM SIDE OF EACH MONKEY BAR RUNNER HAS ONLY ONE SMALL HOLE IN IT. MEASURE 5/8" FROM THE INSIDE EDGE OF THE MONKEY BAR RUNNER AND MAKE A MARK CENTERED OVER THE RUNG. MAKE SURE THE RUNG IS SEATED AGAINST THE BOTTOM OF HOLE. PREDRILL A 1/8" PILOT HOLE THROUGH THE WOOD, THEN THROUGH THE TOP SURFACE OF THE RUNG FACING YOU. NEXT, DRIVE A #10 X 2"L SELF TAPPING SCREW THROUGH THE WOOD INTO THE RUNG. REPEAT THIS STEP FOR EACH RUNG, PREDRILLING THEM ONE AT A TIME AND THEN INSTALLING A #10 X 2"L SELF TAPPING SCREW.
- 5: PLACE THE **LEFT** MONKEY BAR RUNNER WITH THE RUNGS ATTACHED TO IT ON THE GROUND WITH THE RUNGS POINTING UPWARDS. LOCATE THE **RIGHT** MONKEY BAR RUNNER AND PLACE THE FIVE LARGE HOLES ONTO THE RUNG ENDS. IF NECESSARY USE A RUBBER Mallet TO SEAT THE RUNGS INTO THE BOTTOM OF EACH LARGE HOLE. PLACE THE MONKEY BAR RUNNER ASSEMBLY DOWN FLAT ON THE GROUND WITH THE SCREWS FACING YOU. REPEAT STEP 4.

