

# Roundabout Freestanding Swing Set

**Model: 2250**

Boxes:

1 - Wood Posts, Brackets,  
Hardware, Stakes, and Swings

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**51-0093**

190 Etowah Industrial Court  
Canton, GA 30114

[www.gorillaplaysets.com](http://www.gorillaplaysets.com)



Please inspect and inventory all parts immediately upon accepting delivery. Use the inventory pages in the manual to make sure you have received all necessary parts. The quickest method to get any parts that are missing or damaged is to use our “Quick Response Center” located at:

**[www.gorillaplaysets.com/support](http://www.gorillaplaysets.com/support)**

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECTLY. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN ALL INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED. CHECK FOR REVISED INSTRUCTIONS AT:

**[www.gorillaplaysets.com/manuals](http://www.gorillaplaysets.com/manuals)**

## GORILLA PLAYSETS WARRANTY – 2018

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Gorilla Playsets® (“Gorilla”) warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions, for 10 years for above ground structural wood components and for one year for all other components (e.g., swings, hardware, plastics, tarps, rope ladder, etc.).

Gorilla warrants all remaining products, including but not limited to its, Malibu Playhouse, Free Standing Swing Set, Free Standing Tire Swing, See-Saw, Children’s Picnic Table with Umbrella, Play-Zee-Bo™, Cedar Toy Chest, Interlocking Sandbox and spring riders to be free from defects in workmanship and materials, under normal use and conditions, for a period of 1 year.

**Cosmetic imperfections and natural tendencies of wood such as peeling, splintering, warping, seasonal checking or cracking, knots or knot holes, etc. are normal characteristics of all outdoor wooden play equipment and are not covered by this warranty. Checks or cracks in wood components that do not affect the intended function of the part, piece or overall swing set are not covered under this warranty.**

Wood rot or decay that develops because the product was installed in an area with poor drainage is not covered under this warranty. Lumber that has been damaged by wood boring bees, or conditions that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading of stain, discoloration or mold on any wood part or accessory is not covered by this warranty. Cracks in plastic components, surface rust on hardware and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner’s responsibility to maintain the swing set. **This includes but is not limited to staining and sealing the lumber as needed and regular inspection to be sure all hardware is tight.** Instructions for proper maintenance can be found on Gorilla’s website. Imperfections or conditions that develop because of a failure to properly maintain the swing set are not covered by this warranty.

Gorilla will, at its discretion, replace any above ground part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla’s discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla Playsets • 190 Etowah Industrial Ct. • Canton, GA 30114 • 1-800-882-0272 Monday to Friday 9AM-5PM EST. Any warranty claim must include proof of purchase, including the date of purchase. **In addition, within the first 30 days from the date of purchase, Gorilla will replace any parts discovered to be missing from or damaged in the original packaging.**

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is used in a commercial, institutional or multi-family setting. **This warranty does not cover normal wear and tear or (a) products that have been damaged by acts of God and/or nature, negligence, misuse or accident; (b) products that have been modified or repaired by unauthorized persons; (c) the cost of labor; or (d) the cost of shipping any replacement product or part.**

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESSED, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

# IMPORTANT SAFETY GUIDELINES

This product is recommended for use by children ages 3-11. This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. Gorilla recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While the play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

Gorilla shall not be liable for incidental, indirect or consequential damages or injuries that result from building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

## WEIGHT LIMITS FOR GORILLA PLAYSETS

- SWING BELT: 225 LBS.
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING/ HALF BUCKET SWING 50 LBS.
- HEAVY DUTY TODDLER BUCKET SWING: 85 LBS
- INFANT SWING: 35 LBS.

Gorilla recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

# PRODUCT REGISTRATION

## ROUNABOUT FREESTANDING SWING SET

Gorilla Playsets™ manufactures the finest quality products that are designed for outstanding strength and durability. We back our products with unparalleled warranties. In the unlikely event that you need to contact us about covered repairs, we must have a valid Product Registration on file.

<b>3 EASY WAYS TO REGISTER</b>	
<b>OPTION 1</b>	Complete the online registration form at: <b><a href="http://www.gorillaplaysets.com/register">http://www.gorillaplaysets.com/register</a></b>
<b>OPTION 2</b>	Fax this completed form to: <b>(678) 880-3300</b>
<b>OPTION 3</b>	Mail this completed form to: <b>Gorilla Playsets</b> <b>190 Etowah Industrial Court</b> <b>Canton, GA 30114</b>

### Where did you buy this product?

\_\_\_\_\_

Date of Purchase
Store
Store City
Store State

### Your registration information:

Name: \_\_\_\_\_ Email: \_\_\_\_\_

Address: \_\_\_\_\_

Street

City

State

Zip

Please select  18-30  41-50  
 your age  31-40  51+

How old are  2-3  6-7  
 your children?  4-5  8+

Number of   
 children

How would  ★ ★ ★ ★ ★ Excellent  
 you rate the  ★ ★ ★ ★ Above Average  
 quality of this  ★ ★ ★ Average  
 product?  ★ ★ Below Average  
 ★ Poor

Would you recommend this product to friends & family?  Yes  No

May we add you to our mailing list?  Yes  No

May we use your comments on websites or other marketing materials?  Yes  No

Comments: \_\_\_\_\_

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

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## **IMPORTANT – PLEASE READ**

Congratulations! You have just purchased one of the finest residential wooden swing sets available today. As with any wooden product that spends its entire life outside, in varying elements, it is important to know what to expect with your new swing set so that your family can enjoy it for many years.

### **KEEPING YOUR PLAYSET LIKE NEW**

#### **MUST DO's**

The following owner responsibilities are crucial to the safety, integrity and aesthetic appeal of your swing set and may affect the warranty if not adhered to.

#### **WITHIN 60 DAYS**

- Check and tighten Hex Bolts/T-nuts, Carriage Bolts/Lock-nuts, and Lag Screws within the first 60 days and then twice annually – once before each season and then once during the season.

#### **SEASONAL REMINDERS**

- If your area experiences extremely cold temperatures, remove swing belts and other pliable features to prolong the lifespan of these play activities.

#### **OTHER TIPS**

- Spray swing hangers with Pam, Mazola or olive oil to stop squeaking; do not use petroleum based products such as WD-40 or motor oil.

For additional safety and maintenance guidelines, please visit our website.



## IMPORTANT DOCUMENTS

### CUSTOMER MUST READ AND RETAIN

Please go to the following links and read important **SAFETY** information prior to using your new play structure.

<http://www.gorillaplaysets.com/Swing-Set-Safety-s/85.htm>

<https://www.gorillaplaysets.com/Maintenance-s/129.htm>

<http://www.gorillaplaysets.com/manuals.html> (Click on your specific model)

<http://www.gorillaplaysets.com/Warranty-s/82.htm>

**NOTE:** Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious injury. Please review these safety rules regularly with your children.

#### **WARNING:**

***Children must NOT use this play set until it has been completely assembled and inspected by an adult to ensure it has been properly installed.***

Gorilla Playsets  
190 Etowah Industrial Court  
Canton, GA. 30114

## **Safety and Maintenance Tips for Your New Play Set:**

**NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.**

- This play set is designed for the use of 3 occupants who have a combined weight not exceeding 300 pounds.
- On-site adult supervision is required.
- Teach children not to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and never stand on swings
- Teach children not to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children not to jump from swings or other playground equipment in motion.
- Teach children not to push empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children not to use the equipment in a manner other than intended.
- Teach children to always go down slides feet first. Never slide headfirst.
- Teach children to look before they slide to make sure no one is at the bottom.
- Teach children to never run up a slide, as this increases their chances of falling.
- The parents should have the children dress appropriately with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children not to climb when the equipment is wet.
- Teach children to never jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to never crawl or walk across the top of monkey bars or swing beam.
- Teach children to never crawl on top of a fort roof or on the outside of a tube slide.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to never wrap their legs around swing chain.
- Teach children to never slide down the swing chain.
- Teach children to remove their bike or other sports helmet before playing on the playground equipment.
- Teach children to NEVER look at the sun or other bright light through any accessory such as but not limited to a telescope, periscope or binoculars.

**WARNING: Children must NOT use this play set until it has been completely assembled and inspected by an adult to insure it has been properly installed and the swing beam legs are anchored.**

## **Safety and Maintenance Tips for Your New Play Set: (continued)**

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground.
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts twice monthly during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F. Reinstall swings and other swing equipment at the beginning of the usage season.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact us for warranted replacement parts.
- Swing chains, rings, ropes, etcetera should always be fastened to a rotating swing hanger. NEVER attach a chain, ring, rope, etcetera to a stationary hanger such as but not limited to an eye bolt. Severe wear could occur leading to an injury.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 C.F.R. Part 1303. These requirements are available at: <http://www.cpsc.gov/>
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your play set with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any “rough” spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Twice a month during the usage season rake the playground protective surfacing materials to prevent compaction and maintain appropriate depths. Replace the protective surfacing materials as required.
- Disposal Instructions: When the play set is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the play set is discarded.

# Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its Handbook for Public Playground Safety. The guide can be downloaded in full at [www.cpsc.gov/PageFiles/122149/325.pdf](http://www.cpsc.gov/PageFiles/122149/325.pdf)

**1. Protective Surfacing** - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

## Fall Heights and Materials

Type Of Material	6 in. depth	9 in. depth	12 in. depth
Double-Shredded bark mulch	6' Fall Height	10' Fall Height	11' Fall Height
Wood Chips	6' Fall Height	7' Fall Height	12' Fall Height
Fine Sand	5' Fall Height	5' Fall Height	9' Fall Height
Shredded Tires*	10-12' Fall Height	N/A	N/A
Fine Gravel	6' Fall Height	7' Fall Height	10' Fall Height

\*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

*It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.*

**2. Fall Zones** - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

# PLAYGROUND SURFACING MATERIALS

## SECTION 4 OF THE CONSUMER PRODUCT SAFETY COMMISSION'S OUTDOOR HOME PLAYGROUND SAFETY HANDBOOK<sup>9</sup>

### Select Protective Surfacing

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F 1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

**NOTE:** Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment - such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface - does not need any protective surfacing.