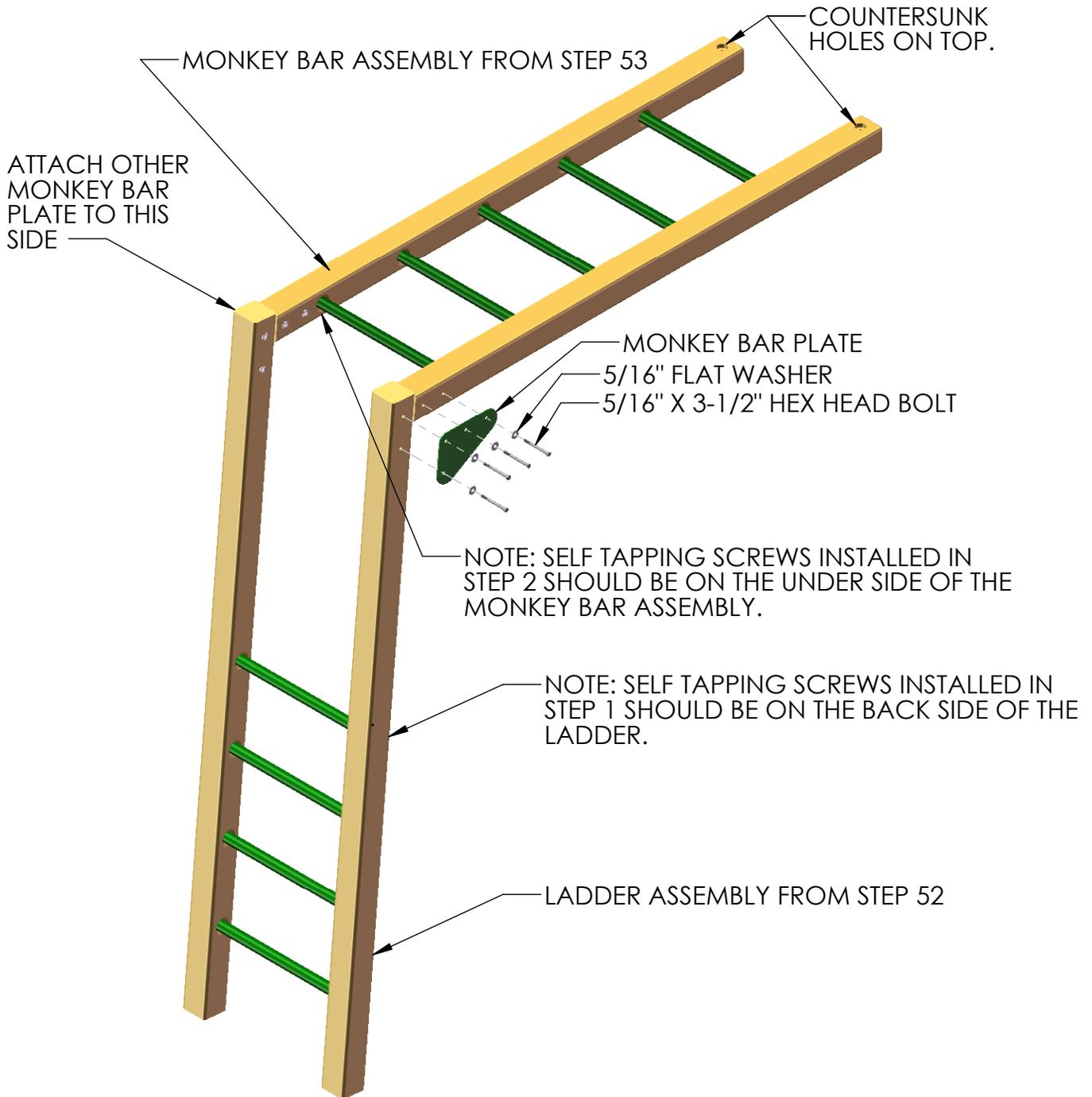


STEP 54: ATTACHING THE LADDER TO THE MONKEY BAR ASSEMBLY

1: LOCATE TWO 8-5/8" W X 6-1/2"H MONKEY BAR PLATES, EIGHT 5/16" X 3-1/2"L HEX BOLTS AND EIGHT 5/16" FLAT WASHERS. **LOOSELY** ATTACH THE LADDER ASSEMBLY TO THE MONKEY BAR ASSEMBLY WITH THE MONKEY BAR PLATES. USE 5/16" X 3-1/2"L HEX BOLTS WITH 5/16" FLAT WASHERS TO ATTACH THE MONKEY BAR PLATES TO THE TEE NUTS PREVIOUSLY INSTALLED..

2: ONCE ALL THE HEX BOLTS ARE STARTED IN THE TEE NUTS TIGHTEN THEM DOWN.

NOTE: THE SELF TAPPING SCREWS INSTALLED IN STEPS 52 & 53 SHOULD BE FACING THE BACK SIDE OF THE LADDER ASSEMBLY AND THE UNDER SIDE OF THE MONKEY BAR ASSEMBLY.