**Maximum fall height for this playset is 80".**

#### Loose-Fill Materials:

- Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9-inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9-inch depth.
- Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.)
- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
- Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.
- Do not** install loose fill surfacing over hard surfaces such as concrete or asphalt.

#### Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles:

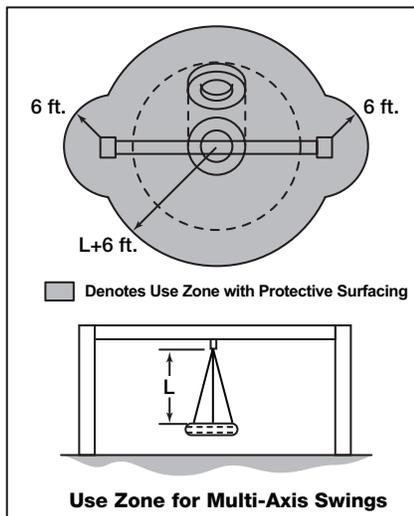
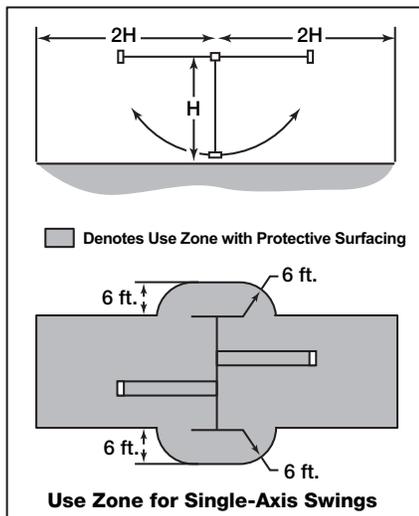
You may be interested in using surfacing other than loose-fill materials - like rubber tiles or poured-in-place surfaces.

- Installations of these surfaces generally require a professional and are not "do-it-yourself" projects.
- Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F 1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height - vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below - of your play equipment.
- Check the protective surfacing frequently for wear.

#### Placement

Proper placement and maintenance of protective surfacing is essential. Be sure to

- Extend surfacing at least 6 feet from the equipment in all directions.
- For to-and-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.



<sup>9</sup> This information has been extracted from the CPSC publications "Playground Surfacing-Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline: 1-800-638-2772

# SWING BEAM LOADING

## Weight Limits for Accessories:

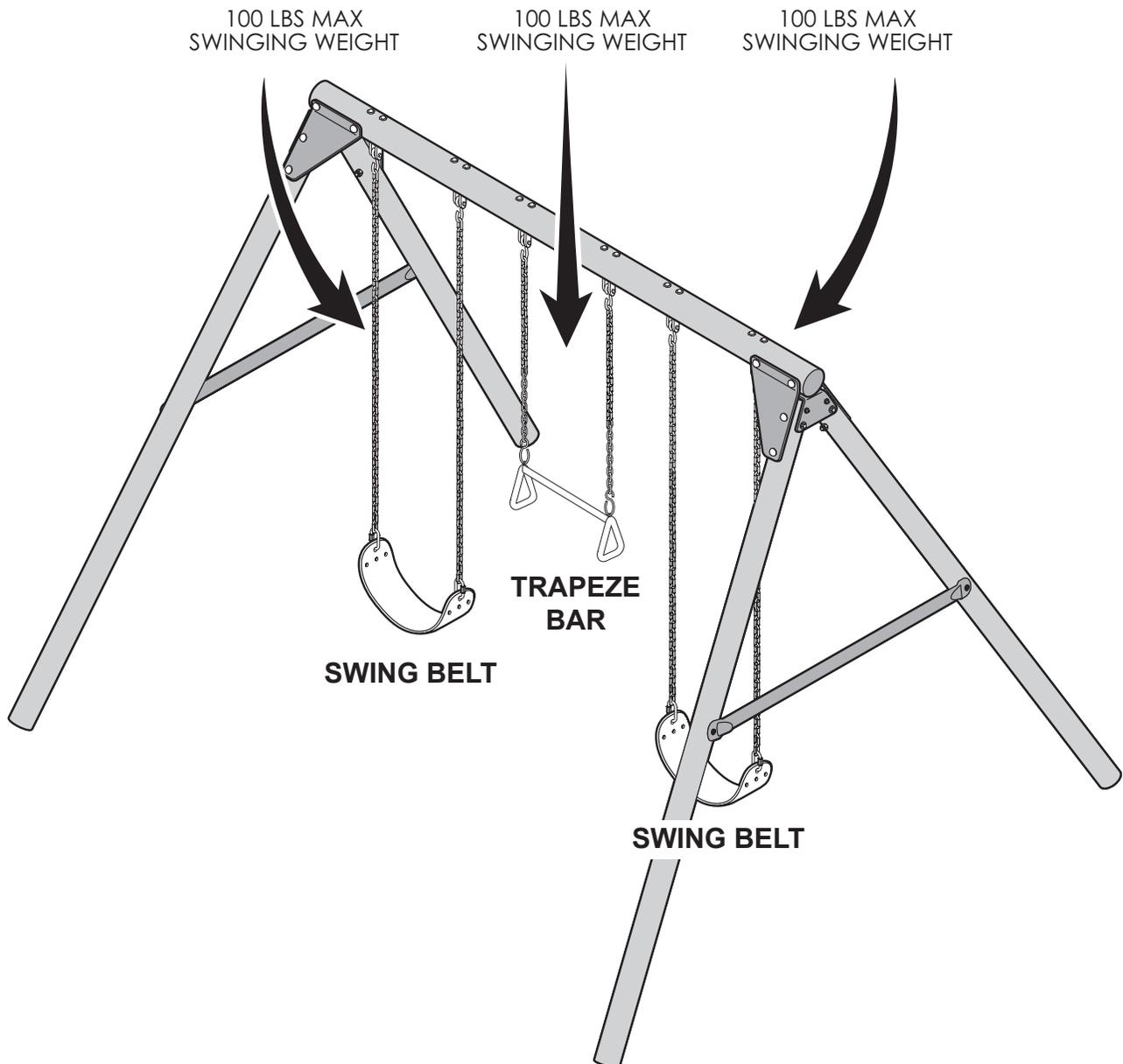
The weight limit for a Swing Belt is 225 lbs. (Although 100 lbs is the maximum recommended swinging weight capacity for the swing position.)

The weight limit for a Trapeze Bar is 125 lbs. (Although 100 lbs is the maximum recommended swinging weight capacity for the swing position.)

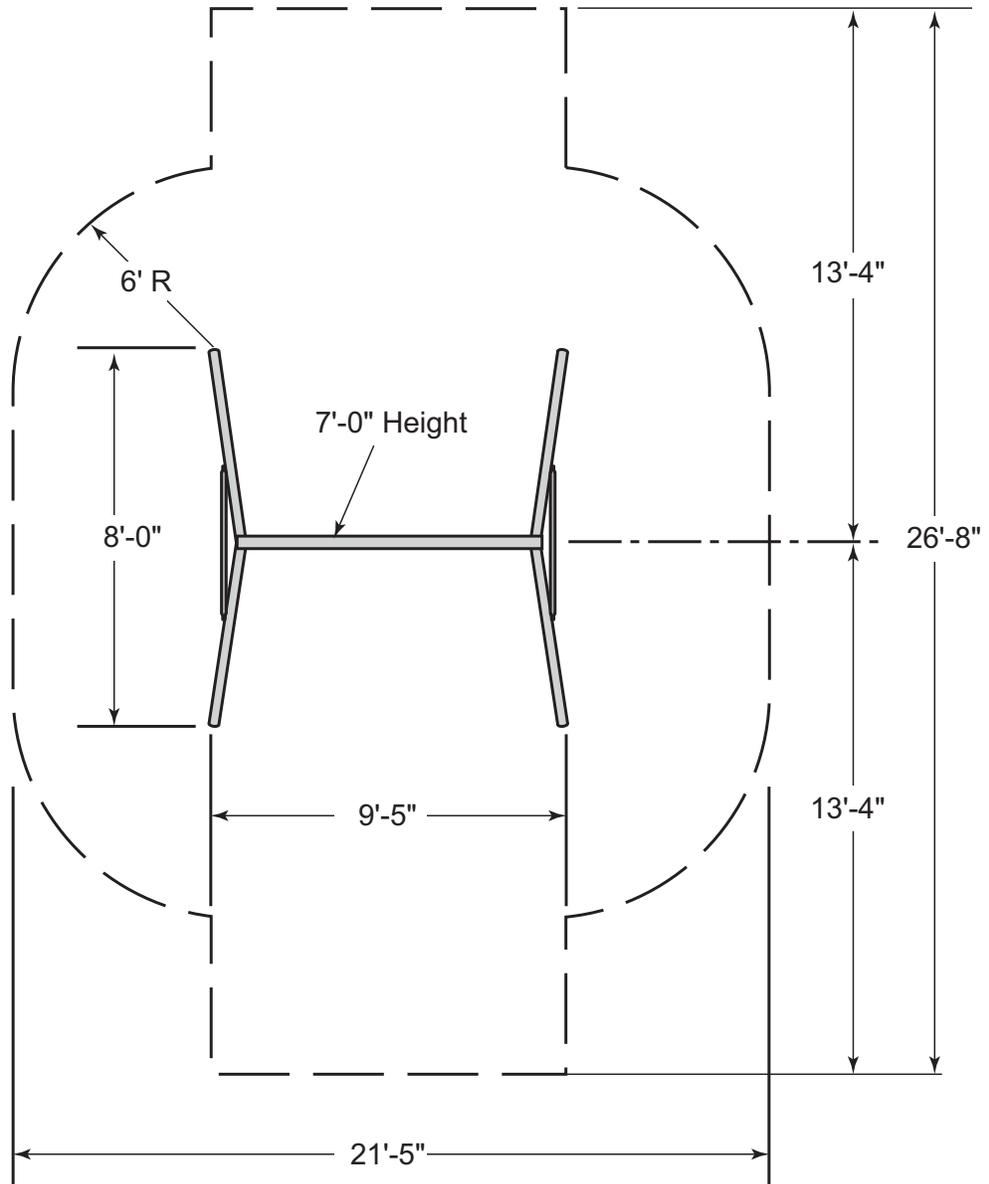
## Maximum Allowable swinging weight for a three position swing:

- 1) The maximum allowable swinging weight at each Swing Belt position is 100 lbs.
- 2) The maximum allowable swinging weight at the Trapeze position is 100 lbs.
- 3) The **MAXIMUM SWING BEAM LOAD IS 300 lbs.**

### **MAXIMUM SWING BEAM LOAD IS 300 LBS.**

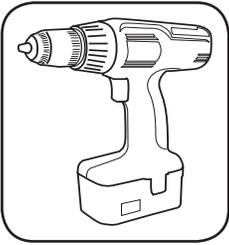


# SAFETY ZONE

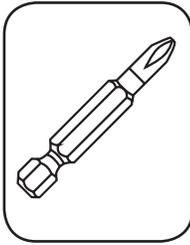


MINIMUM USE ZONE FOR PLAY EQUIPMENT SHALL EXTEND NO LESS THAN 72" FROM ALL SIDES OF THE PLAY STRUCTURE.  
SWING USE ZONE EXTENDS NO LESS THAN 160".  
SWINGS MUST HAVE A MINIMUM CLEARANCE OF 8" ABOVE THE PROTECTIVE SURFACING.

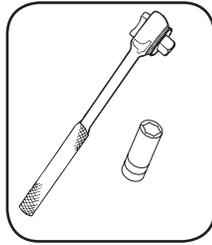
## TOOLS REQUIRED



DRILL



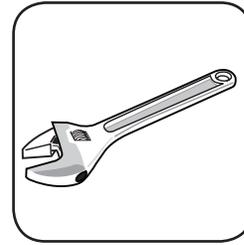
PHILLIPS HEAD  
DRIVE



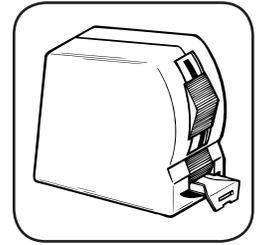
1/2" & 9/16" SOCKETS  
& WRENCH



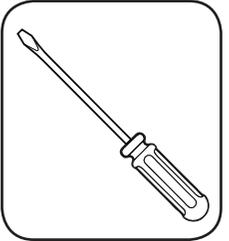
HAMMER



ADJUSTABLE  
WRENCH



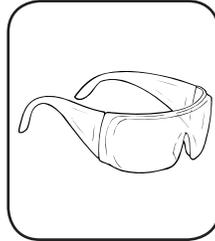
TAPE MEASURE



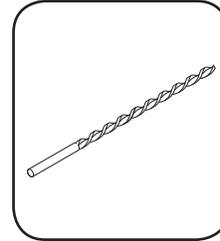
SCREWDRIVER



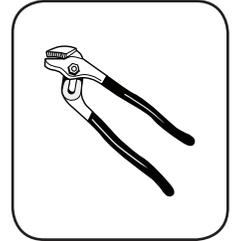
LADDER



SAFETY GLASSES

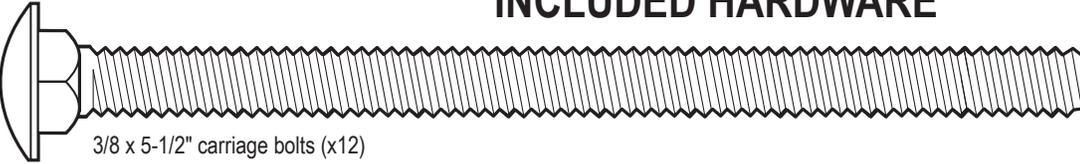


1/4" DRILL BIT

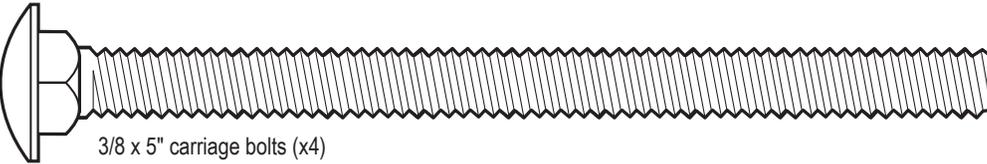


PLIERS

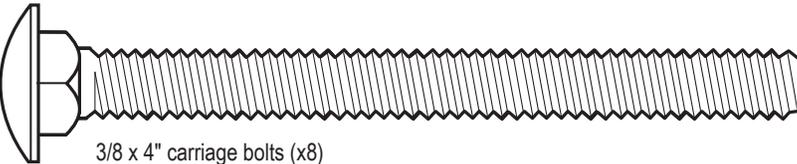
## INCLUDED HARDWARE



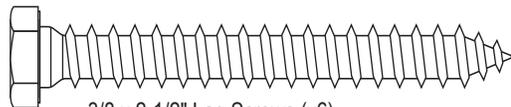
3/8 x 5-1/2" carriage bolts (x12)



3/8 x 5" carriage bolts (x4)



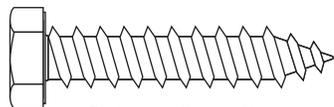
3/8 x 4" carriage bolts (x8)



3/8 x 2-1/2" Lag Screws (x6)



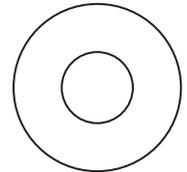
1/4 x 2-1/2" Panhead Screws (x8)



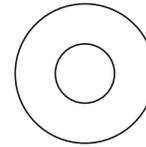
5/16 x 1-1/2" Lag Screws (x4)



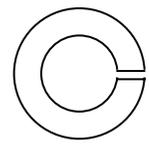
#8 x 3/4" Panhead Screws (x4)



3/8" Flat Washer (x30)



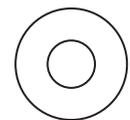
5/16" Flat Washer (x4)



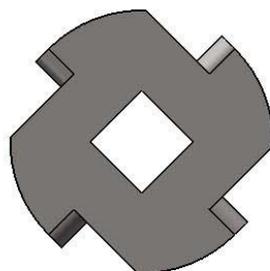
3/8" Lock Washer (x6)



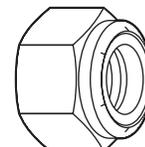
Bolt Caps (x24)



1/4" Flat Washer (x8)



3/8" Torque Washer (x12)

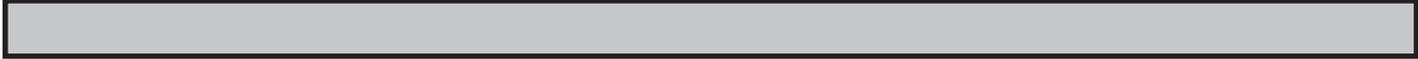


3/8" Loc Nut (x24)



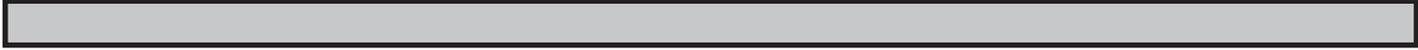
1/4" Lock Washer (x8)

# COMPONENTS



4" Dia. x 93" Plastic-coated Post (x1)

99-0715



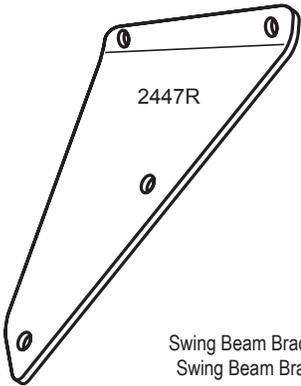
3-1/4" Dia. x 93" Plastic-coated Post (x4)

99-0714



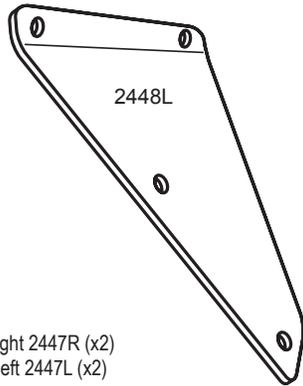
1" Dia. x 49" A-Frame Brace (x2)

11-5022

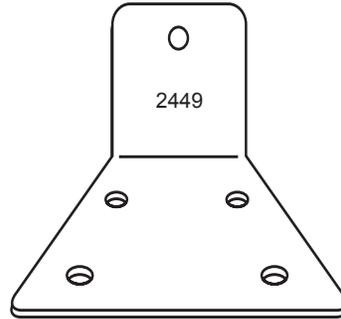


2447R

Swing Beam Bracket Right 2447R (x2)  
Swing Beam Bracket Left 2447L (x2)

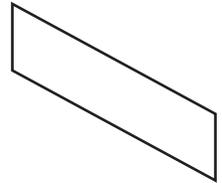


2448L

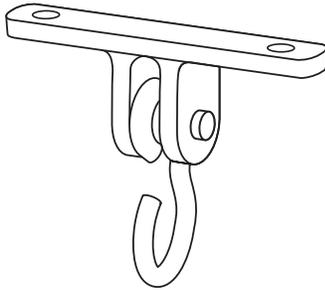


2449

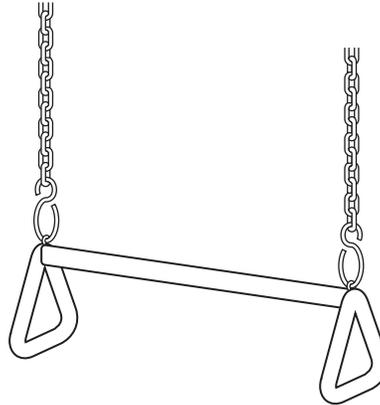
Swing Beam Under Beam 2449 (x2)