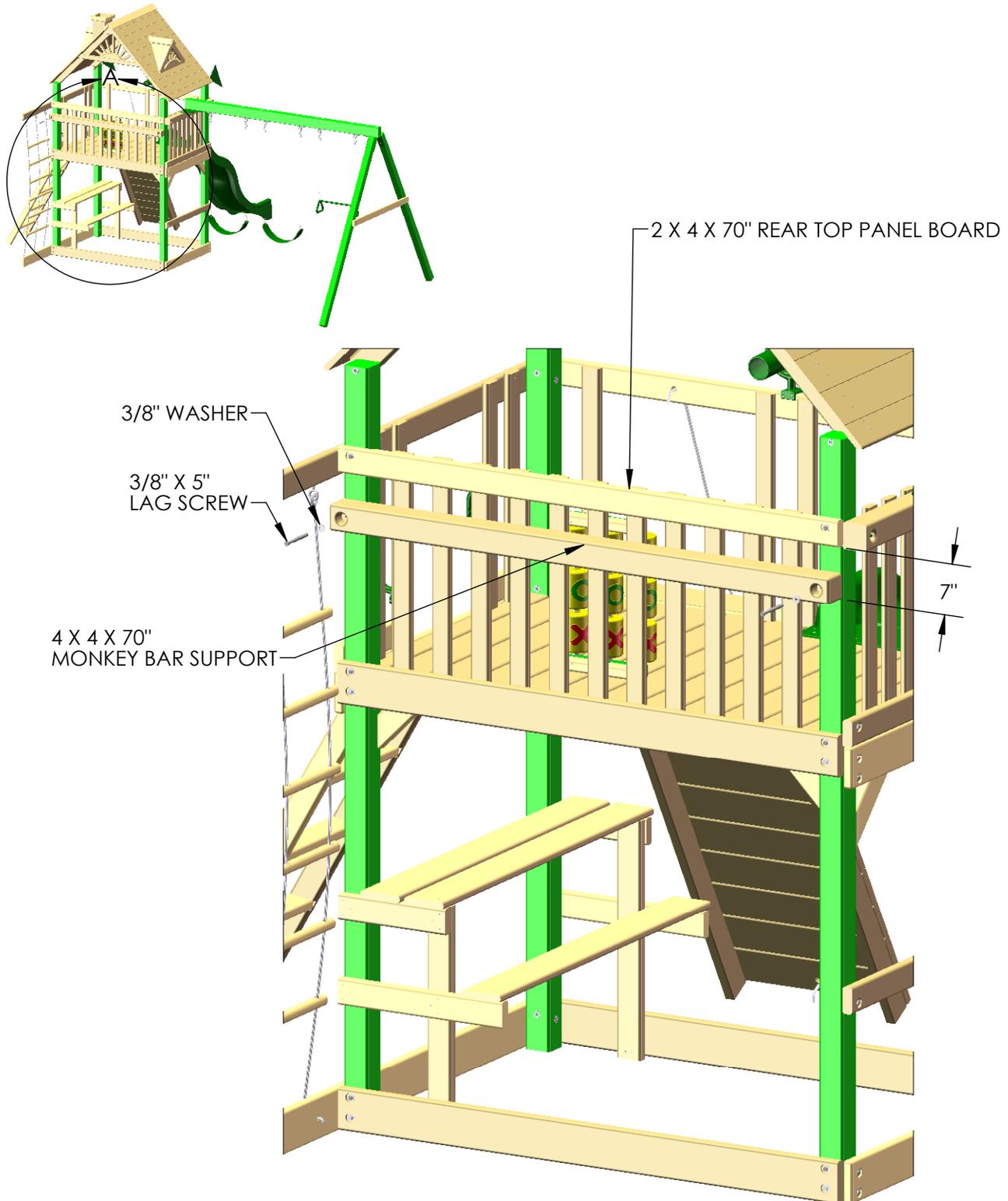


STEP 55: MONKEY BAR SUPPORT

1: GO TO THE REAR OF YOUR PLAY SET.