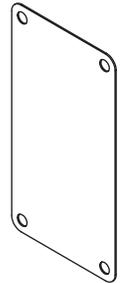
Gorilla Mini Logo Plate (x1)  
11-4027



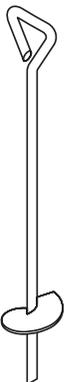
Hanger (x6)  
11-4024



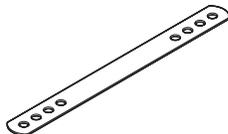
Trapeze Bar with Chains (x1)  
04-0006



Safety Warning Plate (x1)  
11-5023



Anchor It (x4)



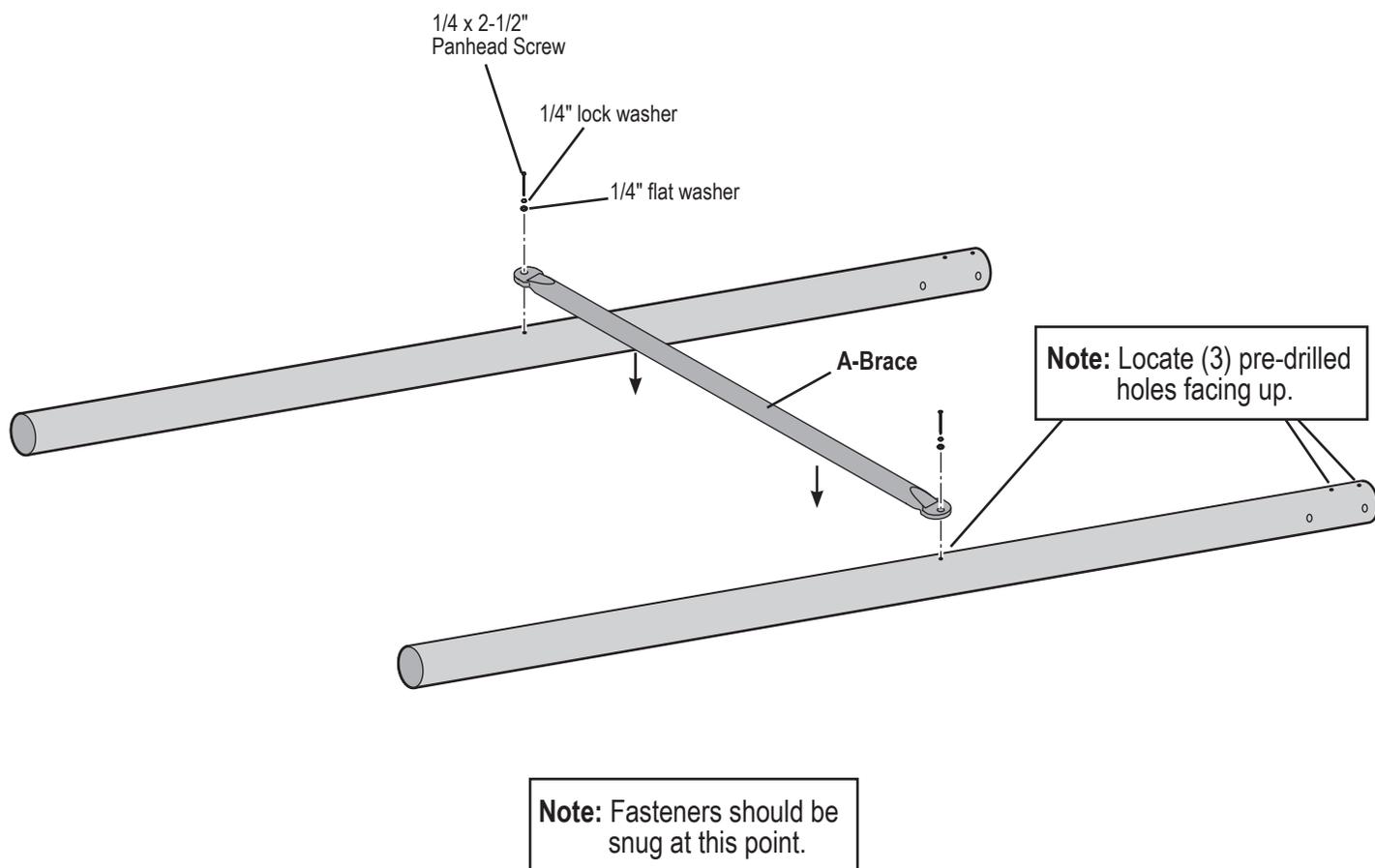
Anchor It Strap (x4)



Swing with Chains (x2)  
04-0002



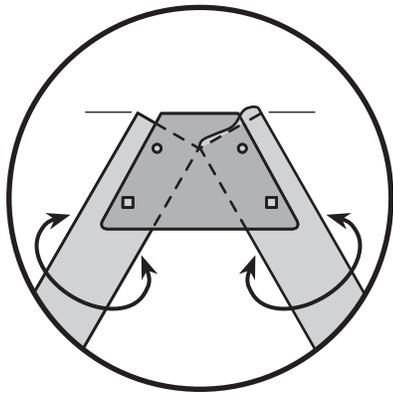
Plan (x1)  
51-0093



**You will assemble two A-frame post assemblies.**

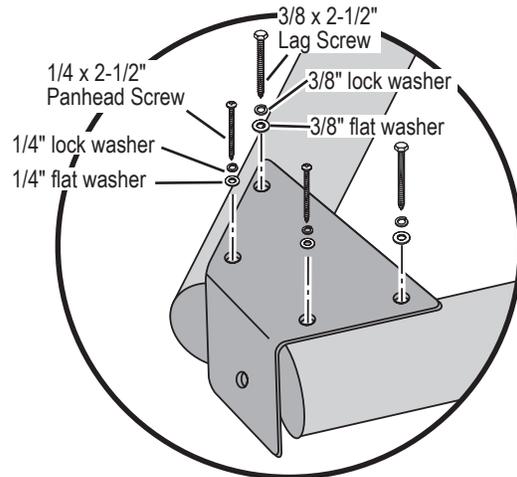
1. Move posts apart.
2. Place the holes in the A-brace over the holes in the posts.
3. Fasten the A-brace to the holes in the posts.

**⚠ Tighten screws snug but do NOT fully tighten screws on brace yet.**

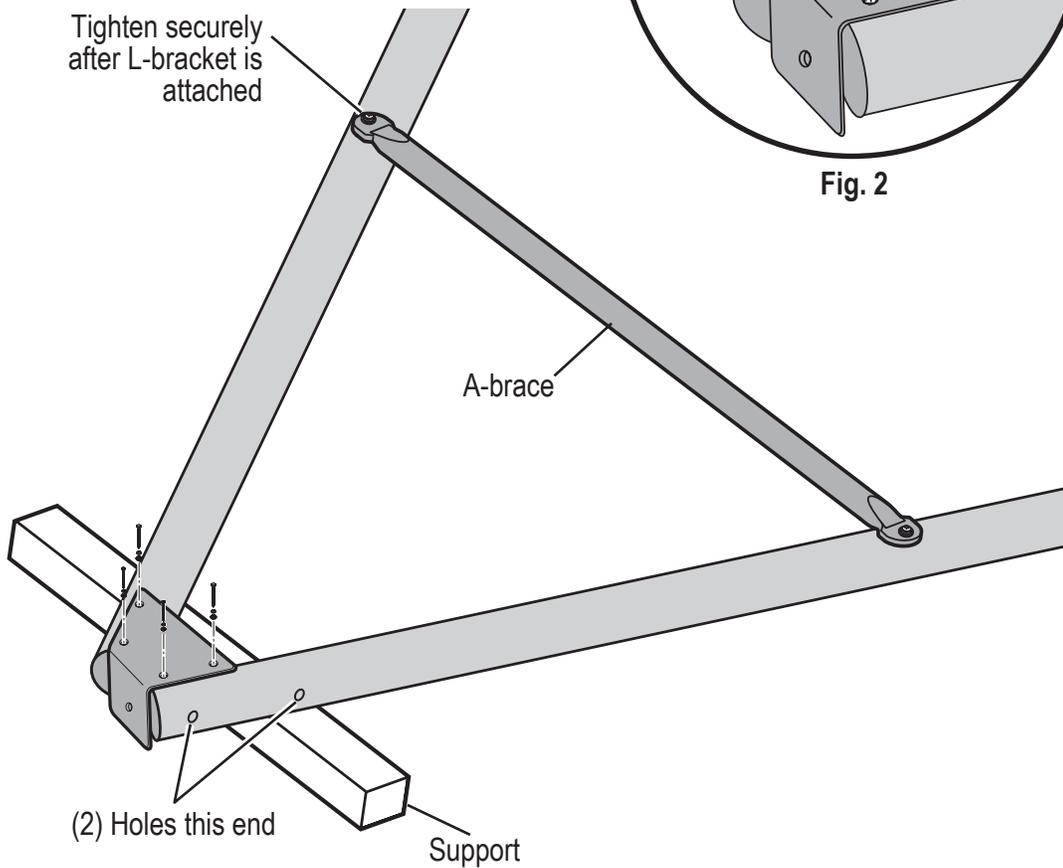


**Fig. 1**

If needed, rotate poles to help with alignment

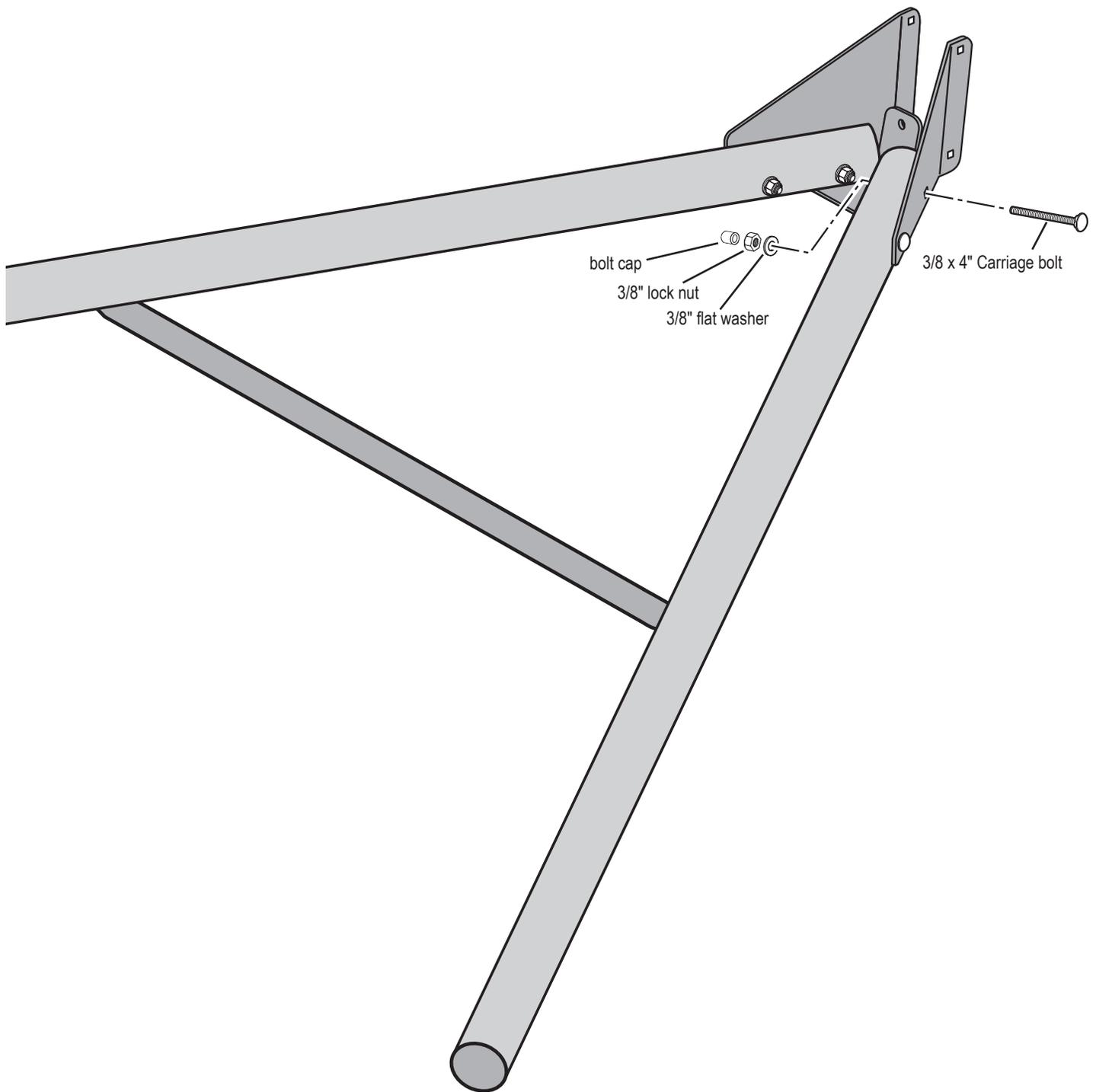


**Fig. 2**

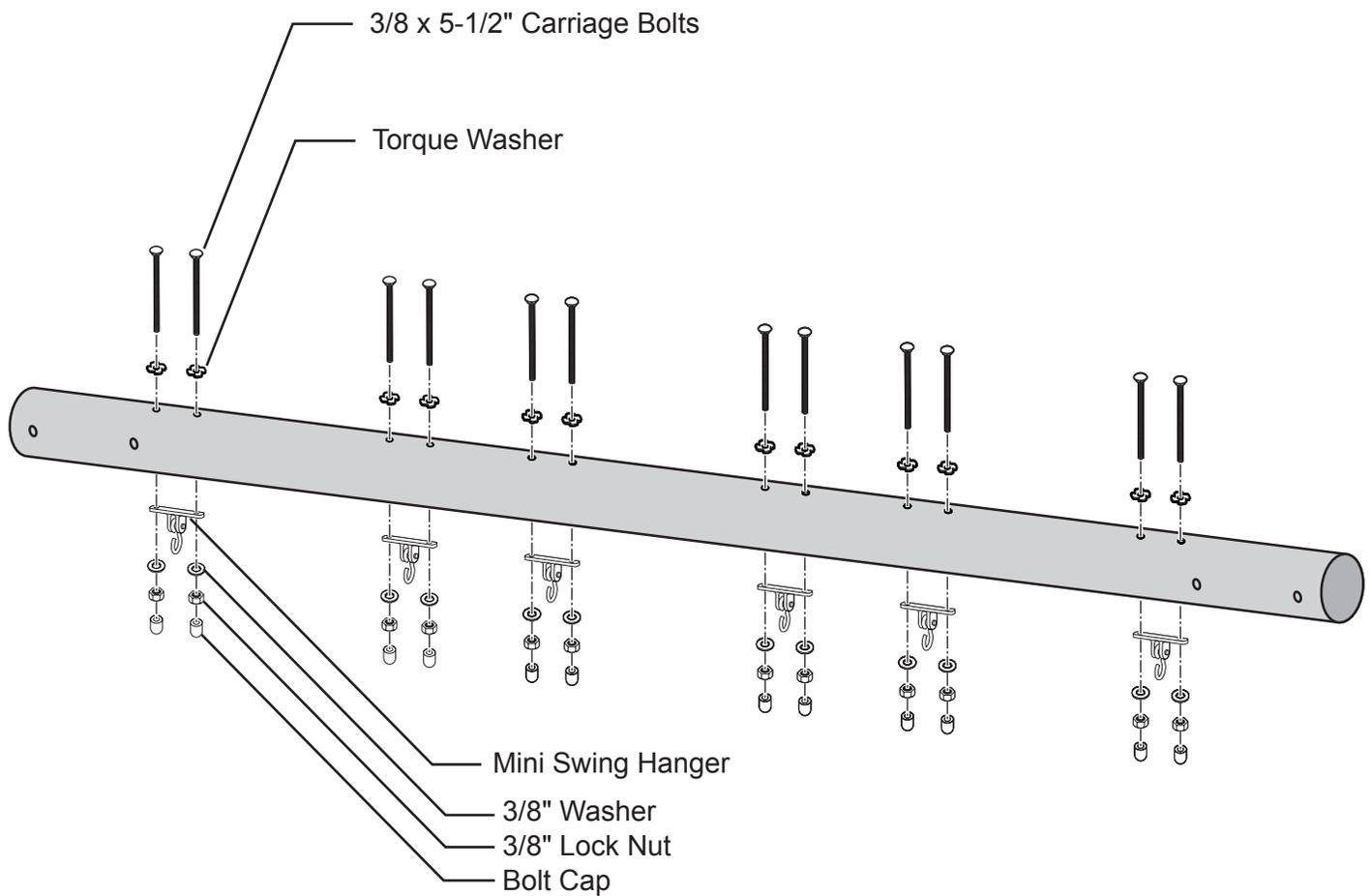


1. Use a temporary support under ends and carefully swing posts together until edges touch.
2. Place the L-bracket on the posts and align with pre-drilled holes. **Fig. 1.**
3. Securely attach the L-bracket to the posts as shown. **Fig. 2.**

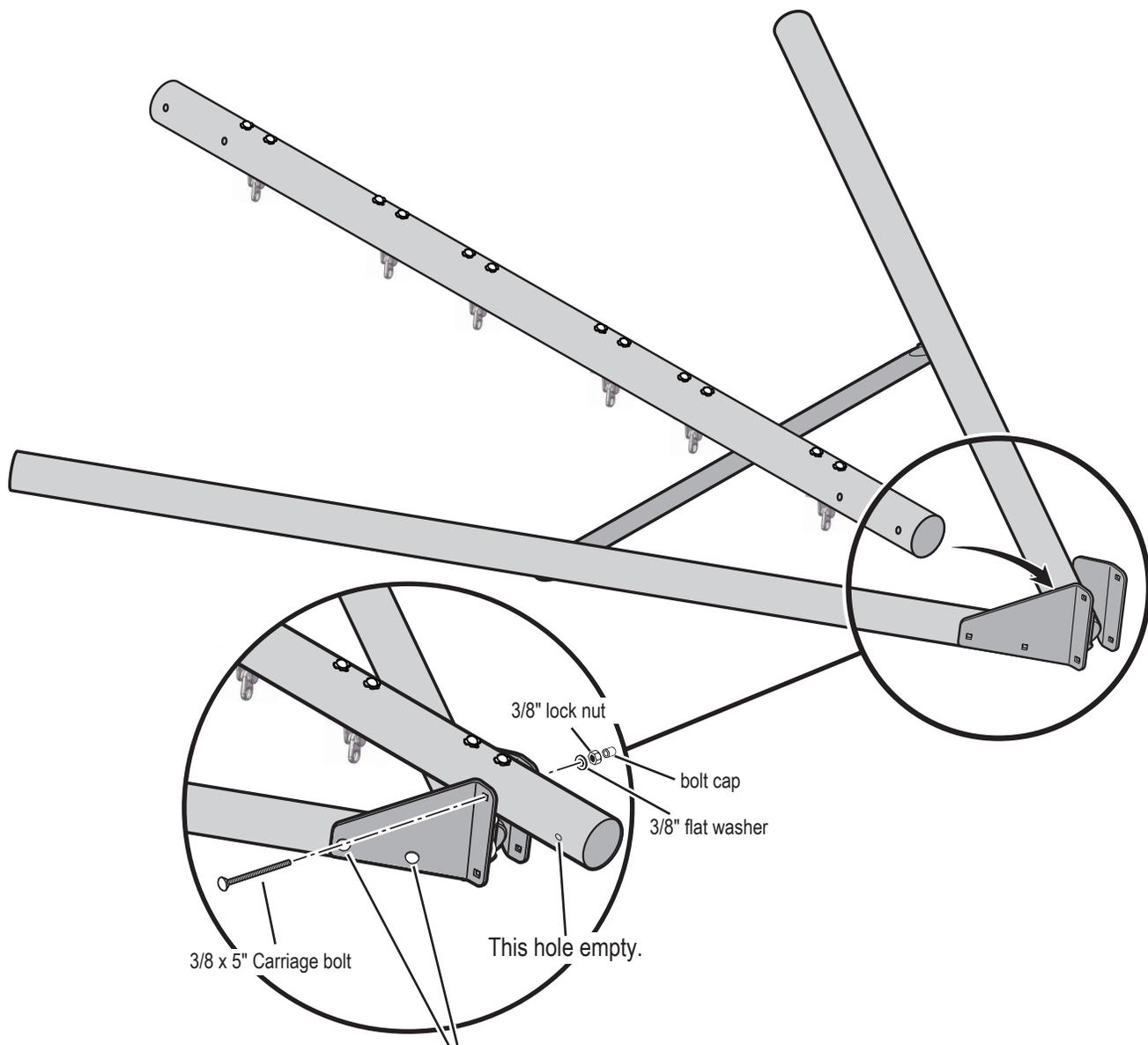
**Tighten screws on A-brace securely now.**