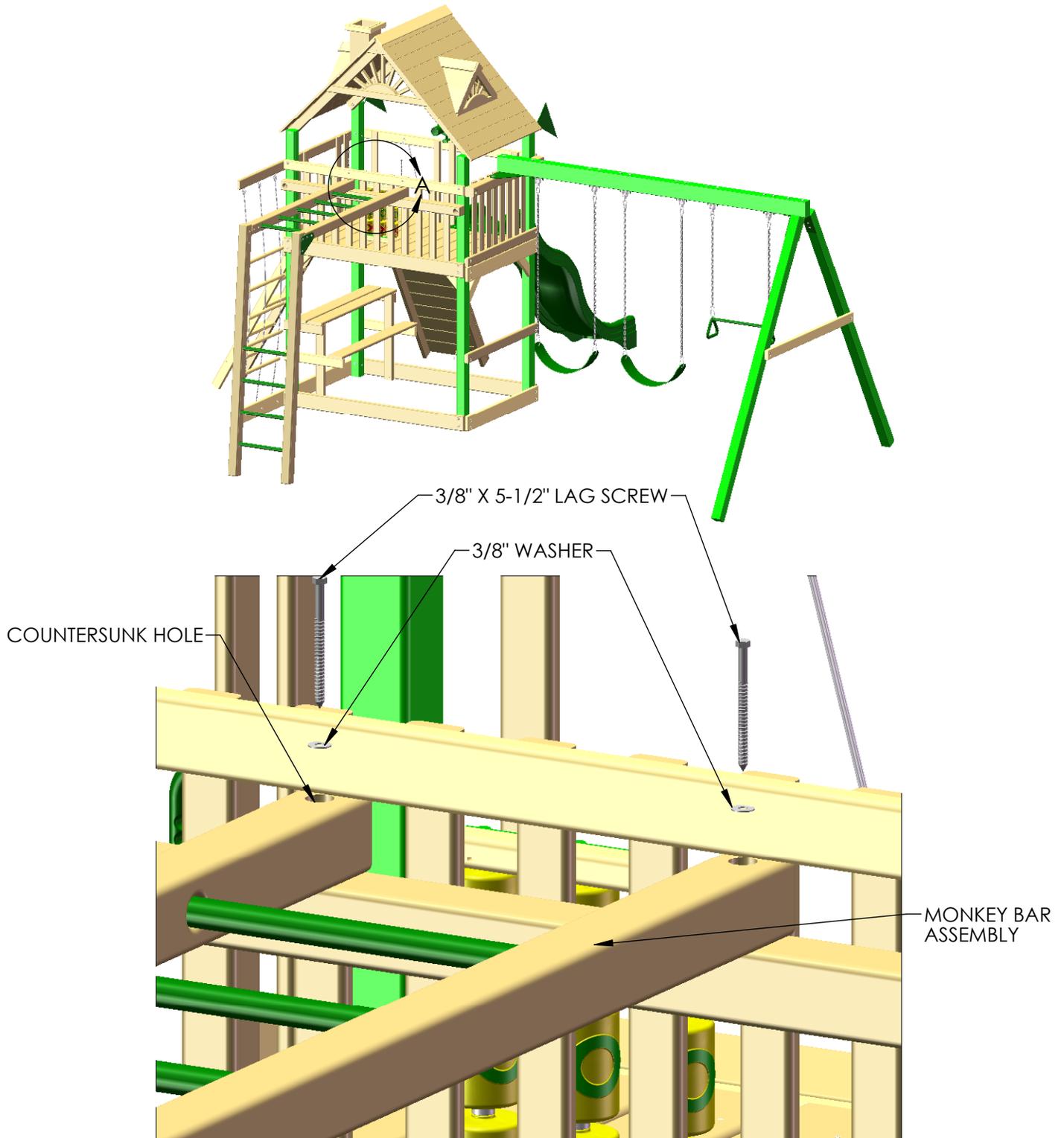
2: MEASURE DOWN 7" FROM THE BOTTOM OF THE 2 X 4 X 70" REAR TOP PANEL BOARD AND MAKE A MARK ON EACH OF THE REAR CORNER POSTS.

3: PLACE THE BOTTOM OF THE 4 X 4 X 70" MONKEY BAR SUPPORT ON THE MARKS AND ATTACH TO THE CORNER POSTS WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



STEP 56: ATTACHING THE MONKEY BARS

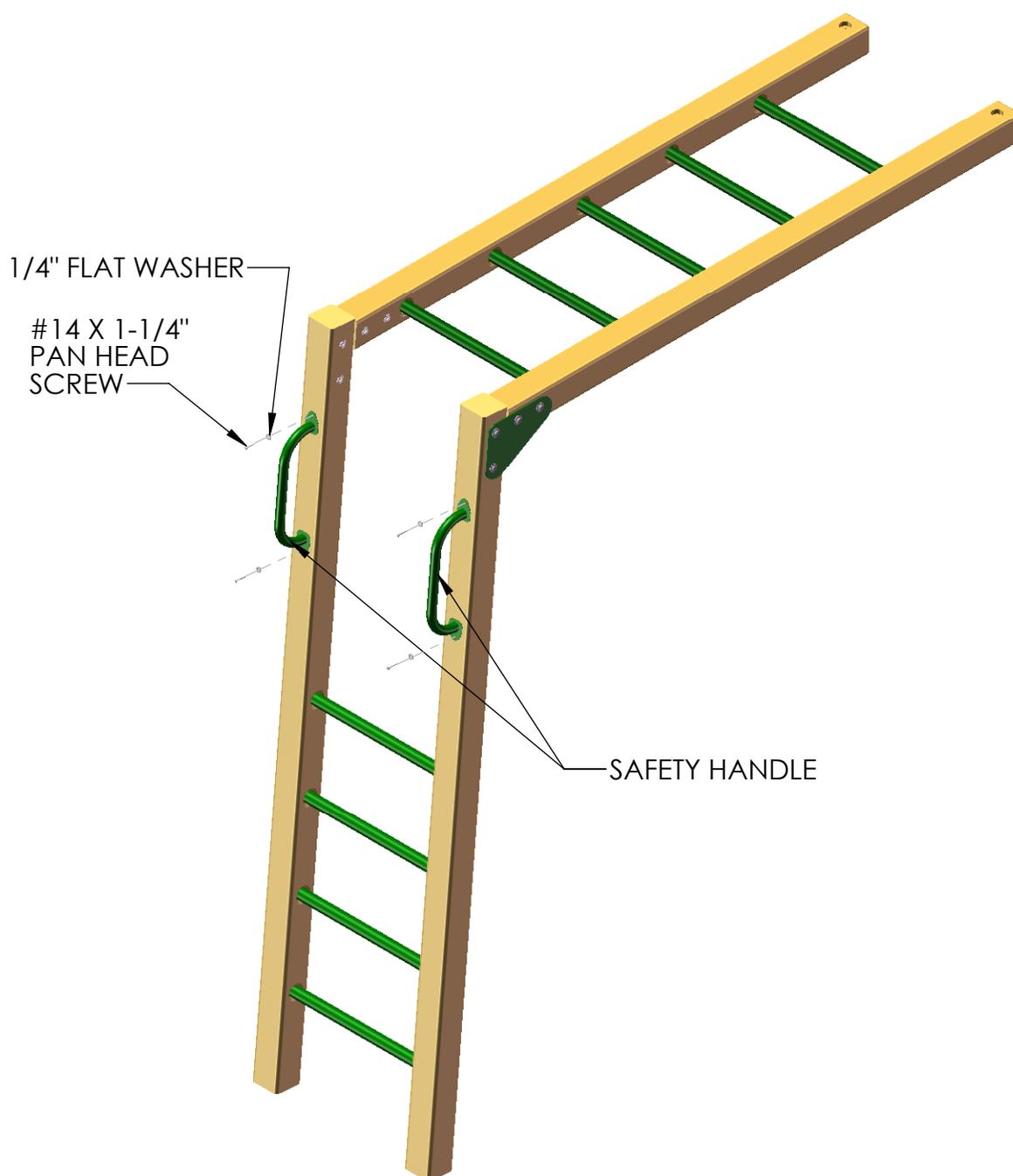
- 1: CENTER THE MONKEY BAR ASSEMBLY ON TOP OF THE 4 X 4 X 70" MONKEY BAR SUPPORT. THE COUNTERSUNK HOLES IN THE MONKEY BAR ASSEMBLY SHOULD FACE UP.
- 2: THE END OF THE MONKEY BAR ASSEMBLY SHOULD BE FLUSH AGAINST THE PANEL SLATS.
- 3: ATTACH THE MONKEY BAR ASSEMBLY TO THE MONKEY BAR SUPPORT WITH TWO 3/8" X 5-1/2" LAG SCREWS AND TWO 3/8" WASHERS.



STEP 57: ATTACHING THE SAFETY HANDLES

1: LOCATE THE TWO GREEN SAFETY HANDLES, FOUR #14 X 1-1/4" PAN HEAD SCREWS AND FOUR 1/4" FLAT WASHERS.