1. Carefully flip the A-frame over.
2. Remove any wood or plastic material in hole openings. Attach two brackets to the post as shown.  
Tighten fasteners slightly snug at this point. Do **NOT** fully tighten.
3. Assemble a second A-frame assembly.



1. Line up the holes of the Mini Swing Hangers with the holes in the Swing Beam.
2. Fasten the Mini Swing Hangers to the Swing Beam using 5-1/2" carriage bolts with Torque Washers on top of the Swing Beam, and 3/8" lock nuts and 3/8" washers on the bottom. Place Bolt Caps over exposed threads after securing.
3. Peen (bend over) the edge of any torque washer that is sticking out. Make the edge conform to the surface of the beam, but do not hit the edge so hard that you push the torque washer through the green coating of the beam.

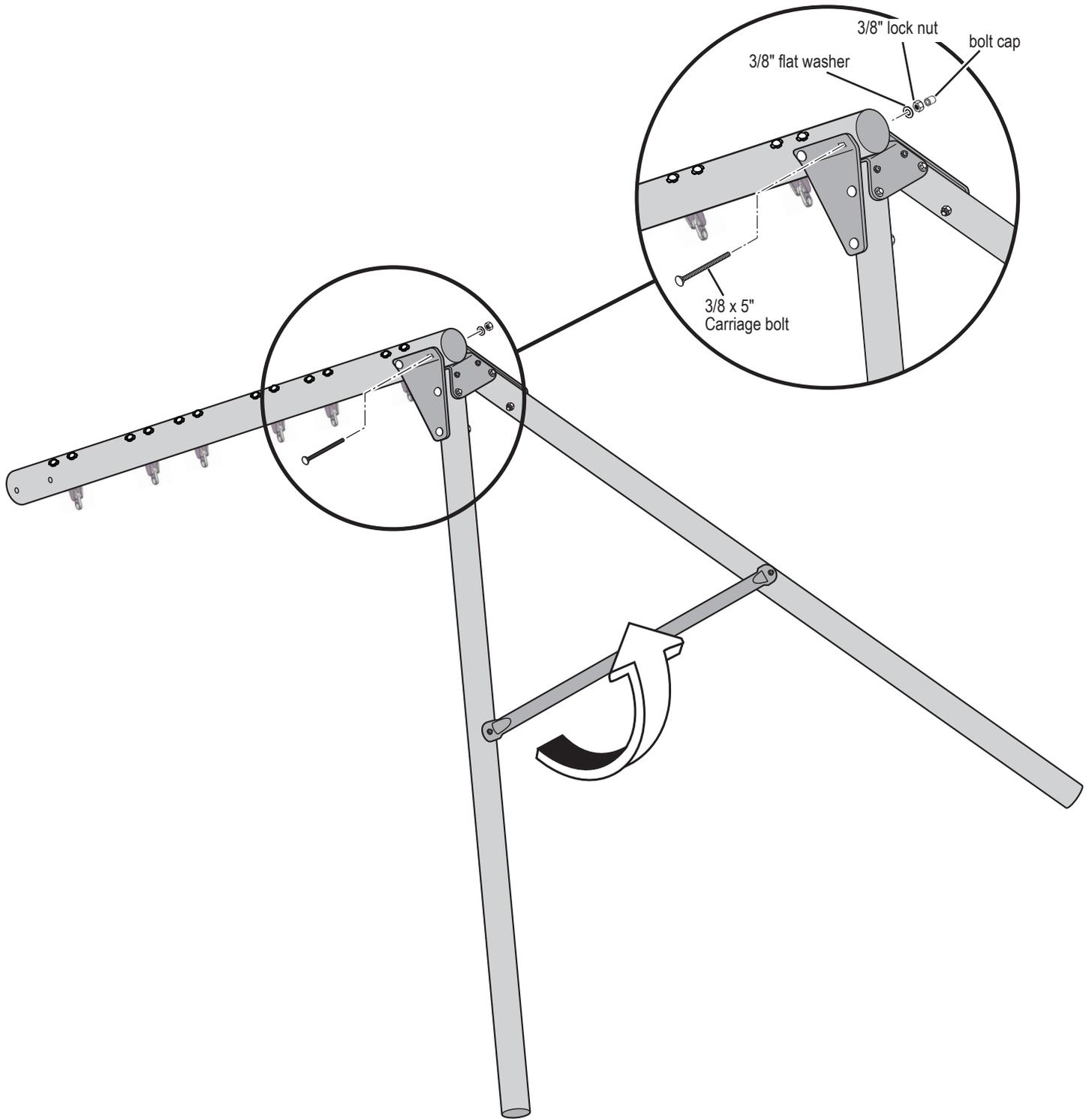


Loosen these if you have trouble getting the beam to fit in between the swing brackets.

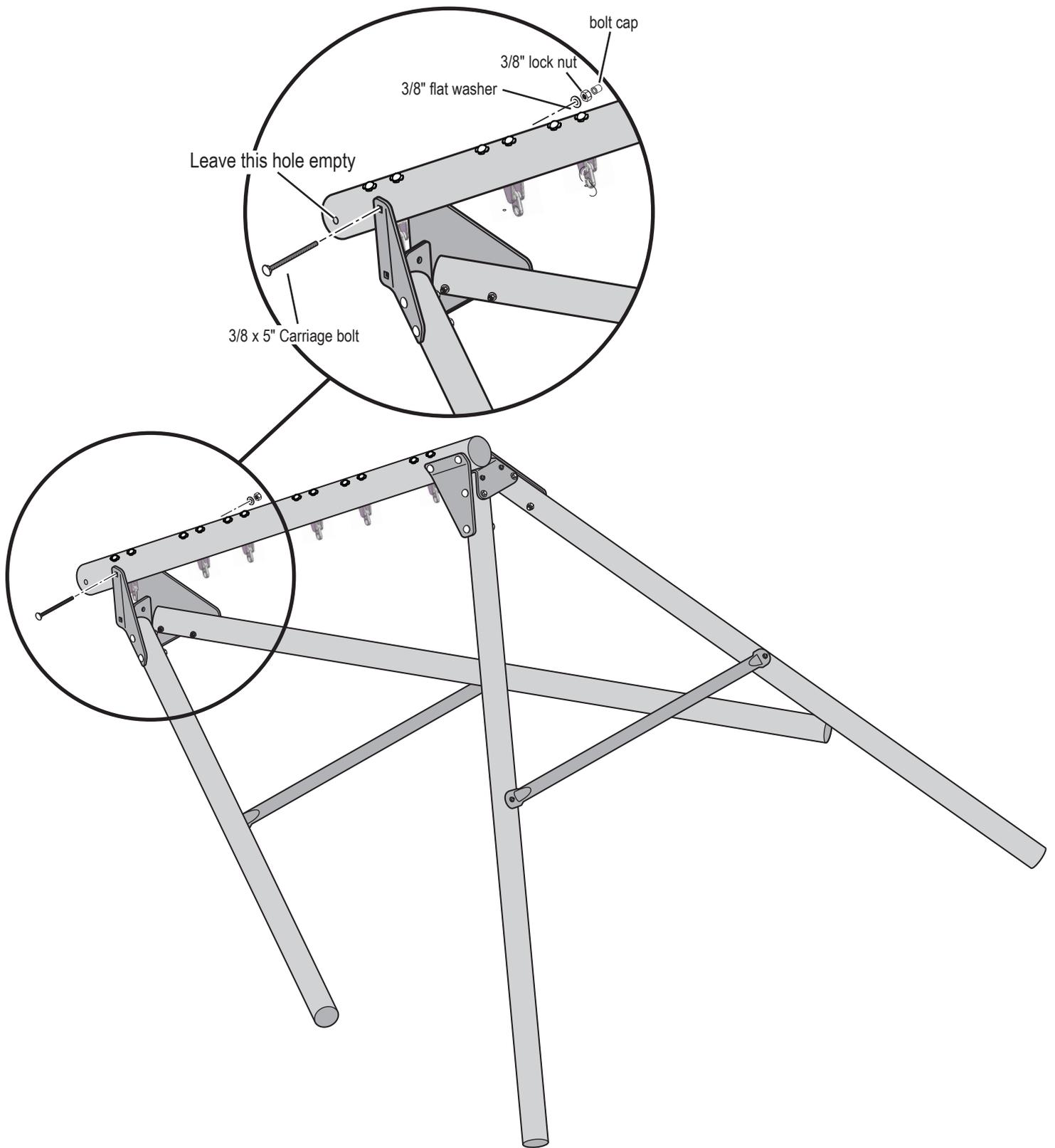
1. Remove any wood or plastic material in hole openings. Locate the swing beam between the brackets and attach as shown.

HINT: Loosen bolts in 3-1/4" posts to help align holes for 5" bolts if necessary.

Tighten fasteners slightly snug at this point. Do **NOT** fully tighten.



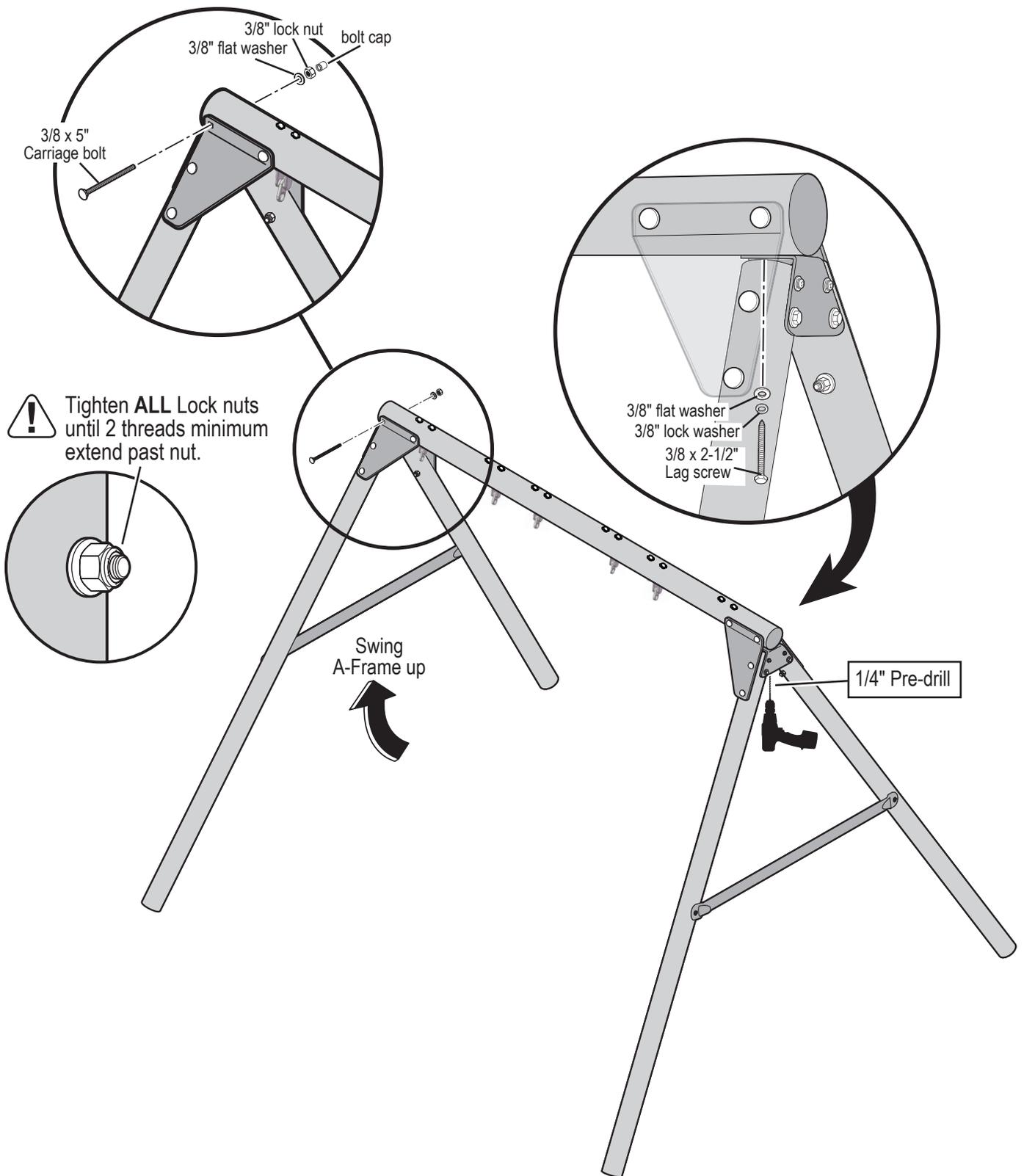
1. Carefully swing the A-frame assembly up and insert a second bolt. Attach as shown. Tighten fasteners slightly snug at this point. Do **NOT** fully tighten.



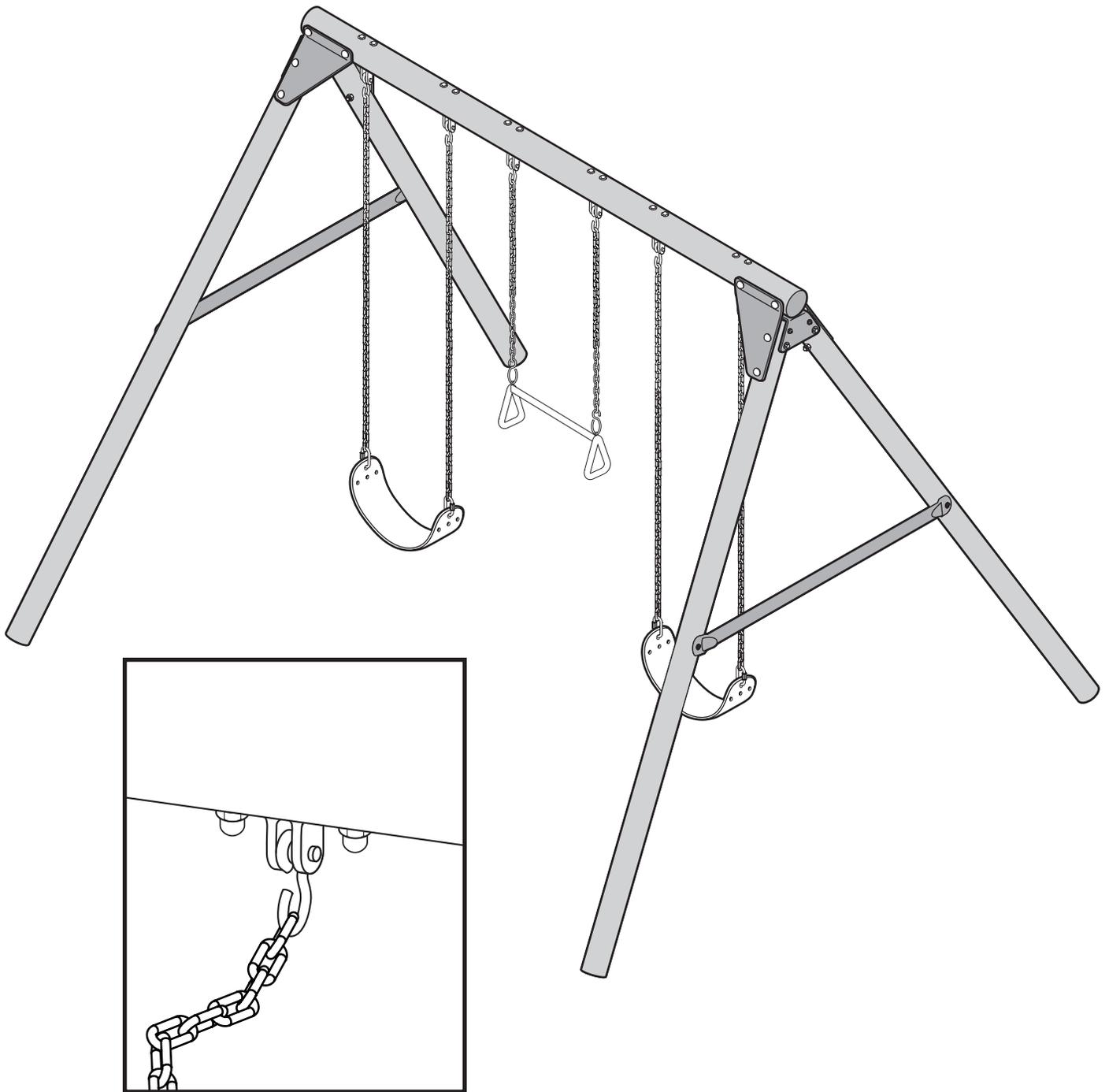
1. Locate the second A-frame assembly and remove any wood or plastic material in hole openings.  
Attach to swing beam as shown.

HINT: Loosen bolts in 3-1/4" posts to help align holes for 5" bolts if necessary.

Tighten fasteners slightly snug at this point. Do **NOT** fully tighten.