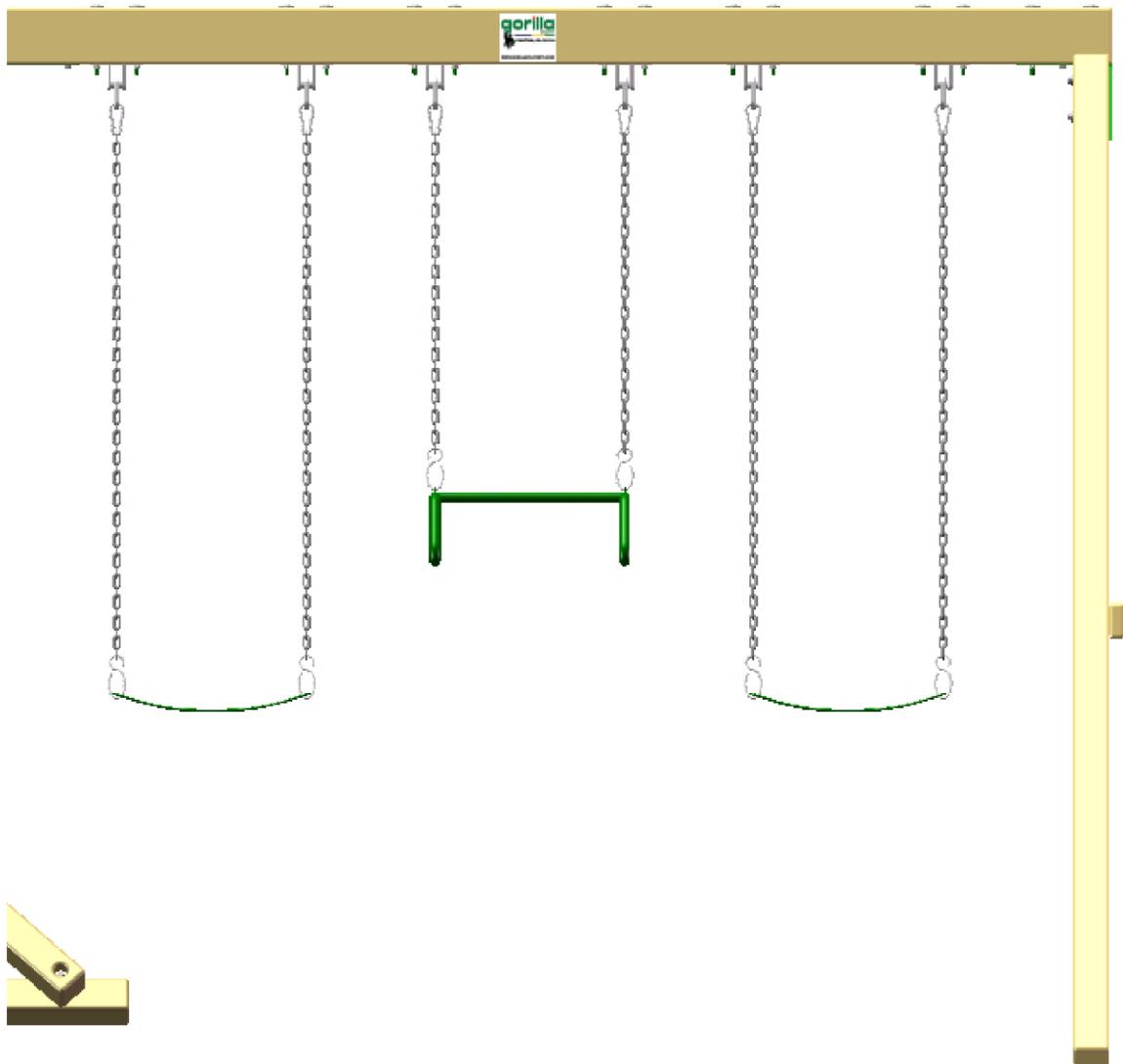
2: ATTACH EACH SAFETY HANDLE TO THE LADDER SIDE WITH TWO #14 X 1-1/4" PAN HEAD SCREWS AND TWO 1/4" FLAT WASHERS PER HANDLE. ADJUST THE HANDLES UP AND DOWN VERTICALLY TO SUIT YOUR CHILD'S REACH.



STEP 58: NAMEPLATE

1: ATTACH THE GORILLA NAMEPLATE CENTERED ON THE FRONT OF YOUR SWING BEAM WITH TWO 2" WOOD SCREWS.

2: YOUR PLAYSET IS FINISHED! ENJOY YOUR PLAYSET!



WARRANTY REGISTRATION CARD – NAVIGATOR

Name: _____

Address: _____

City, State, Zip: _____

Email: _____

Date of Purchase: _____

Place of Purchase: _____

City, State, Zip: _____

Please, check the boxes below.

Your age?

- 18-25 26-30 31-35 36-40 41-45 46-50 51-55 56-60
 61-65 66+

How old are your children?

- 2-3 4-5 6-7 8+

How would you rate the quality of our product?

- Excellent Above average Average Below average Poor

Would you recommend this product?

- Yes No

Comments:

Thank you for registering with **gorilla playsets™**! The information you provided will be kept confidential and will **ONLY** be used to better serve our customers. Remove this page from the manual and mail to the address below.

Thank you from everyone here at **gorilla playsets™**!

Mail to:
Gorilla Playsets
190 Etowah Industrial Court
Canton, GA 30114

or fax:
(678) 880-3329