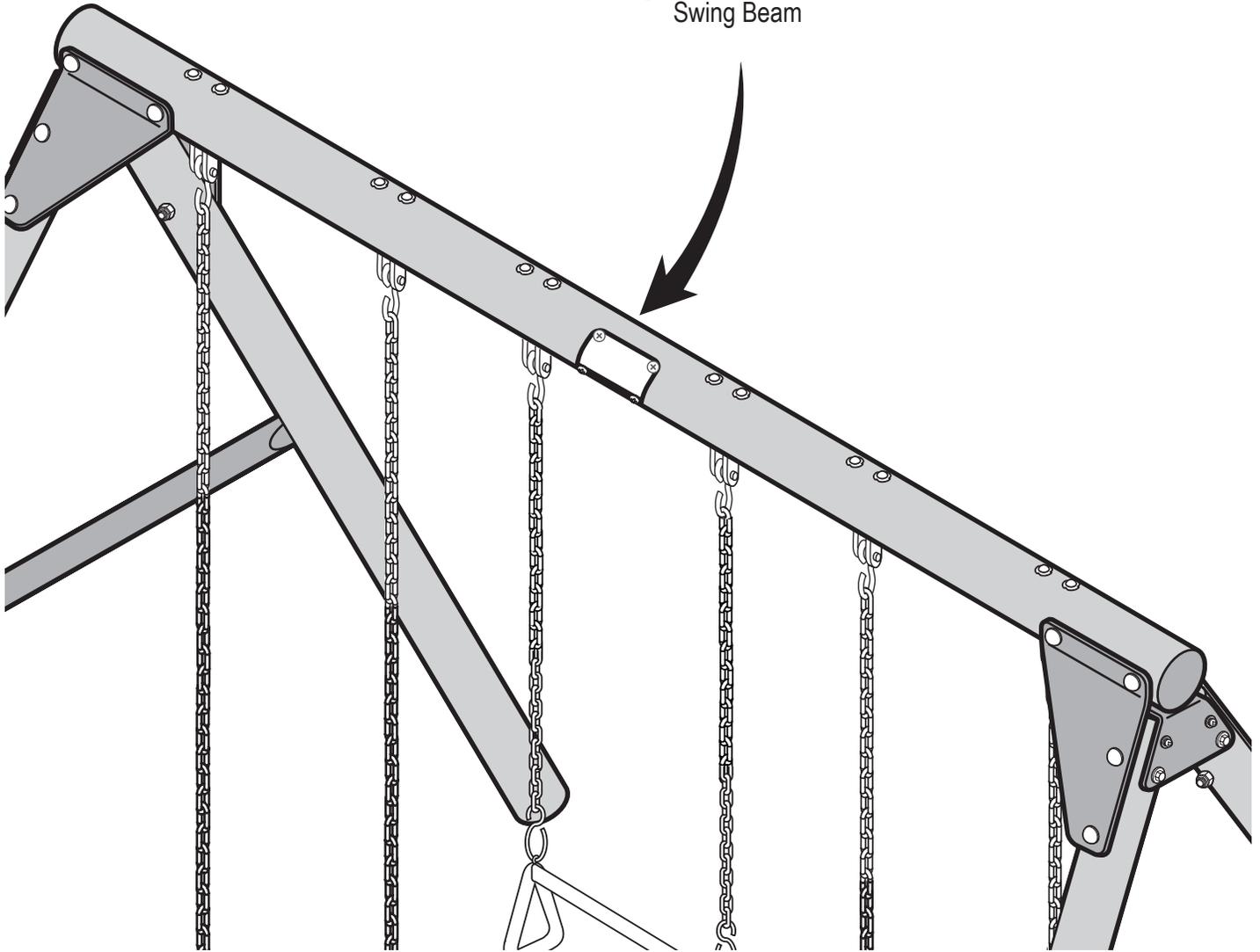
1. Carefully swing the A-frame up and insert a second bolt. Attach as shown. Tighten fasteners slightly snug at this point. Do NOT fully tighten.
2. Carefully move A-frame posts to make sure playset is square.
3. Now fully tighten all fasteners. ⚠️ **Ensure two threads minimum protrude past lock nut as shown.**
4. Pre-drill hole and attach the L-bracket under beam as shown. (At both ends.)



### **Hanging Swings**

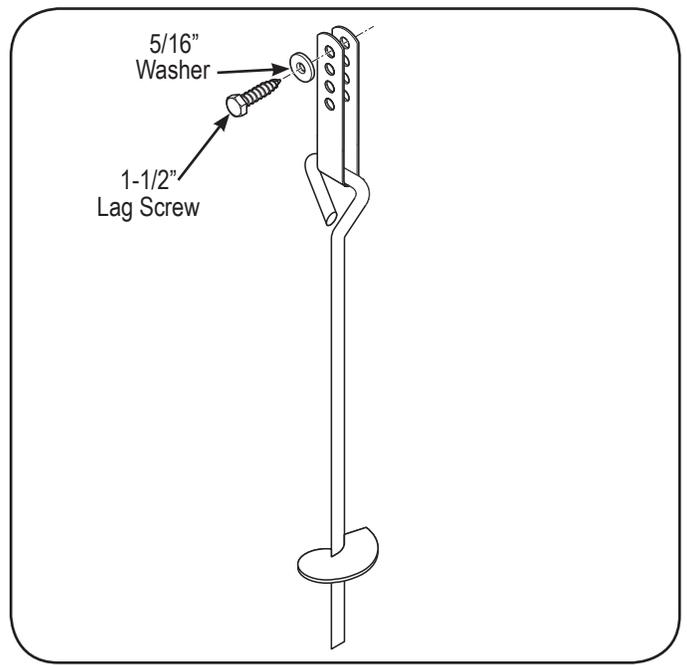
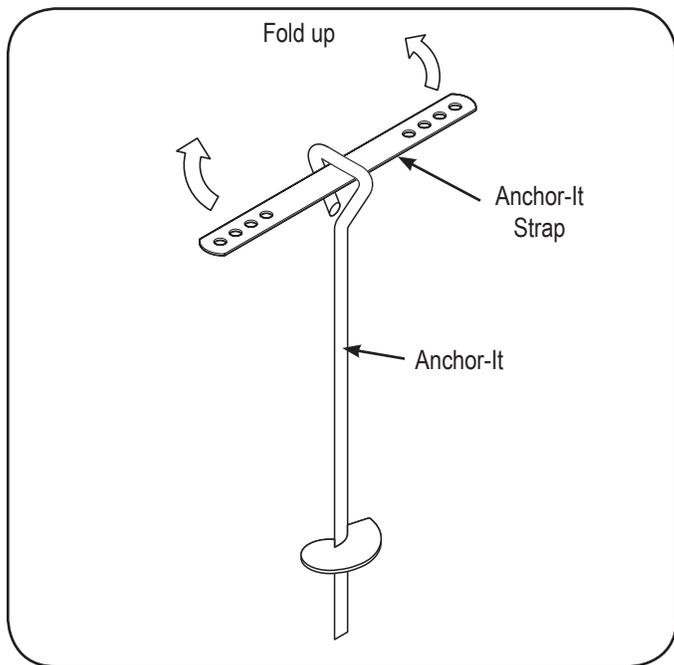
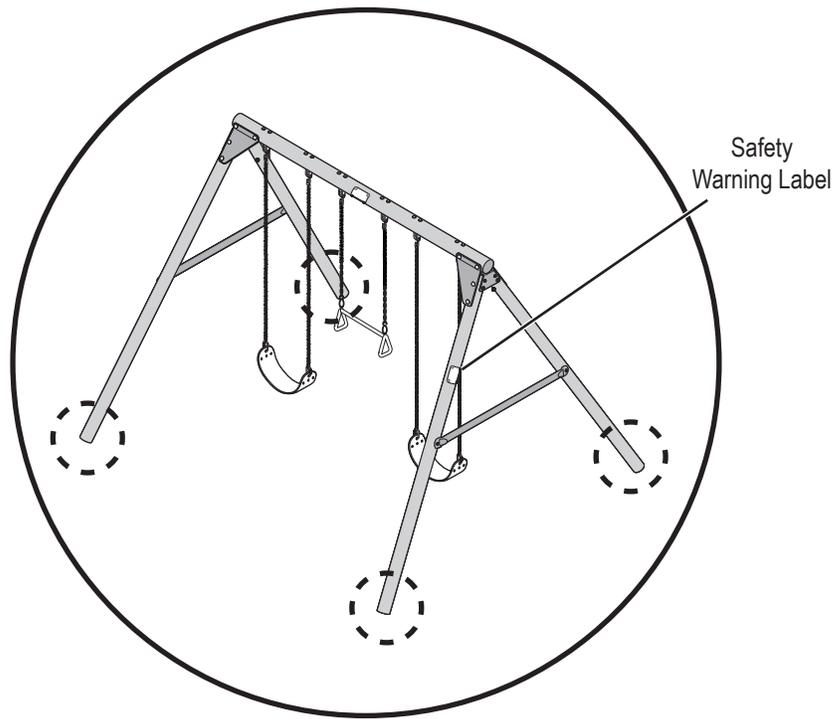
1. Hang the Trapeze Swing in the center position only. Place the end of the chain on the hook end of the Mini Swing Hanger. You may adjust the height of the Trapeze up or down by clipping onto other chain links.
2. Hang the Swing Belts in the Left and Right positions only. Place the end of the chain on the hook end of the Mini Swing Hanger. You may adjust the height of the Swing Belts up or down by clipping onto other chain links.
3. All Swing Belts must be a minimum of 8" off the surface beneath them.

Logo Plate Centered on  
Swing Beam



### Logo Plate

1. Bend the Logo Plate over one of the Swing Legs until it matches the Swing Beam curvature closely.
2. Place the Logo Plate centered on the Swing Beam on the front side.
3. Install four #8 x 3/4" Pan Head Screws into the holes of the plate to secure it in place.



1. At locations circled above, twist the Anchor-It into the ground until only the loop is exposed.
2. Place Anchor-It Strap thru loop, fold the ends together and attach to the unit as shown.

**Note: Keep as little play as possible using the top pair of holes in the strap.**

**TIP:** When installing the Anchor-Its in rocky or hard soil, create a starter hole at the desired locations using either a 16" Concrete Drill Bit, or a long screw driver then insert and install the Anchor-Its as shown. This will allow you to get traction with the Anchor-It faster and allow the device to seat more securely.

3. Attach the Safety Warning Label to the pole using (4) 1/2" panhead screws as shown in the instructions in the bag.